
2008 Solar Annual Review Meeting

Measurements & Characterization (M&C) Capabilities Overview



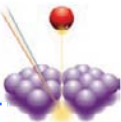
Peter Sheldon
Measurements and Characterization
NREL
1617 Cole Blvd.
Golden, CO 80401

NREL/PR-520-43215

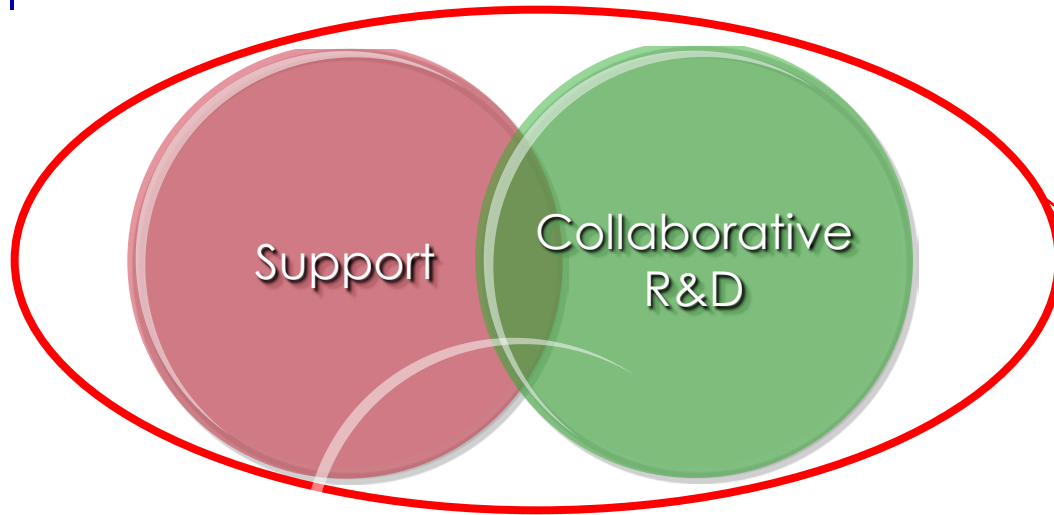
Presented at the Solar Energy Technologies Program (SETP) Annual Program Review Meeting held
April 22-24, 2008 in Austin, Texas



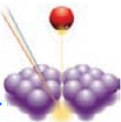
M&C Mission: Three Focus Areas



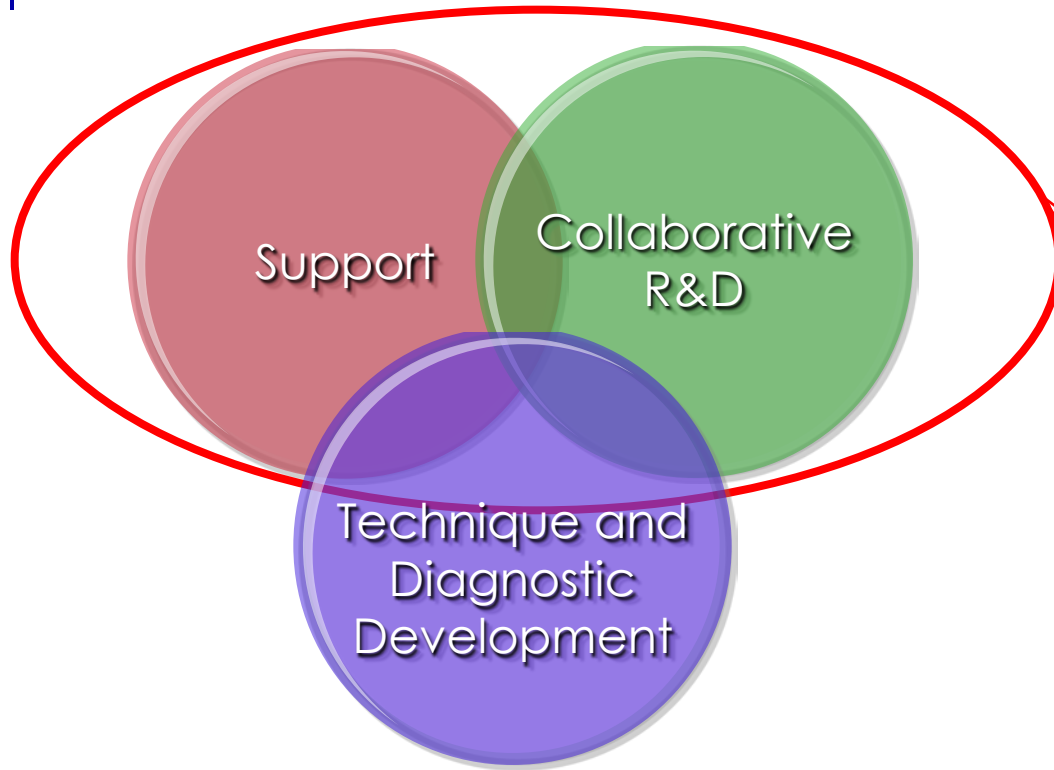
M&C Mission: Three Focus Areas



A key component of our mission is to work with SAI subcontractors and help them realize their goals

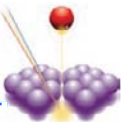


M&C Mission: Three Focus Areas



A key component of our mission is to work with SAI subcontractors and help them realize their goals

- Subcontract Stage-gate Review
- Test & Evaluation
- Process Development and Device R&D
- Cell/Module Failure Analysis R&D

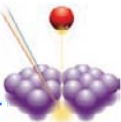


M&C Supported Subcontracts



2008 Subcontractor Funding:

Photovoltaic Systems R&D Technology Pathway Partnerships (TPPs)	~\$51M
PV Technology Incubator	~18M
University Photovoltaic Product and Process Development	~\$4M
<u>Next Generation Photovoltaic Devices and Processes</u>	<u>~\$7M</u>
TOTAL	~\$80M

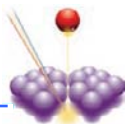
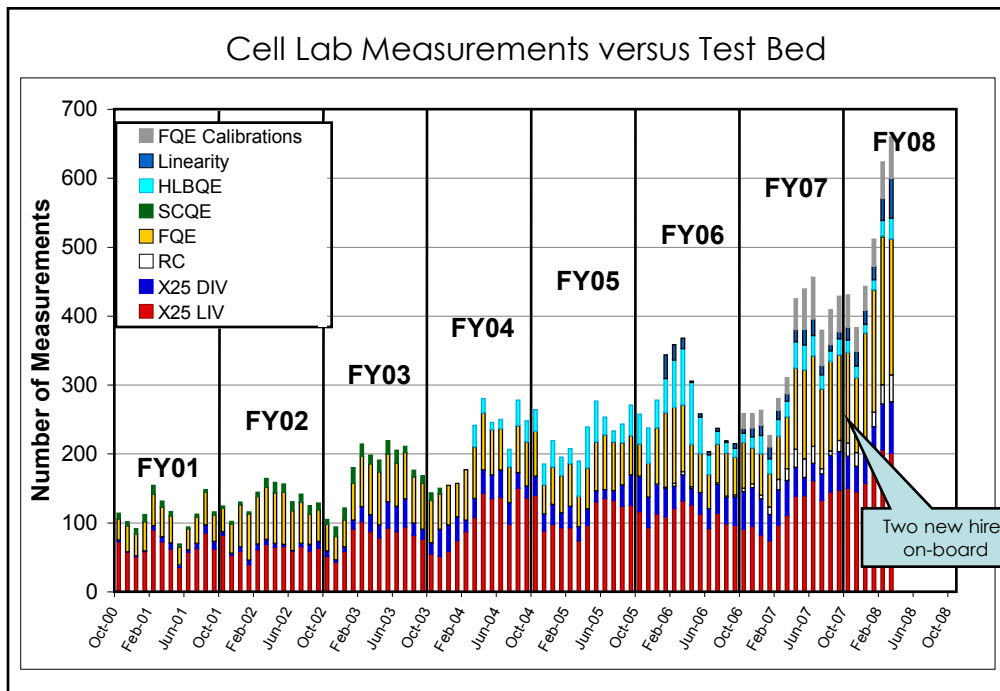


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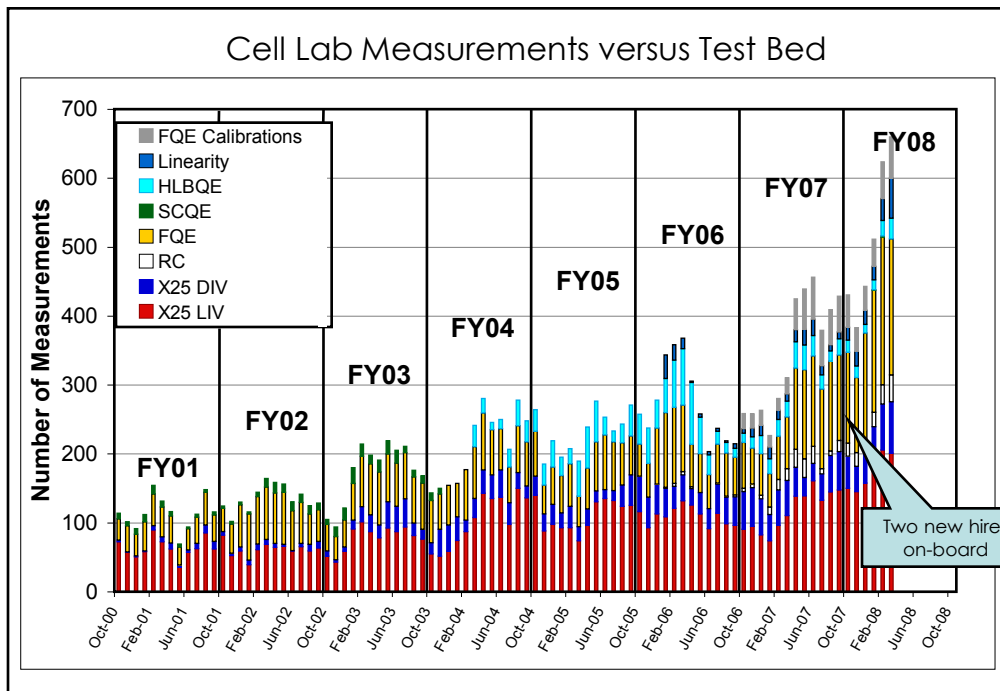


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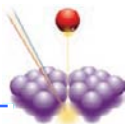


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- Top priority/preferential treatment for SAI deliverables and stage gate reviews
- Support for all DOE-funded subcontracts on a first come first serve basis (no differentiation between TPP, Incubator, and pre-SAI subcontracts)
- Non-SAI funded PV industry requests

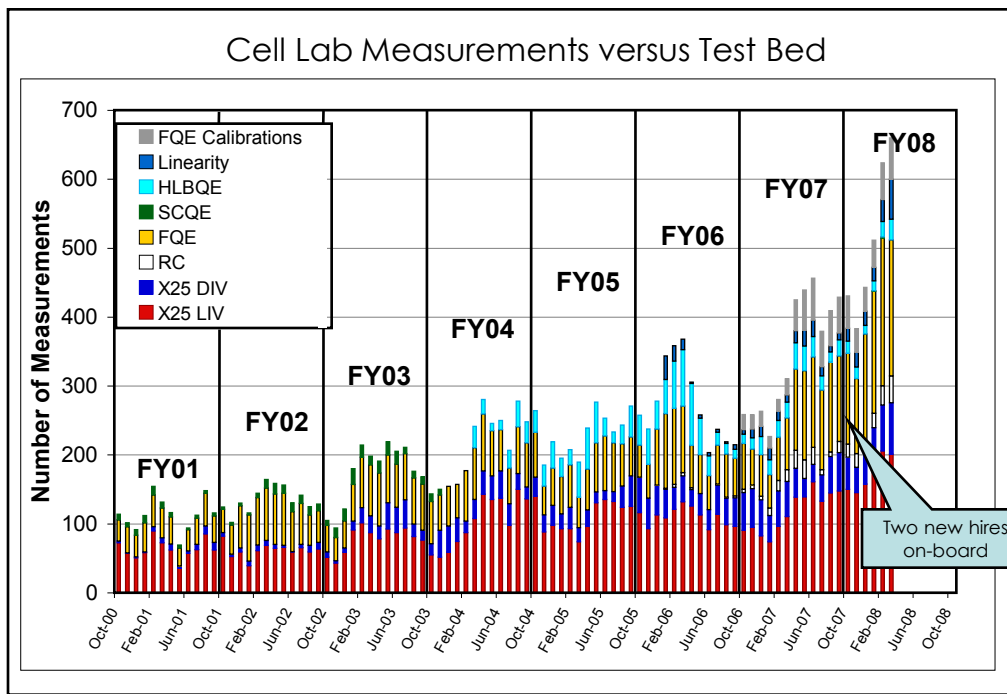


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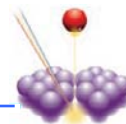


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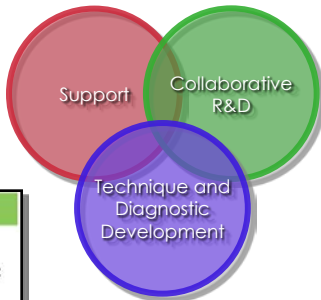
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M&C Collaborations



Solar Energy Technologies Program

National Solar Technology Roadmap:
Wafer-Silicon PV

Solar Energy Technologies Program

National Solar Technology Roadmap:
Film-Silicon PV

Solar Energy Technologies Program

National Solar Technology Roadmap:
CdTe PV

Solar Energy Technologies Program

National Solar Technology Roadmap:
CIGS PV

Solar Energy Technologies Program

National Solar Technology Roadmap:
Concentrator PV

Solar Energy Technologies Program

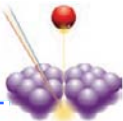
National Solar Technology Roadmap:
Organic PV

Solar Energy Technologies Program

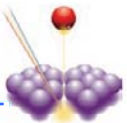
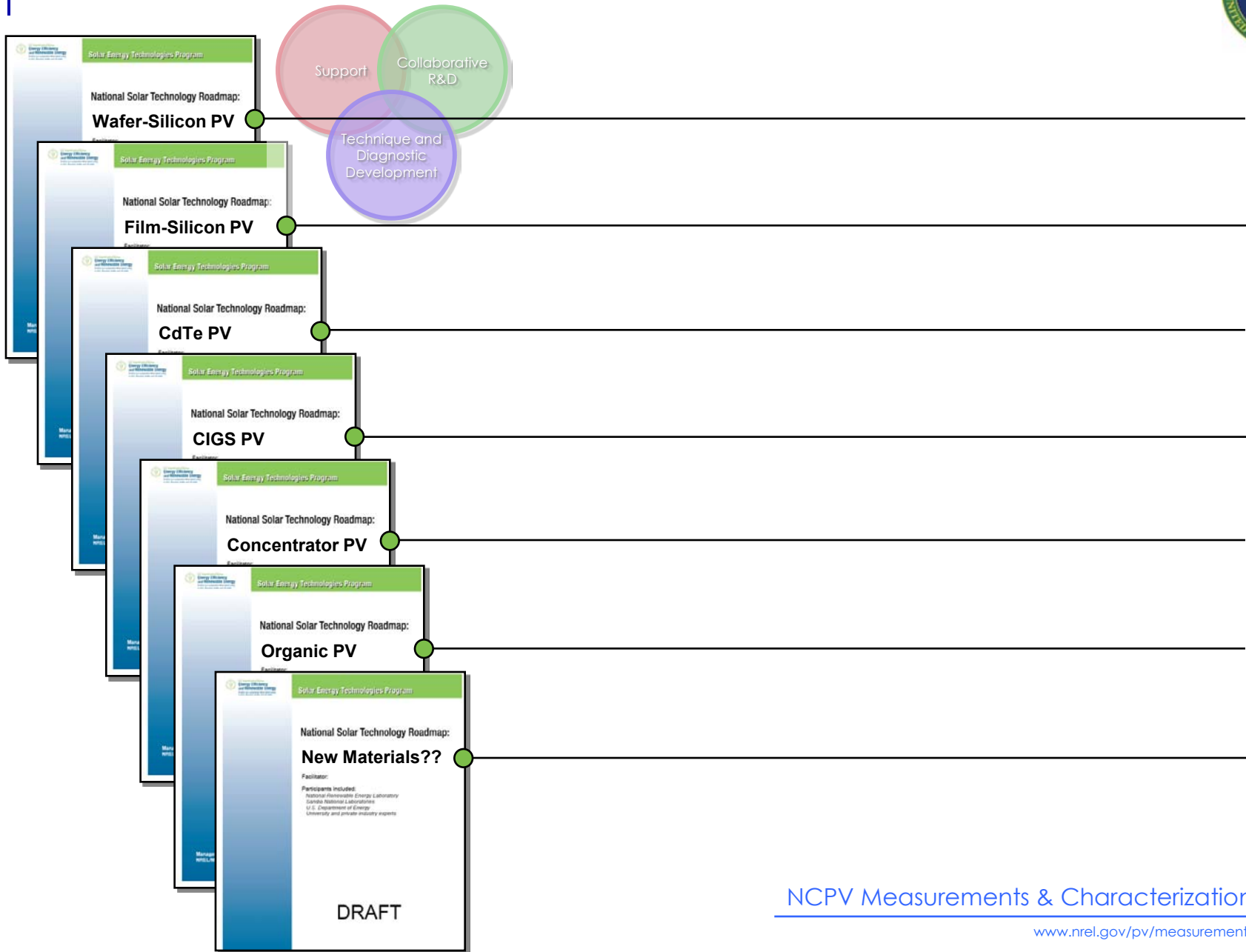
National Solar Technology Roadmap:
New Materials??

Facilitator:
Participants Included:
National Renewable Energy Laboratory
Sandia National Laboratories
U.S. Department of Energy
University and private industry experts

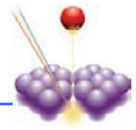
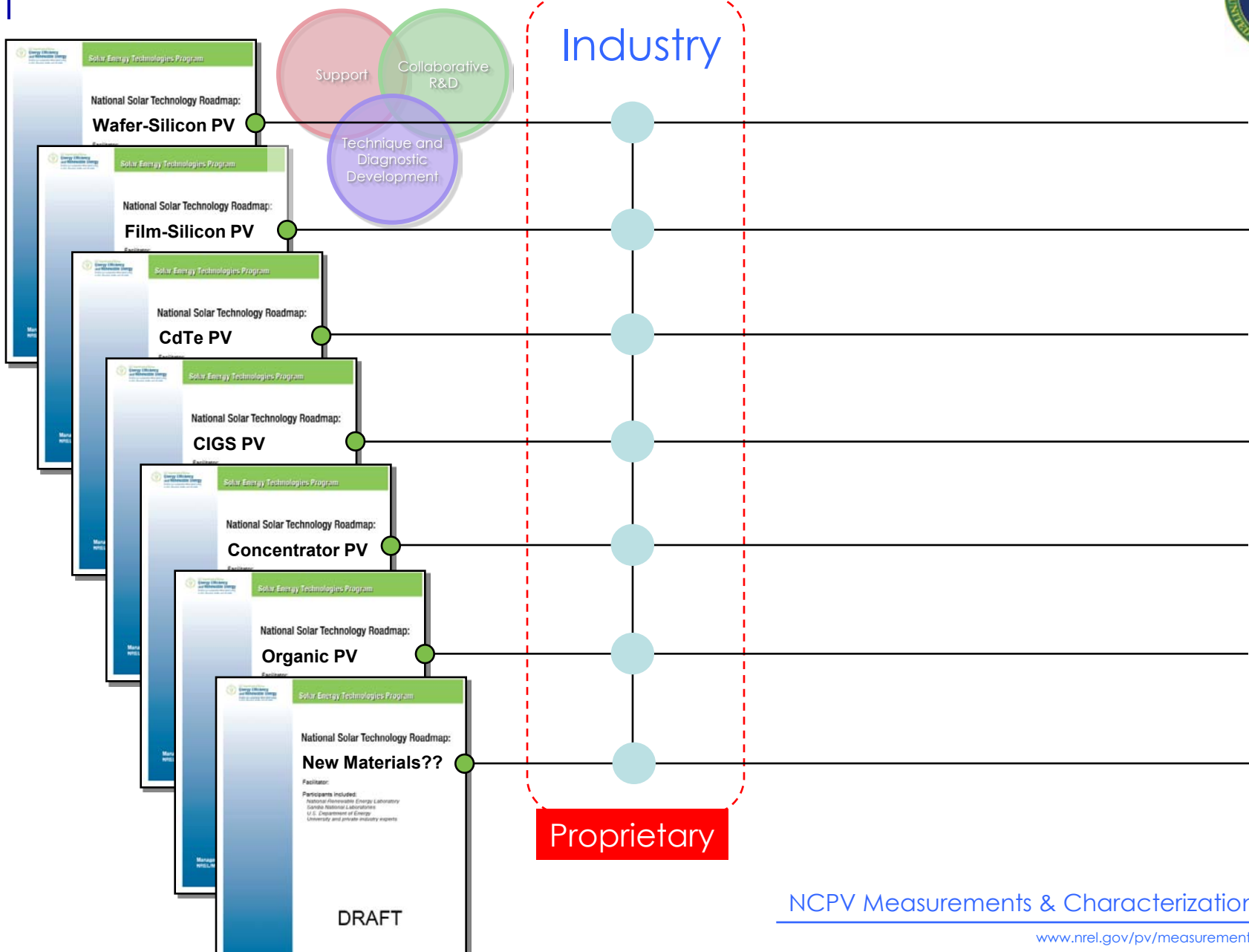
DRAFT



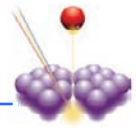
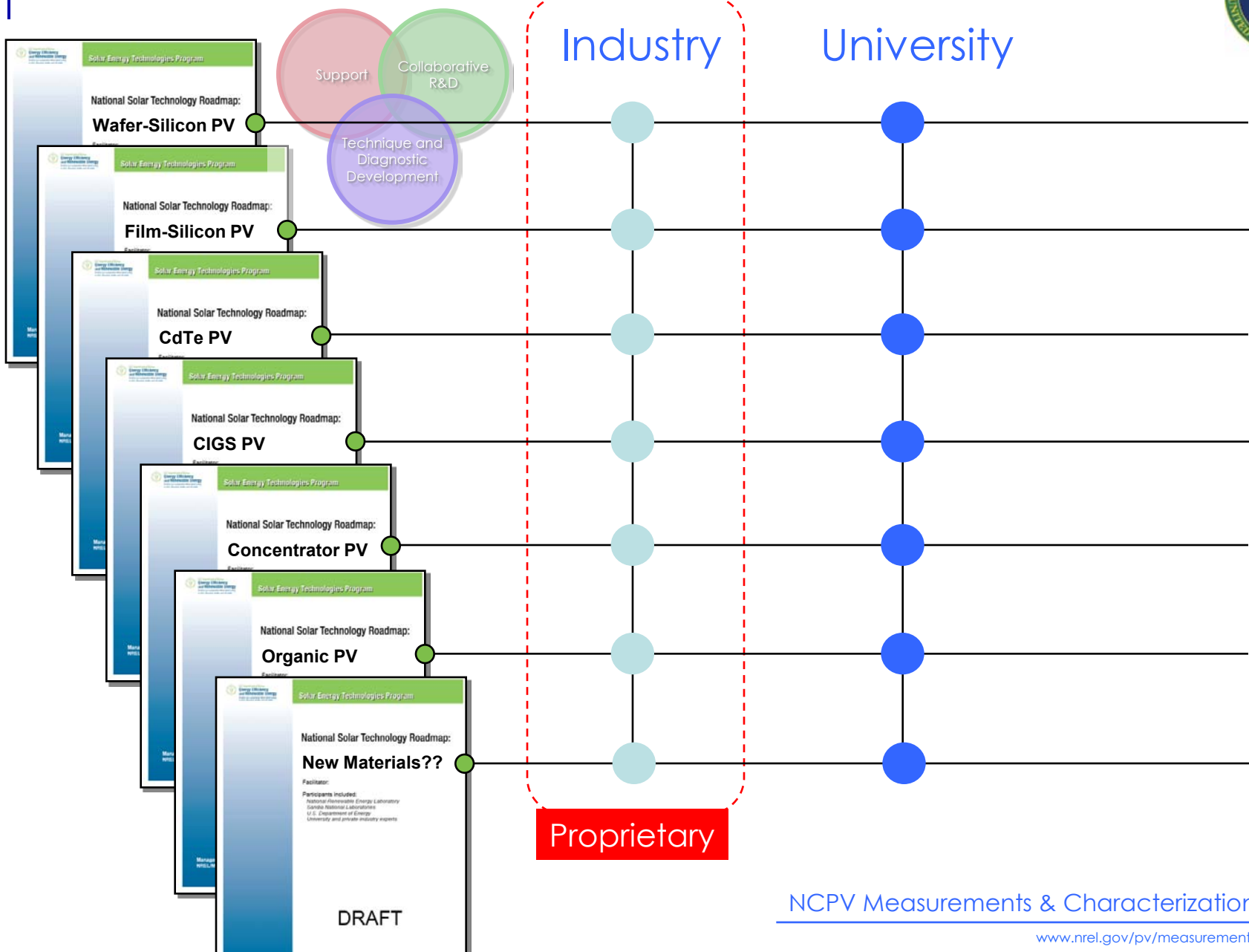
M&C Collaborations



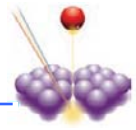
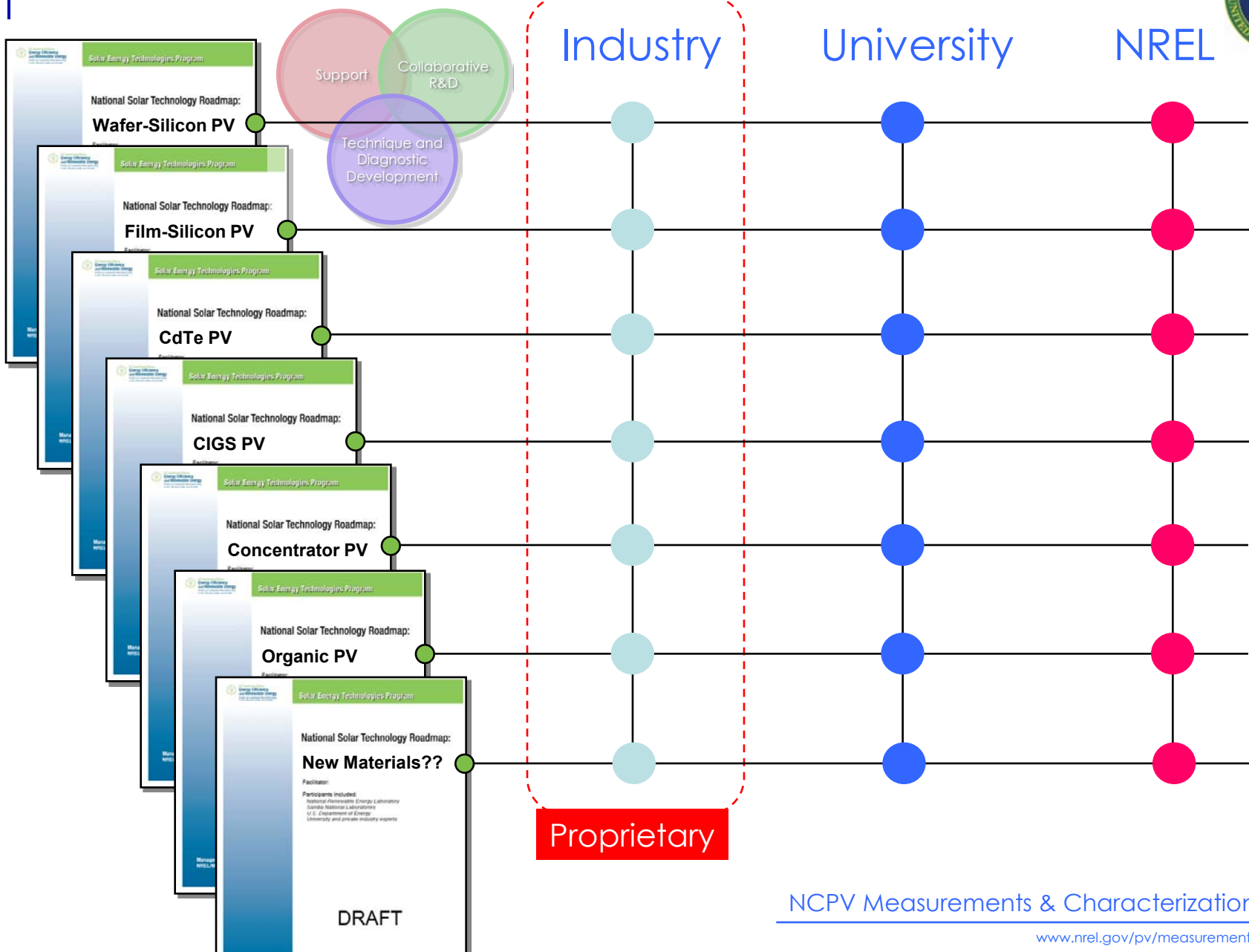
M&C Collaborations



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M&C Core Competency Areas



National Center
for Photovoltaics (NCPV)

Measurements &
Characterization

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Device
Performance

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Electro-Optical
Characterization

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Surface
Analysis

Sally Asher
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Analytical
Microscopy

Mowafak Al-Jassim
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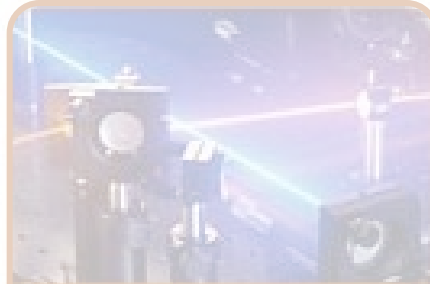
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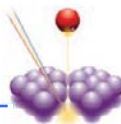
Analytical
Microscopy

Cell and Module Performance Team

- *Independent facility for verifying device and module performance for the entire PV community*
- *ISO 17025 accredited for primary reference cell, secondary reference cell and secondary module calibrations*
- *Provide the U.S. PV industry with a calibration traceability path for peak-watt and efficiency measurements to reduce uncertainty in I-V measurements*
 - *Provide reference cell calibrations for the entire US terrestrial community*
- *Develop hardware, software and procedures to accommodate new cell and module technologies. Assists industry in developing measurement system hardware and procedures*



Certificate Number 223601
ISO 17025 accredited for photovoltaic
secondary cell, secondary module and
primary reference cell calibration by the
American Association for Laboratory
Accreditation (A2LA)



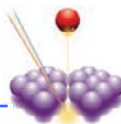
Cell and Module Performance Team Capabilities



Application	Light Source	Test Bed
1-Sun Cells & Mini-Module		
Spectrolab X25	filtered 3 kW Xe Spectrolab X25 0.1 - 20 suns	30 cm x 30 cm
Concentrator Cells		
Continuous Illumination	1 kW Xenon or 3kW Tungsten 0.1 - 200 suns	1 cm diameter for Xe 5 cm x 10 cm for W
High Intensity Pulsed Solar Simulator (HIPSS)	Xe Flash Lamp 1 to 2000 suns	2 cm x 20 cm
Modules		
Spire 240A Solar Simulator	Xe flash lamp 0.1 to 1.2 suns	61 cm x 122 cm
Spire 4600 Solar Simulator <i>On Order</i>	Pulsed Light Source	137 cm x 200 cm
Spectrolab X200 Large-area Continuous Solar Simulator (LACSS)	Filtered 25 kW Xe 0.1 to 1 suns	122 cm x 152 cm
Standard Outdoor Measurement System (SOMS)	Sunlight	200 cm x 300 cm



- 2,300 gsf of new and reconfigured space
- Required to accommodate large-area solar simulator necessary to support the SAI
- A new Spire 4600 simulator will allow test of modules up to 137 cm x 200 cm (a 265% increase in size)



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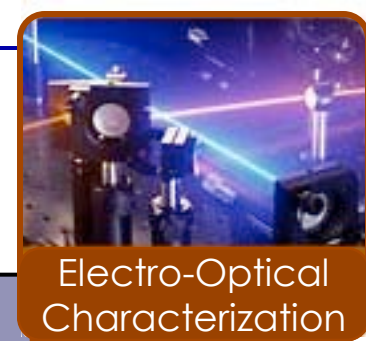


Surface
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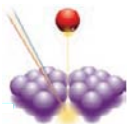


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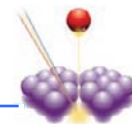
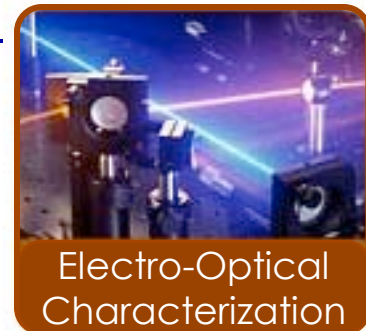
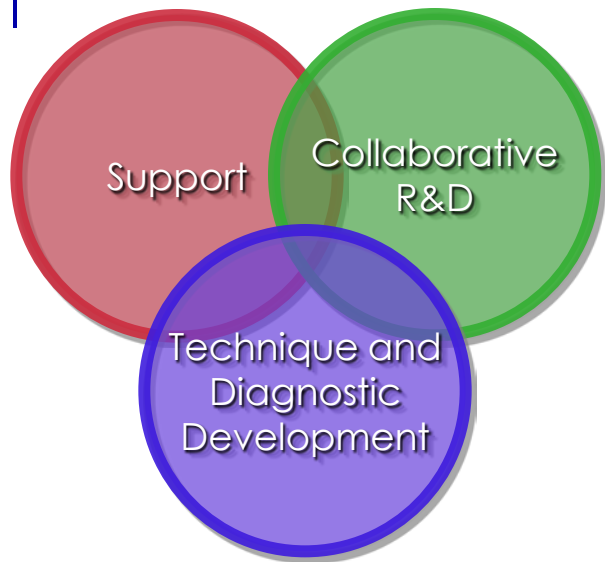
Electro-Optical Characterization Team Capabilities



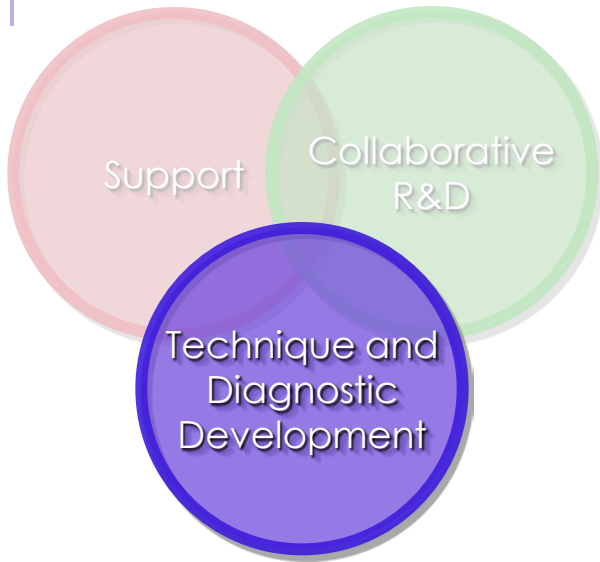
Technique/Capability	Typical Applications
Photoluminescence Spectroscopy	Measure bandgap and alloy composition; identify defects; provides a quick measure of material quality
Minority Carrier Lifetime TRPL, RC-PCD, and μ W-PCD	Measure minority-carrier lifetime, material quality, surface/interface recombination and surface passivation; identify dominant recombination mechanisms
Fourier Transform Infrared Spectroscopy	Identify chemical composition, chemical bonding; analyze in-situ reactions and concentration of impurities; measure inhomogeneity
Spectroscopic Ellipsometry VASE and RTSE	Determine optical constants; layer thicknesses; surface/interface roughness; as well as composition crystallinity, alloy composition, and growth dynamics of films
Capacitance Techniques C-V, DLTS, AS, and DLCP	Measure carrier concentration profiles, interface state densities, and deep-level properties
Computational Modeling	2-D solar cell modeling and simulation of measurement techniques (TRPL, RC-PCD, EBIC, QE, IV, CL, C-AFM)
Diagnostic Development	PVSCAN, PV Reflectometer, RC-PCD, PLI, and CDI



Electro-Optical Diagnostic Development

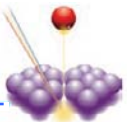
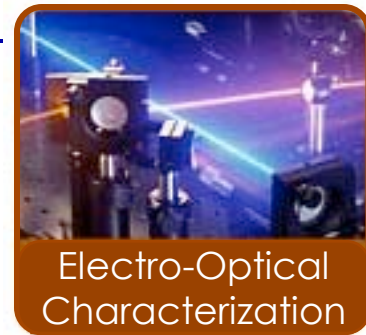


Electro-Optical Diagnostic Development

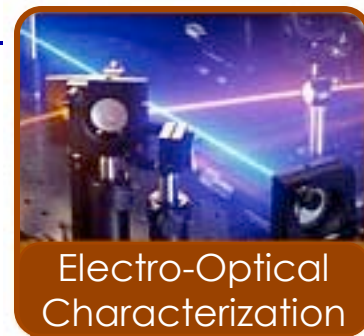
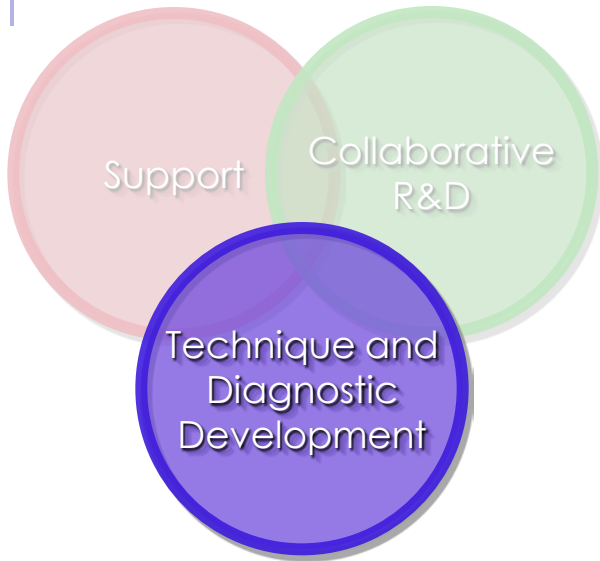


NREL Developed Diagnostics:

- **PV Scan**..... *Licensed*
- **PV Reflectometer**..... *Licensed*
- **RC-PCD**..... *In-Process*



Electro-Optical Diagnostic Development

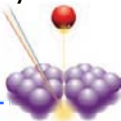
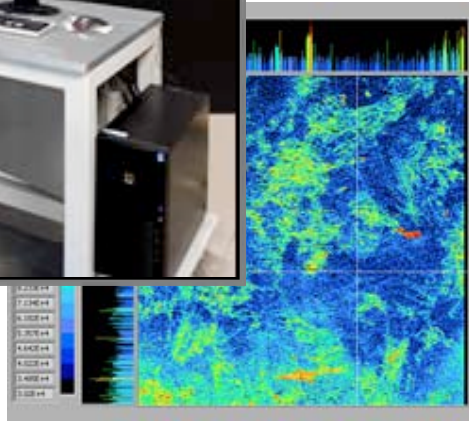


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GT-PVSCAN 8000

- High-speed optical scanning system designed for characterization of PV materials and cells
 - Technology developed at NREL and licensed to GT Solar
 - 8' x 8" sample size
 - Measurement Modes:
 - Dislocation density
 - Reflectance
 - Light Beam Induced Current (LBIC)



M&C Core Competency Areas



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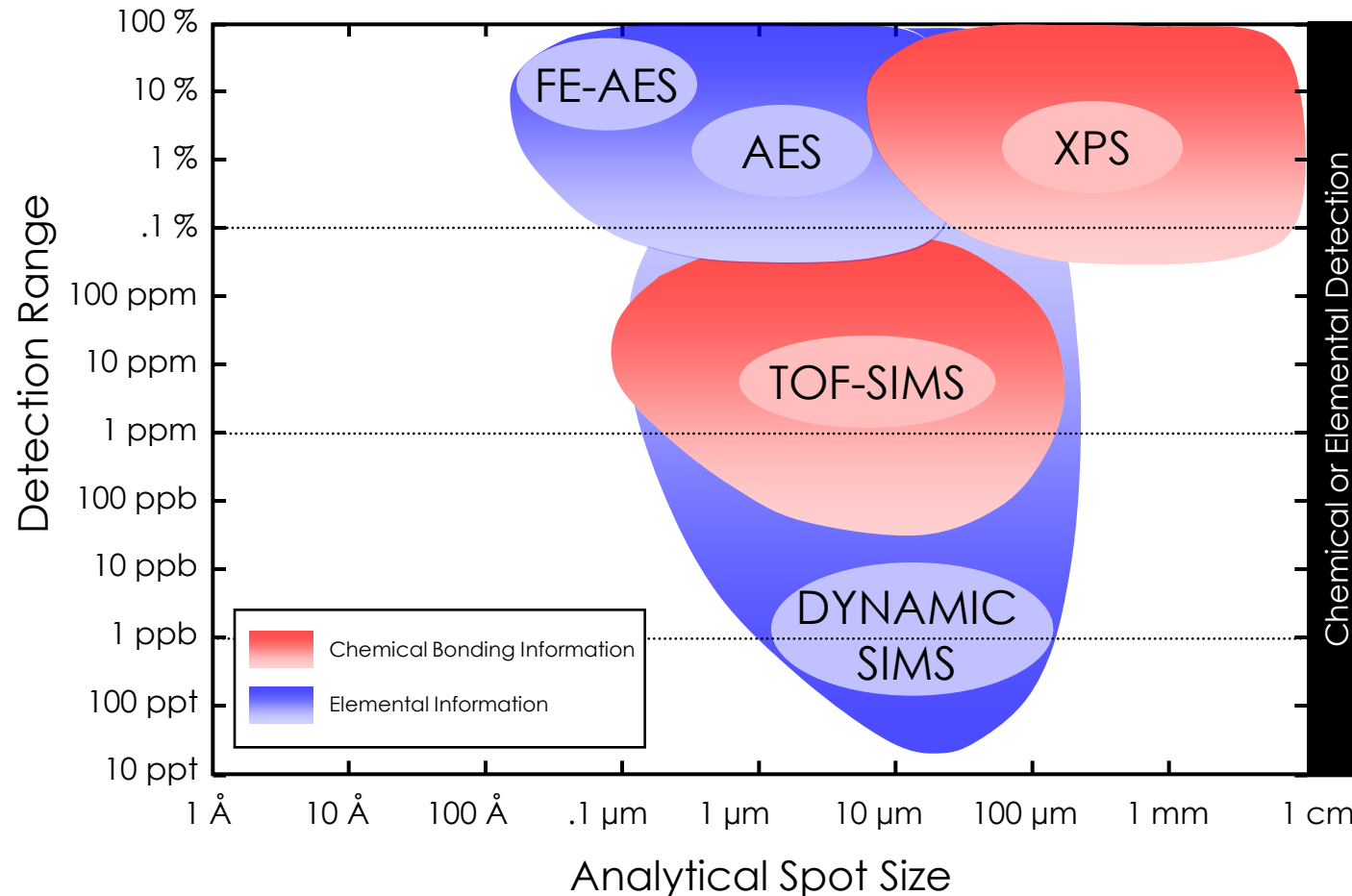
Analytical
Microscopy

Surface Analysis Team Capabilities



Surface Analysis

Analytical Resolution versus Sensitivity



AES

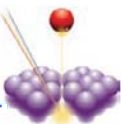
Auger Electron Spectroscopy

- Elemental information
- Detects Li - U
- 0-100Å depth resolution
- Depth profiling capable
- Imaging capability

XPS

X-ray Photoelectron Spectroscopy

- Chemical Bonding Info.
- Detects Li - U
- 0-100Å depth resolution
- Depth profiling capable
- Imaging capability



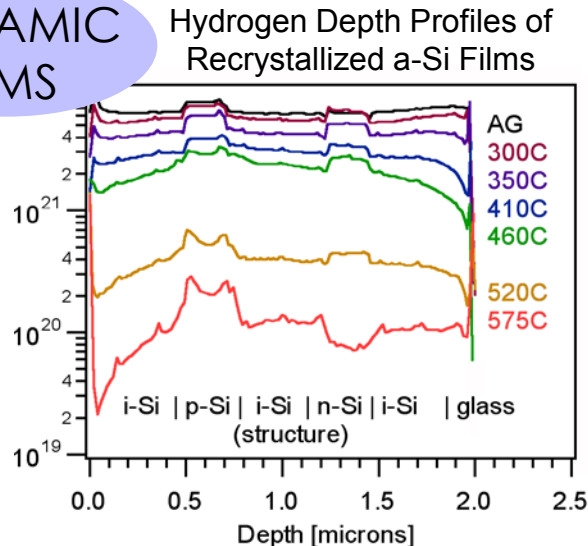
Secondary Ion Mass Spectrometry (SIMS)

Time-of-Flight SIMS (TOF-SIMS)

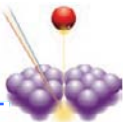


Surface Analysis

DYNAMIC SIMS



- Extremely sensitive - Detects fractions in the range of parts per million (ppm) to parts per billion (ppb)
- Elemental detection of species ranging from H to U and all isotopes
- Quantitative technique when used with standards
- Depth profiles with resolution of <10 nm - Excellent technique for analyzing interfaces



Secondary Ion Mass Spectrometry (SIMS)

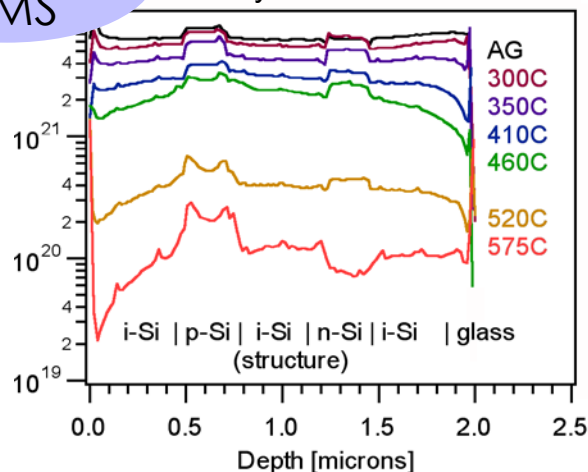
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Surface Analysis

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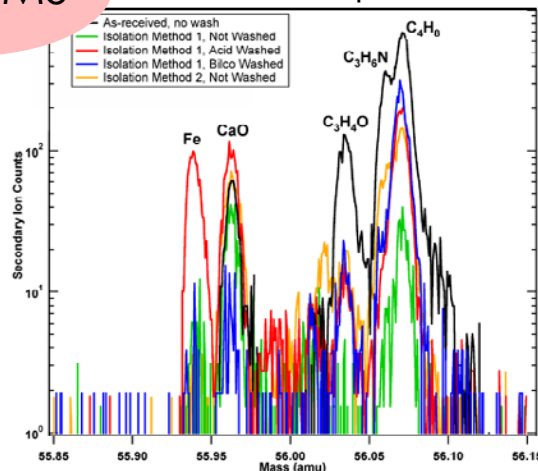
Hydrogen Depth Profiles of Recrystallized a-Si Films



- Extremely sensitive - Detects fractions in the range of parts per million (ppm) to parts per billion (ppb)
- Elemental detection of species ranging from H to U and all isotopes
- Quantitative technique when used with standards
- Depth profiles with resolution of <10 nm - Excellent technique for analyzing interfaces

TOF-SIMS

SnO₂/Glass Cleaning Method Comparison



- Extremely sensitive - Detects fractions in the parts per million (ppm) range
- Elemental and molecular analysis- good for analyzing organics
- Surface sensitive technique - can study the top few monolayers of material
- Elemental detection of species ranging from H to U and all isotopes
- Depth profiles with resolution of <5 nm

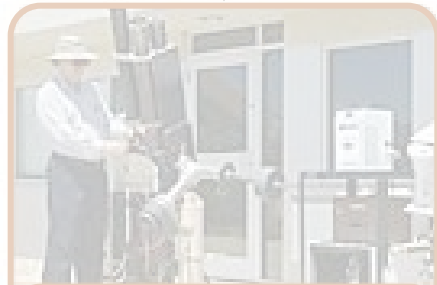
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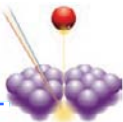
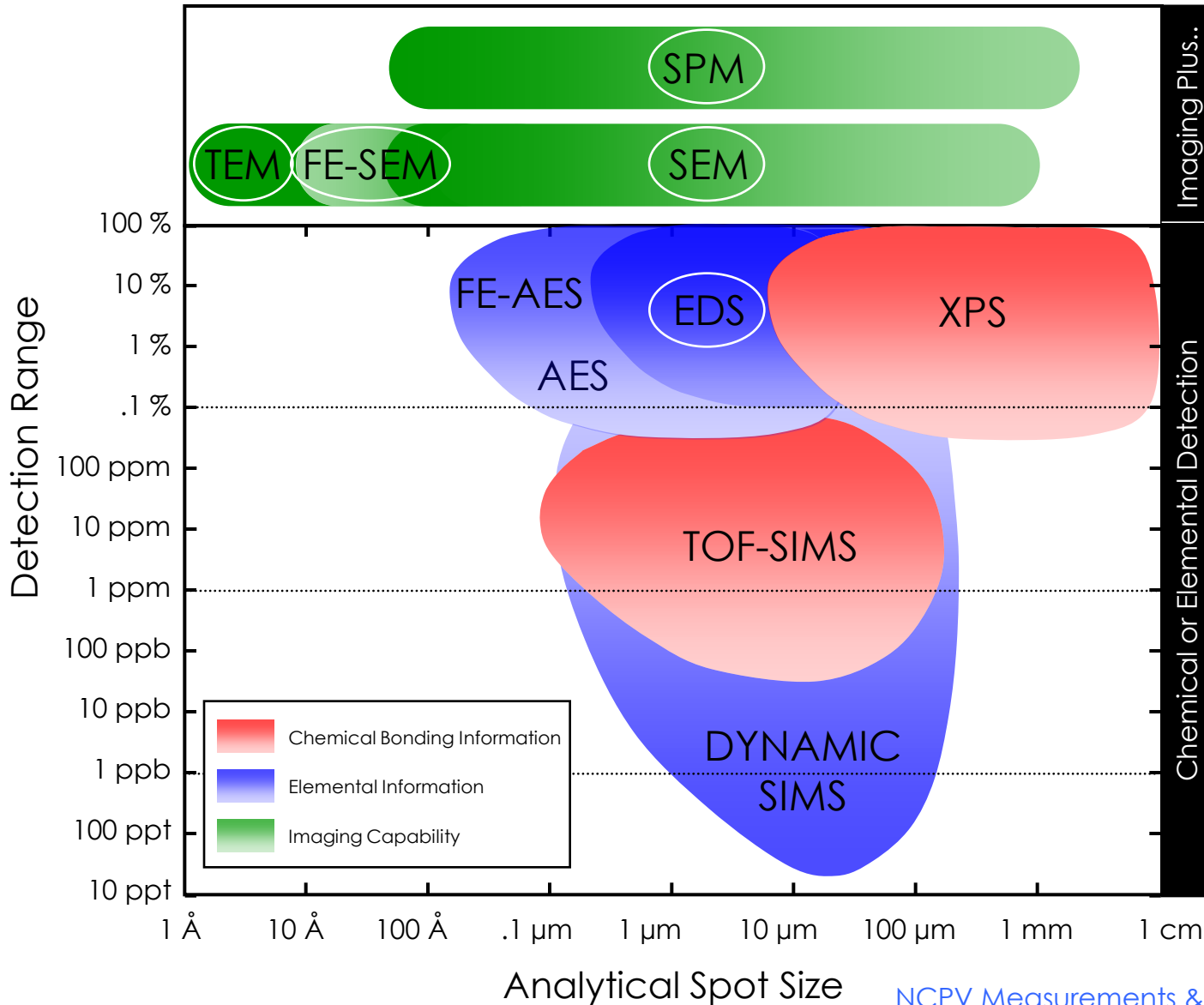
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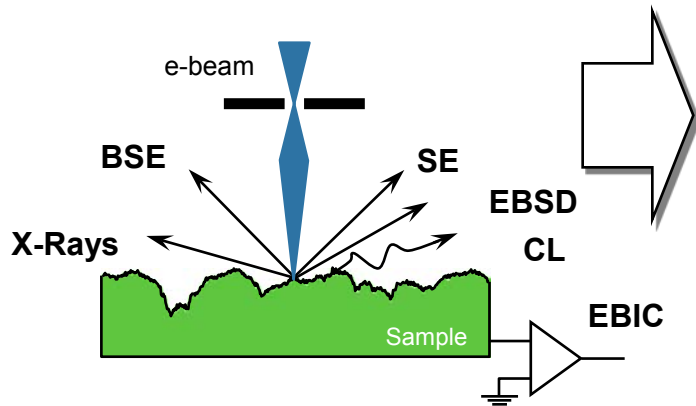
Analytical Microscopy Team Capabilities



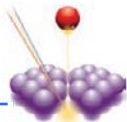
SEM and SPM Capabilities



SEM Operational Modes



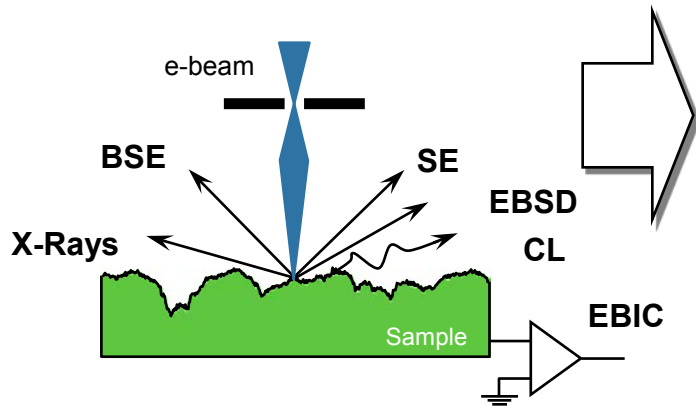
- Secondary Electron (SE) Imaging
- Back Scattered Electron (BSE) Imaging
- Cathodoluminescence (CL)
- Electron beam induced current (EBIC)
- Electron backscattered diffraction (EBSD)
- Energy dispersive x-ray spectroscopy (EDS)



SEM and SPM Capabilities

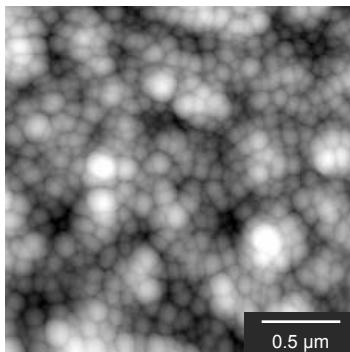


SEM Operational Modes



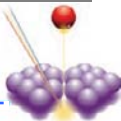
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SPM Operational Modes



SEM-based

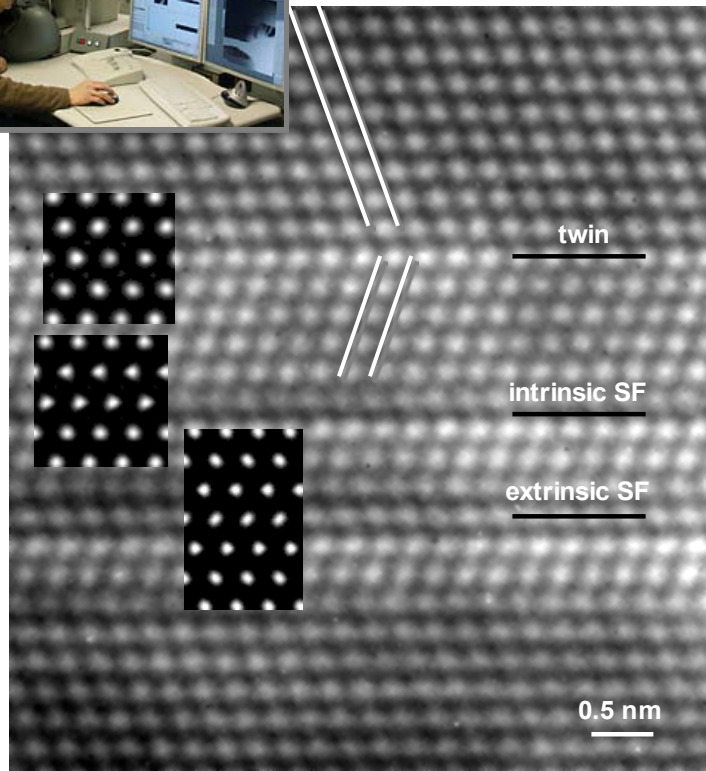
- Atomic Force Microscopy (AFM)
- Conductive AFM (C-AFM)
- Scanning Capacitance Microscopy (SCM)
- Scanning Kelvin Probe Microscopy (SKPM)
- Scanning Tunneling Luminescence (STL)
- Electroluminescence (EL) Mapping
- Near-field cathodoluminescence (NFCL)



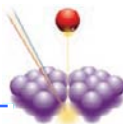
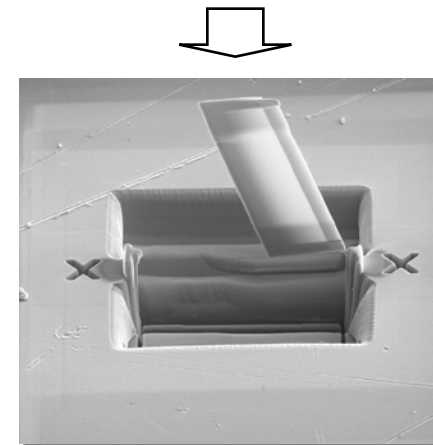
Transmission Electron Microscopy (TEM)



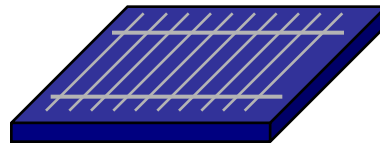
- **High-Resolution Imaging** - Atomic resolution (1.4 Å)
- **Structural Analysis** - Electron diffraction and diffraction contrast analysis



- **Compositional Analysis** - Energy dispersive spectroscopy (B to U, ~0.5 at%)
- **Cross-Sectional Analysis** - New Focused Ion Beam (FIB) capability facilitates cross-sectional sample prep with pin-point accuracy.



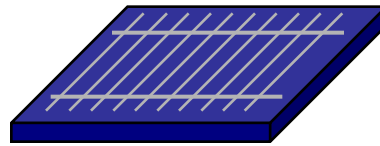
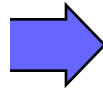
Combining Complementary Techniques



Combining Complementary Techniques



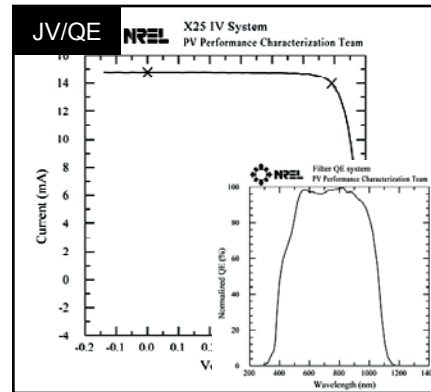
Process Knowledge



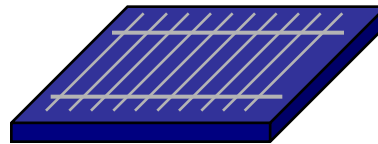
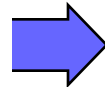
Combining Complementary Techniques



Device Performance



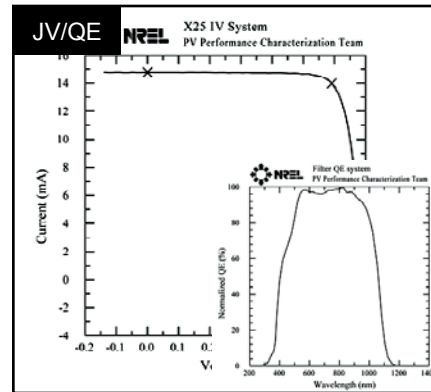
Process Knowledge



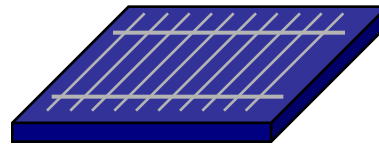
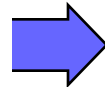
Combining Complementary Techniques



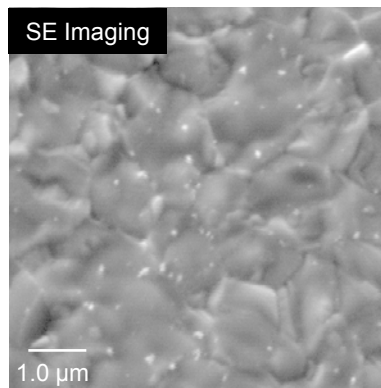
Device Performance



Process Knowledge



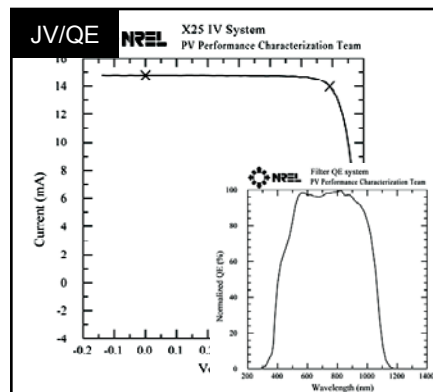
Topography



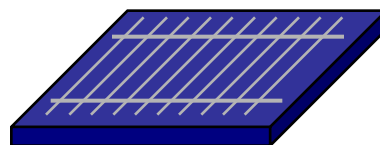
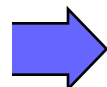
Combining Complementary Techniques



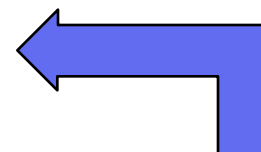
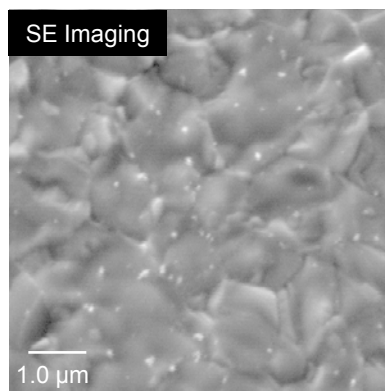
Device Performance



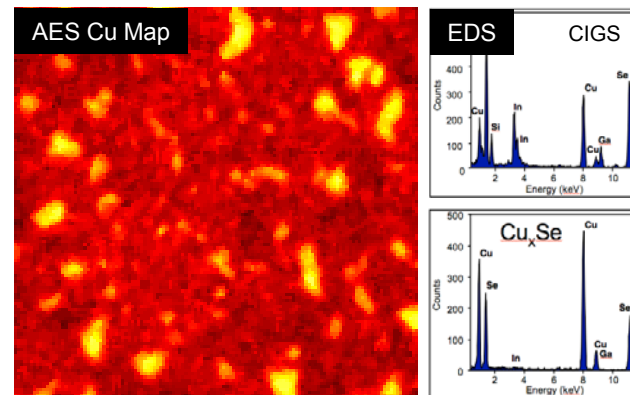
Process Knowledge



Topography



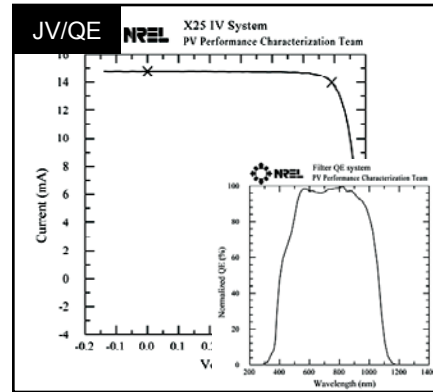
Compositional Characterization



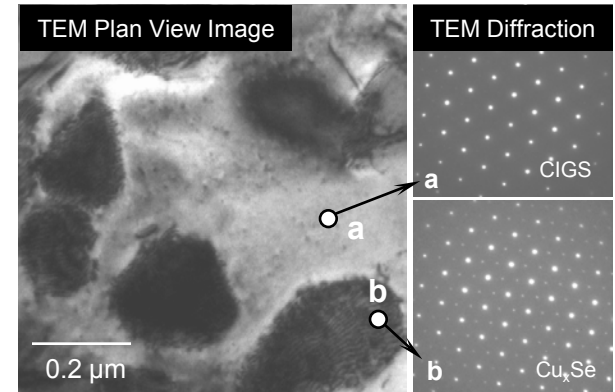
Combining Complementary Techniques



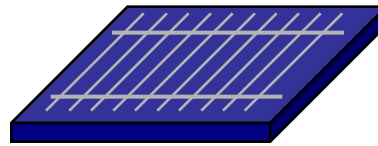
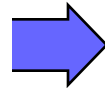
Device Performance



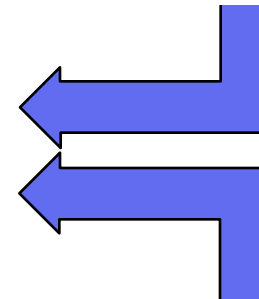
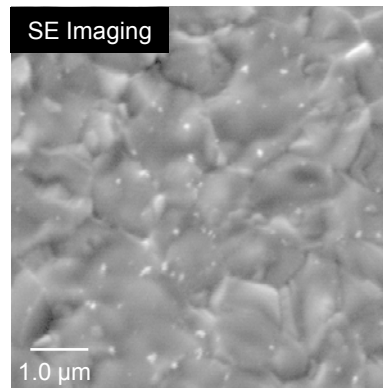
Structural Characterization



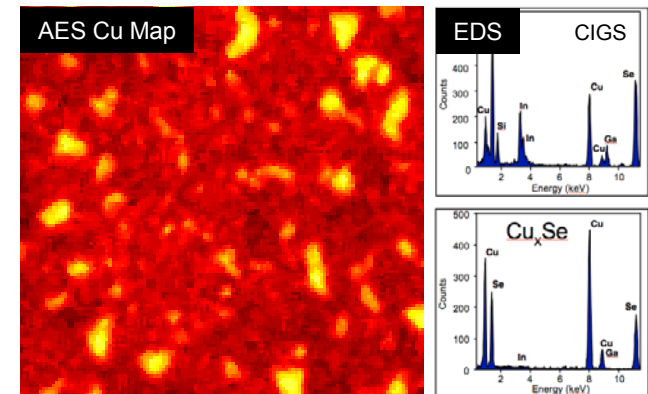
Process Knowledge



Topography



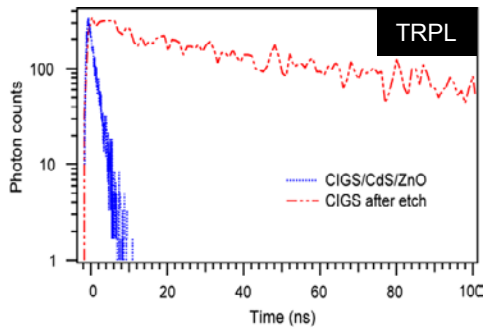
Compositional Characterization



Combining Complementary Techniques



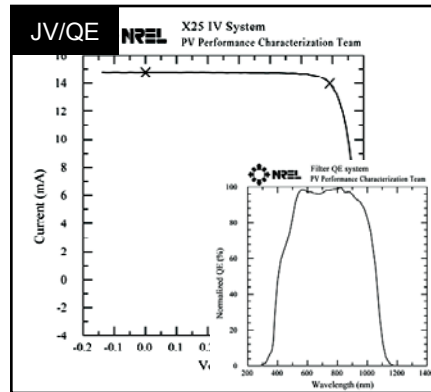
E-O Characterization



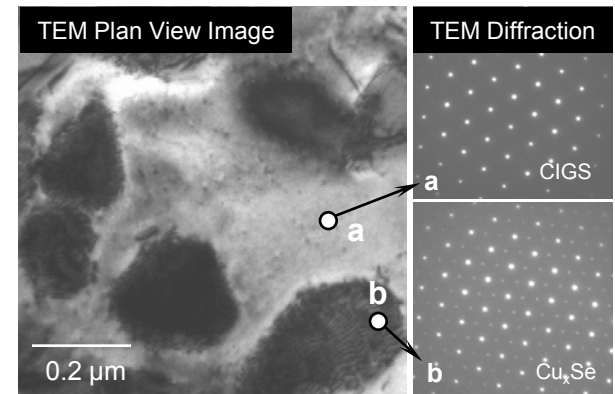
Process Knowledge



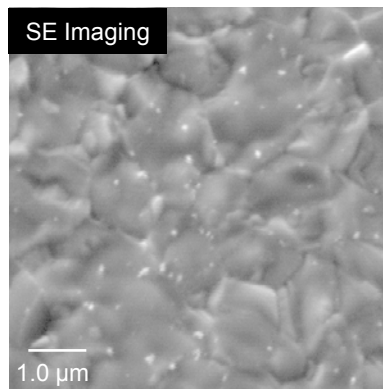
Device Performance



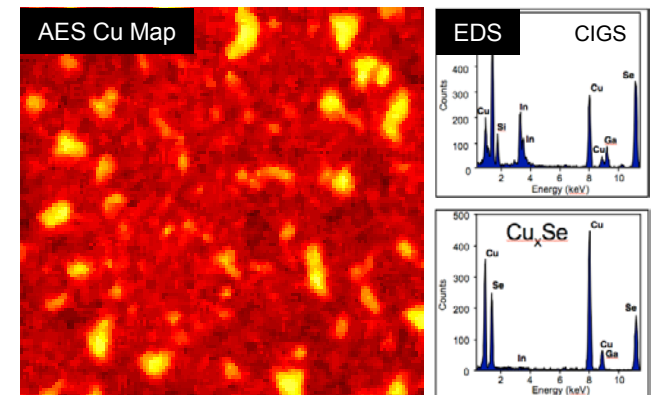
Structural Characterization



Topography



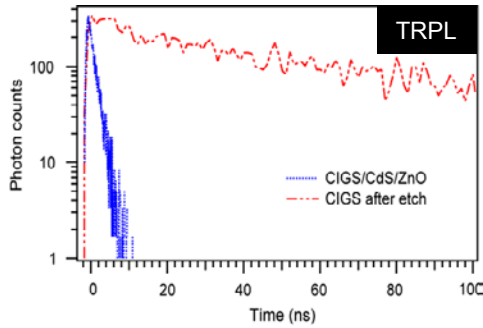
Compositional Characterization



Combining Complementary Techniques



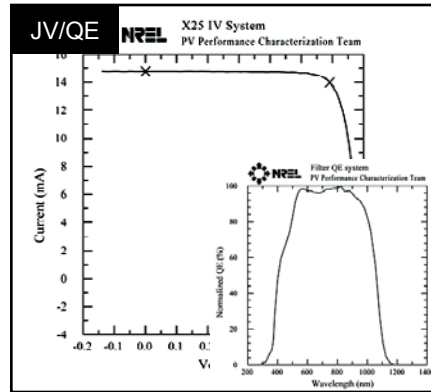
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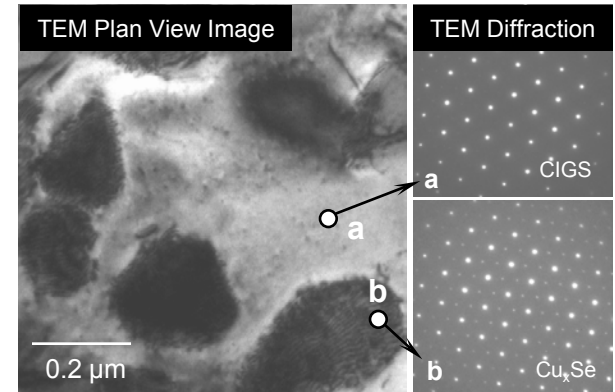
Process Knowledge



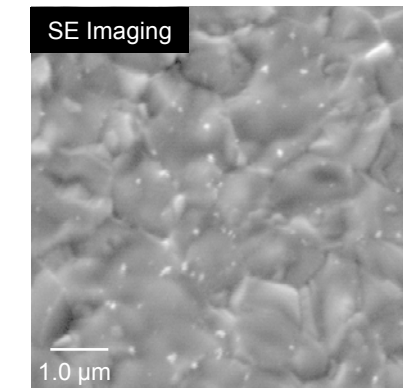
Device Performance



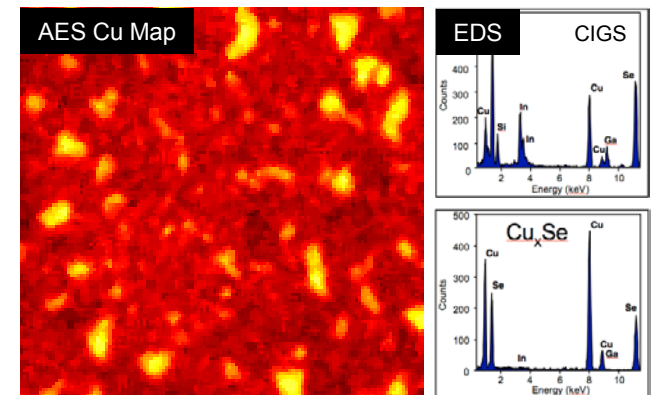
Structural Characterization



Topography



Compositional Characterization



Device Modeling

