

Management Options

Reuse

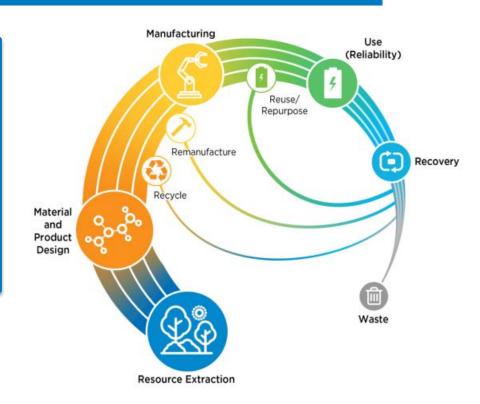
 Retired EV LiB modules and cells may be refurbished/modified for reuse in other mobile BES systems (e.g., forklifts) or for reuse in stationary BES applications

Recycle

 Recovered materials can be used to manufacture new batteries or be sold into commodity markets

Storage

Disposal



Source: Curtis et al., 2021 NREL | 2

Reuse Considerations

| Consideration | Description |
|--------------------------------|--|
| Interconnection Regulations | State and local regulations that govern how BES systems connect to the electric grid, which may restrict the reuse of large-format batteries in certain grid-tied applications |
| Fire and Building Regulations | State and local regulations that govern the design, materials, and quality of buildings and structures that connect to stationary BES systems, which may restrict the reuse of large-format batteries in certain grid-tied and off-grid applications |
| Electrical Regulations | State and local regulations that govern electrical safety, design, installation, and inspection of BES systems and large-format batteries, which may restrict the reuse of large-format batteries in certain grid-tied and off-grid applications |

Source: Curtis et al., 2021

Recycling and Disposal Considerations

| Consideration | Description | Application |
|--|--|----------------------|
| Solid Waste Laws and Regulations | Mandatory requirements that vary across jurisdictions, which govern the generation, handling, storage, treatment, transport, recycling, and disposal of non-hazardous solid wastes, which may include large-format batteries accumulated or stored before recycling, or disposal and those being recycled or disposed of | Recycle, Disposal |
| Hazardous Waste Laws and Regulations | Mandatory requirements that vary across jurisdictions, which govern the generation, handling, storage, treatment, transport, recycling, and disposal of hazardous solid wastes, which may include large-format batteries accumulated or stored before recycling, or disposal and those being recycled or disposed of. Hazardous waste requirements are more stringent than non-hazardous waste requirements | Recycle, Disposal |
| Universal Hazardous Waste Law and Regulations | Optional alternative hazardous waste requirements that vary across jurisdictions, which govern the generation, handling, storage, treatment, transport, recycling and disposal of specified types of wastes, which may include large-format batteries accumulated or stored before recycling, or disposal and those being recycled or disposed of. Universal hazardous waste requirements are a subset of—and are less stringent than—hazardous waste requirements, but more stringent than non-hazardous solid waste requirements | Recycle, Disposal |

Reuse, Recycling, and Disposal Considerations

| Consideration | Description | Application |
|--|--|--------------------------------|
| Hazardous Materials Transport Regulations | Mandatory federal requirements that govern U.S. interstate commerce shipping and transport of hazardous materials, which may large-format batteries being shipped or transported across state lines for reuse, recycling or disposal | Reuse, Recycle, Disposal |
| Hazardous Waste Export Regulations | Mandatory requirements that govern the export, shipping, and transport of hazardous materials to other countries, which may include large-format batteries being exported, shipped, or transported for reuse, recycling, or disposal | Reuse, Recycle, Disposal |
| Penalties for Non-Compliance | Civil and criminal penalties administered for violating a jurisdiction's hazardous waste and/or hazardous materials regulatory requirements | Reuse, Recycle, Disposal |

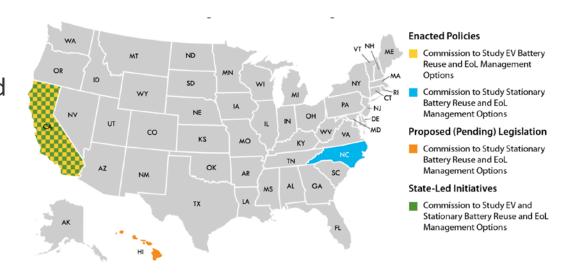


Ex. Noncompliance with any RCRA provision can result criminal penalties up \$50K per violation per day, and up to 2 years in prison or both

Emerging and Future Policy Considerations

Examples:

- Industry UL's 1974 Standard
- Federal ReCell, LIBRA, Battery Prize, E.O. 14017, Infrastructure Bill
- State CA, NC, HI studies
- Other Lead-acid battery alterative regulation, language



What can we learn from other industries, with more mature reuse and recycling markets?

Source: Curtis et al., 2021

Resources

Curtis, Taylor L., Ligia Smith, Heather Buchanan, and Garvin Heath. February 2021. *A Circular Economy for Lithium-Ion Batteries Used in Mobile and Stationary Energy Storage: Drivers, Barriers, Enablers, and U.S. Policy Considerations*. Golden, CO: National Renewable Energy Laboratory. NREL/TP-6A20-77035. https://www.nrel.gov/docs/fy21osti/77035.pdf.

Curtis, Taylor L., Garvin, Heath, Heather Buchanan, Ligia Smith, Stephanie Shaw, and Ben Kaldunski. March 2021. Solar Photovoltaic Module Recycling: A Survey of U.S. State Policies and Initiatives. Golden, CO: National Renewable Energy Laboratory. NREL/TP-6A20-74124. https://www.nrel.gov/docs/fy21osti/74124.pdf

Curtis, Taylor L., Heather Buchanan, Ligia Smith, and Garvin Heath. March 2021. *A Circular Economy for Solar Photovoltaic System Materials: Drivers, Barriers, Enablers, and U.S. Policy Considerations*. Golden, CO: National Renewable Energy Laboratory. NREL/TP-6A20-77035. https://www.nrel.gov/docs/fy21osti/77035.pdf

Thank you!

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NREL/PR-6A20-81975

This work was authored by the National Renewable Energy Laboratory, operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. The views expressed in the presentation do not necessarily represent the views of the DOE or the U.S. Government. The U.S. Government retains and the publisher, by accepting the article for publication, acknowledges that the U.S. Government retains a nonexclusive, paid-up, irrevocable, worldwide license to publish or reproduce the published form of this work, or allow others to do so, for U.S. Government purposes.

