

# PV Cell and Module Calibrations at NREL



**PV Asia Pacific Expo**

**October 23-25, 2012**

**Keith Emery**

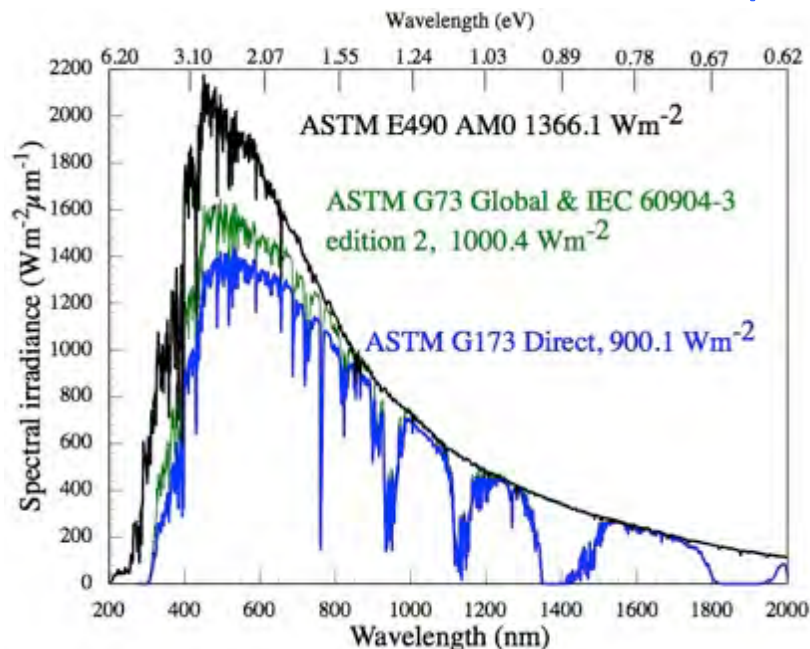
**Symposium: Accurate Measurements  
of PV Cells and Modules**

# Outline

- Mission
- Primary Reference Cell Calibrations
- Secondary cell calibrations
  - QE Measurement
  - Linearity Measurement
  - Temperature Coefficient Measurement
  - I-V
    - single junction
    - Multijunction
- Concentrator cell
- Concentrator Module
- Flat Plate module
- Summary

# Mission

- Daily PV Performance Measurement Technology transfer to community via emails, phone calls and 1/2 day to several days consulting at NREL
- Assist certified test labs with calibration traceability, uncertainty analysis, procedures and error sources.
- Active in ASTM and IEC photovoltaic standards development



**Standard Reporting (Test) Conditions**  
**PV Temperature: 25 °C**  
**Total Irradiance: 1000  $\text{Wm}^{-2}$**   
**Reference spectrum: Tabular**

# Mission

---

- Performance measurements for any conceivable PV cell or modules technology of any size or shape
- Primary terrestrial reference cell calibrations
- Secondary reference cell and module calibrations for the PV community
- Independent efficiency measurement for PV community and contract deliverables
- ISO 17025 accreditation applies to a narrow scope of samples. The same hardware, software, and quality system used for all measurements.



certificate number 1239.02

Accredited for photovoltaic secondary cell, secondary module,  
and primary reference cell calibration

# Calibration – Peak Watt Rating

$$\text{Efficiency} \equiv \eta \equiv 100 \frac{P_{\max}}{E_{\text{tot}} A}$$

To be uniquely specified:

$P_{\max}$  = maximum electrical power produced when illuminated at standard reference (test) conditions defined by a temperature, spectral and total irradiance

$A$  = area of the device

$E_{\text{tot}}$  = total irradiance at standard reference (test) conditions,  $1000 \text{ Wm}^{-2}$

$$1 = \frac{I^{R,R}}{I^{R,S} M} \quad M = \frac{\int_{\lambda_1}^{\lambda_2} E_{\text{Ref}}(\lambda) S_{\text{Ref}}(\lambda) d\lambda \int_{\lambda_1}^{\lambda_2} E_S(\lambda) S_T(\lambda) d\lambda}{\int_{\lambda_1}^{\lambda_2} E_{\text{Ref}}(\lambda) S_T(\lambda) d\lambda \int_{\lambda_1}^{\lambda_2} E_S(\lambda) S_{\text{Ref}}(\lambda) d\lambda}$$

Where:

$I^{R,R}$ , ( $I^{R,S}$ ) = reference cell short-circuit current under reference (source) spectrum

$E_{\text{Ref}}(\lambda)$  = reference (photon flux) spectral irradiance

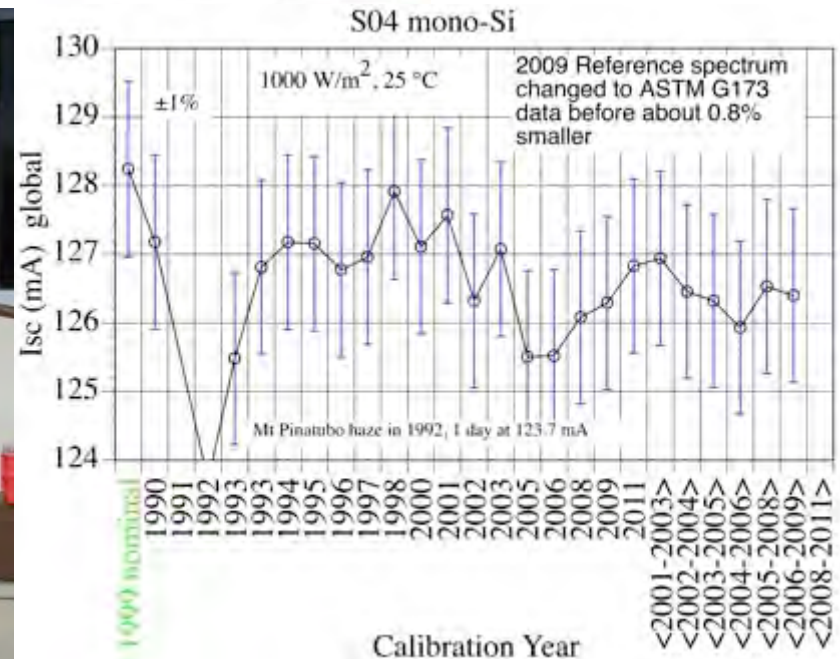
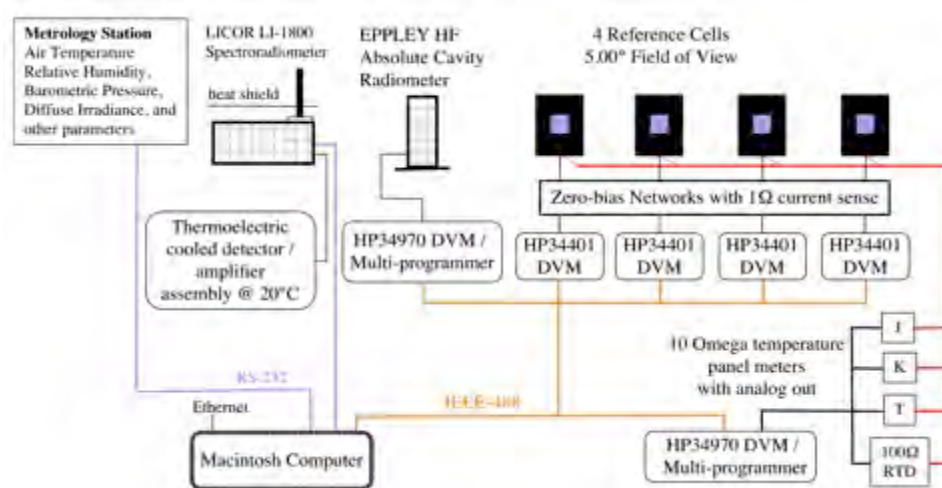
$E_S(\lambda)$  = simulator (photon flux) spectral irradiance

$S_{\text{Ref}}(\lambda)$  = reference (quantum efficiency) spectral responsivity

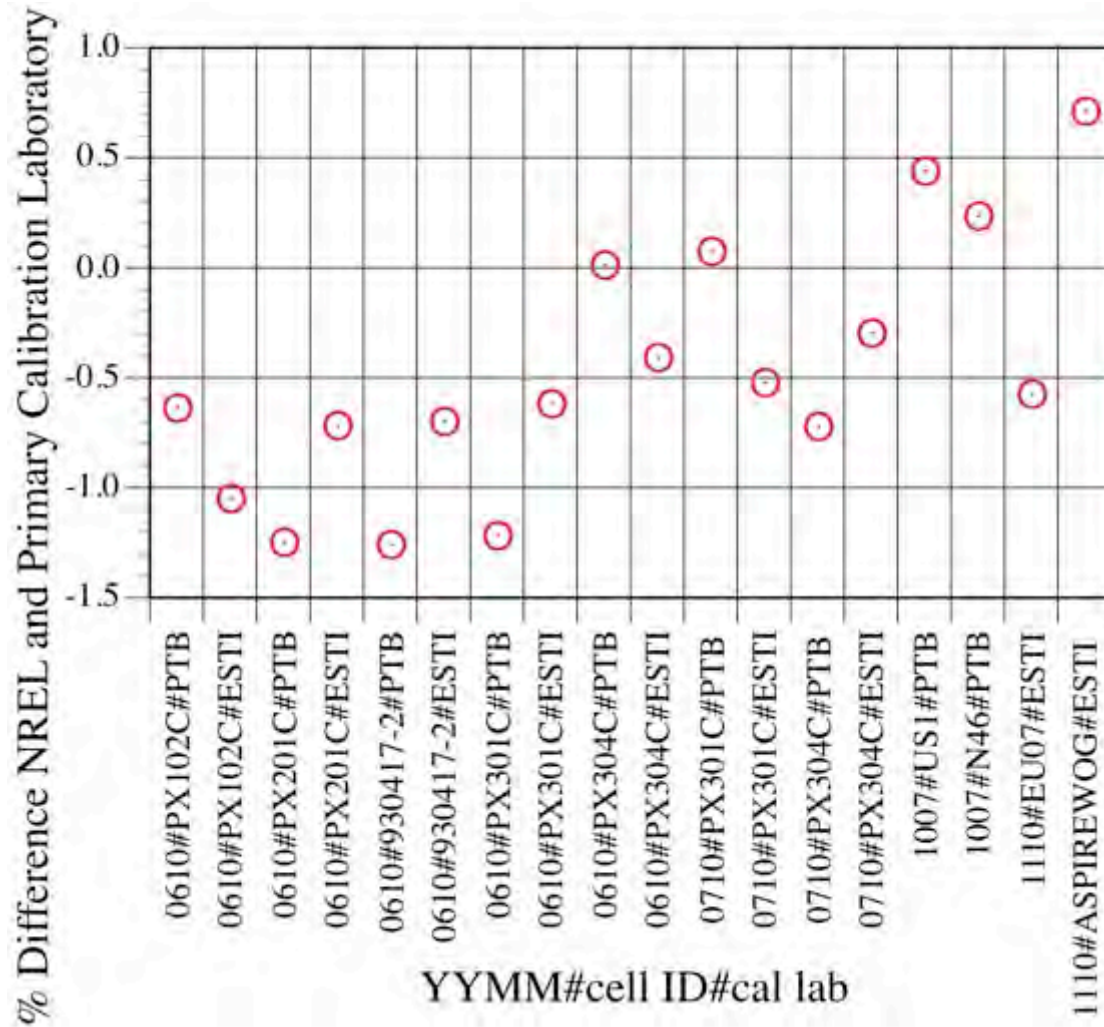
$S_T(\lambda)$  = test cell (quantum efficiency)



# NREL Primary PV Calibration



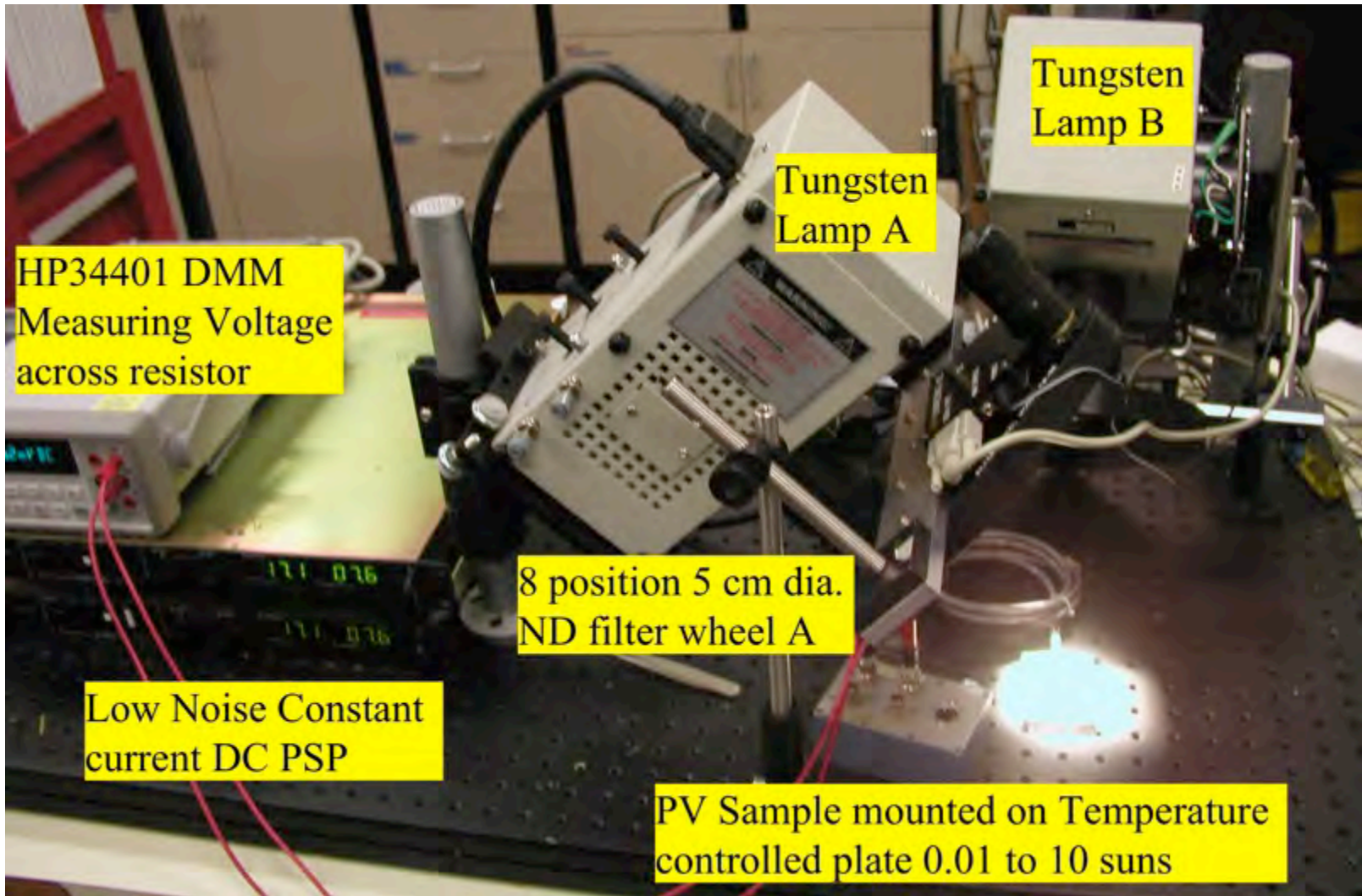
# External Intercomparisons are Critical



- Compare your results:
- As many labs as possible
- As often as possible
- As many different samples as possible

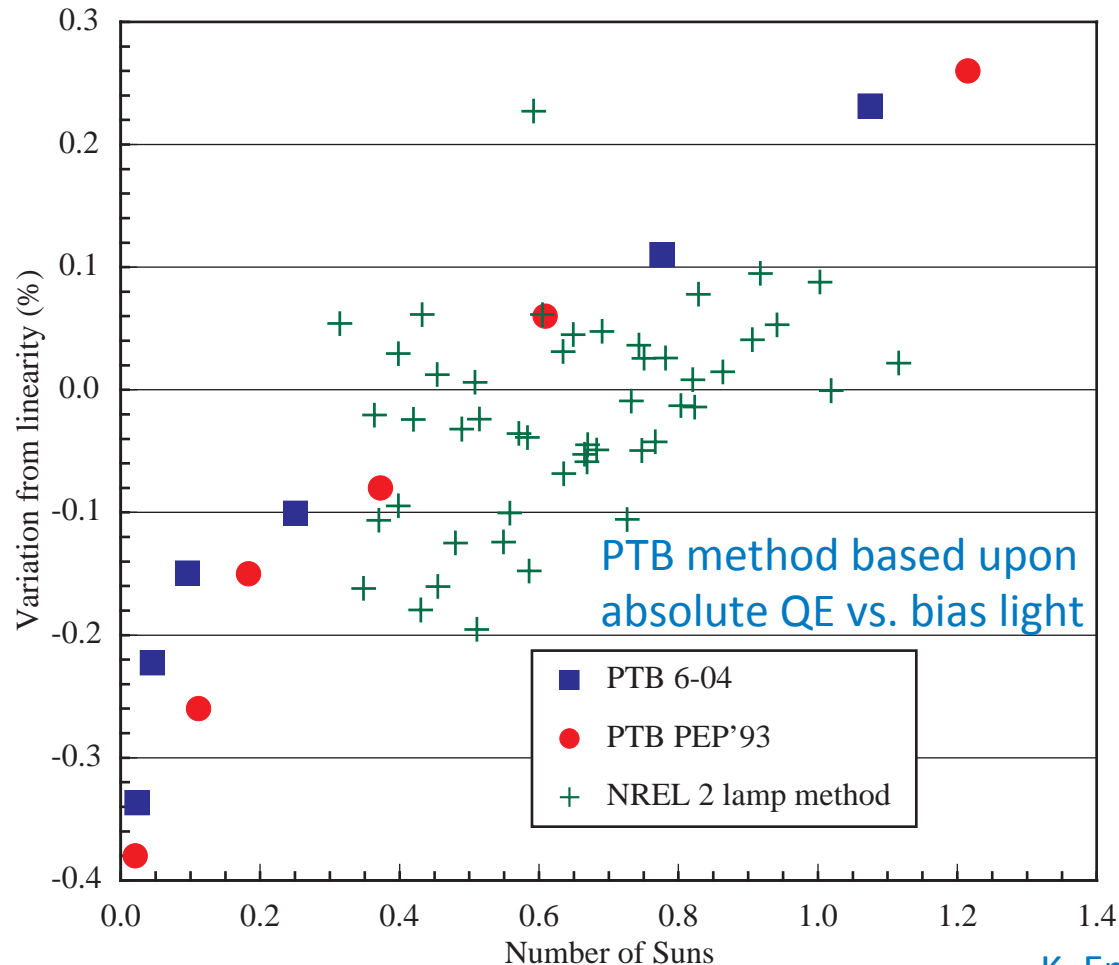


# $I_{sc}$ Linearity



Linearity test bed to demonstrate that  $I_{sc}$  is linear with irradiance as required in reference cell calibration and IV measurement standards.

# Isc linearity with irradiance



PTB method is the most correct procedure because it relies on the change  $J_{sc}$  from the absolute QE vs. bias light.

K. Emery, S. Winter, et al, "Linearity Testing of Photovoltaic Cells," Proc. 4th World PVSEC, pp. 2177-2180, 2006

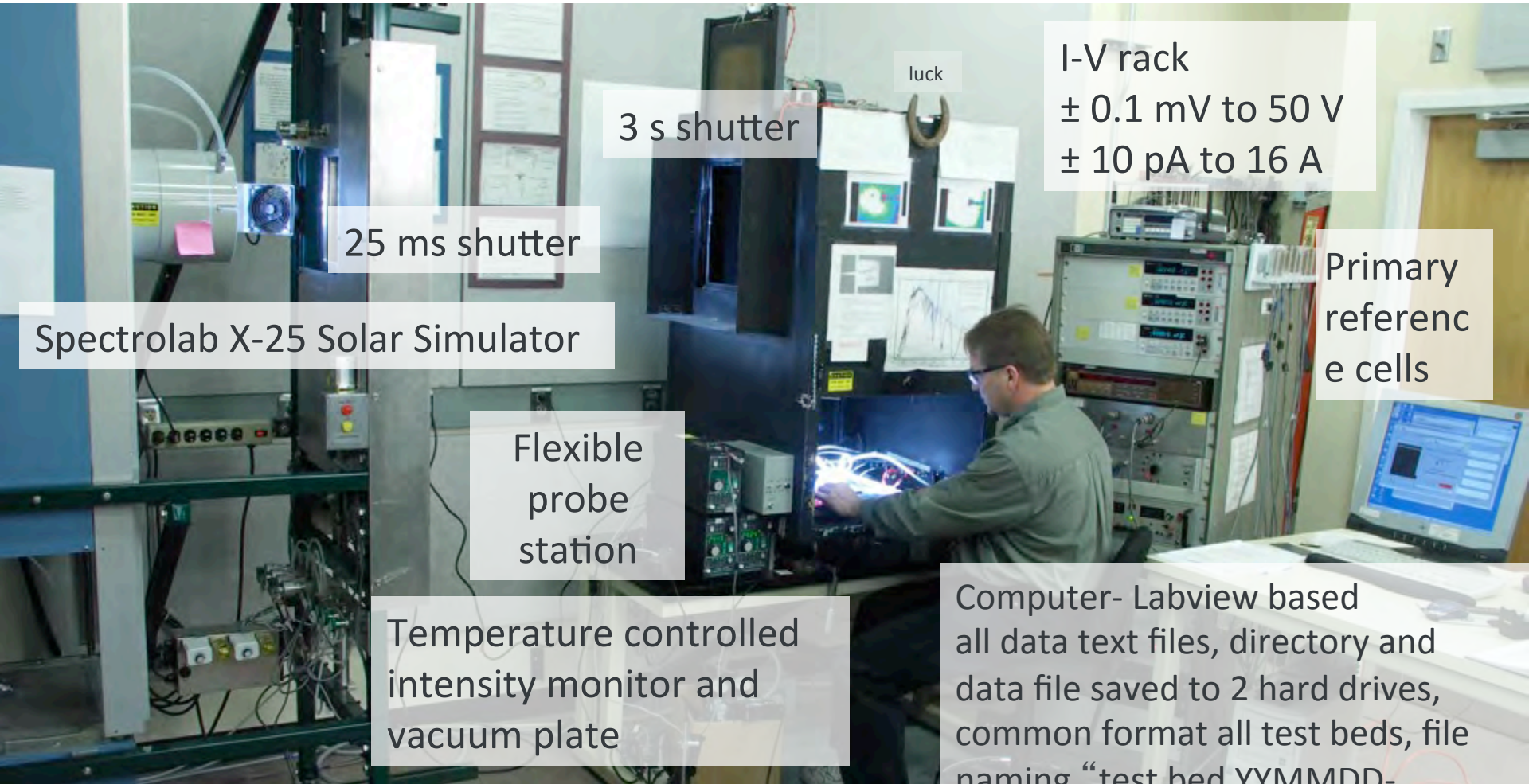
# Cell I-V Equipment

<u>I-V Applications</u>	<u>Light source</u>	<u>size/temperature</u>	<u>Voltage</u>	<u>Current</u>
1-sun	Spectrolab X25	30 cm x 30 cm	$\pm 0.5$ mV	$\pm 10$ pA
Continuous	filtered 3 kW Xe	5-50 °C	$\pm 50$ V	$\pm 16$ A
	0.1 - 20 suns			
Continuous	1 kW Xe	~ 1 cm diameter	$\pm 0.1$ mV	$\pm 1$ $\mu$ A
Concentrator	1 to 200 suns	5-80 °C	$\pm 10$ V	$\pm 10$ A
Pulsed	Spectrolab LAPSS	2 Xe flash lamps	1 mV	1 mA
Concentrator	Spectrolab HIPSS	2 lamps & mirrors	100 V	50 A
	2 reference channels			

Multi-source spectrally adjustable 0.1 to 1-sun operational. Demonstrated for 6 junctions that can set photocurrent within 1% for each junction.

Spectrally adjustable concentrator Spectrolab THIPSS operational in 6 months.

# Spectrolab X25 Solar Simulator



Spectrolab X-25 Solar Simulator

25 ms shutter

3 s shutter

luck

I-V rack  
 $\pm 0.1$  mV to 50 V  
 $\pm 10$  pA to 16 A

Primary  
referenc  
e cells

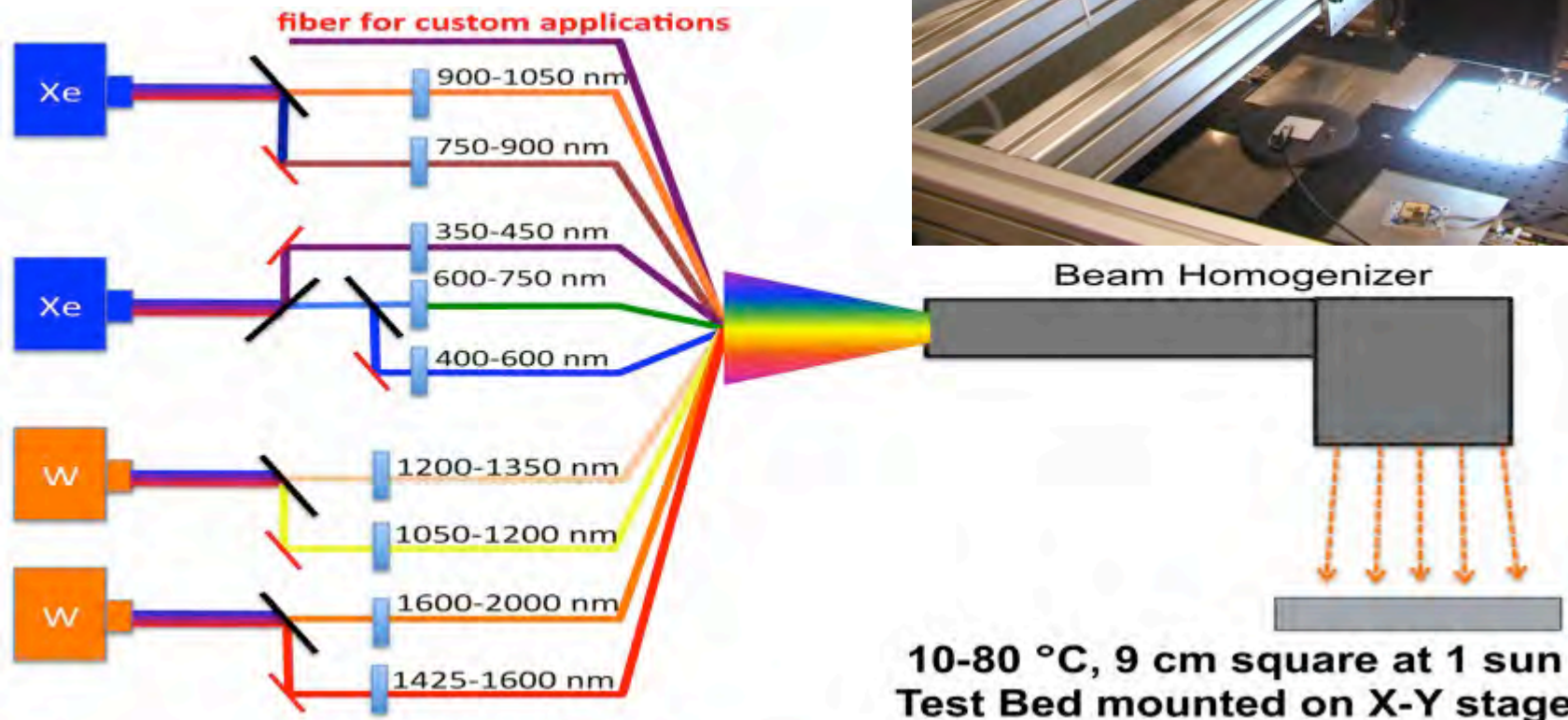
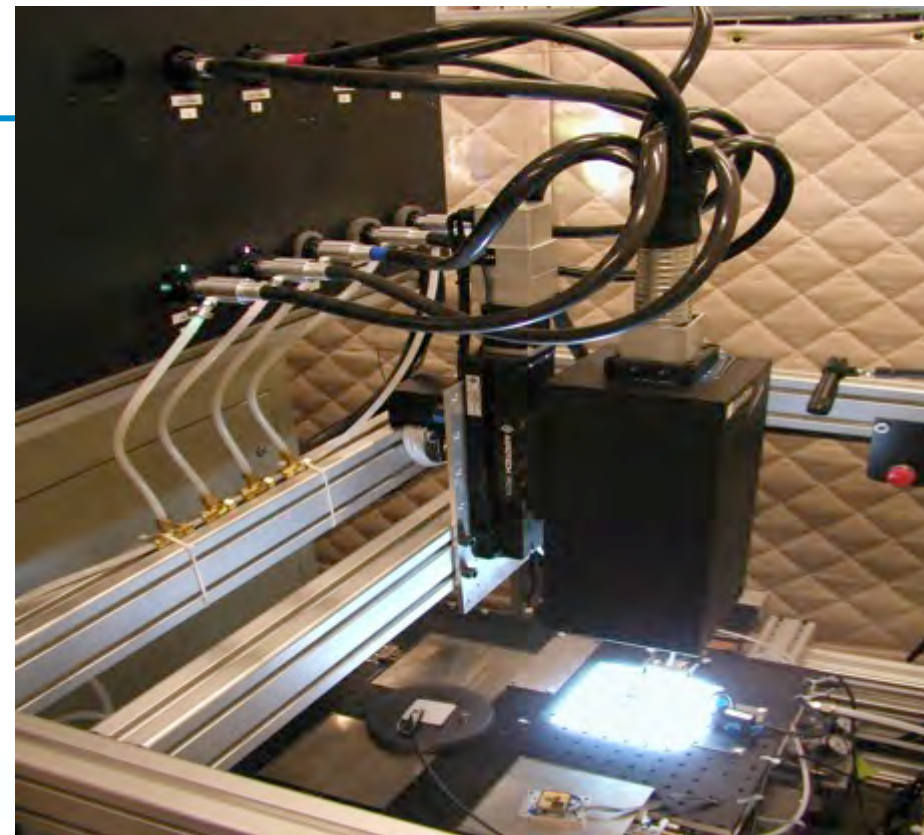
Flexible  
probe  
station

Temperature controlled  
intensity monitor and  
vacuum plate

Computer- Labview based  
all data text files, directory and  
data file saved to 2 hard drives,  
common format all test beds, file  
naming "test bed YYYYMMDD-  
HHMMSS"

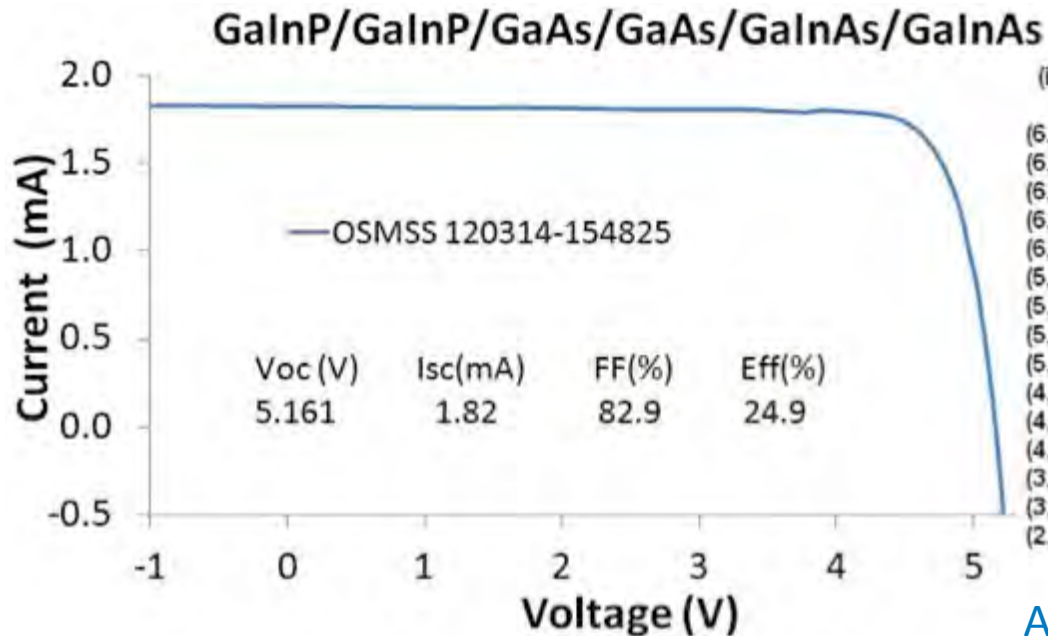
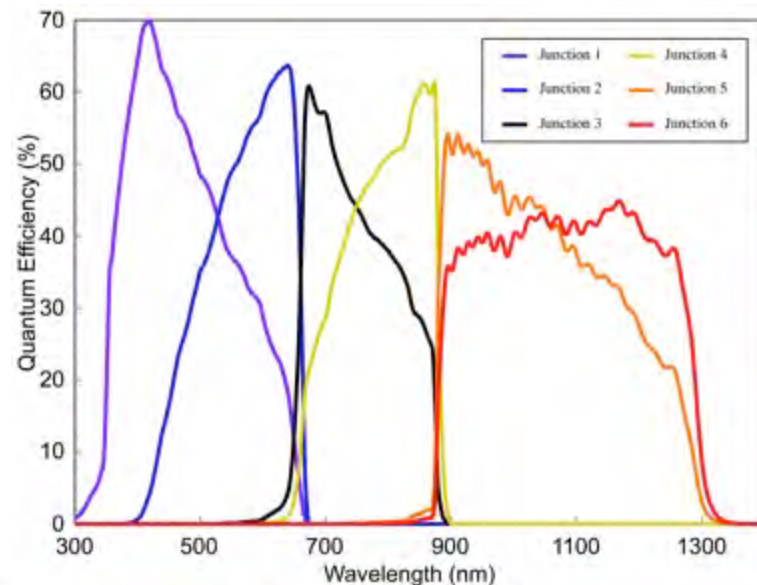
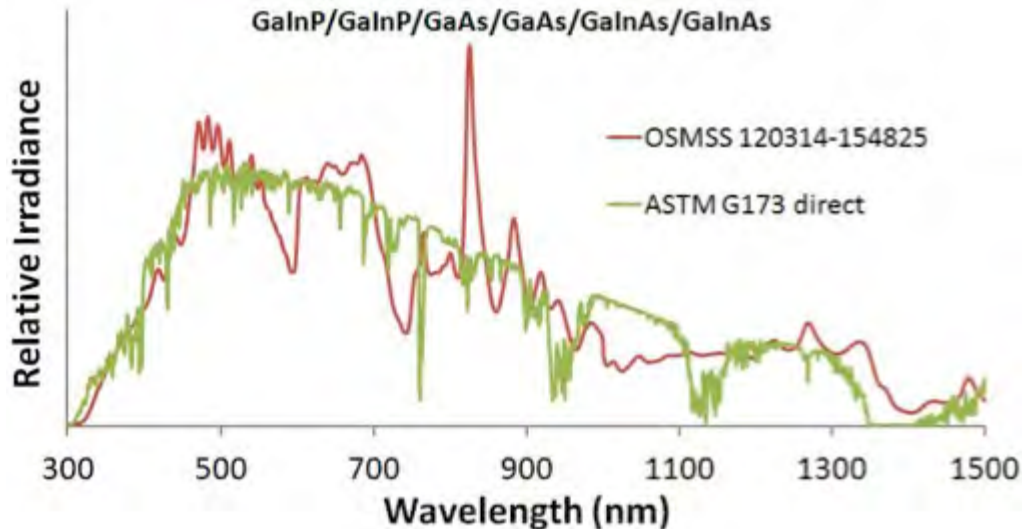


# 10-Channel One-Sun Solar Simulator





# 6-junction result

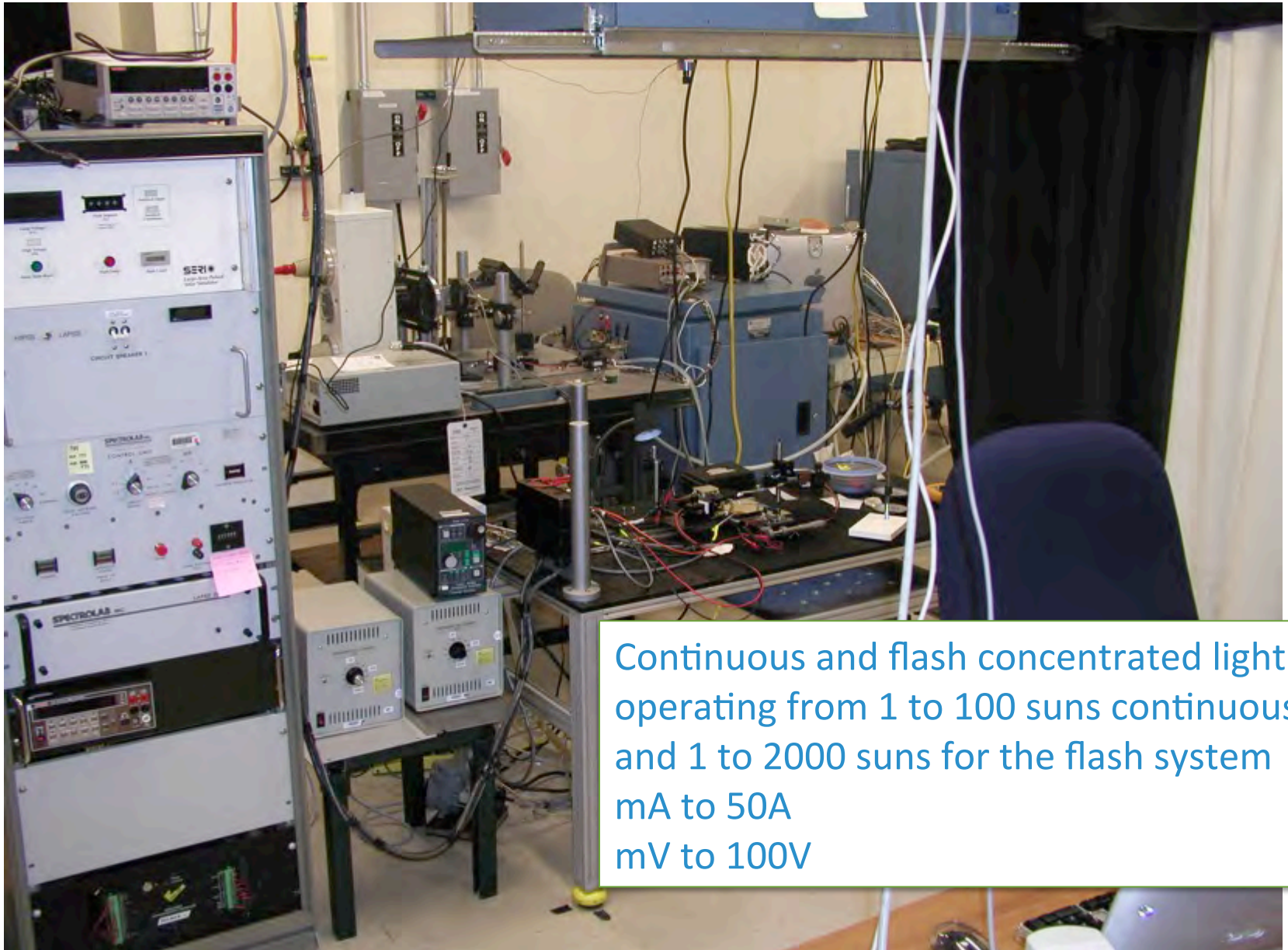


(i,j)	R <sub>ij</sub>
(6, 5)	1.0001
(6, 4)	0.9968
(6, 3)	0.9961
(6, 2)	0.9973
(6, 1)	0.9976
(5, 4)	0.9967
(5, 3)	0.9960
(5, 2)	0.9972
(5, 1)	0.9975
(4, 3)	0.9993
(4, 2)	1.0005
(4, 1)	1.0008
(3, 2)	1.0012
(3, 1)	1.0015
(2, 1)	1.0003

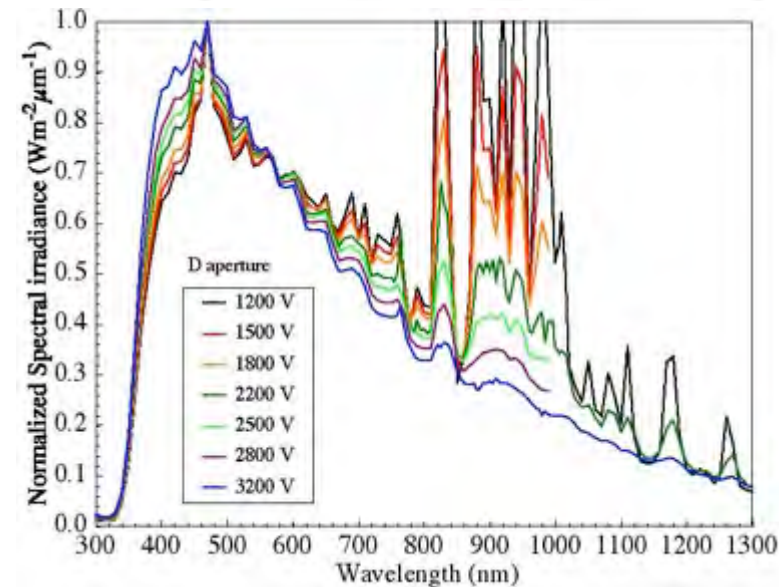
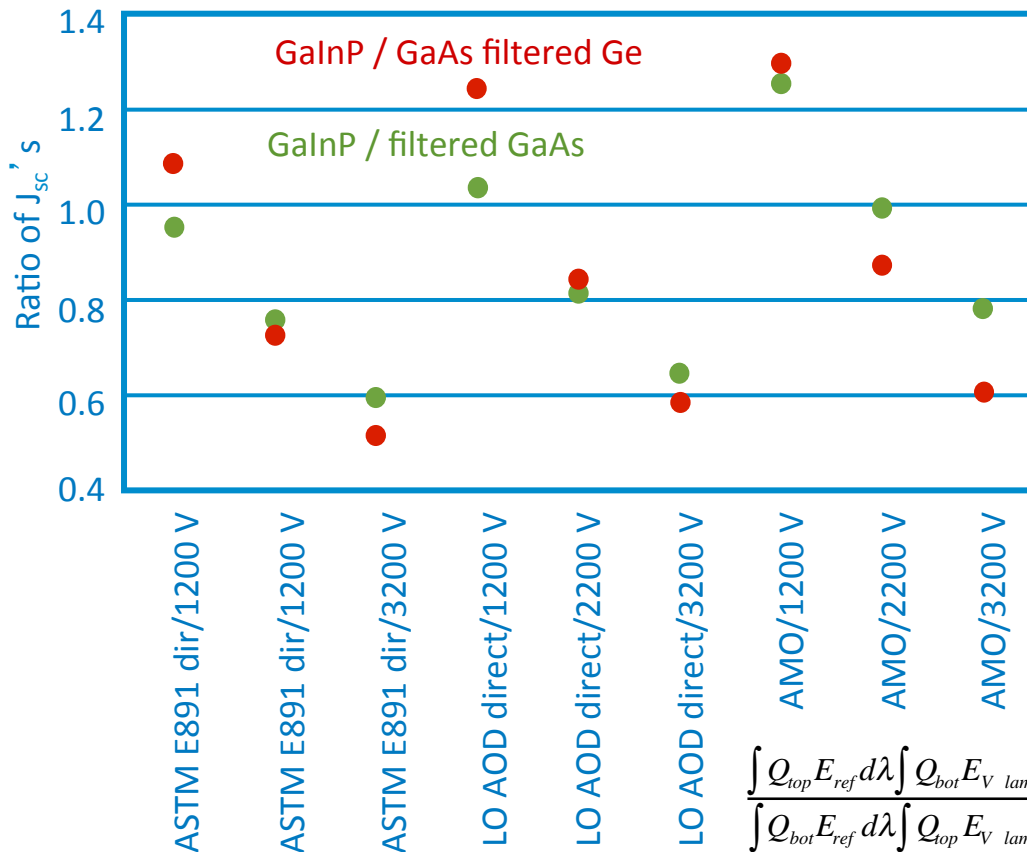
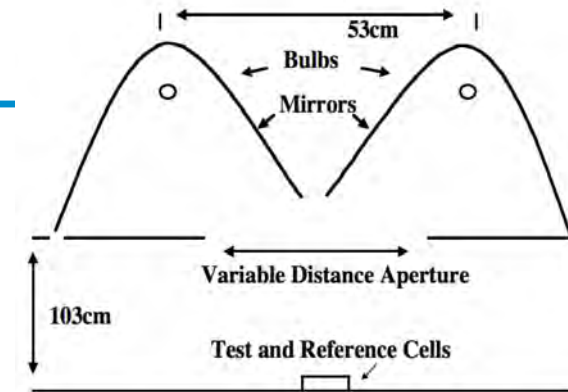
Tom Moriarty, Joe Jablonski, Keith Emery, "Algorithm for Building a Spectrum for NREL One-Sun Multi-Source Simulator," 38th IEEE Photovoltaic Spec. Conf., Austin, TX, June 3-8, 2012.

All photo-current ratios less than 0.5%!

# Concentrator Cells



# Concentrator cells



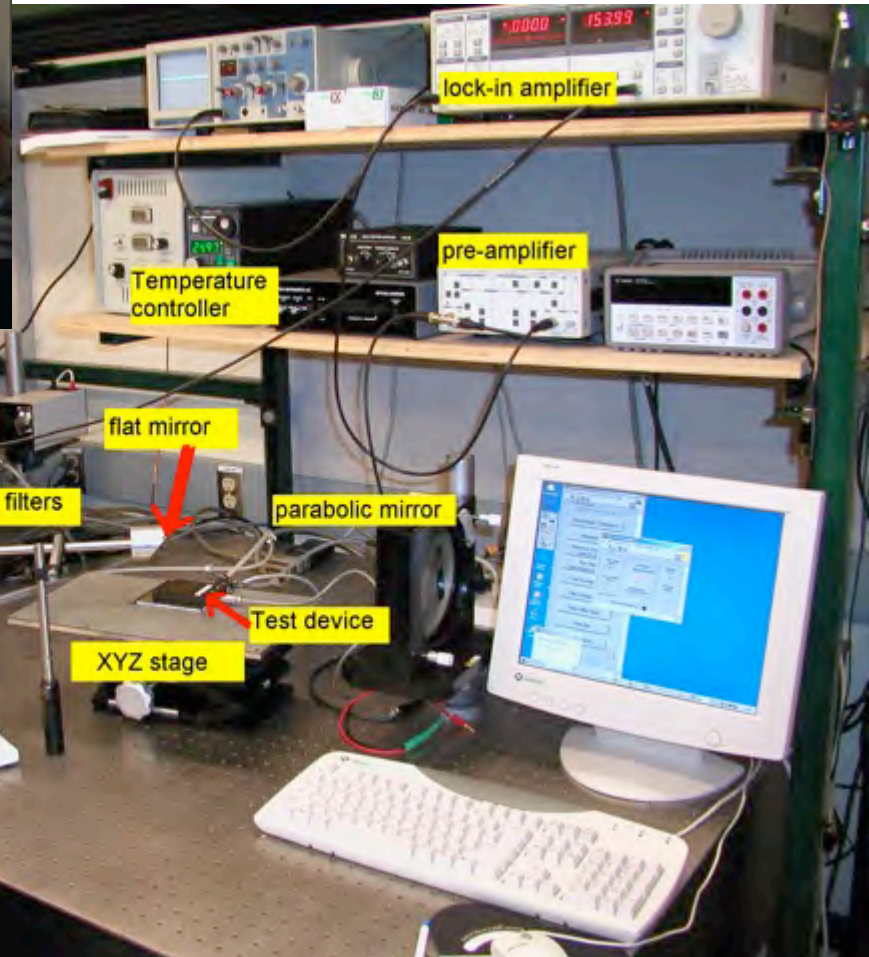
J. Kiehl, K. Emery and A. Andreas, "Testing Concentrator Cells: Spectral Considerations of a Flash Lamp System," *Proc. 19th EU PVSEC*, Paris, June 7-11 2004.

# QE Equipment

Applications	Light source	Wavelength	Beam
Cells & Modules	1 kW Xe	280-2000 nm 68 - 10 nm bandpass filters	cm to m in diameter
Cells	150 W Xe	350-2800 nm 3 - gratings	1 by 3 mm minimum



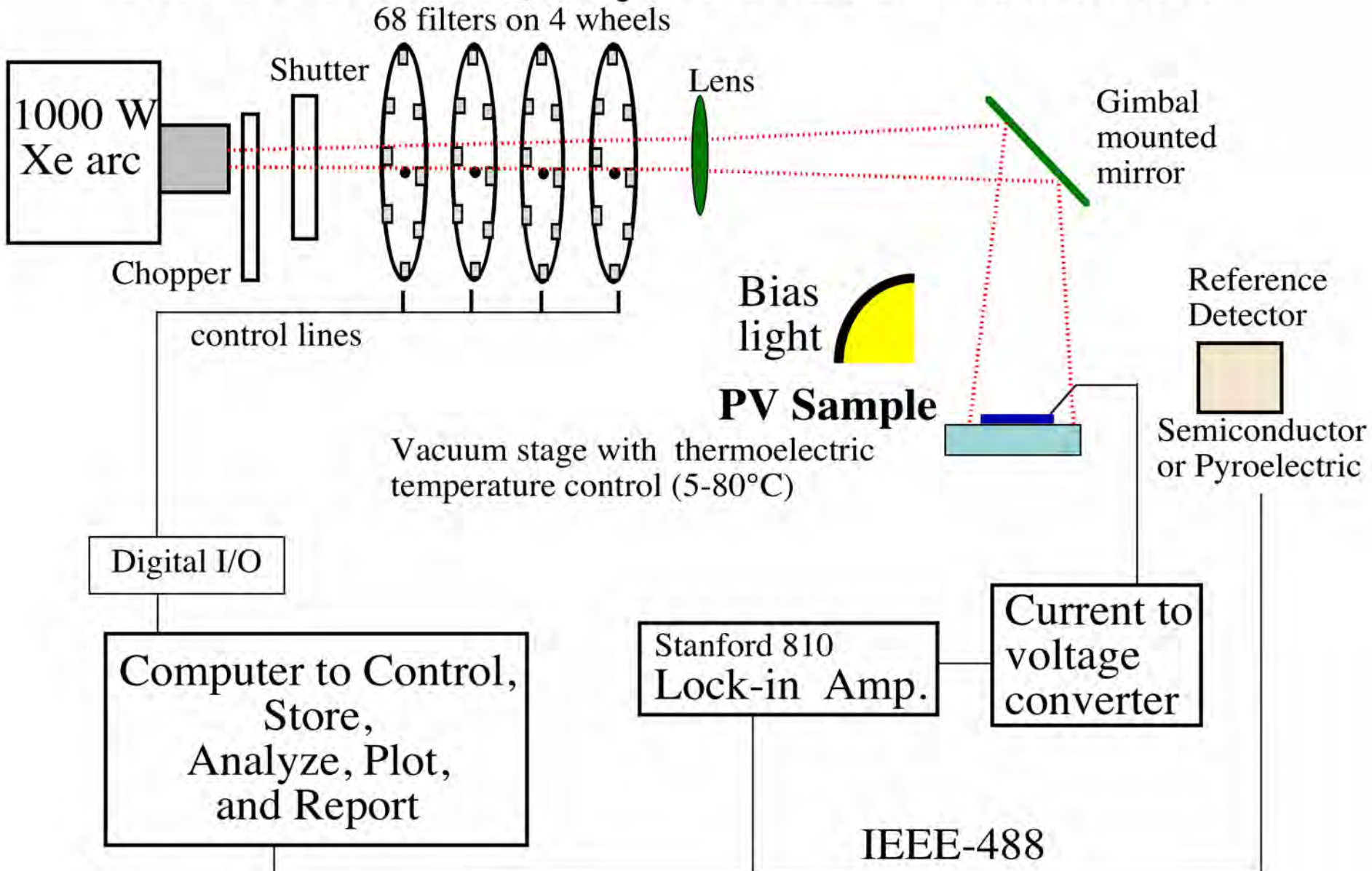
# NREL QE systems



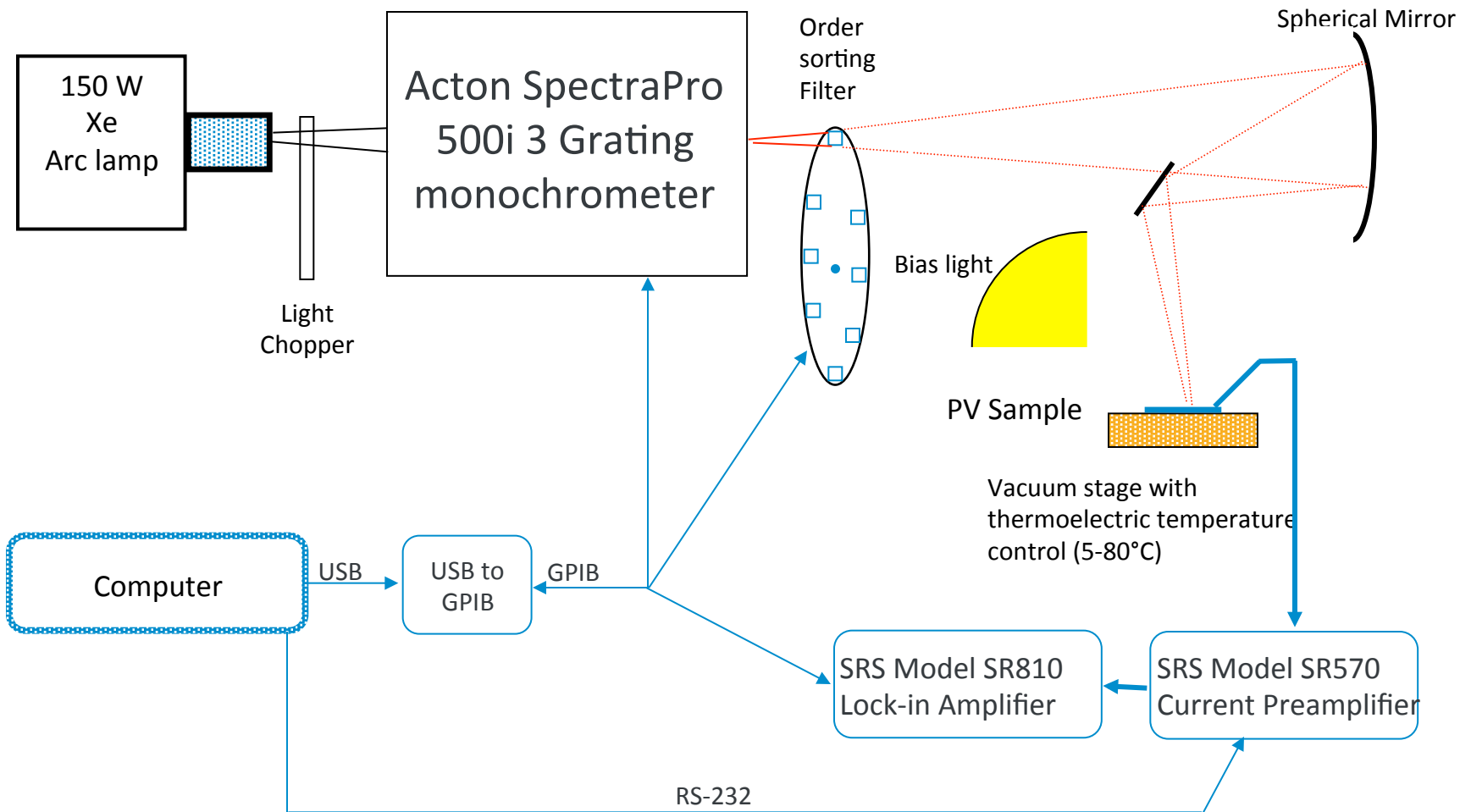
The spectral responsivity is measured with a filter based system (280-1800 nm) or a grating based system 350-2800 nm



# NREL Filter QE system 280 - 2,000 nm



# NREL Grating QE system



# Module I-V Equipment

<u>Test bed</u>	<u>area</u>	<u>min / max V</u>	<u>min / max I</u>
Large Area Continuous Simulator (LACSS) filtered 25 kW Xe Continuous CLASS AAA Spatial nonuniformity dominant error $\pm 3.9\%$ uncertainty in $P_{\max}$ with 95% confidence limit from formal error analysis Error in Pmax dominated by error in $I_{sc}$	150 x 120 cm	$\pm 0.1$ mV $\pm 300$ V	$\pm 10$ $\mu$ A $\pm 60$ A
Standard Outdoor Measurement System (SOMS) fixed tilt adjusted monthly, Adjustable azimuth & elevation lowest error in $I_{sc}$ because zero uniformity error temperature related errors dominant	No constraints	$\pm 0.1$ mV $\pm 300$ V	$\pm 1$ $\mu$ A $\pm 60$ A
Spire model 4600SLP 2 Xe flash lamps 50 to 80 ms pulse duration Pulsed CLASS AAA Spatial nonuniformity dominant is error source. This can be minimized by a reference module of the same size and cell arrangement as what is being tested. Excellent repeatability (<0.5% over many days) $\pm 5.0\%$ uncertainty in $P_{\max}$ with 95% confidence limit from formal error analysis Error in Pmax dominated by error in $I_{sc}$	200 x 137 cm	0.08 mV 150 V	0.1 mA 20 A

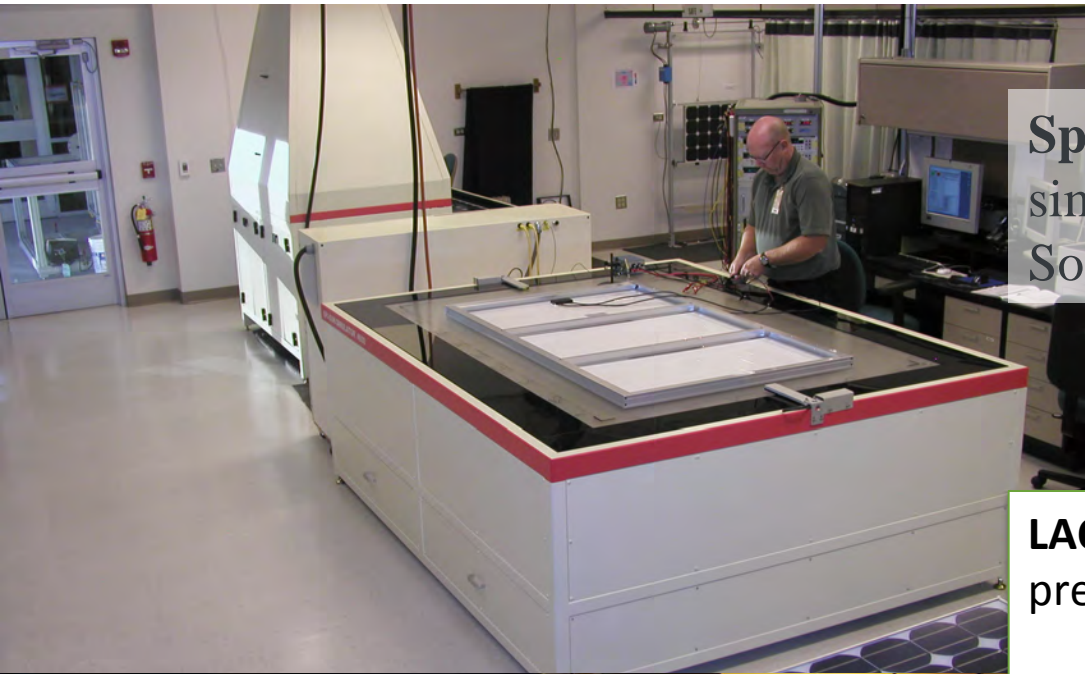
# SOMS

Good spectrum and spatial nonuniformity, poor temperature control. Spectral irradiance measured to correct for spectral error. Si cell in module package is reference for irradiance and spectral corrections. Pyranometer is for comparison only.





# Module Simulators



Spire SLP 4600 pulsed module simulator in recently expanded OTF  
Soon to be replaced by Spire 6500

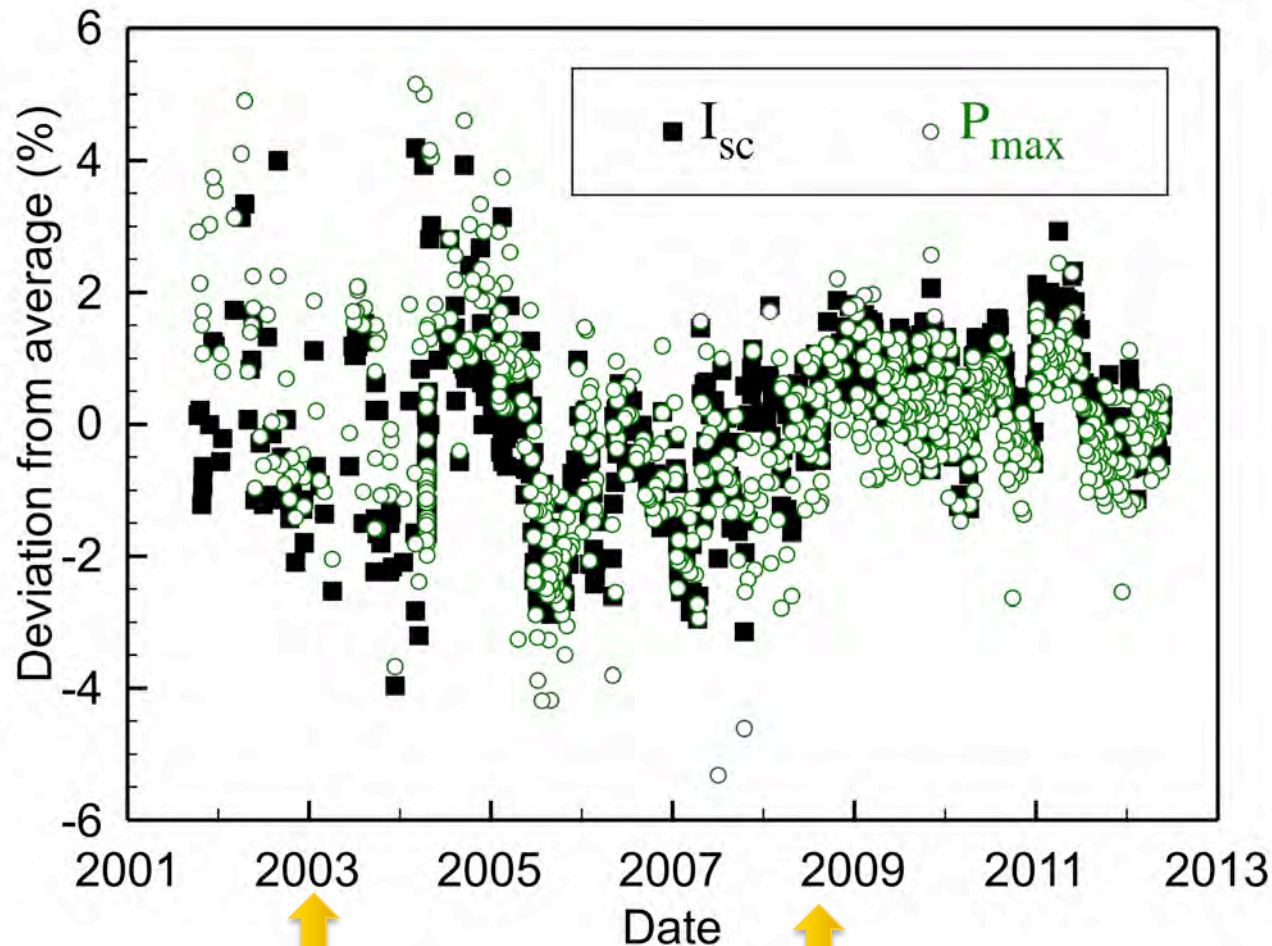
LACSS - light, dark IV, full control of premeasurement conditions and bias rate,





# Internal Intercomparisons are Critical

mono-Si Check Module on LACSS Module Simulator



new reference cell

new reference spectrum +0.9% increase in  $I_{sc}$

# Concentrator Modules



# Summary

---

- NREL has equipment to measure any conceivable cell or module technology
- Lack of standards for low concentration modules complicates matters
- Spectrally adjustable simulators critical for more than 3 junctions. NREL's 10-channel fiber optic simulator has shown that the light can be set for each junction within 1% of what it would be under the reference spectrum for up to a 5 junction cell.
- Uncertainty in Module simulators dominated by spatial nonuniformity for calibration labs. Manufacturers can mitigate this error by using matched reference modules instead of cells.



# Acknowledgements

This work was supported by the U.S. Department of Energy under Contract No. DE-AC36-08-GO28308 with the National Renewable Energy Laboratory.

## PV Cell and Module Performance Characterization Team

Paul Cizek - Engineer

Manages measurement queue. Reviews all data and generates reports. Performs nonstandard measurements

Tom Moriarty - Engineer

Maintains all software. Develops and troubleshoots hardware. 1-sun multi-source

Chuck Mack - Technician

Handles all routine 1-sun cells. Keeps equipment running

Carl Osterwald - Engineer

Responsible for all hardware, software, concentrator measurements. Responsible for the Spectrolab THIPSS spectrally adjustable concentrator simulator. ASTM PV Solar Energy Standards committee

Steve Rummel - Engineer

Manages measurement queue. Reviews all data and generates reports. Performs nonstandard measurements

Larry Ottoson - Technician

Keeps equipment running. Responsible for all hardware and software development.

Allan Anderberg - Technician

Handles all modules.

Rafell Williams - Technician

Backup operator on all test beds. Responsible for calibrations.

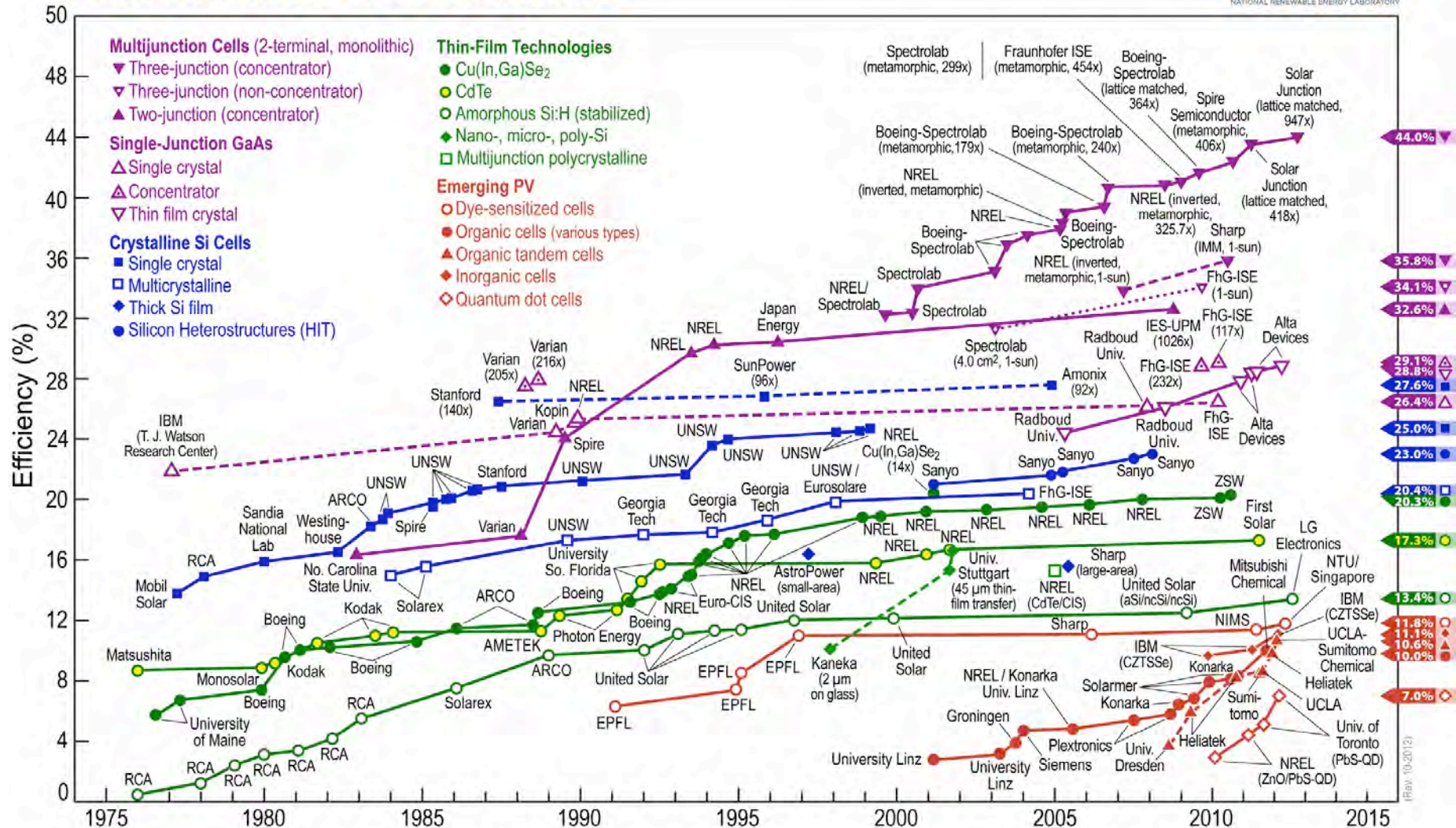
Brian Flores – Sample document control, unpacking, packing, assistant to technicians

Mark Campanelli – Post Doc

Reduce the Uncertainty in PV measurements, Formal uncertainty analysis



# Best Research-Cell Efficiencies



Record cell efficiencies over time by technology measured by recognized independent test labs.

There are no area or stability constraints beyond testing in air for inclusion in this table.

<http://www.nrel.gov/ncpv/> or [http://en.wikipedia.org/wiki/Solar\\_cell\\_efficiency](http://en.wikipedia.org/wiki/Solar_cell_efficiency)