

Project Overview

Goal: Guide experimental synthesis and reduce time-to-market for PABPs by predicting properties from molecular structure.

Objective: Build machine learning (ML) and molecular simulation (MS) tools that enable high throughput property prediction of biobased thermoplastics, thermosets, and additives.

Today's Technology

The Edisonian approach to materials discovery is insufficient to screen the >10⁶ polymers accessible from biomass. Prediction approaches for polymers use hand-engineered features.

Importance

The unique chemical functionality resulting from biomass conversion can enable sustainable polymers with improved performance to supplant existing materials.

Number of Polymers

 $10^6 - 10^2 - 10^1 \rightarrow PABP$ Synthesis Candidates

Machine Learning & Molecular Simulation (Inverse Design)

(PABP Synthesis)

Potential Materials

Risks

- Low accuracy and throughput
- Lack of interpretability for structure function relationships
- Low data availability & marginal structural embedding

Market Trends



Gasoline/ethanol demand decreasing, diesel demand steady



Product

Feedstock

Capital

Social Responsibility

Increasing demand for aviation and marine fuel



Demand for higher-performance products



Increasing demand for renewable/recyclable materials



Sustained low oil prices



Decreasing cost of renewable electricity



Sustainable waste management



Expanding availability of green H₂



Closing the carbon cycle



Risk of greenfield investments



Challenges and costs of biorefinery start-up



Availability of depreciated and underutilized capital equipment



Carbon intensity reduction



Access to clean air and water



Environmental equity

NREL's Bioenergy Program Is Enabling a Sustainable Energy Future by Responding to Key Market Needs

Value Proposition

- Increase the rate of PABP discovery to reduce cost and time-to-product.
 - Predictions take seconds
 - Synthesis take days to months
- Down select from 10⁶ to 10² candidates so experiments can focus on likely PABP

Key Differentiators

- End-to-end neural nets and high-fidelity structure generation can increase prediction accuracy and throughput
- Development of best practices for automated atomistic modeling of PABP polymer systems

1. Management

Management Approach & Team
Use expertise in multiple simulation
approaches to provide capabilities
greater than sum of the parts.



Nolan Wilson (PI)
Polymer engineering and design



Peter St. John

Machine learning for molecular property prediction

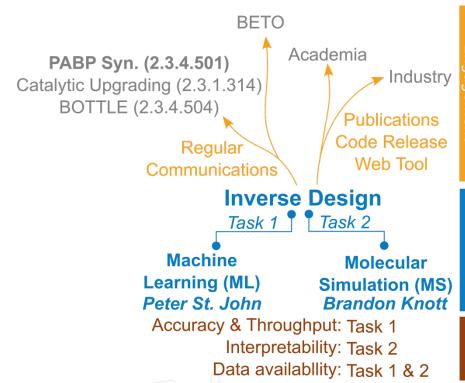
Brandon Knott



Molecular dynamics for structure function relationship elucidation



Michael Crowley (Former PI)
Macromolecular Simulation, QM/MM,
CHARMM, Amber



1. Management

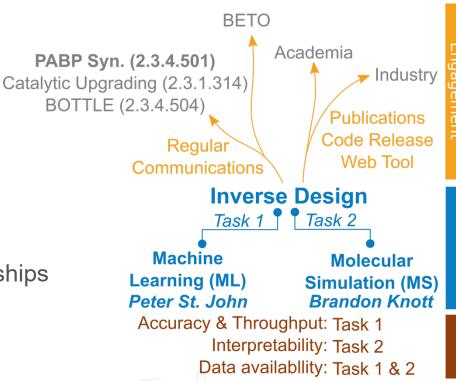
Addressing Risks

Project structured so risks are addressed by each task, which has the right expertise within the task

Task 1: ML can be accurate and make high-throughput predictions.

Task 2: MS can provide mechanistic insights into structure-function relationships and make predictions in absence of training data.

Task 1 & 2: MS data can augment ML training sets to increase size and domain of data



1. Management

DOE-BETO Related Projects:

Predicted materials have been synthesized in PABP synthesis project. *Related Risk: Low Accuracy*

Research Community: Release of 3 open-sourced code stacks¹⁻³ and development of web-based tool for non-experts

Biomaterials Industry: Integration of tools into 2 projects in FY21 to develop biobased materials with commercial partners.

Data availability: Task 1 & 2

BETO Academia PABP Syn. (2.3.4.501) Industry Catalytic Upgrading (2.3.1.314) BOTTLE (2.3.4.504) **Publications** Code Release Regular Web Tool Communications **Inverse Design** Task 2 Task 1 **Machine** Molecular Learning (ML) **Simulation (MS)** Peter St. John **Brandon Knott** Accuracy & Throughput: Task 1 Interpretability: Task 2

https://pypi.org/project/nfp/

² https://pypi.org/project/m2p/

³ https://pypi.org/project/common-wrangler/

2. Approach

Goal: Discover novel bioproducts by predicting properties from molecular structure, which will guide synthesis and reduce time to market.

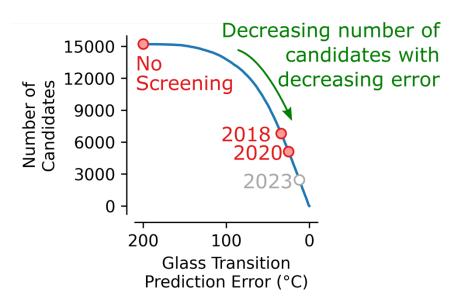
Objective: Build machine learning (ML) and molecular simulation (MS) tools that enable high throughput property prediction of biobased thermoplastics, thermosets, and additives.

Key Milestones for Achieving Objectives	Metric	Quarter
Web-based tool for polymer prediction.	PolyML webtool deployment	FY20Q4
Validate ML & MS thermoplastic predictions with experiment	> 5 thermoplastics	FY21Q4
Demonstrate ML + MS can improve accuracy	> 10% improvement in mean absolute error (MAE)	FY22Q2 – Go/NoGo
Thermoset predictions Significant increase accuracy	Predict >100 PABP thermosets, >50 % improvement in MAE	FY23Q4

2. Approach

Research Approach

- Increase ML accuracy and screen using multiple properties to improve ability to down select
- MS can be used to describe structurefunction relationships and inform experimental synthesis
- Augment training sets, improving network architecture
- Close coupling with experimental efforts (PABP Syn. Project)



3. Impact

This technology moves bioproduct development from brute-force to informed discovery approach and will catalyze the adoption of biobased thermoplastics, thermosets, and polymer additives.

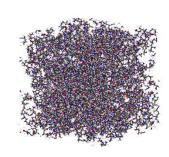
Bioeconomy & PABP Discovery

- Directed experimentalists towards PABP PET replacements
- Elucidated catalytic mechanism for PET replacement and directed experimentalists to new synthesis approach

HO OH OH OH OH

Scientific Community

- Reaction mechanisms for polymerization of biopolymers
- Mechanistic understanding for structural design of biopolymers and bioproducts¹
- New machine learning architectures for polymers
- Higher throughput and accuracy



3. Impact

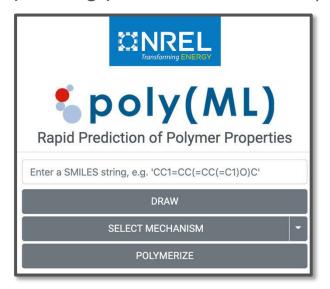
Industry

- Remove tradeoffs between performance and sustainability in new polymer design
- Providing access to state-of-the-art material design tools for experts and nonexperts

Interests & Partnerships

- In FY21, we will be starting a project with Sealy, Patagonia, and Agilix for the "Commercialization of Fully Renewable Non-Isocyanate Polyurethanes"
- Univ. Wisconsin, Univ. Maine, CSU, Lehigh Univ., LANL, IBM, Pyran, Checkerspot, BOTTLE Consortium

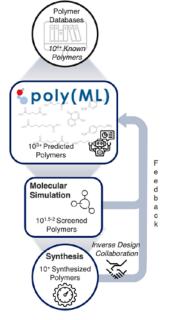
polyML's web tool enables state-of-the art ML polymer property prediction by nonexperts (external release pending peer review manual)

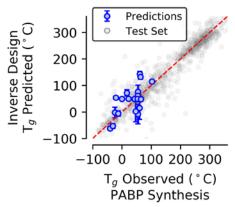


Task 1: Machine Learning

Made predictions for 1.4×10^6 biopolymers and benchmarked predictions with experimental data (*joint with PABP syn.*)

- Accuracy improvement: Tg_{MAF} = 11°C
- End-to-end embedding and automated structure generation





Throughput	10 ² predictions s ⁻¹	
Properties	Glass Transition & Melt Temp., Density, Modulus, Permeability of O ₂ , N ₂ , CO ₂ , & H ₂ O	
Polymers	Olefins, Acrylates, Esters, Amides, Carbonates, Imides	

Task 1: Machine Learning

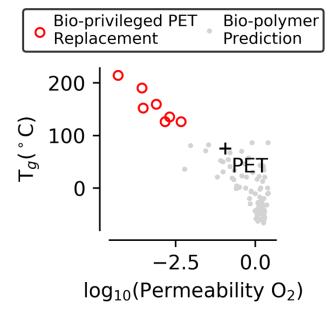
Case Study: Discovering a PABP PET replacement

Significance: Polyethylene terephthalate is used in films and bottles. A replacement PET with increased Tg and lower O₂ permeability will be performance advantaged.

Study: Use ML to predict polymers accessible from KEGG database to identify PABP PETs¹

Results:

- Screened 15,222 polyesters
- 7 identified targets
- Polymer targets are currently being synthesized.
- Molecular simulations are investigating structurefunction relationships



Task 1: Machine Learning

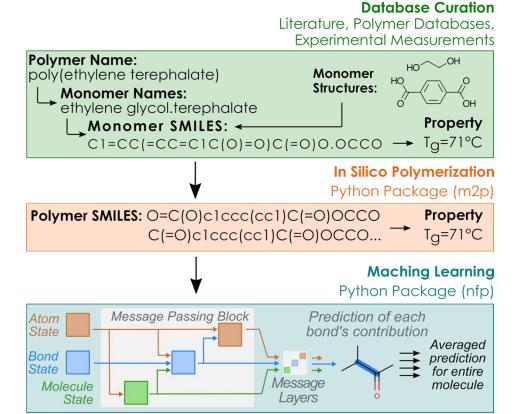
Polymer Database Development

Literature & databases, in-house experimental data, document discovery, transfer learning

Polymer Structure Generation High throughput & high fidelity

Graph Neural Networks

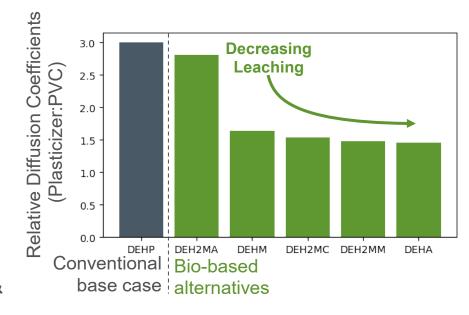
End-to-end learning using message passing neural networks¹



Expanded Simulations to Include Polymer Additives

- Evaluated 5 low toxicity bio-based plasticizers in PVC over conventional plasticizer.
 - Reduced Leaching
 - More effective Loading (less material)
 - Glass Transition
 - Viscosity
- Established atomistic approaches vs. coarse grained for biobased plastics & bioadditives
- Evaluation of 3 forcefields based on property prediction for 5 polymers

Task 2: Molecular Simulation



Task 2: Molecular Simulation

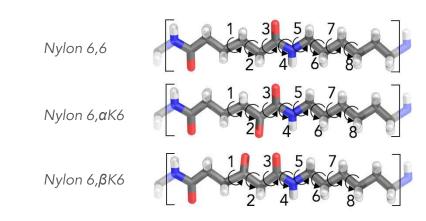
Case Study: Structure-Function Relationship for PABP Nylon

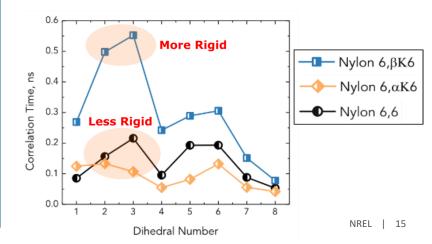
Significance: Experimental observation of β -ketoadipate increase of performance, but not for α -ketoadipate.

Study: Use MD to interrogate structure-function relationship for design principle around ketone containing monomers.

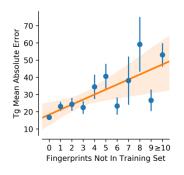
Results:

- Dihedral in nylon 6,βK6 is "locked" into a single confirmation, in contrast to nylon 6,6 and nylon 6,αK6, increasing glass transition temperature.
- Enhanced interchain hydrogen bonding is observed when ketone is introduced into nylon 6,6 at the β, but not the α, position

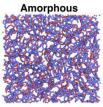




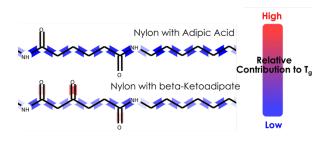
Additional ML & MS Development



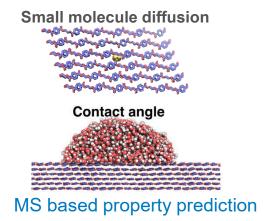
Domain of validity method development for polymers

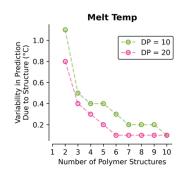


Phase dependent MS system building for polymers



Structural heat mapping for structure function information





Network topology & structure optimization for prediction

DFT based reactivity estimate for biomolecules

Quad Chart Overview (for AOP Projects)

Timeline

• Start: FY18 – FY20

• Renewed: FY21 - FY23

	FY21	Active Project (FY21-FY23)
DOE Funding	\$400K	\$1,200K

Project Partners: Lehigh University

BETO Projects: Synthesis and Analysis of PABP project, BOTTLE Consortium, Catalytic Upgrading of Pyrolysis Products, Biological Lignin Valorization, Bioconversion of Thermochemical Intermediates

Barriers addressed

(Ct-J) Identification and Evaluation of Potential Bioproducts

(Ct-K) Developing Methods for Bioproduct Production (Ct-N) Multiscale computational framework accelerating technology

Project Goal

Creating new opportunities for advanced biomaterials by predicting properties and performance of novel biomass-based materials based upon molecular structure, which will guide synthesis and reducing time to market.

Technical Approach

- Deploy machine learning (ML) tools to rapidly predict molecular properties from chemical structure; broaden application to thermosets and small molecules
- Employ molecular dynamics (MD) simulations and quantum mechanics (QM) calculations to predict and understand properties at molecular-level
- Leverage previously developed high-throughput MD pipeline to augment ML data sets

End of Project Milestone

Improve the accuracy of ML by 50% and identify 10 PABP thermoset materials

Funding Mechanism

Bioenergy Technologies Office FY21 AOP Lab Call (DE-LC-000L079) – 2020.

Summarv

Anticipated decrease in gasoline/ethanol demand; diesel demand steady

Increasing demand for aviation and marine fuel

Demand for higher-performance products

Increasing demand for renewable/recyclable materials

Product

Feedstock

Capital

Sustainable waste management

Expanding availability of green H₂

Closing the carbon cycle

Risk of greenfield investments

Challenges and costs of biorefinery start-up

Availability of depreciated and underutilized capital equipment

Carbon intensity reduction

Environmental equity

Access to clean air and water

Sustained low oil prices Decreasing cost of renewable electricity

Expertise across computational methods enables capabilities beyond any single approach

Management

Approach

Aligned milestones to objective of ML & MS prediction tool for PABP discovery

Impact

Guide PABP synthesis & reduce time to market

Move from brute-force to informed discovery **Progress and Outcomes**

1.4 x 10⁶ biopolymer predictions

7 PABP PET

5 biobased plasticizers Design principle for PABP nylons

NREL's Bioenergy Program Is Enabling a **Sustainable Energy Future by Responding**

to Key Market Needs

Acknowledgements

DOE Technology Manager Andrea Bailey (and Nichole Fitzgerald formerly)

PABP Synthesis Team (PI Gregg Beckham)

Inverse Design Team

Michael Crowley, Heather Mayes, Brandon Knott, Shivani Kozarekar, Mark Nimlos, Peter St. John

Thank You

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Additional Slides

Responses to Previous Reviewers' Comments

Summary of Key Questions/Criticisms

- Data availability and methods for sourcing data on non-commercial polymers and biopolymers
- Application of modelling approach to small molecules

Response

- The team is implementing natural language process techniques for document discovery to increase ability to pull data from literature. This will expand the breadth of polymers within that database as well as the rate at which the database size can be increased.
- The team is developing new methods to augment experimental data with computation data to ultimately increase data set size and prediction accuracy.
- The team is pursuing polymer additives (*e.g.*, plasticizers) as a relevant and related research area of small molecules.

Publications, Patents, Presentations, Awards, and Commercialization

Manuscripts in Press

• St John, P. C. et al. Message-passing neural networks for high-throughput polymer screening. J. Chem. Phys. 150, (2019).

Manuscripts in Preparation

- Wilson, St John, et al., Discovering Bio-privileged Materials with Machine Learning. In Preparation. (2021)
- Rorrer, Notonier, Knott, et al. Performance-advantaged nylon from bio-based β-ketoadipic acid. In Preparation.
 (2021)

Python Packages

- Neural Fingerprints
 - https://pypi.org/project/nfp/ (pip install nfp)
 - https://github.com/NREL/nfp
- Monomers to Polymers:
 - https://pypi.org/project/m2p/ (pip install m2p)
 - https://github.com/NREL/m2p
- Common-wrangler:
 - https://pypi.org/project/common-wrangler/ (pip install common-wrangler)