

## Methyl Ketone Condensation over Tailored Metal Oxides

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National Renewable Energy Laboratory ACS Fall National Meeting San Diego, California August 26, 2019

NREL/PR-5100-75017



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## **Presentation Outline**

1) Evaluating tailored MgO nano-catalysts

2) Determining active surface and mechanism

3) Assessing the impact of water exposure

#### Why methyl ketone condensation?





# Methyl ketones can be catalytically upgraded to cycloparaffins for low-sooting aviation fuels

Sacia (2015) ChemSusChem. 8, 1726-1736

#### Why tailored MgO basic catalysts?





Tailor MgO nanoparticle morphology for high surface area and increased mass normalized activity

**Claisen-Schmidt Condensation** 

Expose select surface facets for M-O coordination state that directly impacts reactivity





#### **Remaining research challenges**

100%

80%

60% 40% 20%

Reaction Time (h)

2-Pen Conversior



 $+ H_2O$ 

400

500

#### Synthesize tailored MgO catalysts and compare initial activity for methyl ketone condensation



Assess the working MgO catalytic surface and associated reaction mechanism

 $+ H_2O$ 

tor Signal (a.u.

0

100

200

300

Temperature (°C)

Determine surface and morphological stability with continuous water exposure





## Part 2

Evaluating reactivity and working catalytic surface for ketone condensation

#### Synthesis of nano-MgO catalysts







Pretreatment Conditions: 500°C under flowing inert for 6h

#### Prepared MgO nanomaterials with comparable surface area to evaluate impact of (111) vs (100) surface facet

<sup>a</sup> Choudary (2004) JACS. 126, 3396-3397 <sup>b</sup> Koper (1997) Chem Mat. 9, 2468-2480 <sup>c</sup> Zhou (2006) Angewandte. 188, 7435-7439

#### Evaluating base sites by CO<sub>2</sub> TPD





Pretreatment Conditions: 500°C under flowing inert for 6h

# Area normalized base site quantity and distribution are comparable for both MgO catalysts up to 500°C

Cosimo et al. (2014) Catalysis. 26: 1-28.

## MgO(111) DRIFTS characterization



#### MgO(111) surface and morphology highly sensitive to pretreatment and environmental exposure

Mutch et al. (2018) JACS. 140, 4736-4742. Chowdary et al. (2018) NJC. 42, 14194-14202. Xiangchen Huo, Davis Conklin NREL

#### Initial ketone condensation activity





Rxn conditions: 20 mL of 0.01M 2-pentanone in toluene, catalyst loading for equivalent surface area, 150°C, inert atm, 800 rpm. Catalyst pretreated at 500°C inert 6h.



# Batch reactor screening shows initial higher condensation activity with MgO(111) than MgO(100)

Xiangchen Huo, Davis Conklin NREL

### Surface termination for MgO(111)





#### Historically, MgO(111) proposed as alternating cation and anion layers with concerns of surface stability

Pal and Paly (2015) Nanoscale. 34, 14159-14190.





Recent experimental and computational efforts suggest MgO(111) octopolar surface termination may be the most stable

Bajdich (2015) Physical Reviews B. 91, 155401.

## $H_2O$ surface coverage for MgO(111) Q



#### Even with low partial pressure of exposure, water readily dissociates to cover MgO(111) surface

Vassili Vorotnikov NREL

## Competitive adsorption on MgO(111) 🔯



# Likewise, even in the presence of ketones water dissociates to cover MgO(111) surface with hydroxyls

#### Ketone condensation rxn pathway







# Evaluate ketone condensation reaction mechanism on MgO(100) and MgO(111) surfaces

Mingxia Zhou, Rajeev Assary ANL

### Role of surface –OH during reaction 🔯



## Surface hydroxyl groups on MgO(111) may facilitate proton transfer to lower key transition states

Mingxia Zhou, Rajeev Assary ANL

### Potential energy surface for COND



#### Intermediates would bind excessively strong on "clean" MgO(111), supporting "-OH" terminated surface

Mingxia Zhou, Rajeev Assary ANL



## Part 3

Surface & morphological stability of MgO(111) with water exposure

#### **Continuous ketone condensation**





Catalytic process needs to be active, selective, and stable with water generated in situ and likely present in the feed

Scott (2018) ACS Catalysis. 8, 8597-8599

For tailored nano-metal oxides, facet stability and particle morphology remain relatively underexplored with catalytically relevant conditions



### Bulk restructuring to form Mg(OH)<sub>2</sub>



# Preliminary steam exposure tests on MgO(100) powder show dramatic restructuring of bulk to form Mg(OH)<sub>2</sub>

## MgO(100) *in situ* TEM H<sub>2</sub>O exposure





Low levels of water exposure can result in amorphous Mg(OH)<sub>2</sub> with MgO(100) nano-cubes

Unocic (2019) Microscopy and Microanalysis. Submitted.

## MgO(111) in situ XRD with steam





With steam exposure, MgO(111) experiences loss of signal intensity, indicative of restructuring

With thermal regeneration, MgO(111) XRD signal returns to initial "fresh" state after heating to 350°C



Heat sample in 1 hour increments from 150-500°C

#### Neutron scattering for catalysis



Peter Metz, Zhenglong Li, Katharine Page ORNL



**National Laboratory** 

## In contrast to DRIFTS and XRD, neutrons have ability to...

- distinguish surface -OH, Mg(OH)<sub>2</sub>, and chemisorbed water in high water vapor
- simultaneously characterize surface species and local material structure

Neutrons scattering sensitive to light atoms (i.e., H,D,C,O), as well nanomaterials with well defined local structure



#### **Track H content and local structure**



#### **Neutron diffraction & Rietveld analysis:** hydrogen background, lattice parameter (a), crystalline correlation length scale (CS\_L), atomic displacement parameters (B<sub>iso</sub>)



# Ability to track degree of surface hydration with *in situ* monitor during steam and heat treatment

Peter Metz, Zhenglong Li, Katharine Page ORNL

#### Preliminary results D<sub>2</sub>O exchange



#### **Neutron Pair Distribution Function:** interatomic distances (r [Ang]) and number of next-near neighbors (area under curve)



# Ongoing work to evaluate surface hydration/dehydration during steam exposure/regen, with particle coarsening

### **Key Take-Aways and Next Steps**



#### Take-Aways

- MgO(111) displays higher initial activity than MgO(100) for ketone condensation
- Surface hydroxyl groups on MgO(111) facilitate proton transfer and lower key transition states
- Transition to Mg(OH)<sub>2</sub> over different facets will be a key consideration for prolonged use

#### **Next Steps**

- Need to address the continuous stability and regenerability of MgO(111) morphology and surface termination
- Determine operational process window to maintain target Mg(111)-OH surface





### **Team and Acknowledgements**



#### NREL Team

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ORNL Team Kinga Unocic Peter Metz Stephen Purdy Rochelle Stiles Zhenglong Li Katharine Page

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**OAK RIDGE** National Laboratory



This work was authored in part by the National Renewable Energy Laboratory, operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. Funding provided by the U.S. Department of Energy Office of Energy Efficiency and Renewable Energy Bioenergy Technologies Office. The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government. The U.S. Government retains and the publisher, by accepting the article for publication, acknowledges that the U.S. Government retains a nonexclusive, paid-up, irrevocable, worldwide license to publish or reproduce the published form of this work, or allow others to do so, for U.S. Government purposes.





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## Thank you for listening... Let's discuss!