



Clean Hydrogen Production R&D at NREL

Huyen N. Dinh (She/Her/Hers)
FECM RECS Workshop, NREL
July 18, 2023

What is the hydrogen energy earthshot goal?



Hydrogen

Hydrogen Energy Earthshot

“Hydrogen Shot”

“1 1 1”

\$1 for 1 kg clean hydrogen in 1 decade

Launched June 7, 2021
Summit Aug 31-Sept 1, 2021

S. Satyapal, et al., “Overview of DOE RFI
Supporting Hydrogen Bipartisan Infrastructure
Law Provisions, Environmental Justice, and
Workforce Priorities, Feb. 24, 2022



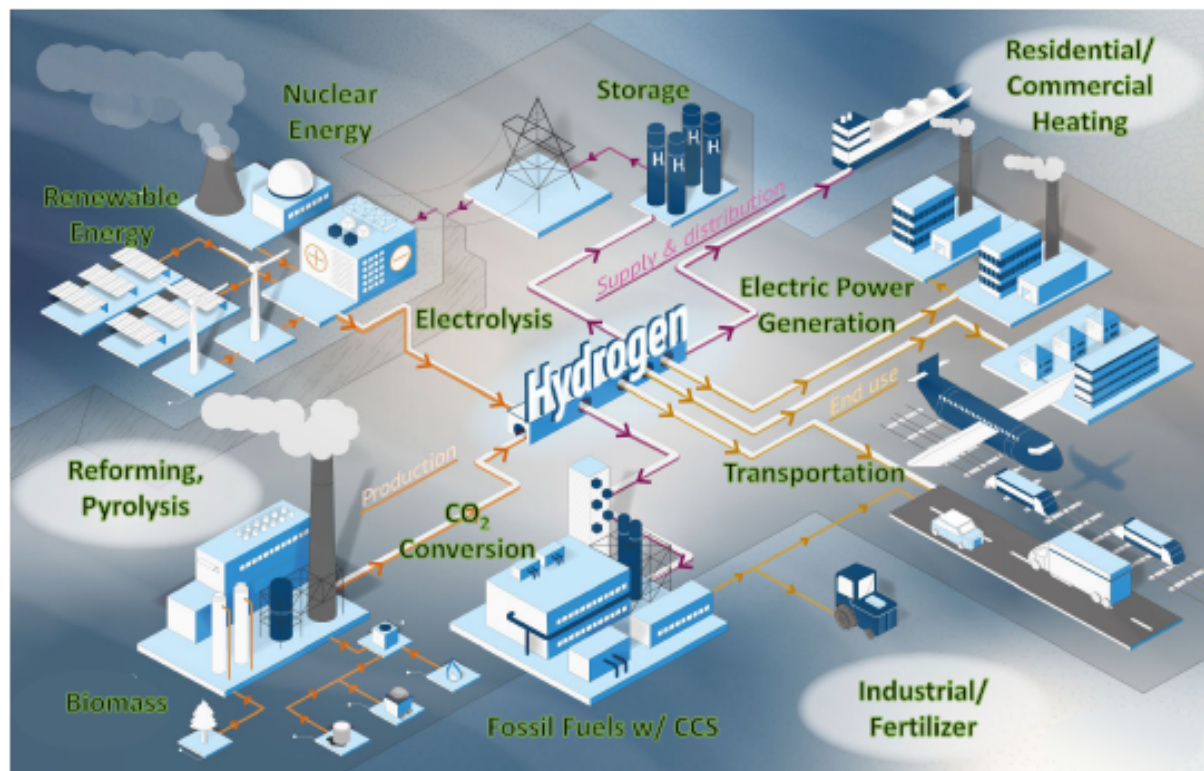
Bipartisan Infrastructure Law – Hydrogen Highlights

- **Covers \$9.5B** for clean hydrogen:
 - \$8B for at least 6-10 regional clean H₂ hubs
 - \$1B for electrolysis RD&D
 - \$0.5B for clean H₂ technology manufacturing and recycling R&D
- Aligns with Hydrogen Shot priorities by directing work to reduce the cost of clean hydrogen to \$2 per kilogram by 2026
- Requires developing a National Hydrogen Strategy and Roadmap



President Biden Signs the Bipartisan Infrastructure Bill into law on November 15, 2021. Photo Credit: Kenny Holston/Getty Images

S. Satyapal, et al., “Overview of DOE RFI Supporting Hydrogen Bipartisan Infrastructure Law Provisions, Environmental Justice, and Workforce Priorities, Feb. 24, 2022



H₂ Ecosystem: Potential for different clean H₂ production methods, end uses, and necessary infrastructure all in close proximity

Additional Key Items beyond H₂ Technology:

- Environmental Justice
- Community Engagement
- Job Creation
- Workforce Development
- Labor Standards
- Diversity, Equity, Inclusion
- Commercial Sustainability
- U.S. Manufacturing

S. Satyapal, et al., "Overview of DOE RFI Supporting Hydrogen Bipartisan Infrastructure Law Provisions, Environmental Justice, and Workforce Priorities, Feb. 24, 2022

What is the highest clean hydrogen production tax credit (45V) under the Inflation Reduction Act (IRA)?

Clean Hydrogen Production Tax Credit (45V) up to \$3/kg

Definition of Clean H₂ is < 0.45 kg CO₂eq/kg H₂

Carbon Intensity (kg CO ₂ per kg H ₂)*	Max Tax Credit (\$/kg H ₂)
4–2.5	\$0.60
2.5–1.5	\$0.75
1.5–0.45	\$1.00
0.45–0	\$3.00

3 Key Strategies of the DOE Clean H₂ Strategy & Roadmap

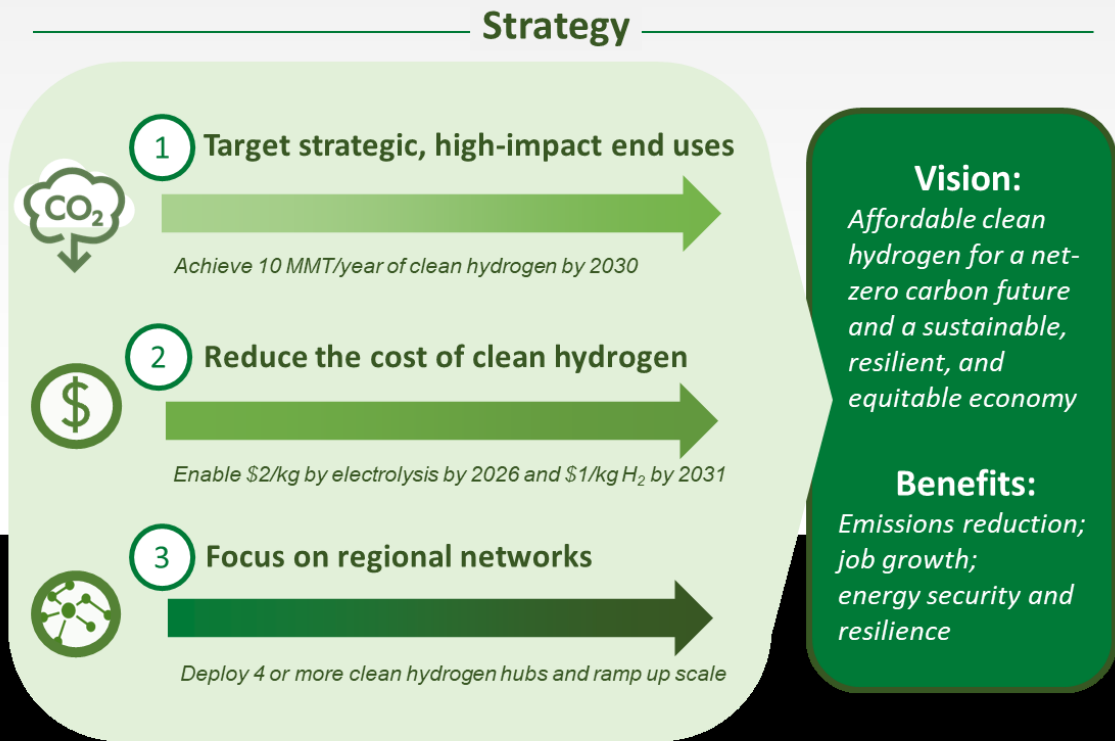
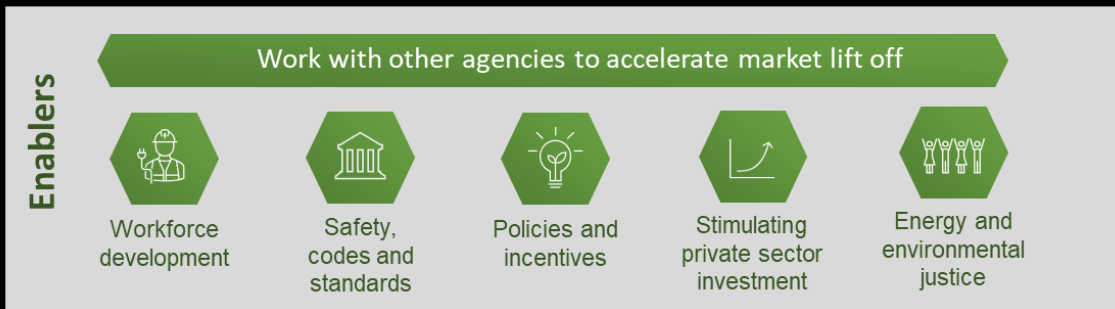
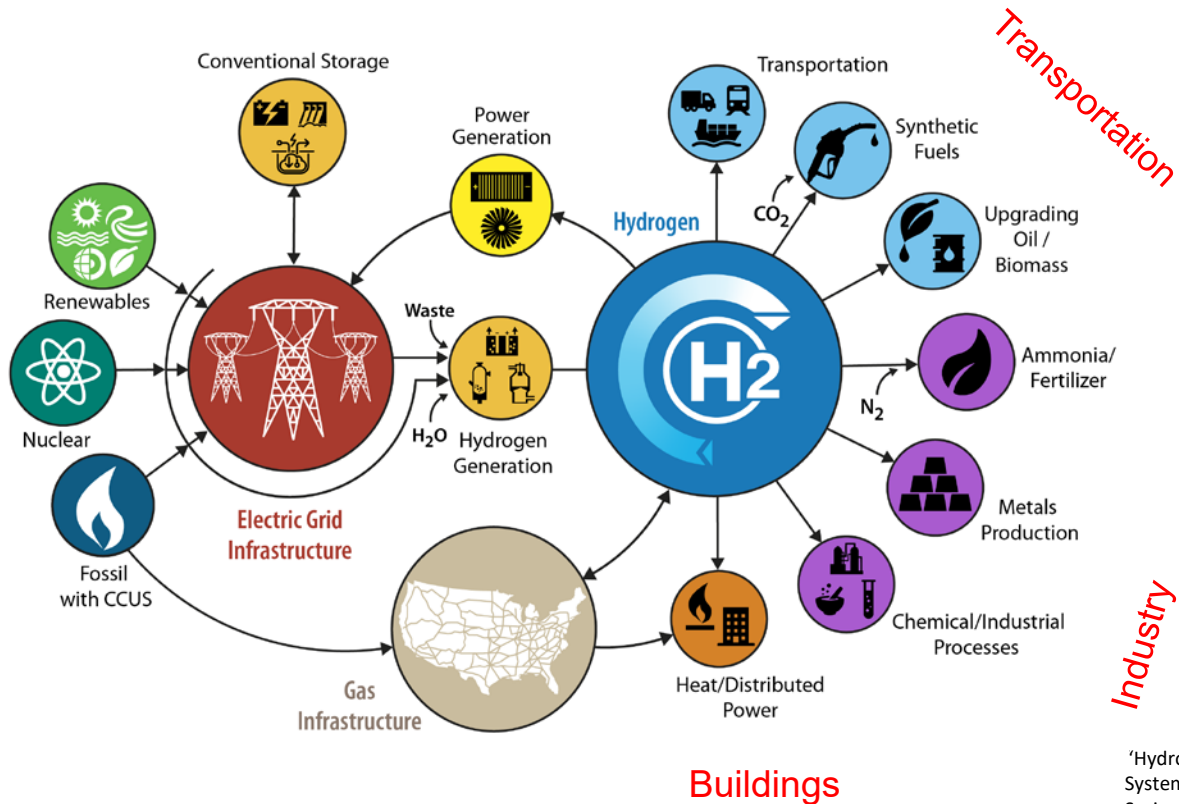


Figure 16 The national strategies for clean hydrogen and the Department of Energy's Hydrogen Program mission and context

U.S. D.O.E National Clean Hydrogen Strategy and Roadmap Draft (September 2022)



H2@Scale: Enabling Affordable, Reliable, Clean and Secure energy



Transportation and Beyond

Large-scale, low-cost hydrogen from diverse domestic resources enables an economically competitive and environmentally beneficial future energy system across sectors

Hydrogen can address specific applications that are hard to decarbonize

Today: 10 MMT H₂ in the US
Economic potential: 2x to 4x more

Industry

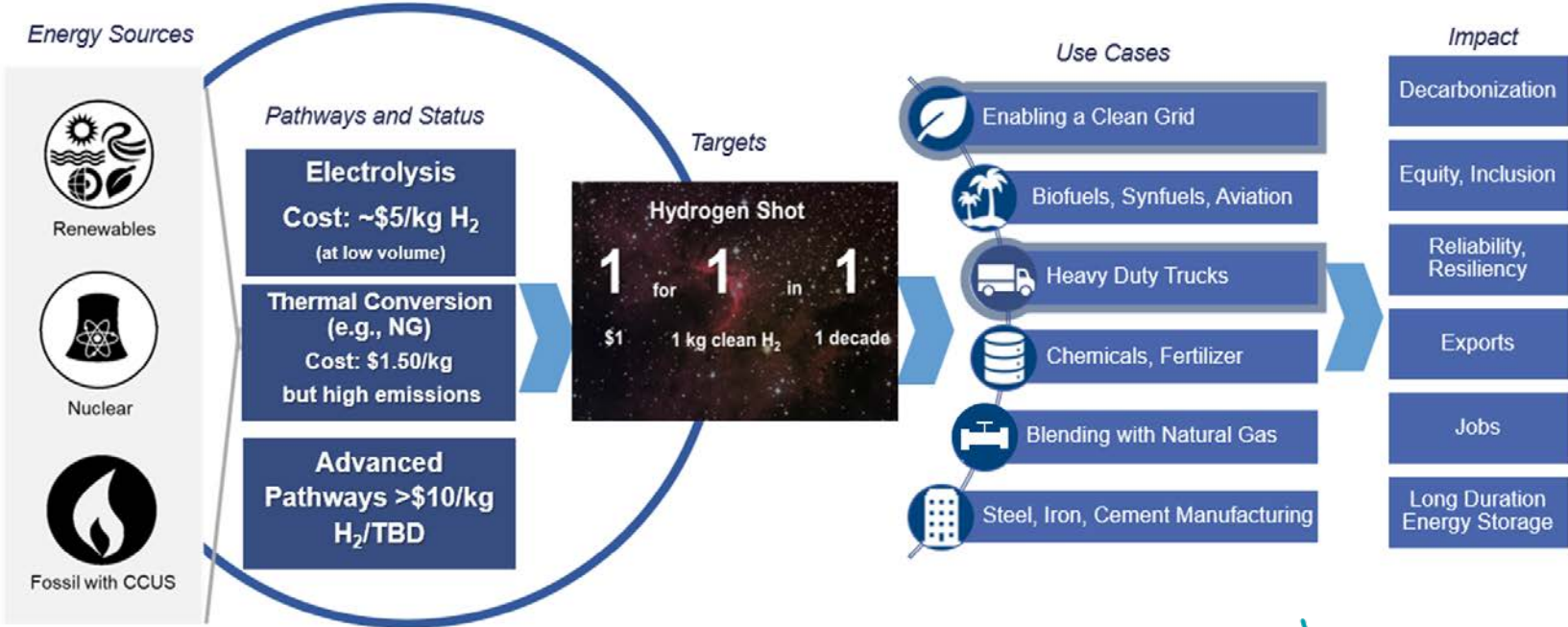
Agriculture

Transportation

Buildings

"Hydrogen at Scale (H₂@Scale): Key to a Clean, Economic, and Sustainable Energy System," Bryan Pivovar, Neha Rustagi, Sunita Satyapal, *Electrochem. Soc. Interface* Spring 2018 27(1): 47-52; doi:10.1149/2.F04181if.

Leveraging Diverse Domestic Clean H₂ Options



Potential of Clean H₂ Demand in Key Sectors

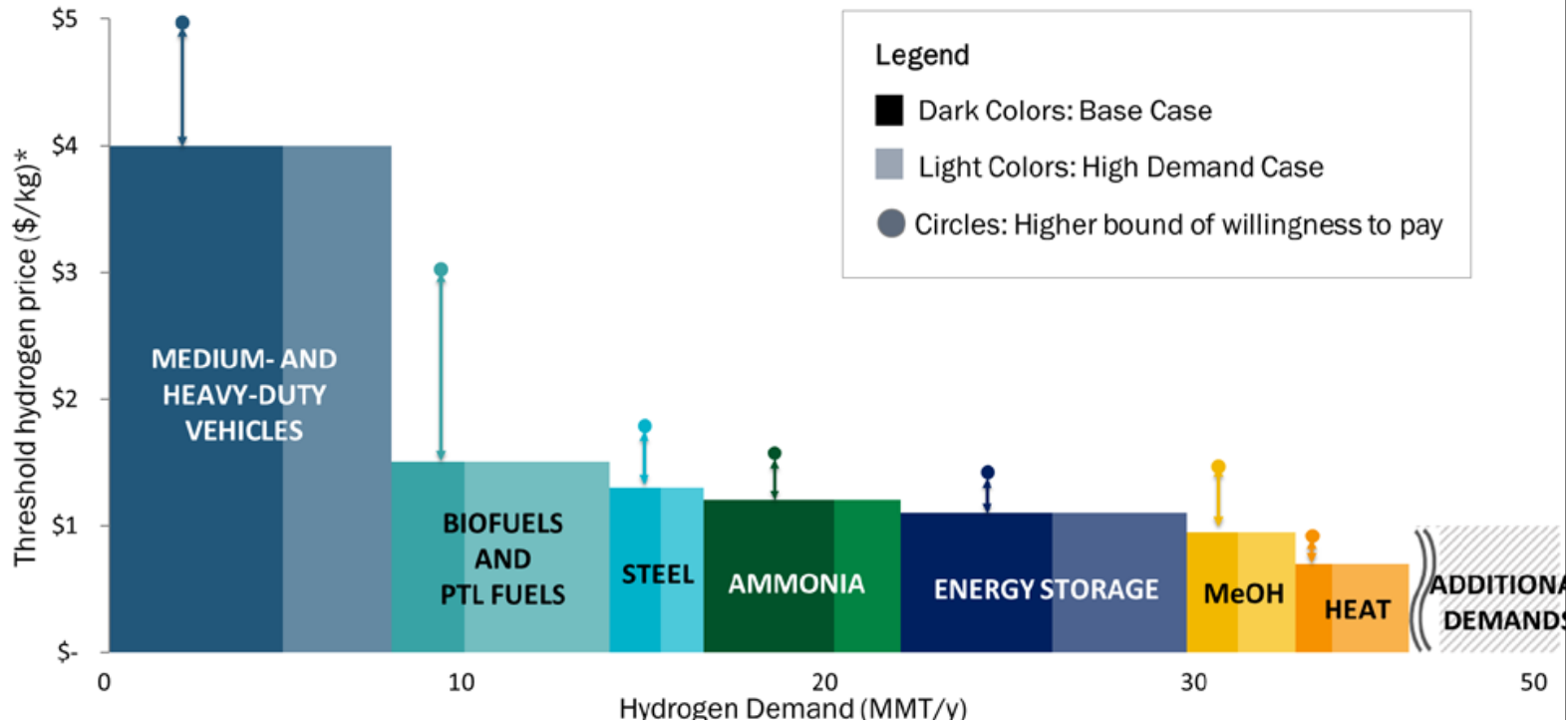
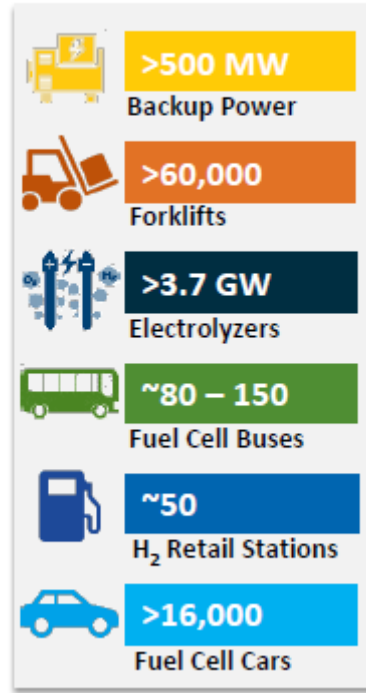


Figure 11: Scenarios showing estimates of potential clean hydrogen demand in key sectors of transportation, industry, and the grid, assuming hydrogen is available at the corresponding threshold cost.

How many hydrogen fuel cell cars have been deployed in U.S?

Examples of Deployments

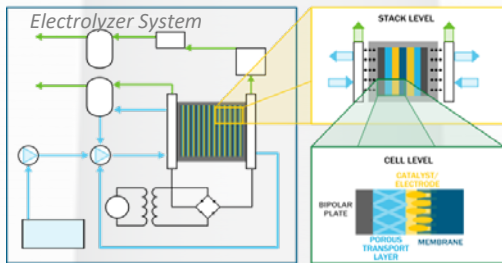


All Pathways Contribute to the Mission

ELECTROLYSIS

Critical path to sustainable clean H₂ production at scale

Reduce costs to achieve scale

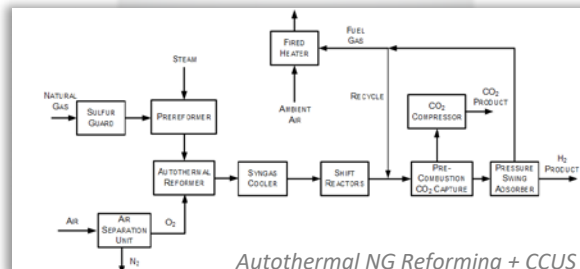


- Reduce capital cost of integrated electrolyzer systems (stacks and balance of plant) at GW scales to <\$150/kW
- Optimize integration of electrolyzer systems with renewable and nuclear power to leverage on-site electricity costs <\$200/MWh

THERMAL CONVERSION

Decarbonization through industrial retrofits

Add CCUS to reduce emissions



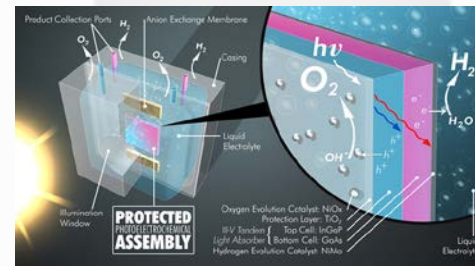
Autothermal NG Reforming + CCUS

- Improve performance and cost of integrated systems for natural gas reforming with CCUS achieving emissions targets
- Develop diverse options such as gasification of waste feedstocks & pyrolysis of natural gas

ADVANCED PATHWAYS

Innovative approaches offering cross-cutting benefits

Achieve high-impact breakthroughs



- Develop advanced H₂O-splitting systems with solar-to-H₂ conversion efficiencies >30%
- Develop robust microbial processes and systems to produce affordable clean H₂ from diverse bio- and waste-feedstocks

Expand Production Capacity

Adapt Current Production

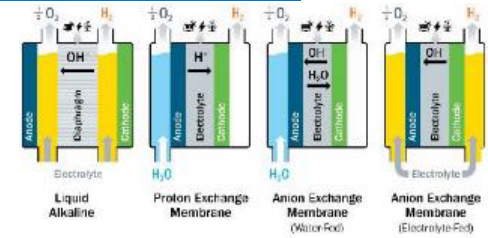
Explore Promising Alternatives



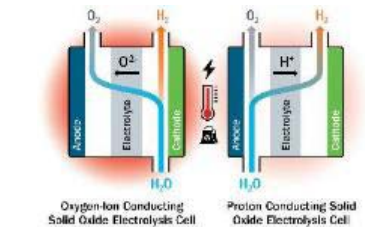
R&D on Advanced Production Technologies

Challenge: Wind and solar took ~40 years to be cost competitive... we need to do that for green hydrogen production in the next 5-10 years

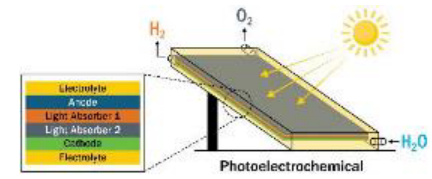
- **Near-term:** focus on electrolysis (water splitting with electricity and nuclear)
 - Accelerate **research on advanced water-splitting** technologies – take advantage of today’s renewable and nuclear power
 - Achieve \$100/kW electrolyzer stack goal in just 5 years through **H2NEW** consortium
 - Include research on both **LTE (PEM, liquid alkaline), and HTE (solid oxide) electrolyzer** technologies
 - **Research urgency:** Need order of magnitude increase in effort on electrolysis to accelerate development to meet near-term cost goals (*NOTE: new \$1B BIL activity now enables this*)
- **Longer-term:** Use solar energy or heat to more directly to split water
 - Photoelectrochemical (PEC) and solar thermochemical (STCH) H₂ production
 - Incubate and support promising technology development through **HydroGEN** consortium



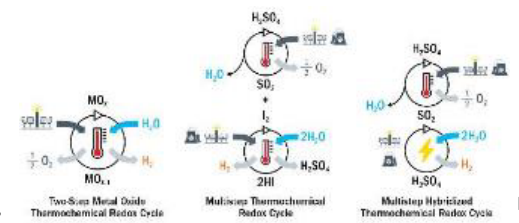
LTE



HTE



PEC



STCH



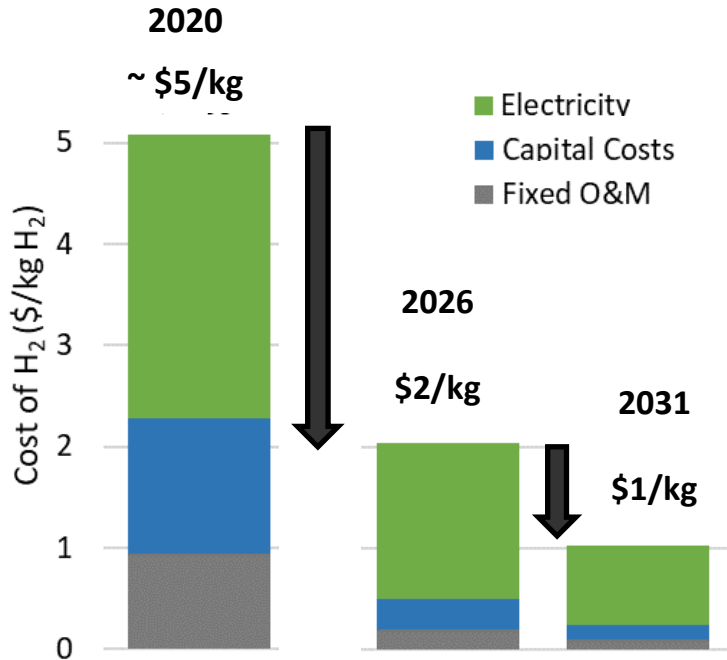
Hydrogen Shot: “1 1 1”

\$1 for 1 kg in 1 decade for clean hydrogen



Launched June 7, 2021
Summit Aug 31-Sept 1, 2021

Example: Cost Reduction of Clean H₂ from Electrolysis



2020 Baseline: PEM low volume capital cost ~\$1,500/kW, electricity at \$50/MWh. Need less than \$300/kW by 2025, less than \$150/kW by 2030 (at scale)

Electrolysis: One of several pathways to reach goals

- Reduce electricity cost from >\$50/MWh to
 - \$30/MWh (2025)
 - \$20/MWh (2030)
- Reduce capital cost >80%
- Reduce operating & maintenance (O&M) cost >90%

(Adapted from multiple briefing slides from Sunita Satyapal, DOE's HFTO)

H2NEW : H2 from Next-generation Electrolyzers of Water

A comprehensive, concerted effort focused on overcoming technical barriers to enable affordable, reliable & efficient electrolyzers to achieve <\$2/kg H₂

- Launching in Q1 FY21
- Both low- and high-temperature electrolyzers
- \$50M over 5 years

National Lab Consortium Team

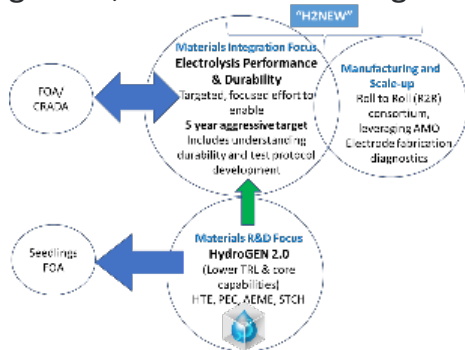


Clear, well-defined stack metrics to guide efforts.

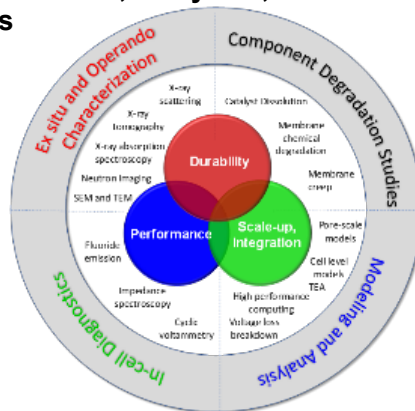
Electrolyzer Stack Goals by 2026

	LTE PEM	HTE
Capital Cost	\$100/kW	\$125/kW
Performance	3 A/cm ² @ 1.8 V	1.2 A/cm ² @ 1.28 V
Lifetime	80,000 hr	40,000 hr

The focus is not new materials but addressing components, materials integration, and manufacturing R&D



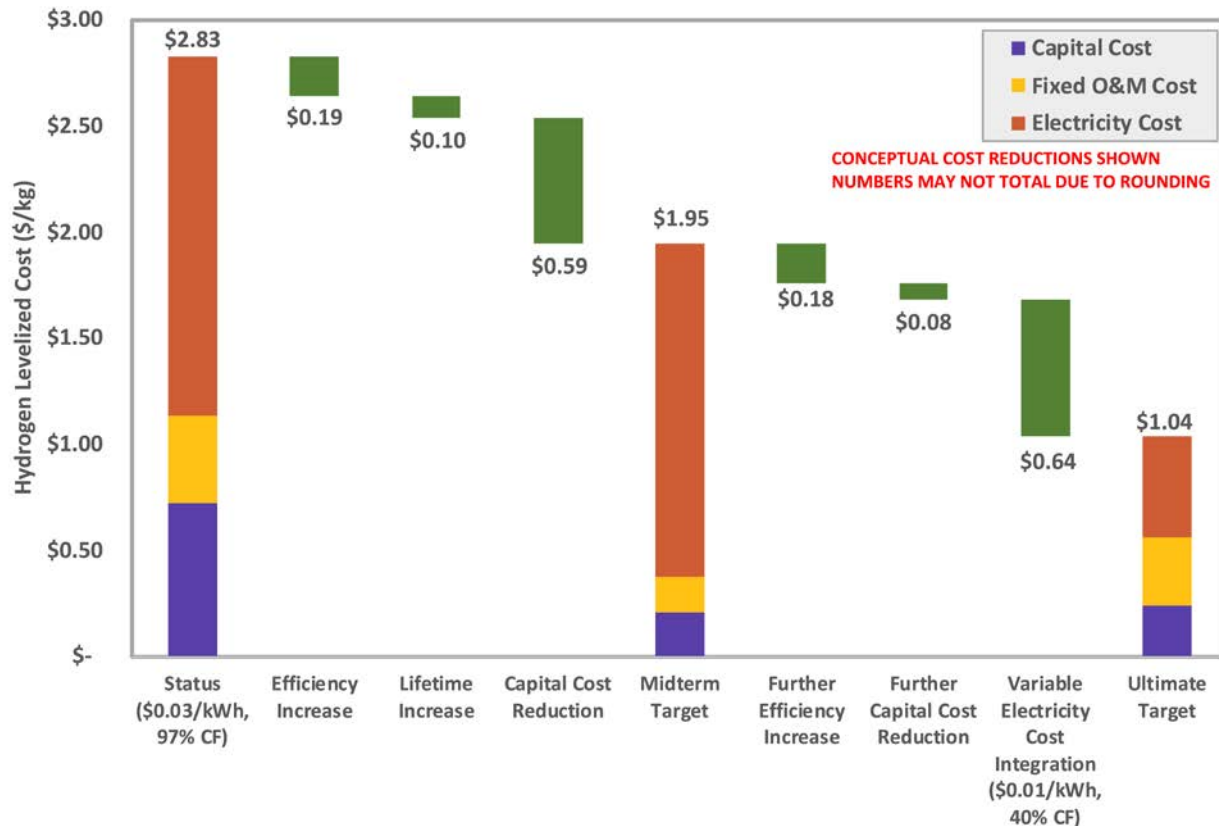
Utilize combination of world-class experimental, analytical, and modeling tools



Durability/lifetime is most critical, initial, primary focus of H2NEW

- Limited fundamental knowledge of degradation mechanisms.
- Lack of understanding on how to effectively accelerate degradation processes.
- Develop and validate methods and tests to accelerate identified degradation processes to be able to evaluate durability in a matter of weeks or months instead of years.
- National labs are ideal for this critical work due to existing capabilities and expertise combined with the ability to freely share research findings.

Potential Impact: Hydrogen Levelized Cost (HLC)



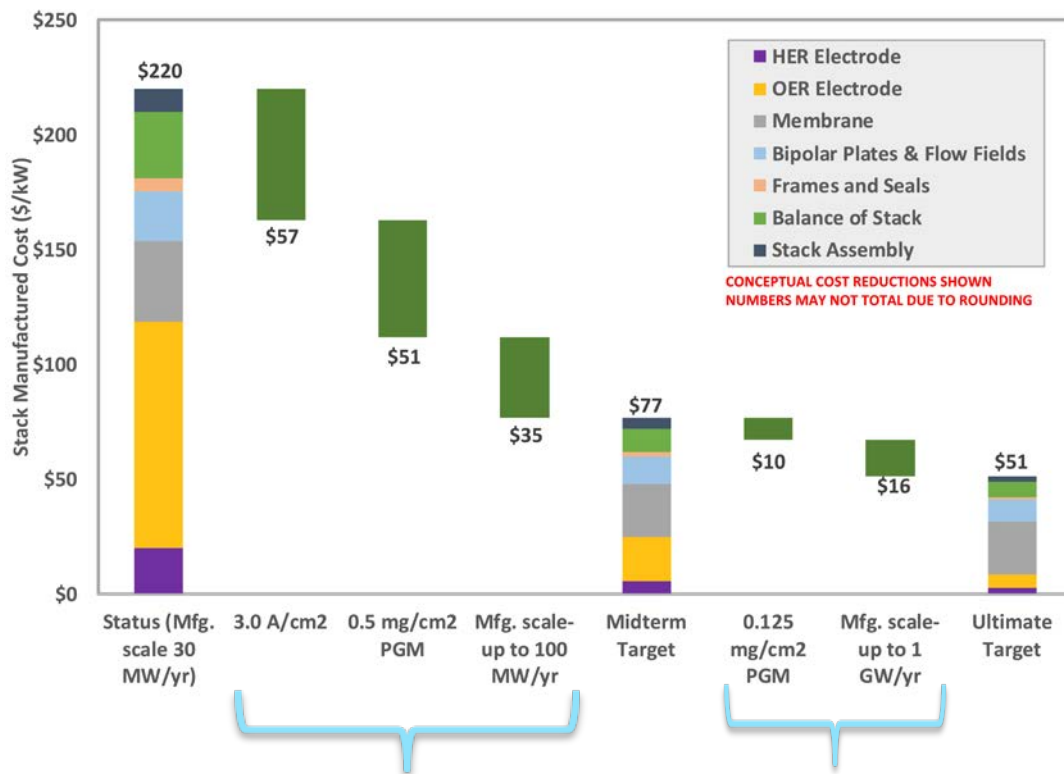
Select pathway to \$2/kg and \$1/kg identified.

Much of HLC gains possible through greatly decreasing capital costs and enabling lower cost of electricity through variable operation.

These advances can't come with compromised durability or efficiency, so all three areas are linked.

https://www.hydrogen.energy.gov/pdfs/review21/p196_pivovar_boardman_2021_o.pdf

Potential Impact: Stack Costs (PEM)



Stack Targets	Status	2026	Ultimate
Cell (A/cm ²)	2.0	3.0	3.0
Cell voltage (V)	1.9	1.8	1.6
Lifetime (khr)	40	80	80
Degradation (mV/khr)	4.8	2.3	2.0
Capital Cost (\$/kW)	450	100	50
PGM loading (mg/cm ²)	3	0.5	0.125

<https://www.energy.gov/eere/fuelcells/technical-targets-proton-exchange-membrane-electrolysis>

These 3 areas

1. Increased efficiency/current density
2. Decreased PGM loading
3. Scale-up

Are the strongest levers for addressing stack costs and primary focus of H2NEW.



HydroGEN Consortium


Website: <https://www.h2awsm.org/>


Goal: Accelerating R&D of innovative advance water splitting (AWS) materials and technologies for clean, sustainable and low-cost hydrogen production.





Water



- 



Low-Temperature Electrolysis (LTE)
- 

High-Temperature Electrolysis (HTE)
- 

Photoelectrochemical (PEC)
- 

Solar Thermochemical (STCH)

National Lab Consortium Team

-  NATIONAL RENEWABLE ENERGY LABORATORY
-  BERKELEY LAB
-  Idaho National Laboratory
-  Sandia National Laboratories
-  Lawrence Livermore National Laboratory



H_2 Production Target: \$1/kg



1 Dollar



1 Kilogram

HydroGEN is advancing Hydrogen Shot goals by fostering cross-cutting innovation using theory-guided applied materials R&D to accelerate the time-to-market and advance all emerging water-splitting pathways to enable clean, low cost, and sustainable low-cost hydrogen production



HydroGEN Materials R&D Feeds to H2NEW Materials Integration

H₂NEW

U.S. DEPARTMENT OF ENERGY

Materials Integration Focus Electrolysis Performance & Durability

Targeted, focused effort to enable
5 year aggressive target
Includes understanding durability and test protocol development

Manufacturing and Scale-up

Roll to Roll (R2R) consortium,
leveraging AMO
Electrode fabrication diagnostics

FOA/
CRADA

Seedlings
FOA

Materials R&D Focus

HydroGEN 2.0
(Lower TRL & core capabilities)
HTE, PEC, AEME, STCH



H₂NEW

Hydrogen from
Next-generation
Electrolyzers of Water

U.S. DEPARTMENT OF ENERGY

**Polymer electrolyte membrane (PEM)
electrolysis**

**Oxygen-conducting solid oxide
electrolysis (SOEC)**

Liquid alkaline electrolysis

**HydroGEN 2.0 (lower
TRL AWS)**

**Alkaline exchange membrane (AEM)
electrolysis**

Metal-supported SOEC (MS-SOEC)

Proton-conducting SOEC (p-SOEC)

Photoelectrochemical (PEC)

Solar thermochemical (STCH)



A Balanced AWSM R&D Portfolio



Low Temperature Electrolysis (LTE) (8 Projects)

- PEME component integration
- PGM-free OER catalyst
- Reinforced membranes

PEM Electrolysis

- PGM-free OER and HER catalyst
- Novel AEM and ionomers
- Bipolar membranes
- Electrodes

AEM Electrolysis

High Temperature Electrolysis (HTE) (8 Projects)

- Degradation mechanism at high current density operation
- Nickelate-based electrode and scalable, all-ceramic stack design
- Neodymium and lanthanum nickelate

O²⁻ conducting SOEC

- High performing and durable electrocatalysts
- Electrolyte and electrodes
- Low-cost electrolyte deposition
- Metal supported cells

H⁺ conducting SOEC

Photoelectrochemical (PEC) (7 Projects)

- III-V and Si-based semiconductors
- Chalcopyrites
- Thin-film/Si
- Protective catalyst system
- Tandem cell

Semiconductors

- PGM-free catalyst
- Earth abundant catalysts
- Layered 2D perovskites
- Tandem junction

Perovskites

Solar Thermochemical (STCH) (7 Projects)

- Computation-driven discovery and experimental demonstration of STCH materials
- Perovskites, metal oxides

STCH

- Solar driven sulfur-based process (HyS)
- Reactor catalyst material

Hybrid Thermochemical

National Laboratory Collaboration is Critical for Success



Hydrogen from Next-generation Electrolyzers of Water
U.S. DEPARTMENT OF ENERGY

Hydrogen Production



Transforming ENERGY



Idaho National Laboratory



NATIONAL LABORATORY



Bringing Science Solutions to the World



NATIONAL LABORATORY



EST. 1945



NATIONAL ENERGY TECHNOLOGY LABORATORY



NATIONAL LABORATORY



NATIONAL LABORATORY



Advanced Water Splitting Materials

Hydrogen Production



Transforming ENERGY



Bringing Science Solutions to the World



NATIONAL LABORATORIES



NATIONAL LABORATORY



Idaho National Laboratory

BioH2

Hydrogen Production



Transforming ENERGY



Bringing Science Solutions to the World



NATIONAL LABORATORY



NATIONAL LABORATORY



Hydrogen Materials Advanced Research Consortium

Hydrogen Storage



NATIONAL LABORATORIES



Transforming ENERGY



NATIONAL LABORATORY



NATIONAL LABORATORY



Bringing Science Solutions to the World



MILLION MILE FUEL CELL TRUCK
U.S. DEPARTMENT OF ENERGY

Fuel Cells



Bringing Science Solutions to the World



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NATIONAL LABORATORY



Transforming ENERGY



NATIONAL LABORATORY

NREL Research Spans MAKE/MOVE/STORE/USE



Make

R&D on
Advanced
Production
Technologies



Move

Infrastructure
Research &
Large Scale
Demonstration
and Deployment



Store

Hydrogen
Storage
Materials and
Systems
Research



Use

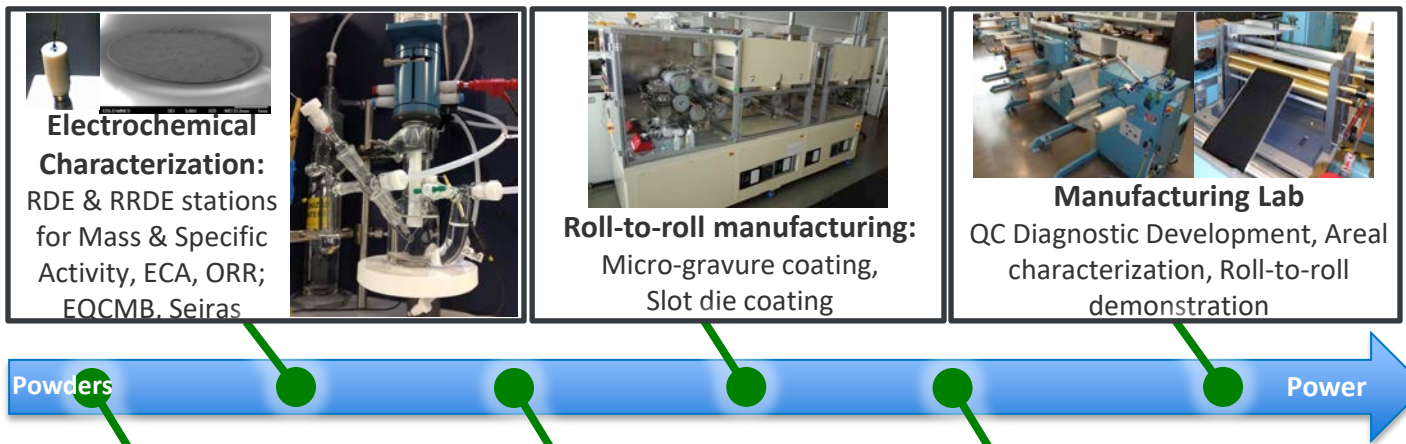
Hydrogen
Penetration into
Heavy-Duty
Transportation
Sector

Expanding Green
Hydrogen Into
New End-Use
Cases

**NREL's HFCT Program Strategy is on
Accelerating Progress & Impact**

Energy justice and American jobs are considerations that underly all these efforts.

Hydrogen Core Competencies – From Powders to Power: FC & LTE



Material Synthesis:
Catalyst & Membrane Development



MEA integration
Coating, Spraying, Painting, Electrospinning, Lamination, Hot Press Transfer, Edge protection

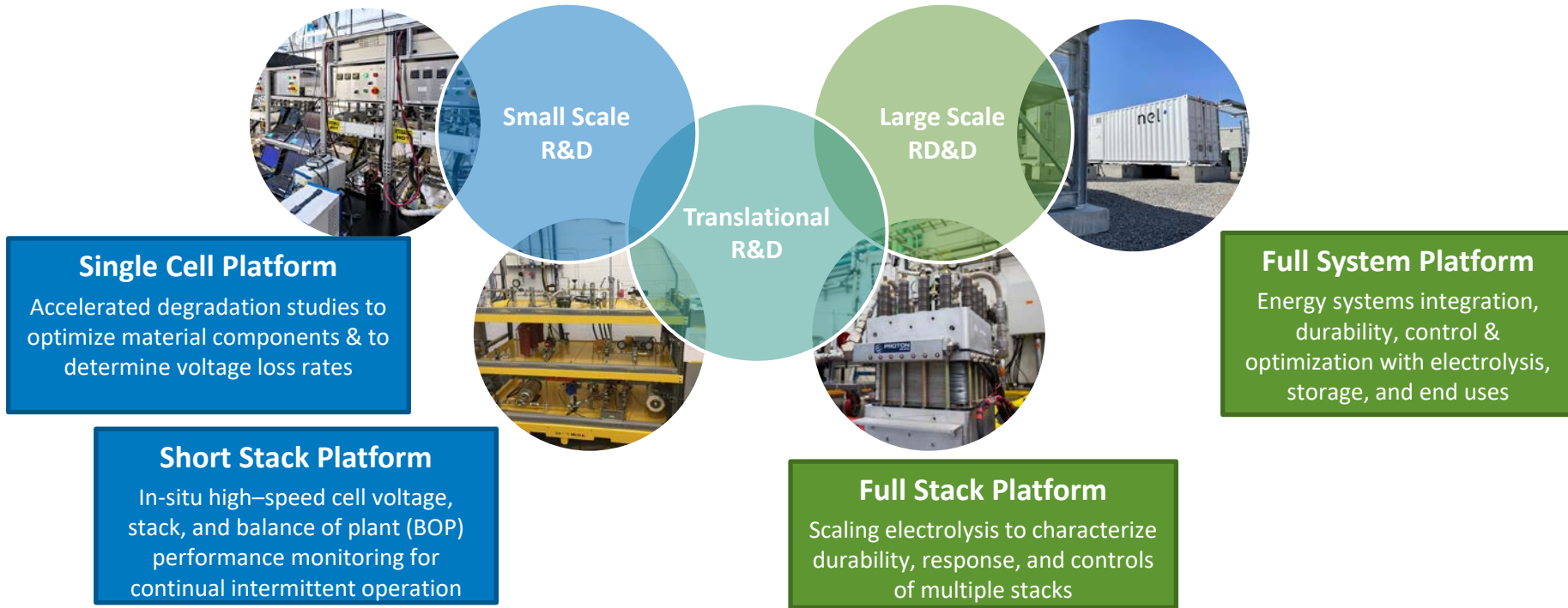


Performance Evaluation:
In-situ Diagnostics, PEMFC, AEMFC, Electrolyzer; Single Cell, Stacks, Spatial



**Systems Integration in ESIF
... and soon Flatirons Campus**

Growing Electrolyzer Capability at NREL From Watts to Multi-MegaWatts



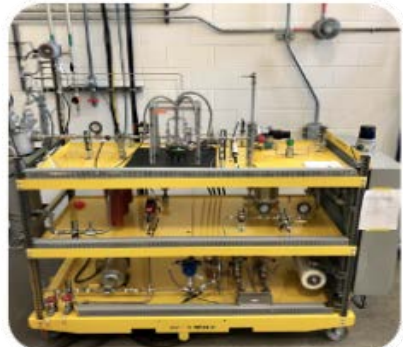
Experimental capabilities to accelerate advances from fundamental, single cell research to integrated systems research; with industry relevant scale and operation conditions

NREL Current Electrolyzer Capability Summary



Single Stack Testing

- 16 PEM
- 6 alkaline



Short Stack

- PEM stack test bed for short stacks
- Highly automated
- 5-25kW



Full Stack

- PEM stack test bed capability of up to 1 MW
- High-fidelity control and data collection
- Dynamic, integrated controls



System

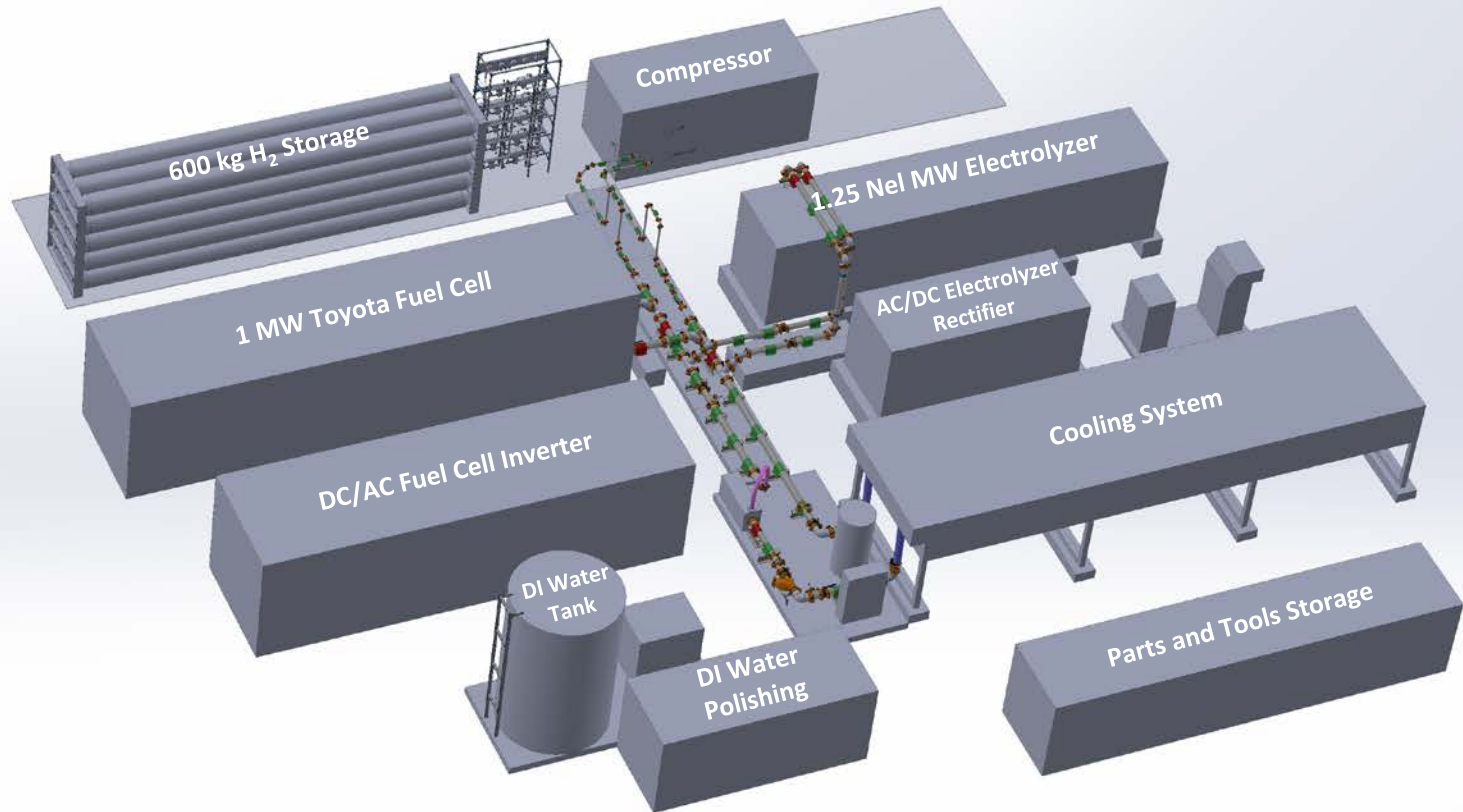
- PEM system at Flatirons
- System integration with ARIES platform
- capability for 2 x 1.25 MW

The Role of Large-Scale Validation and Demonstration

- Prior to investment, investors, utilities, and other stakeholders need to **de-risk H₂ systems** through operating in real-life industrial environments
- Large-scale deployments (~100MW) need to be **de-risked** through smaller scale validation (1-5MW) with analysis to extrapolate to larger systems
- NREL's **Flatirons Campus** has this capability



3D Layout of Flatirons Campus Hydrogen System

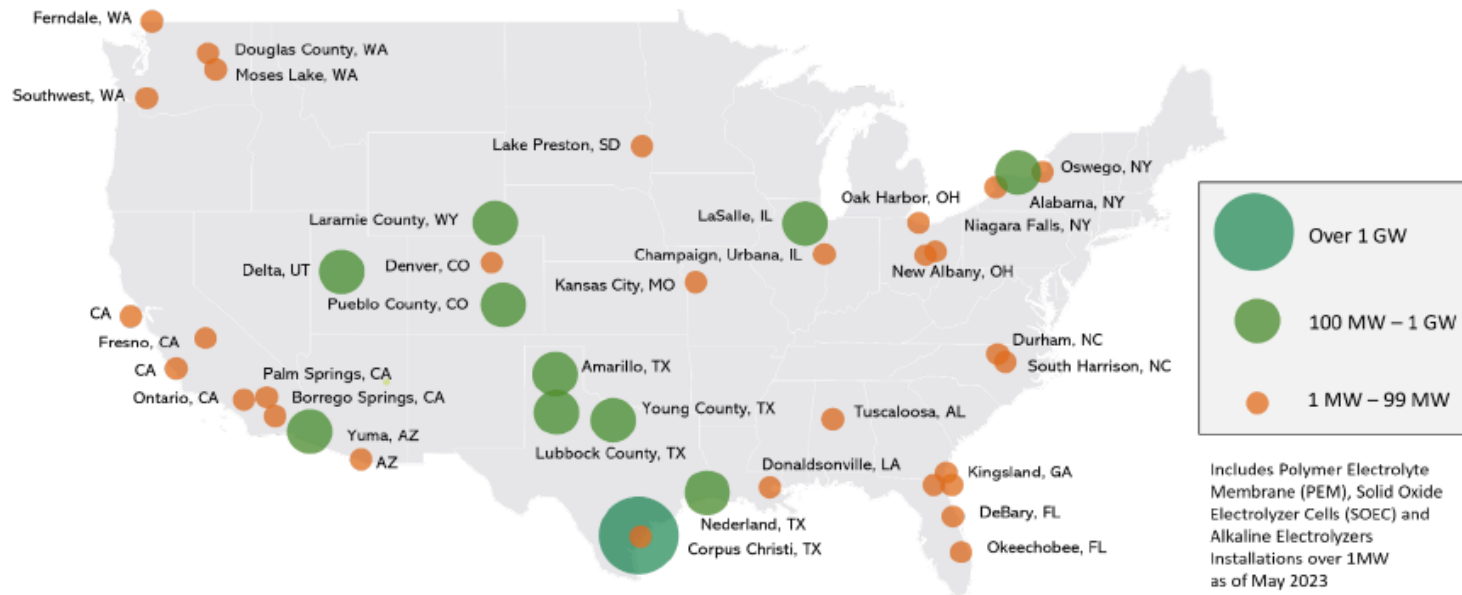


Recent View of Flatirons Campus H₂ System



How many planned & installed electrolyzer capacity in the U.S.?

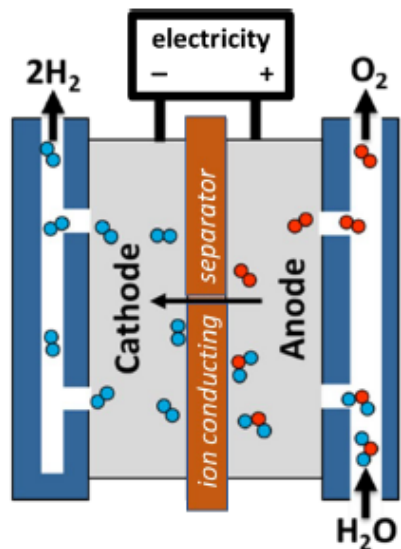
**Total 3.7 GW in Electrolyzer Capacity
5-fold increase since 2022**



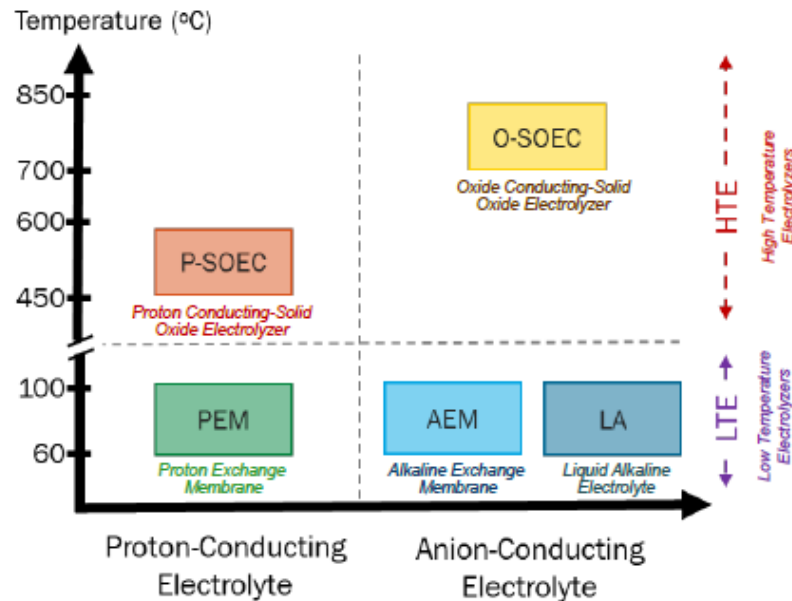
Source: Arjona, V., DOE Program Record #23003, June 2023



Water Electrolysis Overview



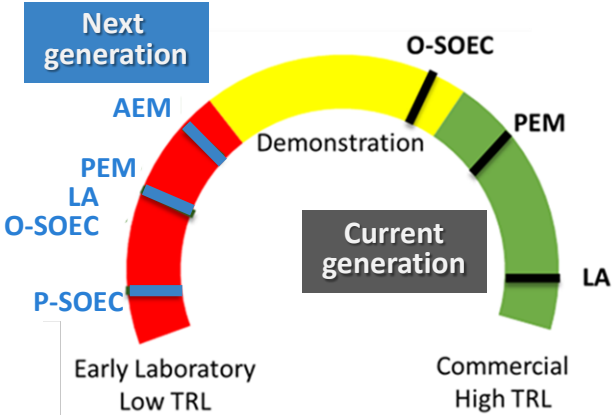
Water electrolyzer cell configuration (H⁺ Conductor):
Anode: $2\text{H}_2\text{O} \rightarrow \text{O}_2 + 4\text{H}^+ + 4\text{e}^-$
Cathode: $4\text{H}^+ + 4\text{e}^- \rightarrow 2\text{H}_2$



Electrolyzer technologies differentiated by electrolyte conducting species and temperature

Overview of Electrolyzer Technologies

- Current generation at high TRL (LA, PEM, O-SOEC) ready for commercialization
- Next generation at lower TRL needed to achieve performance and cost targets to meet \$1/kg H₂



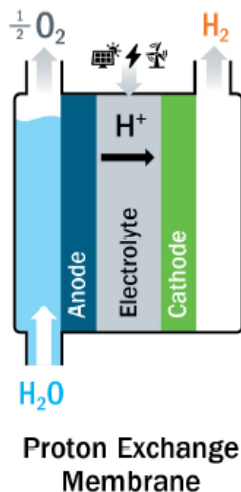
Technology	Advantages	Development Needs
Liquid Alkaline (LA)	Most mature, Low-cost materials, Long lifetime	Improved performance, Dynamic operation capability
Proton Exchange Membrane (PEM)	High performance, dynamic operation capable	Lower cost materials (e.g., reduced PGMs)
Oxide-ion conducting Solid Oxide (O-SOEC)	High efficiency, thermal energy integration	Improved lifetime, intermittent operation
Alkaline Exchange Membrane (AEM)	Low-cost materials, High performance and dynamic operation potential	Improved lifetime, Supporting electrolyte required?
Proton-conducting Solid Oxide (P-SOEC)	High efficiency potential, thermal integration, Lower cost materials	Improved lifetime and Faradaic efficiency

Lower-TRL Next generation (AEM, P-SOEC) have the potential to achieve performance and cost targets needed to meet \$1/kg H₂, but further development is required

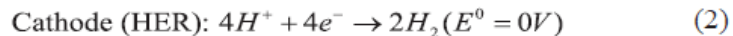
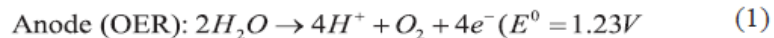




Low Temperature Water Electrolysis: PEM



PEM water electrolysis:



S. Alia, D. Ding, A. McDaniel, F.M. Toma, and H.N. Dinh, "Chalkboard 2 - How to Make Clean Hydrogen," *Electrochemical Society Interface* 30 (2022): 49. <https://doi.org/10.1149/2.F13214IF>

Materials Needs for PEM:

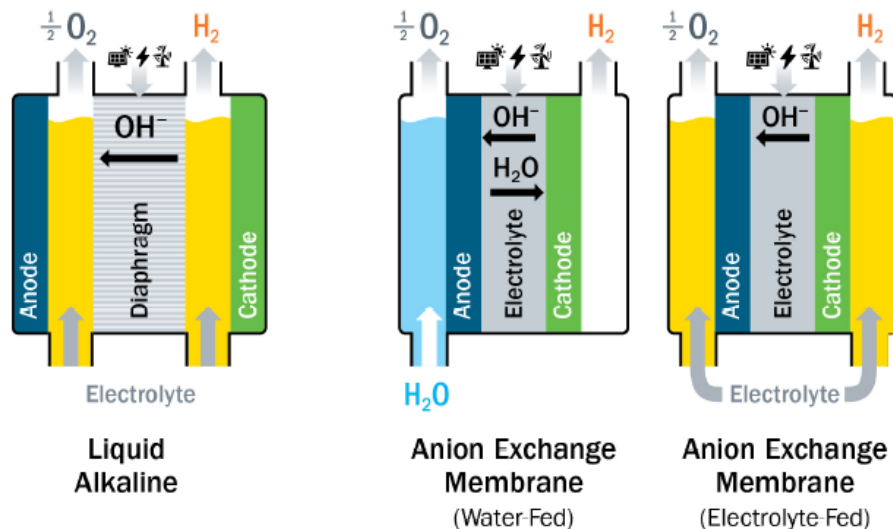
- **Thriftig/replacing of Ir**
 - Supports
 - Novel compositions/structures
 - Electrode fabrication impacts
- **Improved membranes**
 - Increased selectivity, thin membranes
 - Improved durability
 - Recombination layers
- **Novel Porous Transport Layers (PTLs)**
 - Materials
 - Morphology
 - Coatings



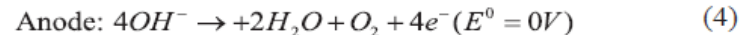
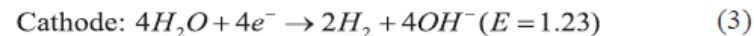
Low Temperature Water Electrolysis: Alkaline

Alkaline Needs:

- **Traditional (Conc. KOH)**
 - Intermittent operating capability
 - Operating pressure
 - Degradation mechanisms/ASTs
 - Performance/efficiency improvements
- **AEM/hybrid (low conc/KOH-free systems)**
 - Novel materials development
 - Stable polymers
 - Advanced catalysts
 - Performance dependence on electrolyte
 - Degradation mechanisms/ASTs



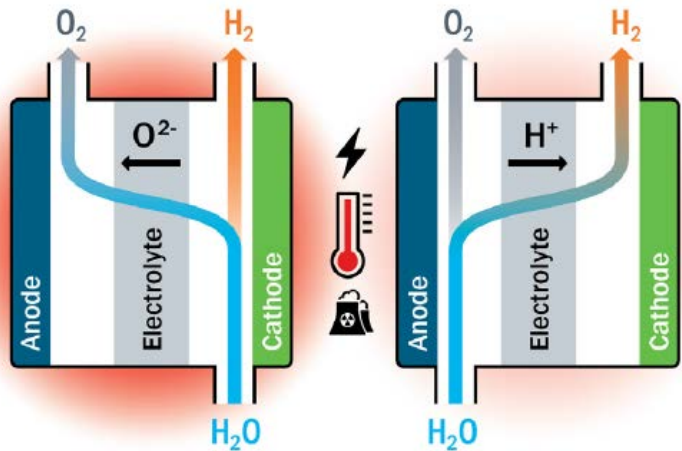
AEM or LA water electrolysis:



S. Alia, D. Ding, A. McDaniel, F.M. Toma, and H.N. Dinh, "Chalkboard 2 - How to Make Clean Hydrogen," *Electrochemical Society Interface* 30 (2022): 49. <https://doi.org/10.1149/2.F13214IF>



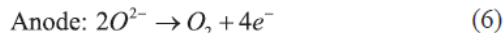
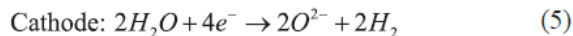
High Temperature Electrolysis: Solid Oxide Electrolysis Cell (SOEC)



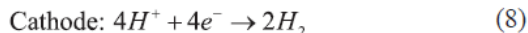
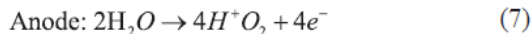
Oxygen-Ion Conducting Solid Oxide Electrolysis Cell

Proton Conducting Solid Oxide Electrolysis Cell

o-SOEC:



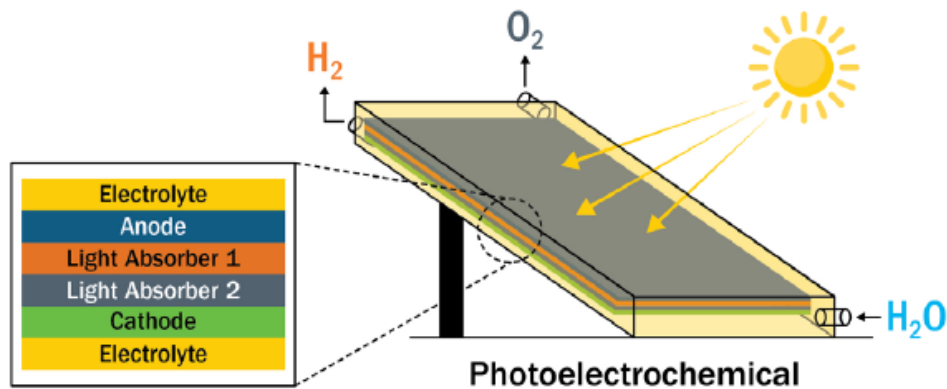
p-SOEC:



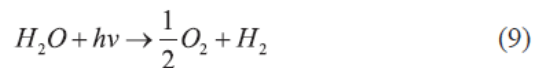
- **Oxygen ion (O²⁻)conducting SOEC (*o*-SOEC)**
 - Typically operate at 700-850°C
 - Technologically advanced
 - High efficiency and high solid oxide conduction & kinetics
 - Durability issues: microstructure evolution, thermal stresses, Cr migration
- **Proton conducting SOEC (*p*-SOEC)**
 - Operate at 400-600°C
 - Lower technology readiness level (TRL)
 - Slower kinetics,
 - Electrolyte is less mature (synthesis, densification, proton conduction)



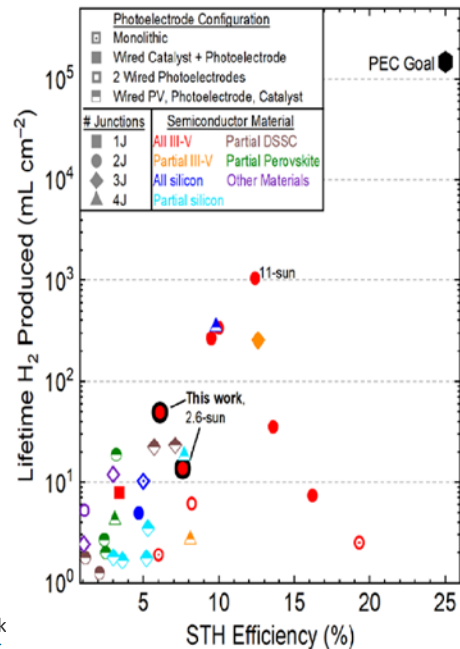
Photoelectrochemical (PEC) Water Splitting



PEC water splitting:

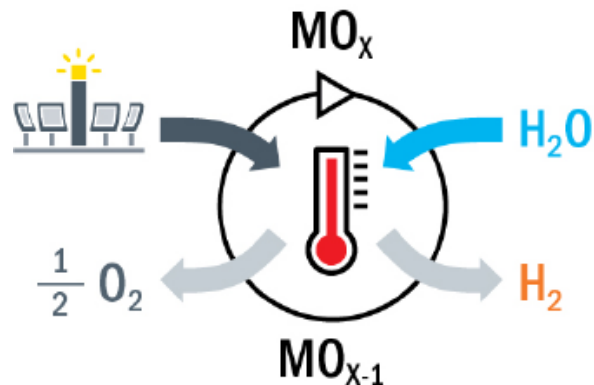


PEC research is focused on the developing stable, high-performing and integrated cells to realize the \$2/kg production of H₂



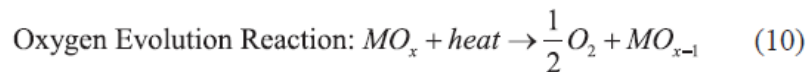


Solar Thermochemical (STCH) Water Splitting



Two-Step Metal Oxide Thermochemical Redox Cycle

STCH water splitting:

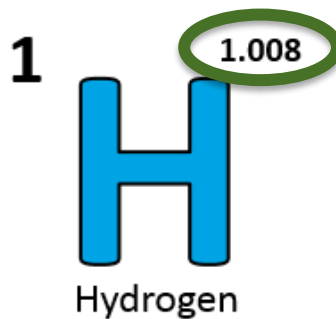


- Metal cation is redox active element in two-step cycle.
- R&D effort focused on MO_x materials discovery.

When is Hydrogen & Fuel Cells Day?

Hydrogen and Fuel Cells Day October 8

Held on hydrogen's
very own atomic
weight-day





Acknowledgements

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Thank You

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How many Energy EarthShots are there?

7

-  Hydrogen
-  Storage™
-  Carbon Negative
-  Enhanced Geothermal™
-  Floating Offshore Wind™
-  Industrial Heat Shot™
-  Clean Fuels & Products Shot

EERE Clean Hydrogen Mission & Portfolio

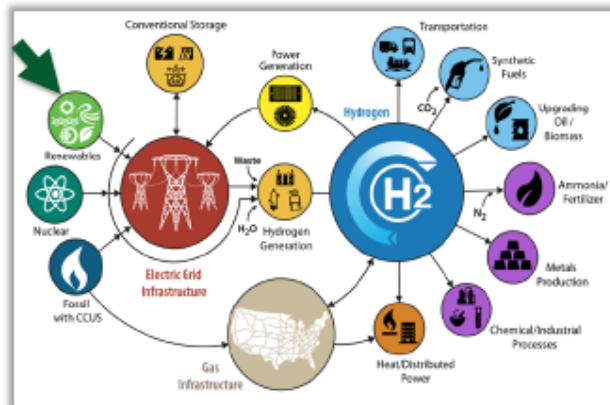
Feedstocks:

- Renewable Energy and Water

Technologies

- Electrolysis: Low- and High-Temperature
- Advanced Water Splitting: Photo-electrochemical, Solar/High-T Thermochemical
- Biological Approaches

Production, Storage, Delivery, Conversion, and End-Use RD&D; Emphasis on Renewable Integration



Example Activities



Hydrogen & Fuel Cell Technology RD&D



Wind Hybrid Systems



Solar Fuels Production



Bio-fuels and Products



Offshore Energy Harvesting



Geological Hydrogen



Manufacturing & Industrial Decarbonization

Today
\$4-6/kg clean H₂ scenarios*

2026
BIL target: \$2/kg clean H₂

2031
H2 Shot target: \$1/kg clean H₂

*across multiple renewable energy scenarios



Potential Future Flatirons Hydrogen Capabilities

- Heavy duty vehicle fueling
- Large-scale storage technologies
- Liquid hydrogen systems
- H₂ power systems (fuel cell systems, turbines, engines, etc.)
- Natural gas blending
- Molecule building (ammonia, green steel, etc.)
- Grid integration of H₂ technologies with renewables

Upcoming ARIES Demonstration of Materials-based H₂ Storage Technology



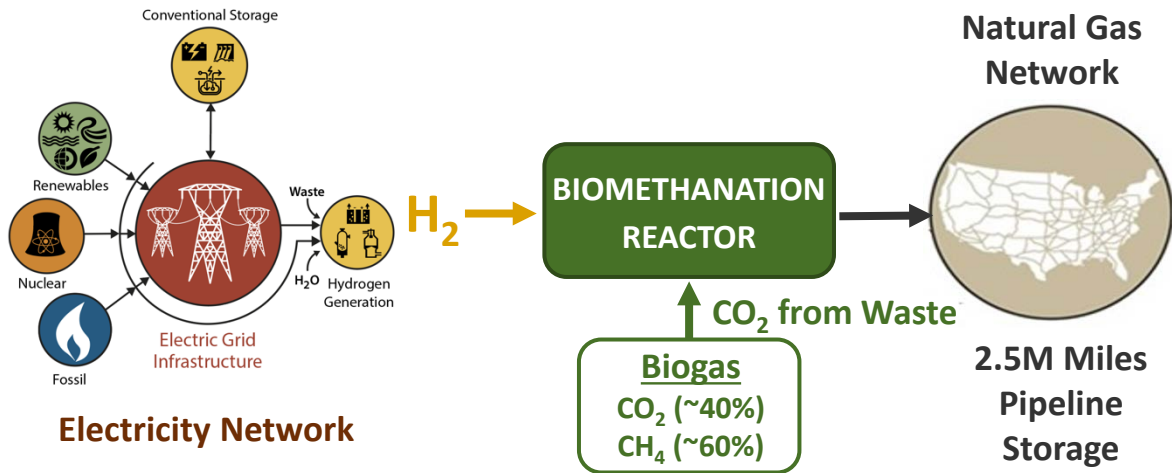
2 X 260 kg H₂ = 520 kg storage

2022-2023: ARIES demonstration at NREL of GKN Hydrogen metal hydride technology after 10 years of R&D

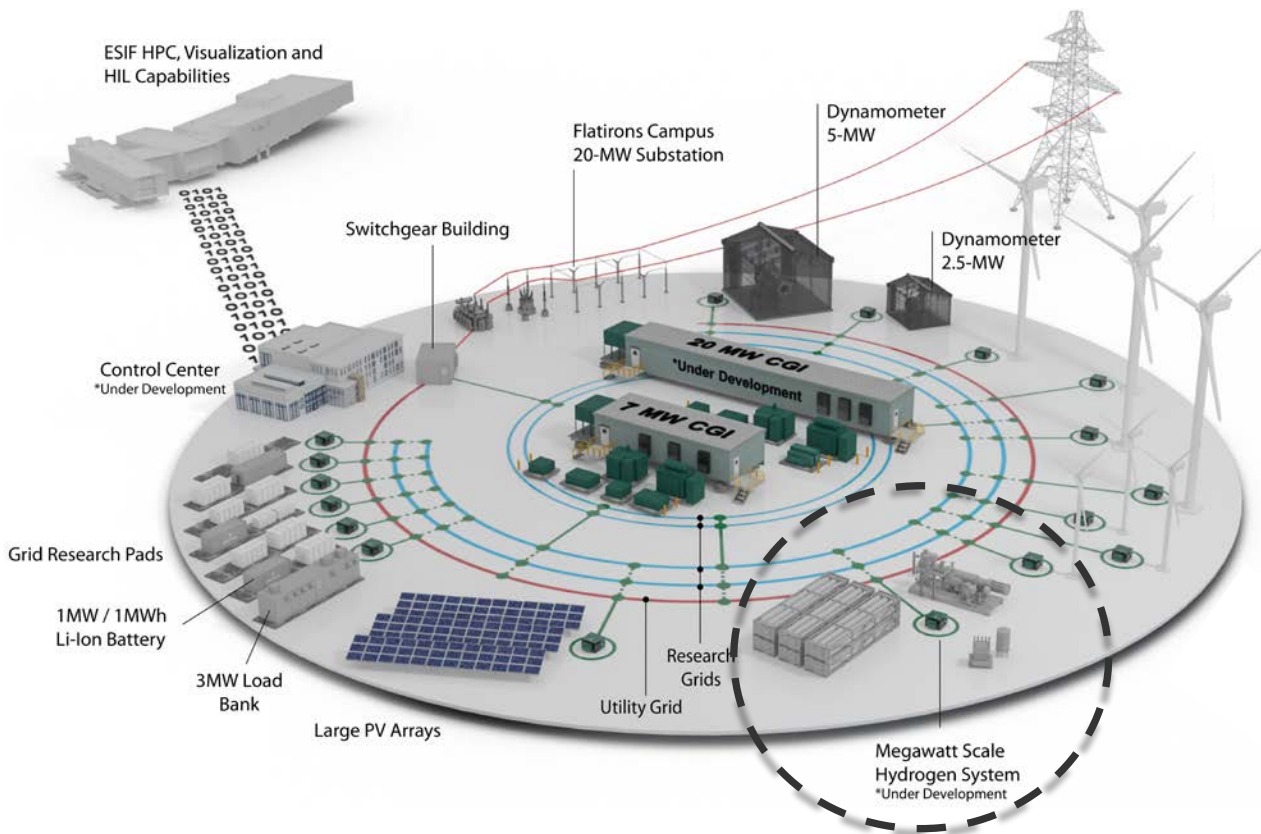
E2M: Renewable Natural Gas (RNG)

NREL, SoCalGas, Electrochaea, and the DOE are partnering on a first-of-its-kind bioreactor system in the U.S. It produces RNG from renewable H₂ and waste CO₂ from dairies, landfills, wastewater treatment plants. RNG:

- Has an energy density ~3x that of H₂
- Can be stored in quantities of 100s of terawatt hours of energy for a long time
- Is a direct drop-in replacement for fossil natural gas
- Benefits rural underserved communities
- Will start decarbonizing our country's expansive fossil natural gas grid



ARIES Hydrogen System Integration



Integrated Megawatt Scale Hydrogen System

1.25 MW
PEM Electrolysis



600 KG
Ground Storage



3k PSI
H₂ Compression



1.0 MW
PEM Fuel Cell

