

Modeling Chemo-Mechanics with Electrolyte Infiltration to Quantify Degradation of Cathode Particles.

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eldaho National Laboratory

- 1 Introduction
- 2 Chemo-mechanical Model
- 3 Particle Geometry Study
- 4 Electrolyte Infiltration
- 5 Conclusion

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GrainCDM Overview



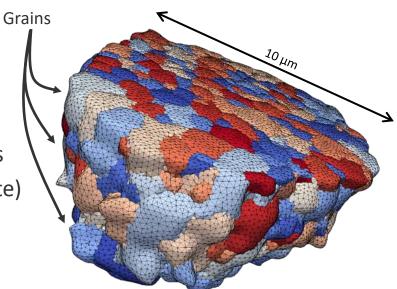
- Grain-scale Continuum damage model
- Couples electrochemistry and mechanics
- Perform CC-CV charge/discharge cycles
- Parallel implementation:
 - 1 Cycle, 1.67 hours, 926 K DOFS, 72 Procs
 - 1.3x to 24x real time (depending on C-rate)
- Collaborators

NREL: VTO

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Donal P. Finegan
Weijie Mai
Anudeep Mallarapu
Kandler Smith

Francois Usseglio-Viretta

- Ankit Verma
- Peter J. Weddle
- Sheila Whitman
- Volker Schmidt
- Orkun Furat
- Tanvir Tanim



Reconstructed Cathode Particle

INL

Ulm

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Cathode Electrochemistry

- Domain: single cathode particle $\int \overline{j_s \cdot \vec{n}} = I_{app} F$,
- Bulk equations: Li concentration, Potential
- Boundary condition: Butler-Volmer, CC, CV
- Small modification for anisotropic diffusion within grains:

$$D_s
ightharpoonup -RD_sR^{-1}$$
 $D_s = \begin{bmatrix} s_{xy} & 0 & 0 \ 0 & s_{xy} & 0 \ 0 & 0 & s_z \end{bmatrix} D_s$

$$R = R_z R_y R_x$$



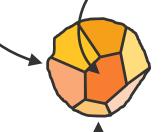
$$N_s \cdot \mathbf{n} = N_e \cdot \mathbf{n} = \frac{i_{se}}{F} \quad \text{and} \quad j_s \cdot \mathbf{n} = j_e \cdot \mathbf{n} = i_{se}$$
$$i_{se} = k_0 \sqrt{c_s c_e (c_s - c_{smax})} \left(e^{\frac{F}{2RT} (\phi_s - \phi_e - U_0)} - e^{-\frac{F}{2RT} (\phi_s - \phi_e - U_0)} \right)$$

$$\left| rac{\partial c_s}{\partial t} = -
abla \cdot N_s
ight|$$

$$N_s = -D_s \nabla c_s$$

$$0 = -\nabla \cdot j_s$$

$$j_s = -\kappa_s \nabla \phi_s$$

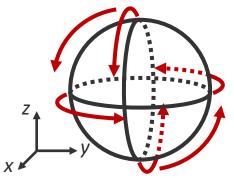


Anisotropic Properties

Anisotropic Values: Diffusion, Stiffness, Expansion

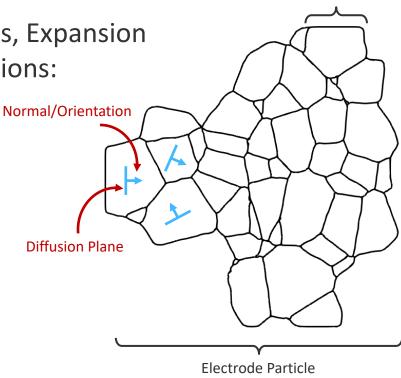
Achieved by applying a series of rotations:

- Roll
- Pitch
- Yaw





- Currently random
- Eventually empirically determined



Grains

Mechanical Model

Mechanics (Linear elasticity with infinitely small-strain theory)

$$\nabla \cdot \sigma = 0$$
, and $\bar{\sigma} = C[\bar{\varepsilon} - \bar{\beta}\Delta c_s], \ \varepsilon = \frac{1}{2} \left(\nabla u + (\nabla u)^T\right)$

Anisotropic Stiffness and Expansion Tensors:

$$C = \begin{bmatrix} C_{11} & C_{12} & C_{13} & 0 & 0 & 0 \\ C_{12} & C_{11} & C_{13} & 0 & 0 & 0 \\ C_{13} & C_{13} & C_{33} & 0 & 0 & 0 \\ 0 & 0 & 0 & C_{44} & 0 & 0 \\ 0 & 0 & 0 & 0 & C_{44} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{C_{11} - C_{12}}{2} \end{bmatrix} \qquad \beta_t = \frac{\begin{bmatrix} \beta_t & 0 & 0 \\ 0 & \beta_t & 0 \\ 0 & 0 & \beta_n \end{bmatrix}}{\beta_t = \frac{a_s - a_0}{a_0}}$$

$$\beta_n = \frac{c_s - c_0}{c_0}$$

$$\beta = \begin{bmatrix} \beta_t & 0 & 0 \\ 0 & \beta_t & 0 \\ 0 & 0 & \beta_n \end{bmatrix}$$
$$\beta_t = \frac{a_s - a_0}{a_0}$$
$$\beta_n = \frac{c_s - c_0}{c_0}$$

Damage Calculation

Damage based Equivalent Strain (Cracks when expanding)

$$\varepsilon_{eq}^e = \sqrt{\sum_{i=1}^3 \left(<\varepsilon_i^e > \right)^2}$$

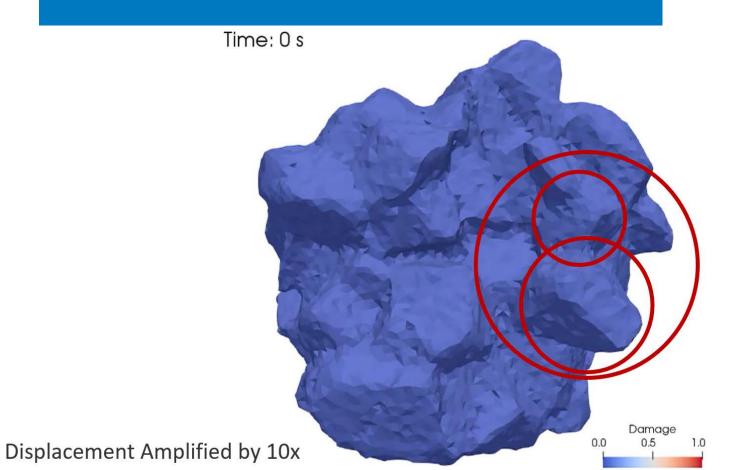
Damage Thresholding (does not recover)

$$D = \begin{cases} 0 & \text{if } \varepsilon_{eq}^e < k_i \end{cases} \xrightarrow{\text{Crack Initiation}} \\ \frac{k_f}{\varepsilon_{eq}^e} \frac{\varepsilon_{eq}^e - k_i}{k_f - k_i} & \text{if } k_i < \varepsilon_{eq}^e < k_f \quad \text{and} \quad D_{n+1} = \max\left(\{D, D_n\}\right) \\ 1 & \text{if } \varepsilon_{eq}^e > k_f \end{cases} \xrightarrow{\text{Complete Failure}}$$

Coupling by attacking Stiffness and Diffusion

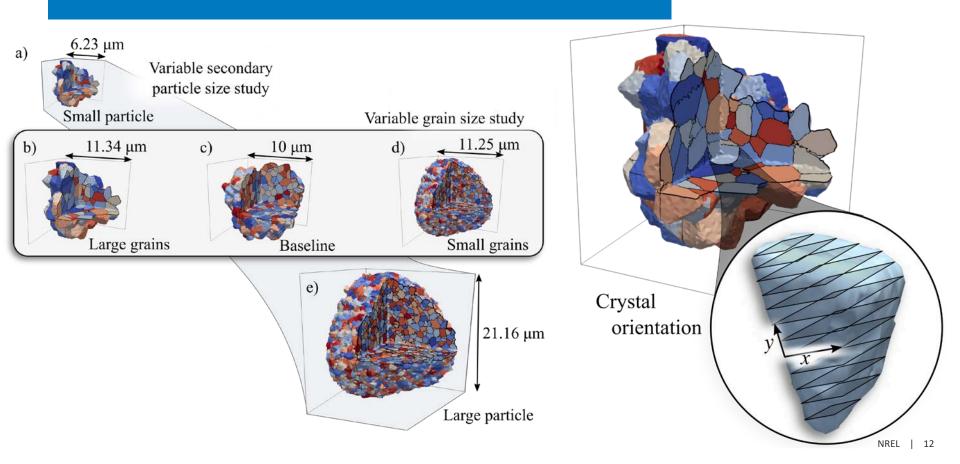
$$\hat{C} = \max((1-D), 0.1) C$$
 and $\hat{\mathbf{D}}_s = (1-D)\mathbf{D}_s$

Large Grain at 6C



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Generated Particles



Data Calibration for k_i (NMC532)

Time

(data from T. Tanim, et. al., 2021)

Baseline

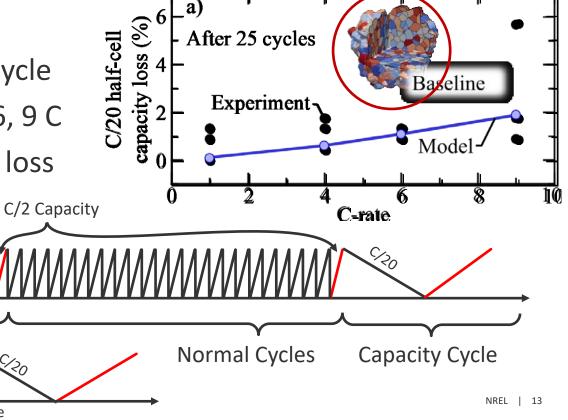
Structure of Simulation:

Single Cycle

Formation Cycles

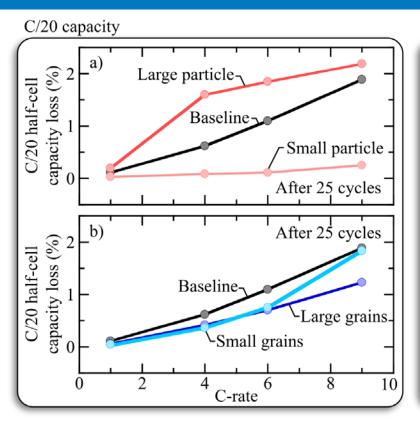
Time

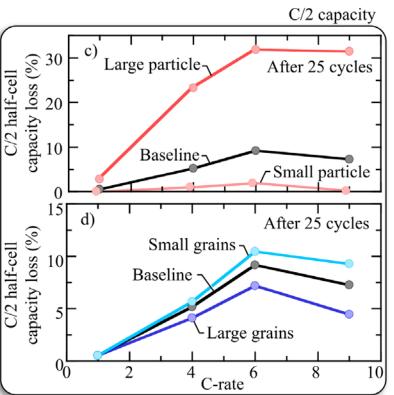
- 1. Performed Formation Cycle
- 2. Cycled 25 time at 1, 4, 6, 9 C
- 3. Calculate C/20 capacity loss



After 25 cycles

Capacity Loss

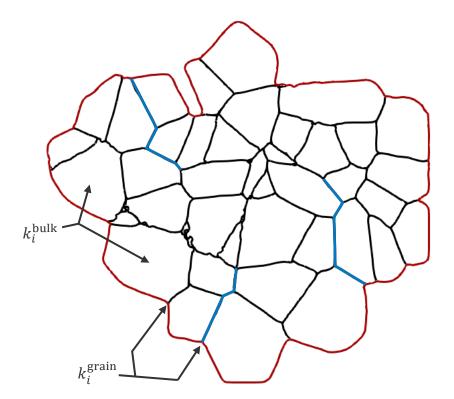




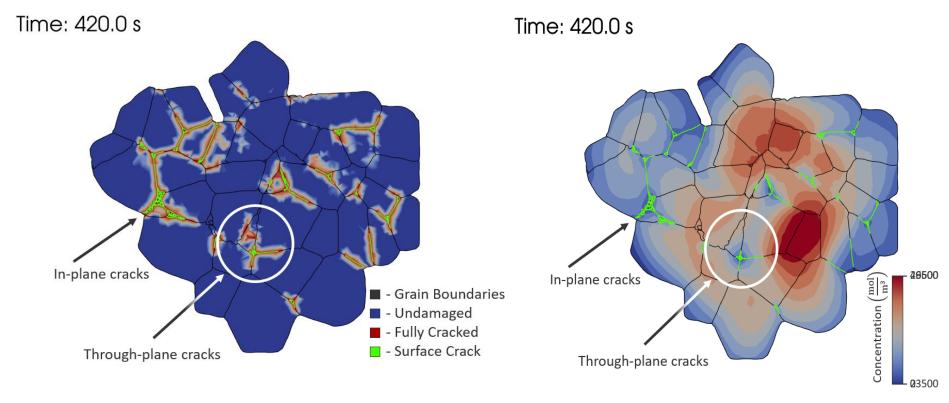
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Modeling Electrolyte Infiltration

- Limit cracks to grains boundaries using k_i^{bulk} and k_i^{grain}
- Track which cracks are connected to surface
- Treat surface cracks as new boundary conditions (scaled by new surface area)
- Assumptions:
 - Electrolyte instantly fills cracks
 - Li⁺ immediately available
 - Li⁺ Does not deplete



Modeling Electrolyte Infiltration



Unexpected Complications

Li+: Available

Within Cracks:

e-: Limited

Adding EI significantly reduces resistances

Damage is now a benefit

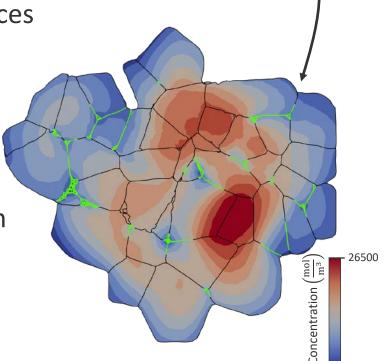
More damage leads to higher capacity

• To remedy this, we are investigating Electrical Isolation:

1. Use realistic conductivity, e-

Remove the potential flux BC from surface cracks

- 3. Damage affects conductivity
- We are currently working on implementing this



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Conclusions & Future Work

Conclusions:

- Without EI, smaller particles with larger grains experience reduced capacity loss
- El allows Lithium to penetrate deeper into the bulk of a particle

Future Work:

- Investigate if El can explain why NMC811 has resilient capacity despite significantly cracking
- Looking to couple this high-fidelity model to a reduced-order model to facilitate full life-time simulations.

Thanks for coming!

Questions?

NREL/PR-2C00-83018

Our Papers

- [1] J. Allen, P. Weddle, A. Verma, A. Mallarapu, F. L. E. Usseglio-Viretta, D. Finegan, A. Colclasure, O. Schmidt, V. Furat, D. Diercks, and K. Smith. Quantifying the influence of charge rate and cathode-particle architectures on degradation of Liion cells through 3D continuum-level damage models.

 Journal of Power Sources, (2021, under review).
- [2] **J. Allen**, J. Chang, F. L. E. Usseglio-Viretta, P. Graf, and K. Smith. A segregated approach for modeling the electrochemistry in the 3-D microstructure of Li-ion batteries and its acceleration using block preconditioners. Journal of Scientific Computing, 10.1007/s10915-021-01410-5, (2021).