



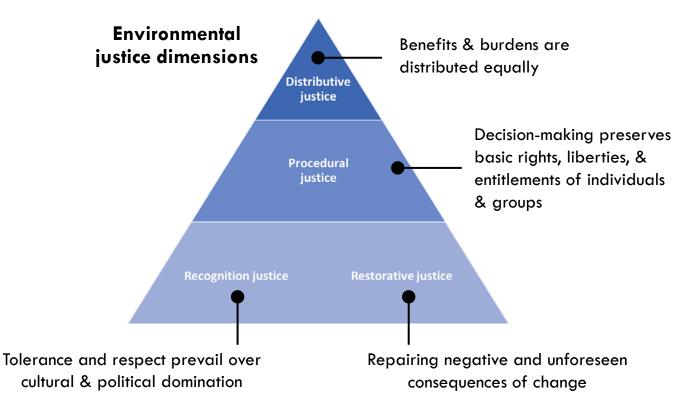
Environmental and Social Justice Considerations in a Circular Economy

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What are EJ and SJ?



- **Environmental Justice (EJ)** = fair treatment and meaningful involvement of all people in the development, implementation, and enforcement of environmental laws, regulations, and policies.
- Social Justice (SJ) = fair and equitable division of resources, opportunities, and privileges in society.



Why EJ and SJ?

- EJ and SJ are a basic human right → allows everyone to have agency over decisions that impact their lives.
- Without EJ and SJ, technologies may:
 - Jeopardize people's lives and sustainability
 - Cause damage that must be mitigated or repaired
 - Face social acceptance issues



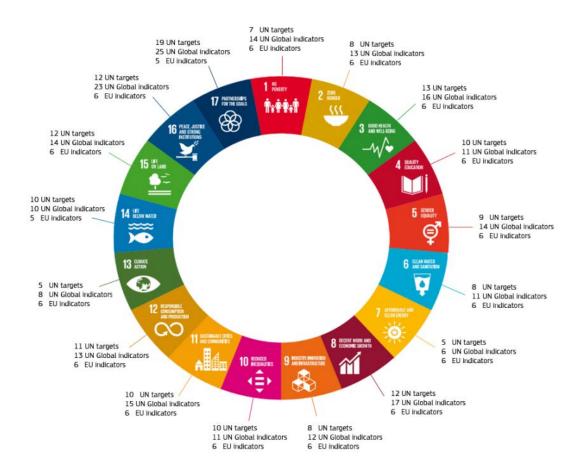
Protest against Louisiana's "Cancer Alley" where 150+ petrochemical facilities release toxic air emissions, disproportionally affecting minority and low-income communities.

https://www.rollingstone.com/politics/politics-features/louisiana-cancer-alley-getting-more-toxic-905534/

Existing indicators and frameworks

- Sustainability frameworks have too many social indicators:
 - Social Life Cycle Assessment (S-LCA) → 150+
 - \circ Global Reporting Initiative (GRI) \rightarrow 150+
 - Sustainable Development Goals (SDGs) → 200+
 - Many indicators are similar across frameworks.
- EJ tools require location so are only suitable for deployed technologies:
 - O DOE's EJ dashboard / EPA's EJScreen: 12 environmental indicators, 7 socioeconomic indicators
 - CalEnviroScreen 4.0: 13 environmental indicators, 8 socioeconomic indicators





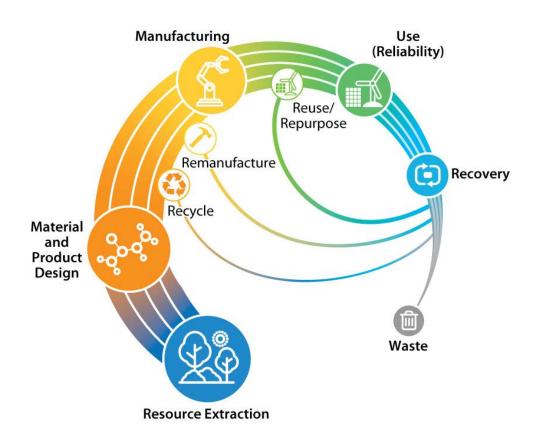
Modelling for Sustainable Development Goals (SDGs), https://op.europa.eu/en/publication-detail/-/publication/d87691a0-433c-11eb-b27b-01aa75ed71a1/language-en

Why consider EJ and SJ in a circular economy?

- **Circular economy** = a system where materials never become waste
- Waste management suffers from low wages, poor working conditions, air and water emissions to predominantly disadvantaged communities, and more.

Our objectives:

- Develop a simple analysis framework to include EJ and SJ for early to mid technology readiness level (TRL) innovations in the circular economy space
- Pilot this framework with a plastic recycling case study
- O Guide technological choices towards more just and equitable outcomes



https://www.nrel.gov/research/circular-economy.html

Framework overview

- The framework uses questions to establish the EJ/SJ profile of a technology.
- Low TRL (1-3):
 - Qualitative
 - "First pass" on the main materials within the product/technology
- Mid TRL (4-6):
 - Techno-economic analysis (TEA) and LCA to inform quantitative EJ/SJ indicators
 - "Second pass" assessment that includes all materials
- High TRL (7-9):
 - Localized impacts
 - Communities involved in the development process

Health and environment

Affordability and consumer rights

Jobs and worker rights

Technology Readiness Level

Development Deployment Research 7. System prototype demonstration 4. Technology validated in lab 1. Basic principles observed in operational environment 5. Technology validated in relevant 8. System complete and qualified 2. Technology concept formulated environment 9. Actual system proven in 6. Technology demonstrated in 3. Experimental proof of concept relevant environment operational environment

Distributive Justice*

Procedural & recognition justice*

Restorative justice*

Environmental Justice Considerations

QUALITATIVE ASSESSMENT:**

- Environmental impacts:
- Are there materials/substances found in the Toxic Release Inventory (e.g., chlorine)?
- Are there materials/substances causing widely known social and environmental issues (e.g., cobalt)?
- Are there materials/substances widely known to be associated with forced or child labor?
- Are there no begnin alternatives to problematic materials/substances?
- Supply chain impacts:
- Will existing infrastructure unable to manage the solution's end-of-life?
- Consumer impacts:
- Will there be consumers unable to afford this solution?
- Will privacy rights be threaten?
- Will consumers not be transparently informed of all issues regarding the solution and associated social responsibility?

QUANTITATIVE ASSESSMENT:

- Environmental impacts:
 - Using the life cycle assessment methodology, what are the impact scores in the following categories: smog formation, respiratory effects, and human toxicity (cancer and non-cancer)?***
 - What are the health and safety impacts on workers (chemical exposure and physical risks)?***
- · Techno-economic impacts:
- What will be the economic impact of the solution (e.g., total wages paid per year)?***
- What are the number and type of jobs that will be created?***

OUALITATIVE ASSESSMENT**:

- Worker impacts:
- Will workers along the material supply chain receive an unfair salary?
- Will workers along the material supply chain work an ufair amount of hours (e.g., respecting ILO standards)?
- Will collective bargaining rights of workers along the material supply chain be disrespected?
- Community impacts:
- Is there a history of problematic impacts or land-use in the community?
- Is the community engagement plan lacking?
- Are the required land-use permits lacking?
- Are there current land-use stressors and conflicts?***
- Are the community preferences for the use of the land being ignored?
- Does the solution prevent access to immaterial resources (e.g., information)?
- Does the solution threaten intellectual property rights?
- Does the solution impede social responsability?***

*Environmental justice dimensions:

- Distributive justice: ensures that a solution benefits and burdens are distributed equally.
- Procedural justice: fairness of institutional processes through which decisions are made.
- Recognition justice: ensures legitimacy and respect so that individuals & groups can take part and adequately represent their interests.
 Restorative justice: repairing negative and unforeseen consequences of a solution.
- **Qualitative assessments should be answered by YES, NO or UNKNOWN. A "yes" or "unknown" answer to a qualitative assessment question should prompt further investigation.
- ***Those questions may require additional expertise (e.g., a life cycle assessment analyst or a social scientist).

QUANTITATIVE ASSESSMENT:

- Community impacts:
 - What is the budget for community relations?
 - What are the community demographics?
- How does the solution affect local access to material resources (e.g., regional water depletion can be assessed with AWARE)?***

Early-TRL methodology

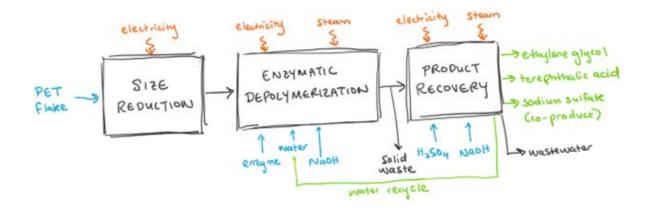
Recommended for lab-scale researchers to facilitate socialconscious technology development, and for LCA practitioners to help put their work into an EJ/SJ context.

- 1. Draw a simple process flow diagram
- Qualitatively answer questions with freely-available resources
- Consider how to avoid or minimize potential problem(s)
- 4. Iterate

1. Does your process use materials or substances that are found in the Toxics Release Inventory
(TRI)?
Procedure: Search (Ctrl + f) your chemicals in the EPA TRI database. In some cases, you may need to use a proxy for your material (e.g., lead rather than lead iodide). https://www.epa.gov/system/files/documents/2022-03/ry-2021-tri-chemical-list-03-07-2022_0.pdf
国际外域的特别
If your answer is No, continue to Question 2.
If your answer is Yes, list the chemical(s):
,
Could the above chemical(s) be replaced with non-TRI alternative(s)?
If your answer is Yes, list the alternative(s), conduct the same TRI search procedure, and include the results here:
If your answer is No, why must the chemical(s) be involved?
What are some management strategies for preventing the release of the chemical(s)?
Reflection Space: How will you take the above results into consideration when designing your process?
,——————————————————————————————————————
Why are we asking this question? When your process is upscaled, the use of hazardous chemicals will directly affect the safety of workers at your facility. If these chemicals are not managed properly and escape the facility, they will impact the health of local communities and environments. It is also important to plan for proper safety and regulation as they will increase the cost of your process.

Case study: Enzymatic recycling of PET into TPA

- Enzymatic recycling uses an enzyme, mild temperatures (60°C), and neutral pH (8) to break down polyethylene terephthalate (PET) bottles into the monomers terephthalic acid (TPA) and ethylene glycol.
- Classified as a mid-TRL (in scale-up) "chemical recycling" technology.
- Full TEA and LCA available.





Early-TRL results & impact

Question Why ask this? Method Response **Health and Environment** Use of substances with widely known Widely known social or environmental NO environmental or social issues? Google search issues serve as a "sanity check" NO **Jobs and Worker Rights** Bureau of Use of substances associated with 160 million children are engaged in International child labor? child labor worldwide¹ Labor Affairs database² **Health and Environment** Product manageable in existing end-Reduce landfill and incinerator burdens N/A of-life infrastructure? **EPA Wastes &** on local disadvantaged communities Recycling³

^[1] International Labor Organization, Child Labour: Global estimates 2020, trends and the road forward, https://www.ilo.org/wcmsp5/groups/public/---ed norm/---ipec/documents/publication/wcms 797515.pdf.

^[2] https://www.dol.gov/agencies/ilab/reports/child-labor/list-of-goods-print;

^[3] https://www.epa.gov/facts-and-figures-about-materials-waste-and-recycling;

Early-TRL results & impact

Question Method Response **Health and Environment** Use or formation of hazardous YES, sulfuric acid and Hazardous material emissions Toxic Release chemicals? ethylene glycol impact the local enviornment Inventory (TRI)¹ **Jobs and Worker Rights** Generation of hazardous waste YES, ethylene glycol Hazardous materials affect the Code of Federal streams? emissions to wastewater safety of workers Regulations,² TRI¹

Action

- Capture more ethylene glycol, which is a co-product
- Explore TPA separation strategies that don't require acidifying the solution

Insight

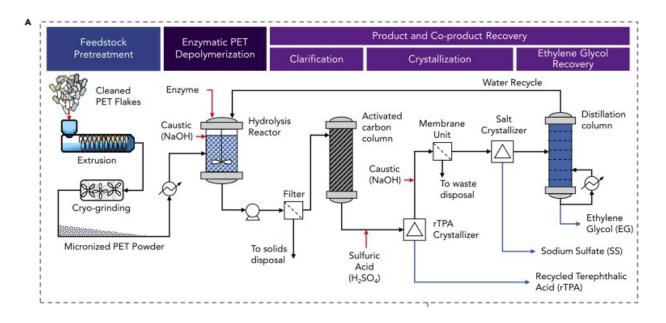
Point to new "hotspots" not identified as problematic in LCA/TEA!

^[2] https://www.ecfr.gov/current/title-40/chapter-l/subchapter-l/part-261/subpart-D;

Mid-TRL methodology

Recommended for lab-scale researchers in collaboration with TEA/LCA practitioners to strengthen social-conscious technology development, and for TEA/LCA practitioners to help put their work into an EJ/SJ context.

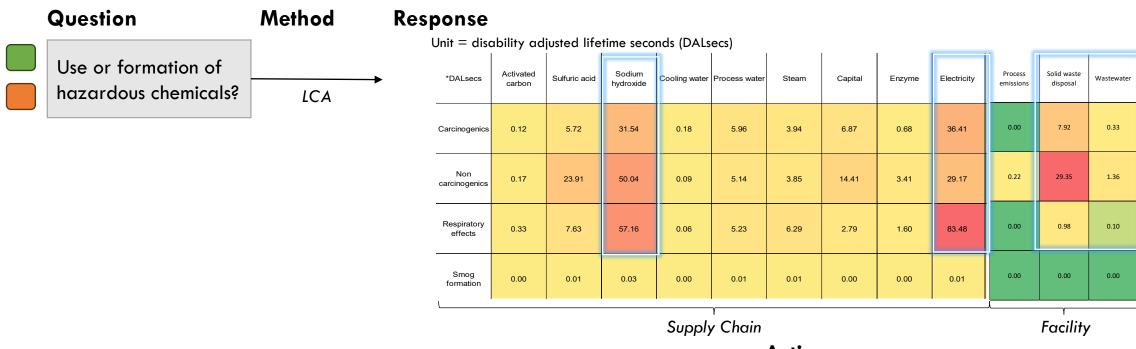
- Conduct a TEA/LCA
- Revisit early-TRL questions and answer new mid-TRL questions quantitatively
- Consider how to avoid or minimize potential problems
- Iterate





Mid-TRL results & impact

Revisiting the early-TRL questions and answering quantitatively:



Generation of hazardous waste streams?

LCA, Code of Federal Regulations,¹ TRI² YES, per kg of TPA, the process emits:

- 2.24E-6 kg ethylene glycol to air
- 0.17 kg ethylene glycol to water (166 ppm < 1 vol% limit)
- 2.25 kg of solid waste

Action

- Consider methods to reduce sodium hydroxide and electricity use to lower impacts on communities near those plants
- Improve yields to lower waste production and implement suitable controls

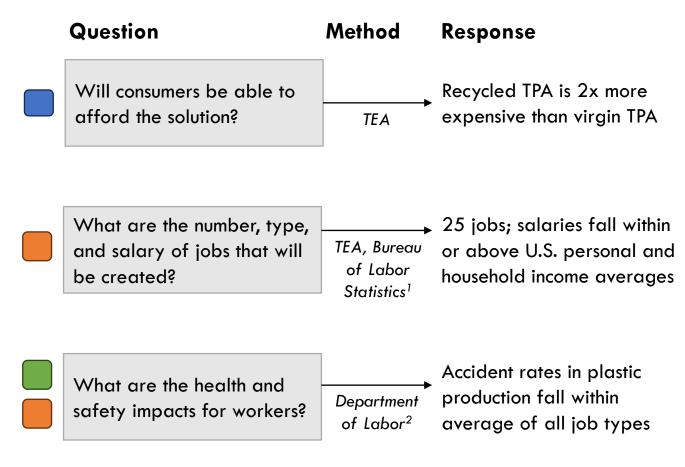
[1] https://www.ecfr.gov/current/title-40/chapter-l/subchapter-l/part-261/subpart-D; [2] https://www.epa.gov/toxics-release-inventory-tri-program/tri-listed-chemicals.

Preliminary results – do not distribute, quote, or cite.

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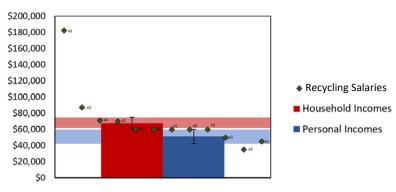
Mid-TRL results & impact

Quantitatively answering new mid-TRL questions:

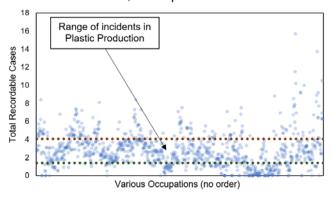


Action

Leverage TEA to identify opportunities to reduce costs so that recycled plastic can be accessible to more communities



Random Scatter of Incidence Rates from BLS, US Dep. of Labor



^[1] https://www.bls.gov/iif/nonfatal-injuries-and-illnesses-tables/table-1injury-and-illness-rates-by-industry-2021-national.htm;

^[2] https://data.bls.gov/cgi-bin/sraate.

Try it yourself!

We have developed a guiding framework for evaluating EJ/SJ in early to mid-TRL technology development.

- Try out our worksheet for exploring EJ/SJ in early-TRL technologies
- Please provide comments and feedback on the questions or the process to help us refine it and make it more usable and useful! Contact us at taylor.uekert@nrel.gov



EJ/SJ Worksheet



https://docs.google.com/document/d/1dAmjPVXX2sz eqX0utHzbOpE6o5YY8k8e/edit?usp=sharing&ouid=1 04157144537897841442&rtpof=true&sd=true

Thank you!

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NREL/PR-6A20-88091

This work was authored by the National Renewable Energy Laboratory, operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. Funding provided by the U.S. Department of Energy Office of Energy Efficiency and Renewable Energy Solar Energy Technologies Office. The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government. The U.S. Government retains and the publisher, by accepting the article for publication, acknowledges that the U.S. Government retains a nonexclusive, paid-up, irrevocable, worldwide license to publish or reproduce the published form of this work, or allow others to do so, for U.S. Government purposes.

