

Overview of Clean Hydrogen Program at NREL

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45 Years of NREL Virtual Event, Organized by Wiley Advanced Energy Materials June 26, 2023





2035

Carbon-free U.S. electricity generation

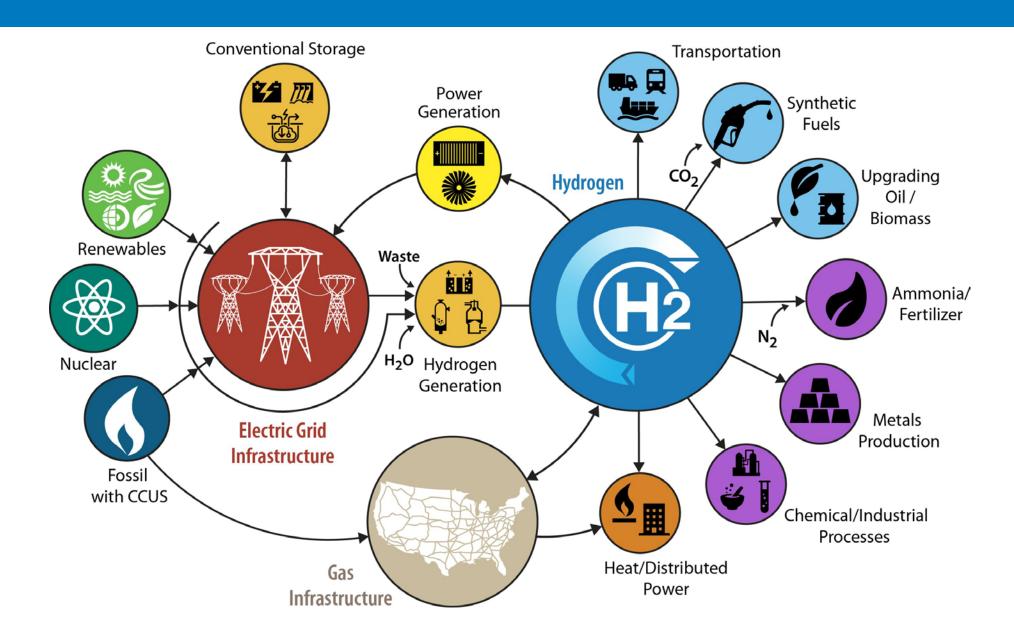
2050

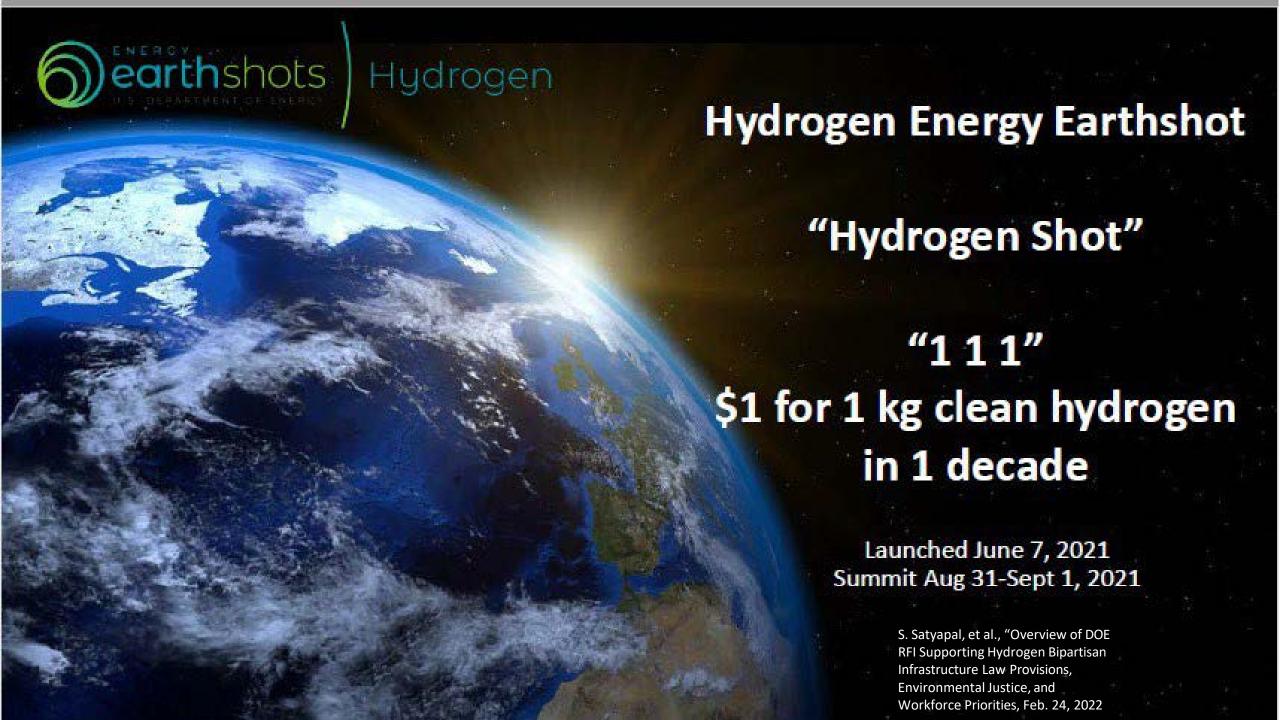
Net zero greenhouse gas (GHG)
emissions—including transportation,
buildings, industry,
and agriculture

Environmental Justice

Diversity, equity, and inclusion for energy jobs, manufacturing, and supply chain all over the United States

H2@Scale: Our Vision and Enduring North Star





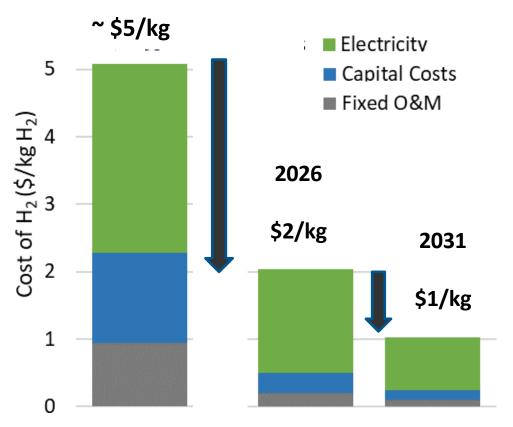


Context: Hydrogen Shot: "1 1 1" \$1 for 1 kg in 1 decade for clean hydrogen



Launched June 7, 2021 Summit Aug 31-Sept 1, 2021

Example: Cost of Clean H₂ from Electrolysis 2021



Electrolysis: One of several pathways to reach goals

- Reduce electricity cost from >\$50/MWh to
 - \$30/MWh (2025)
 - \$20/MWh (2030)
- Reduce capital cost >80%
- Reduce operating & maintenance cost >90%

Bipartisan Infrastructure Law – \$9.5B H2 Highlights

- \$8B for at least 6-10 regional clean H2 Hubs
- \$1B for electrolysis (and related H2) RD&D
- \$0.5B for clean H2 technology mfg. & recycling R&D
- Aligns with H2 Shot priorities by directing work to reduce cost of clean H2 to \$2/kg by 2026
- National H2 Strategy & Roadmap

Inflation Reduction Act

 Up to \$3/kg H2 Production Tax Credit for producing clean hydrogen (<0.45 kg CO2eq/kg H2)





NREL Research Spans MAKE/MOVE/STORE/USE











Use

R&D on Advanced Production Technologies

Infrastructure Research & Large Scale Demonstration and Deployment

Hydrogen Storage Materials and Systems Research

Hydrogen Penetration into **Heavy-Duty Transportation** Sector

Expanding Green Hydrogen Into New End-Use Cases

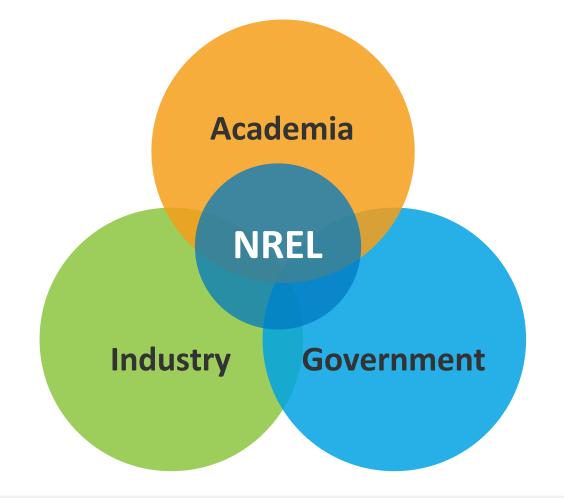
NREL's HFCT Program Strategy is on **Accelerating Progress & Impact**

Energy justice and American jobs are considerations that underly all these efforts.

Partnerships Key for Larger Impact

- Funding doubled from FY20 to FY 21
- 35 new strategic
 partnership projects in

 FY22
- \$23.7M total value (\$7.4M cash to NREL)



Recent NREL Agreements in the News

- September 2022: Fortescue Future Industries, \$80M over 10 years
- October 2021: Electric Hydrogen, \$3.6M over 3 years

National Laboratory Collaboration is Critical for Success



Hydrogen **Production**











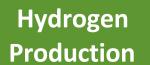














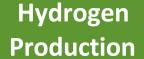








BioH2













Hydrogen Storage





















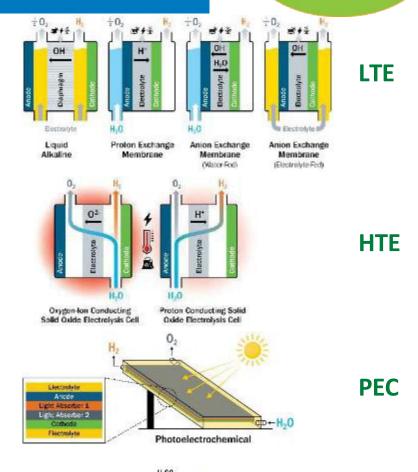


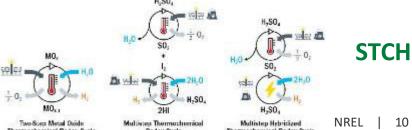


R&D on Advanced Production Technologies

R&D on Advanced Production Technologies

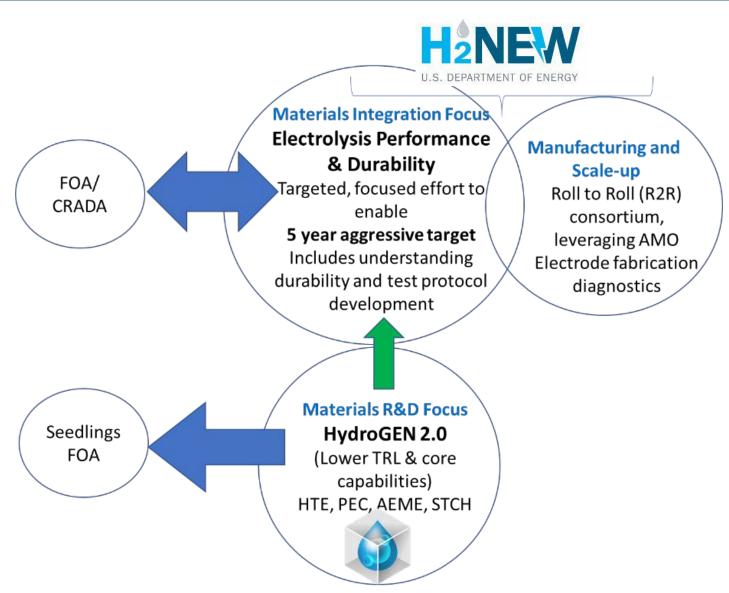
- Near-term: focus on electrolysis (water splitting with electricity and nuclear)
 - Accelerate research on advanced water-splitting technologies –
 take advantage of today's renewable and nuclear power
 - Achieve \$100/kW electrolyzer stack goal in just 5 years through
 H2NEW consortium
 - Include research on both low temperature electrolysis [LTE] (PEM, liquid alkaline), and high temperature electrolysis [HTE] (solid oxide) electrolyzer technologies
 - \$1B BIL activity now enables an order of magnitude increase in effort on electrolysis to accelerate development
- Longer-term: Use solar energy or heat to more directly split water
 - Photoelectrochemical (PEC) and solar thermochemical (STCH) H₂
 production
 - Incubate and support promising technology development through
 HydroGEN consortium







HydroGEN Materials R&D Feeds to H2NEW Materials Integration





Polymer electrolyte membrane (PEM) electrolysis

Oxygen-conducting solid oxide electrolysis (SOEC)

Liquid alkaline electrolysis



2.0 (lower TRL AWS)

Alkaline exchange membrane (AEM) electrolysis

Metal-supported SOEC (MS-SOEC)

Proton-conducting SOEC (p-SOEC)

Photoelectrochemical (PEC)

Solar thermochemical (STCH)

H2NEW: <u>H2</u> from <u>Next-generation Electrolyzers of Water</u>



A comprehensive, concerted effort focused on overcoming technical barriers to enable affordable, reliable & efficient electrolyzers to achieve <\$2/kg H₂

- Launched Oct 2020
- PEM, SOEC, and liquid alkaline (new)
- FY21: \$10M; FY22: \$10M, FY23: \$28M

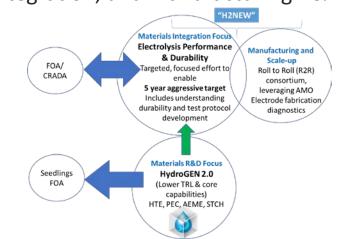


Clear, well-defined stack metrics to guide efforts.

Draft Electrolyzer Stack Goals by 2025

	LTE PEM	HTE
Capital Cost	\$100/kW	\$100/kW
Elect. Efficiency (LHV)	70% at 3 A/cm ²	98% at 1.5 A/cm ²
Lifetime	80,000 hr	60,000 hr

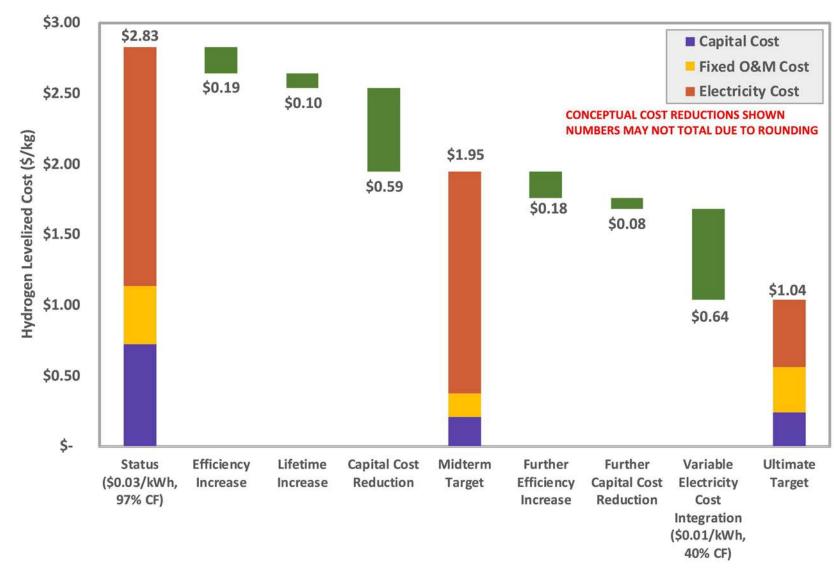
The focus is not new materials but addressing components, materials integration, and manufacturing R&D



Durability/lifetime is most critical, initial, primary focus of H2NEW

- Limited fundamental knowledge of degradation mechanisms.
- Lack of understanding on how to effectively accelerate degradation processes.
- Develop and validate methods and tests to accelerate identified degradation processes to be able to evaluate durability in a matter of weeks or months instead of years.
- National labs are ideal for this critical work due to existing capabilities and expertise combined with the ability to freely share research findings.

Potential Impact: Hydrogen Levelized Cost (HLC)



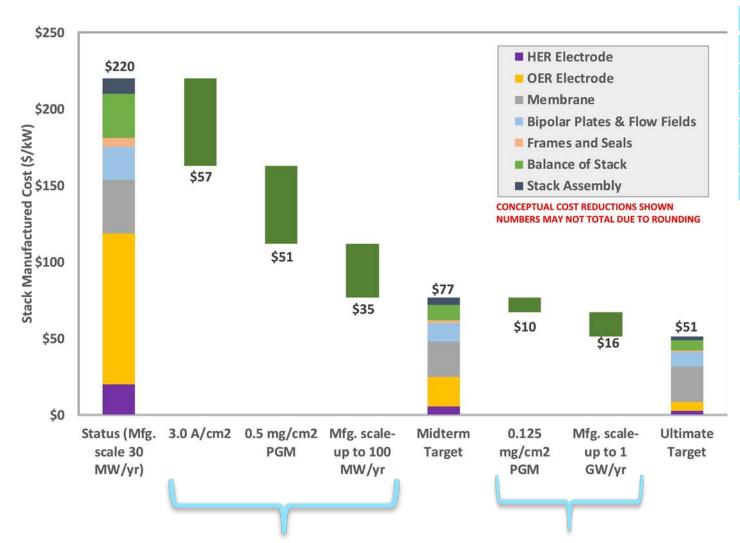
Select pathway to \$2/kg and \$1/kg identified.

Much of HLC gains possible through greatly decreasing capital costs and enabling lower cost of electricity through variable operation.

These advances can't come with compromised durability or efficiency, so all three areas are linked.

Potential Impact: Stack Costs (PEM)





Stack Targets	Status	2026	Ultimate
Cell (A/cm ²)	2.0	3.0	3.0
Cell voltage (V)	1.9	1.8	1.6
Lifetime (khr)	40	80	80
Degradation (mV/khr)	4.8	2.3	2.0
Capital Cost (\$/kW)	450	100	50
PGM loading (mg/cm²)	3	0.5	0.125

https://www.energy.gov/eere/fuelcells/technical-targets-proton-exchange-membrane-electrolysis

These 3 areas

- 1. Increased efficiency/current density
- 2. Decreased PGM loading
- 3. Scale-up

Are the strongest levers for addressing stack costs and primary focus of H2NEW.



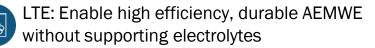
HydroGEN Advanced Water Splitting (AWS) Materials Consortium

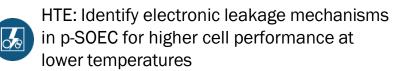
Website: https://www.h2awsm.org/

Accelerating AWS Materials R&D to Enable <\$2/kg H₂

- Leveraging & streamlining access to worldclass capabilities & expertise
- Providing a robust, secure, searchable, & sharable Data Hub
- Developing universal standards & best practices for benchmarking & reporting
- Fostering cross-cutting innovation

HydroGEN 2.0 Focus Areas

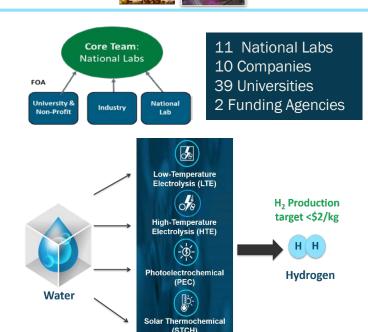




STCH: Develop global understanding of material structure & composition required to achieve high yield performance

PEC: Scale-up & improved durability through corrosion mitigation & ~neutral pH operation

Theory & Computation Materials Synthesis NREL Bulk & interfacial models of aqueous electrolytes modeling Characterization & Analytics LBNL Atomic force microscopy: insitu & operando material characterization Atomic force microscopy: insitu & operando material characterization Atomic force microscopy: insitu & operando material characterization Materials Synthesis NREL High-throughput spray for electrode fabrication TiO, ALD coating on bulk nanoporous Au INL TAP reactor: extracting quantitative kinetic data



Innovative Consortia Model Connecting AWS Community and Enhancing R&D

- 5 Core Labs with >60 capabilities & expertise in electrolysis, PEC, & STCH
- Supported ~30 projects awarded through FOAs
- Aiding development of > 35 AWS test protocols
- Addressing R&D gaps through collaborative Lab-led research efforts

Key Technical Accomplishments

- Achieved high PGM-free (lower cost) AEME performance (< 1.56_{HFR-free} V at 1 A/cm²) with LANL NiFe 8:1 catalyst.
- Achieved 2.8 A/cm² at 1.3V @ 600°C for p-SOEC
- Achieved >100 hours stability with peak efficiency exceeding 20% solar to hydrogen efficiency for halide perovskite photoelectrodes (PEC)
- Developed high-throughput materials search strategy to identify STCH materials: identified ~200 promising new STCH compounds













Science Challenges for HydroGEN 2.0:



LTE: improve AEM electrolysis performance and durability by determining the role of supporting electrolyte and the limiting factors behind DI water operation



HTE:

MS-SOEC: improve performance and durability with a scale-up cell

p-SOEC: understand the proton conduction and electronic leakage mechanisms of electrolyte materials in proton-conducting SOEC

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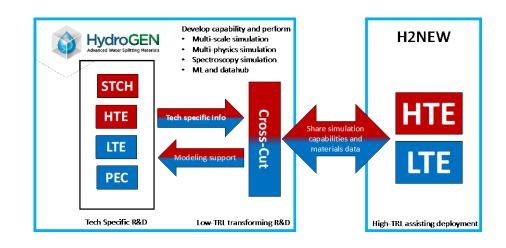
PEC: materials stability and device durability

STCH: identify and understand how structural

P

features, composition, and defect dynamics engender high capacity—high yield behavior in materials

Cross-Cutting Modeling: theoryguided design to analyze performance and durability of materials under simulated operating conditions



From Powders to Power

— Program Spans Fundamental Science to Large-Scale Validation







Roll-to-roll manufacturing:
Micro-gravure coating,
Slot die coating



Manufacturing Lab

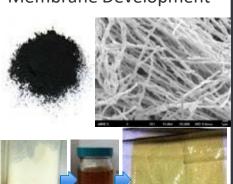
QC Diagnostic Development, Areal characterization, Roll-to-roll demonstration

Powders

Power

Material Synthesis:

Catalyst & Membrane Development



MEA integration

Coating, Spraying, Painting, Electrospinning, Lamination, Hot Press Transfer, Edge protection



Performance and Durability Evaluation

In-situ Diagnostics, PEMFC, AEMFC, Electrolyzer; Single Cell, Stacks, Spatial





Systems Integration

Systems-focus
ANALYSIS-driven
R&D

Growing Electrolyzer Capability at NREL From Watts to Multi-MegaWatts



Small Scale R&D

Single Cell Platform

Accelerated degradation studies to optimize material components & to determine voltage loss rates

Short Stack Platform

In-situ high—speed cell voltage, stack, and balance of plant (BOP) performance monitoring for continual intermittent operation



R&D



Large Scale

RD&D

Full System Platform

Energy systems integration, durability, control & optimization with electrolysis, storage, and end uses

Full Stack Platform

Scaling electrolysis to characterize durability, response, and controls of multiple stacks

Experimental capabilities to accelerate advances from fundamental, single cell research to integrated systems research; with industry relevant scale and operation conditions

The Role of Large-Scale Validation and Demonstration

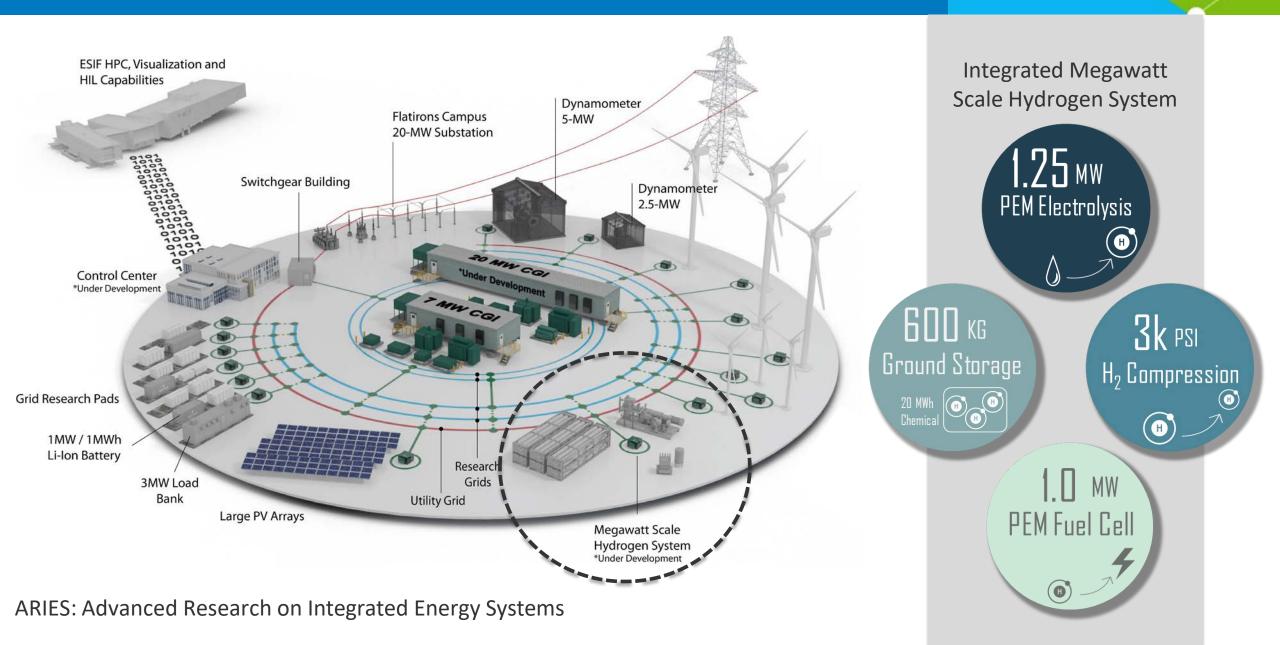
 Prior to investment, investors, utilities, and other stakeholders need to de-risk H₂ systems through operating in real-life industrial environments

 Large-scale deployments (~100MW) need to be derisked through smaller scale validation (1-5MW) with analysis to extrapolate to larger systems

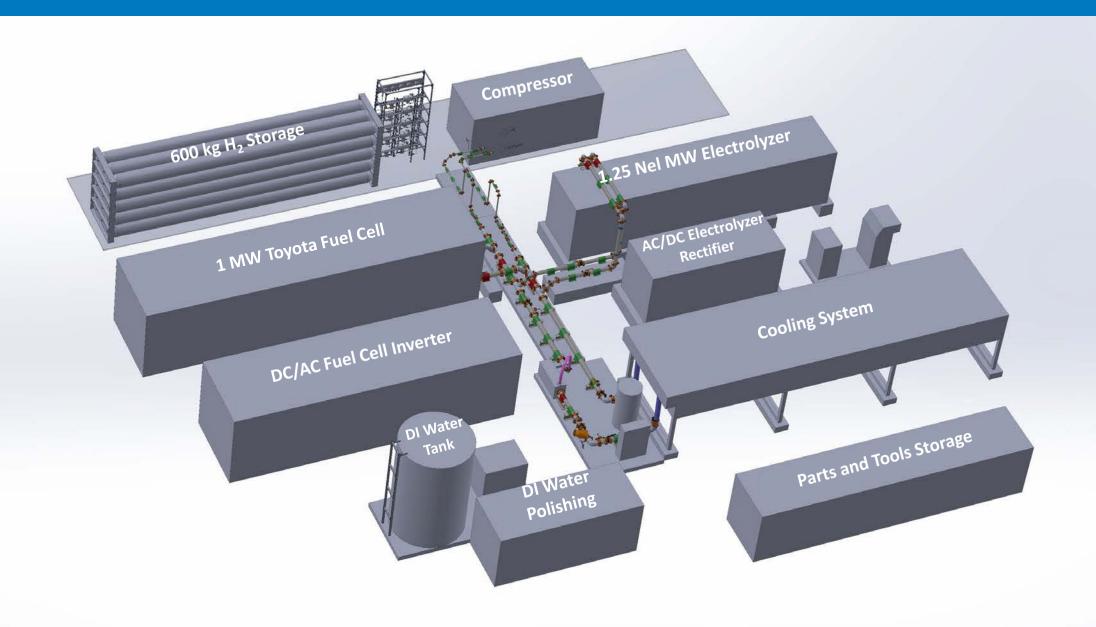
NREL's Flatirons Campus has this capability



ARIES Hydrogen System Integration



3D Layout of Flatirons Campus Hydrogen System



Recent View of Flatirons Campus H₂ System



Potential Future Flatirons Hydrogen Capabilities

- Heavy duty vehicle fueling
- Large-scale storage technologies
- Liquid hydrogen systems
- H₂ power systems (fuel cell systems, turbines, engines, etc.)
- Natural gas blending
- Molecule building (ammonia, green steel, etc.)
- Grid integration of H₂ technologies with renewables

Upcoming ARIES Demonstration of Materials-based H₂ Storage Technology



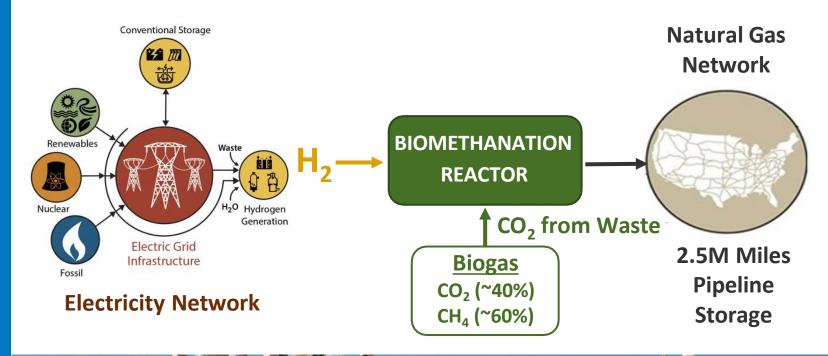
 $2 \times 260 \text{ kg H}_{2} = 520 \text{ kg storage}$

2022-2023: ARIES demonstration at NREL of GKN Hydrogen metal hydride technology after 10 years of R&D

E2M: Renewable Natural Gas (RNG)

NREL, SoCalGas, Electrochaea, and the DOE are partnering on a first-of-its-kind bioreactor system in the U.S. It produces RNG from renewable H₂ and waste CO₂ from dairies, landfills, wastewater treatment plants. RNG:

- Has an energy density ~3x that of H₂
- Can be stored in quantities of 100s of terawatt hours of energy for a long time
- Is a direct drop-in replacement for fossil natural gas
- Benefits rural underserved communities
- Will start decarbonizing our country's expansive fossil natural gas grid





Example of Where We're Going in H_2 Systems Research: Hybrid Renewable Energy \rightarrow $H_2 \rightarrow$ Green Steel / Ammonia

Exciting *new* project jointly funded by DOE Wind and Hydrogen Offices: NREL (lead) + ANL, LBNL, ORNL, & SNL

Vision: GW-scale off-grid, purpose-built systems composed of wind/PV/storage tightly coupled electrolyzers (DC/DC), optimized for levelized cost of H_2 (LCOH), co-located with steel/ammonia production facilities.

Novelty and Advantages:

- Optimized LCOH for the specific end use,
- Holistic approach, increased efficiency, & reduced capital costs,
- Independence from natural gas price volatility, grid connection permits and new large-scale transmission build outs.

Preparing plans for ~10MW NREL ARIES demonstration project. Show feasibility of 1GW HES \rightarrow H₂ \rightarrow green steel/ammonia

Reduce risks and accelerate pathways to industrial decarbonization.













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