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# **Ribbons affect movement of cracked solar cells**

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# **Project description**

#### Background

- Crystalline Silicon cells can be damaged during manufacturing, transportation, installation, or operation.
- Initially, the metallization can bridge the gap of fractured cells and keep individual cell fragments electrically connected.
- Thermo-mechanical stresses during operation from temperature changes and wind loading can wear out the metallization and lead to a safety hazard and/or power loss.
- The rate at which the metallization wears out is currently unknown.

#### <u>Goal</u>

• Predict metallization wear out of cracked cells during operation to allow for the reliability and lifetime assessment of damaged PV modules.



#### How?

• We use digital image correlation and finite element analysis to quantify the crack opening and sliding distances of cracked cells.

• This information is essential for the development of wear models that will allow for the subsequent reliability and lifetime assessments.

## **Digital Image Correlation (DIC)**



## Results



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-mask of top cell

-mask of bottor

cell fragmen'

visible images

at increasing

temperatures

EL image to

fragment

#### II) Quantified crack opening distances will be used in wear models for lifetime predictions



#### III) Verified FEM model allows for quicker application towards new technologies



# **Finite Element Method (FEM)**





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