



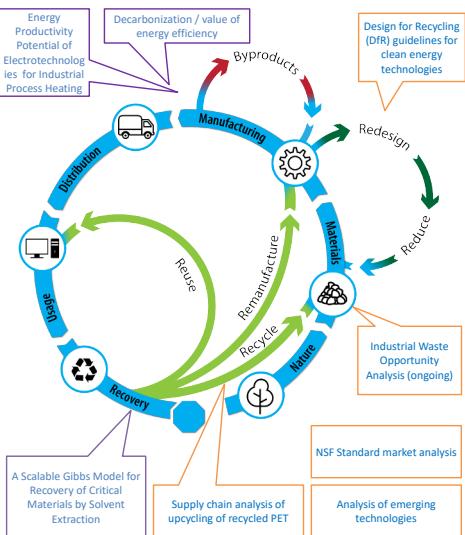
Sustainable Manufacturing

Opportunities, Trends, and Technoeconomic Analysis



Birdie Carpenter

Summary



The Circular Economy is an aspirational goal where the U.S. (and global) economy fully utilizes all materials in the most efficient way possible and has zero waste to landfills. The figure above represents this aspirational goal and indicates where the team's research projects are contributing to this goal.

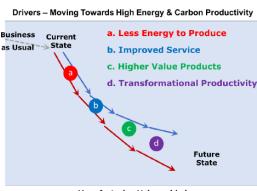
Past and current activities for sustainable manufacturing target reducing energy and material use in the manufacturing sector and developing the baseline knowledge. We are addressing the challenge of how to evaluate the potential for different strategies by developing general approaches to evaluate them and establishing a baseline to use a reference point.

AMO Strategic Analysis Team

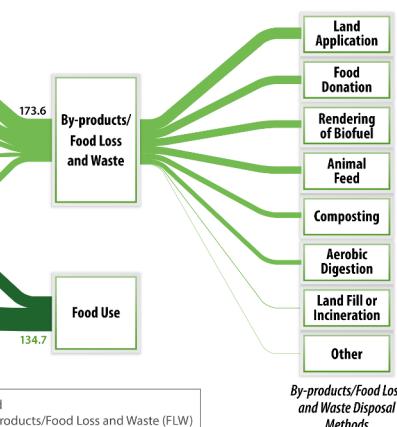
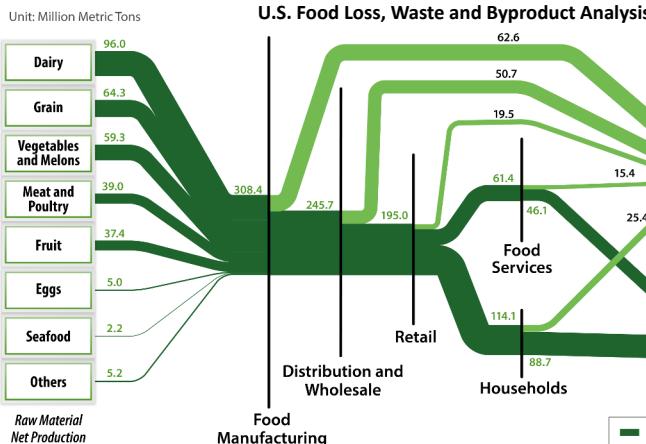
The multi-laboratory AMO Strategic Analysis Team provides independent, objective, and credible information to inform decision-making. To gain insights on manufacturing supply chains, the team conducts techno-economics, value chain, trade, patent, and global manufacturing competitiveness analysis relevant to advanced manufacturing technologies.

Sustainable manufacturing encompasses a wide range of systems issues, including energy intensity, carbon intensity, and use intensity. Manufacturing systems have traditionally been designed based on a linear model, starting with raw materials extracted from nature and ending at disposal in a landfill at the end of the product's useful life. A circular economy rediscards this approach by providing opportunities to re-manufacture and reuse end-of-life consumer products, leading to more efficient use of materials. Analyzing the supply chain and material flows through a product's entire lifecycle can help to identify energy, material, and water savings opportunities throughout the greater U.S. economy, including the production and delivery of energy and energy use within the industrial, transportation, and buildings sectors.

AMO aims to improve the **energy productivity** of the U.S. manufacturing sector while reducing lifecycle energy and resource impacts of manufactured goods.



Industrial Waste Analysis



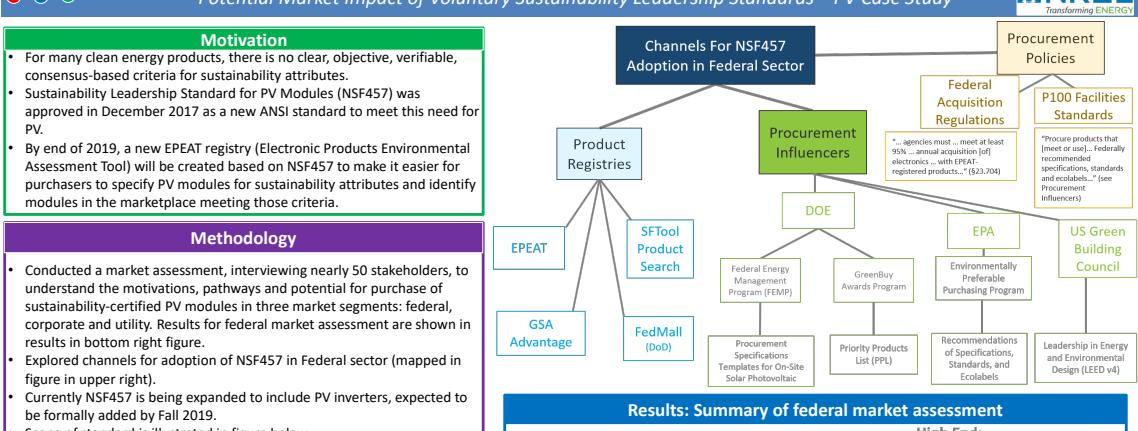
Analysis of the Entire Food Supply Chain:

- Raw material net production includes the raw material produced in U.S., the stock change, raw material imported and exported
- Raw materials for non-human-consumption and alcohol production are excluded
- All the raw materials and food products are calculated based on farm-weight
- Data for disposed by-products/food waste for each disposal method will be determined

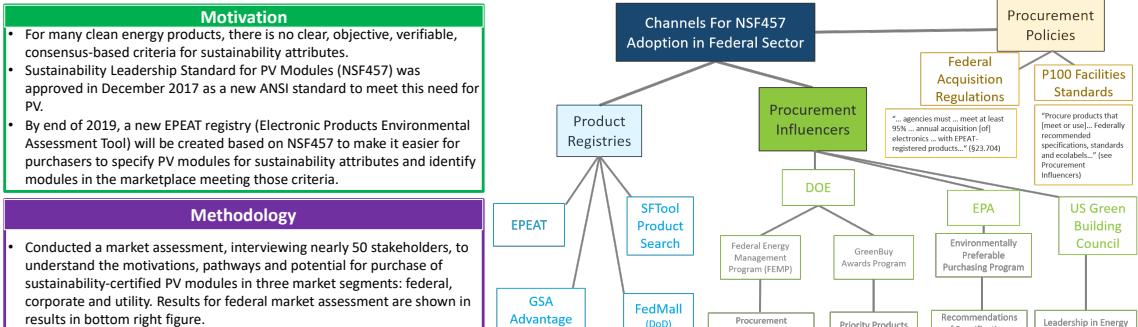
Analysis for Yogurt Manufacturing:

- Four major types of yogurt products in U.S. are studied
- Acid whey and cream are the major by-products/waste from yogurt manufacturing processes

Yogurt Manufacturing Case Study



Potential Market Impact of Voluntary Sustainability Leadership Standards – PV Case Study



Results: Summary of federal market assessment

