

Background

- Problem:** Between 2015 and 2060, demand for raw materials are expected to increase (87000% for electric vehicles, 3000% for PV) [1]
- Solution:** The circular economy (CE) encourages material efficiency, e.g., through reusing or recycling products
- Example:** 2050 projected PV waste: 7.5-10 million t → CE could capture value from waste, lowering demand for raw materials [2]
- How?** Industrial symbiosis (IS) and end of life (EoL) behaviors are key enablers for closing the loops of solar photovoltaics [3-4]

Approach

- Research question:** What factors behind relationships and decisions of PV actors will help lead to increased circularity of PV systems?
- Agent-based modeling (ABM):** bottom-up method simulating a system's behavior from its entities (agents) which interact with each other and their surroundings
- EoL behaviors based on Theory of Planned Behavior (TPB)** [5] → depend on people's attitude, subjective norms (peer pressure), and cost (Fig. 1)
- Manufacturers-recyclers relationship based on industrial symbiosis** [3]
- Baseline scenario based on literature:** 30% initial recycling rate [2], 55% potential repair rate [6], TPB parameters from [5] (Table 1)

Results

- The secondary market quickly becomes the EoL pathway of choice because it is financially beneficial but is limited by the repair potential of modules (Fig. 2)**
- The recycling and reuse EoL pathways compete with one another: selling is beneficial for PV owners, and subjective norms drive recycling behaviors**
- As recycled PV waste increases, recycling costs decrease, which further drive recycling behaviors (Fig. 3, Table 2)**

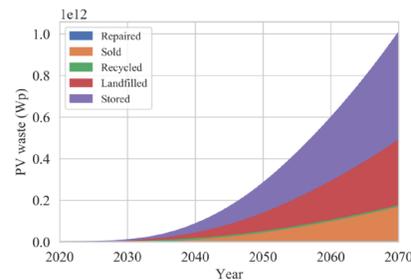


Figure 2: Distribution of PV waste according to each EoL pathway for the baseline scenario

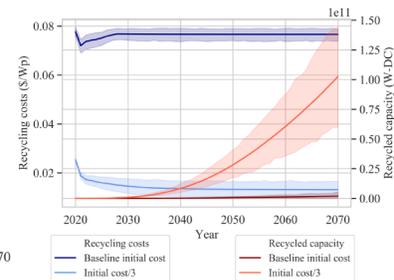


Figure 3: As recycled PV volumes increase, recycling costs plummet

Model's parameters	Values
Initial recycling rate	30%
Repair rate	55%
Recycling costs	25-30 (\$/Module)
Landfilling costs	0.6-2.1 (\$/Module)
Second/first-hand module price ratio	40-100%
Repair cost	3.5-49 (\$/Module)

Table 1: Model's parameters and values (We welcome your feedback!)

Figure 1: Architecture of the ABM and agents' behavioral rules

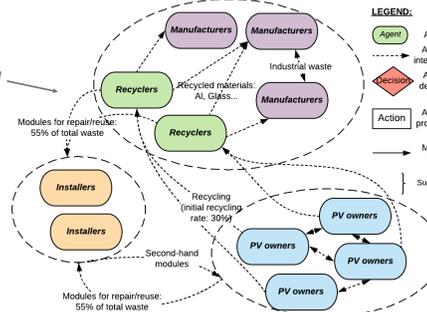
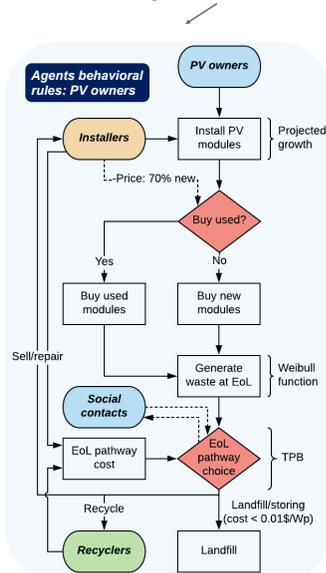


Table 2: A lower initial recycling cost leads to a greater amount of PV waste diverted from landfill

Shares of waste in each EoL pathway	Initial recycling cost	Recycling cost / 3
Recycled	1%	10%
Repaired / sold	17%	16%
Landfilled / stored	82%	74%

Conclusion

- ABM enables identifying factors favoring certain EoL pathway e.g., the subjective norms, the cost related to each behavior and the initial recycling cost (Table 2)**
- Based on available data, one factor leading to increased circularity of PV systems is a low initial recycling cost which could be achieved through R&D in recycling processes**

References

- Sovacool, B. K., et al. (2020). "Sustainable minerals and metals for a low-carbon future." Science.
- IRENA & IEA (2016). End-of-Life Management: Solar Photovoltaic Panels.
- Mathur, N., et al. (2020). "Promoting a circular economy in the solar photovoltaic industry using life cycle symbiosis." Resources, Conservation and Recycling
- Salim, H. K., et al. (2019). "Drivers, barriers and enablers to end-of-life management of solar photovoltaic and battery energy storage systems: A systematic literature review." Journal of Cleaner Production.
- Tong, X., et al. (2018). "Behaviour change in post-consumer recycling: Applying agent-based modelling in social experiment." Journal of Cleaner Production.
- Tsanakas, J. A., et al. (2019). "Towards a circular supply chain for PV modules: Review of today's challenges in PV recycling, refurbishment and re-certification." Progress in Photovoltaics