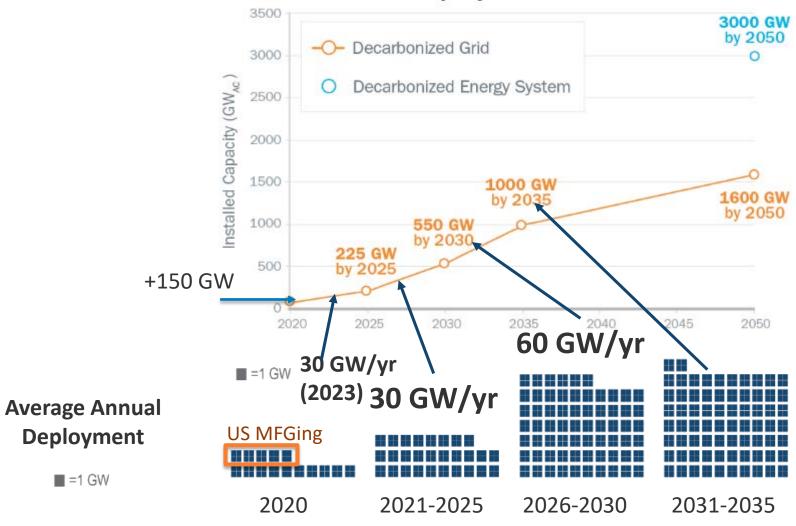


Contents

- Photovoltaics Growth bifacial PV
- **Modeling PV the rear irradiance challenge**
- Why Raytrace?
- bifacial_radiance
- **Cumulative Sky by Tracker Angle**
- **Spectral Simulations**
- Irradiance & Albedo data

US Decarbonization Goals >90% Clean Electricity by 2035

Solar Deployment 2020-2050



Modules Continuously Evolve

Silicon Modules (85% of market) Mainstream Module **Evolution** Aluminum Frame Front Glass Front Encapsulant Solar Cells Busbars **Back Encapsulant Back Glass** Polymer Backsheet Junction Box Junction Boxes Al-BSF cells PERC, PERx, or HJT half cells (monofacial) (bifacial)

Pre-2015 module, 20-25 year life

2024 module, 35 year life

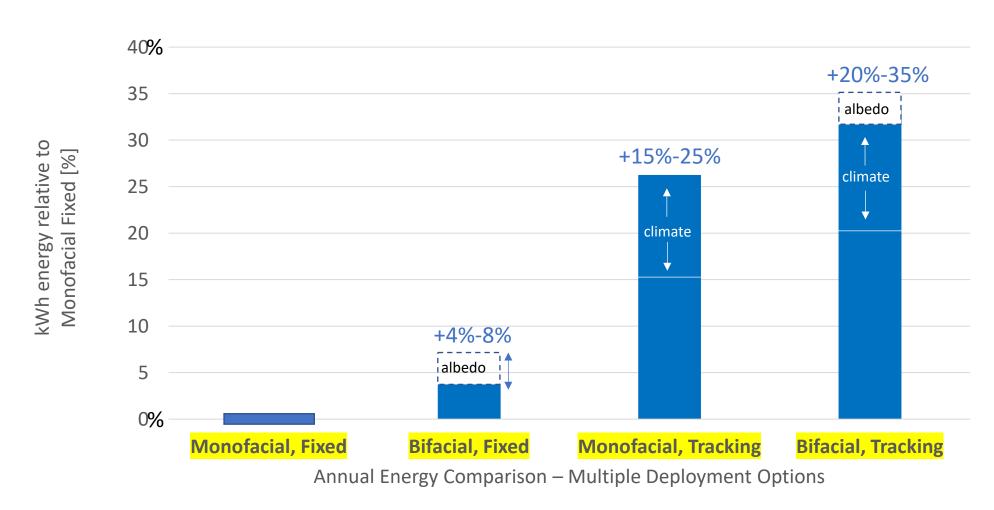


Emerging Products – flexible, non-CdTe thin film, hybrid tandems, Etc.



Ovaitt & Mirletz et al, 2022. "PV in the Circular Economy, A Dynamic Framework Analyzing Technology Evolution and Reliability Impacts." *ISCIENCE* https://doi.org/10.1016/j.isci.2021.103488.

Why 50% of modules are bifacial now and growing? Big Lever on Energy Yield



^{*2024} Market Share: ITRPV 2024

^{*}SAM simulation, range of scenarios

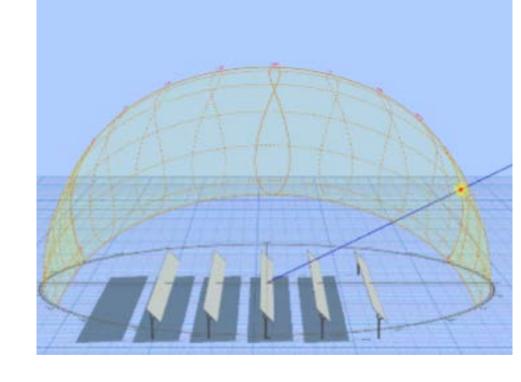
Modeling PV

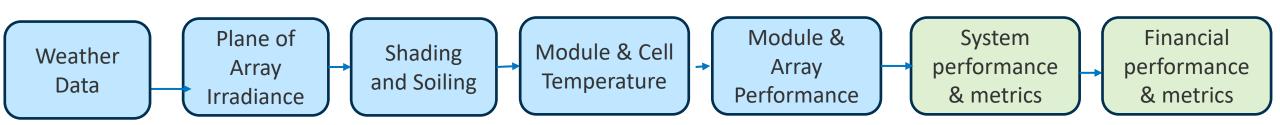


Isotropic DNI & DHI
HDKR DNI & GHI
Perez GHI & DHI

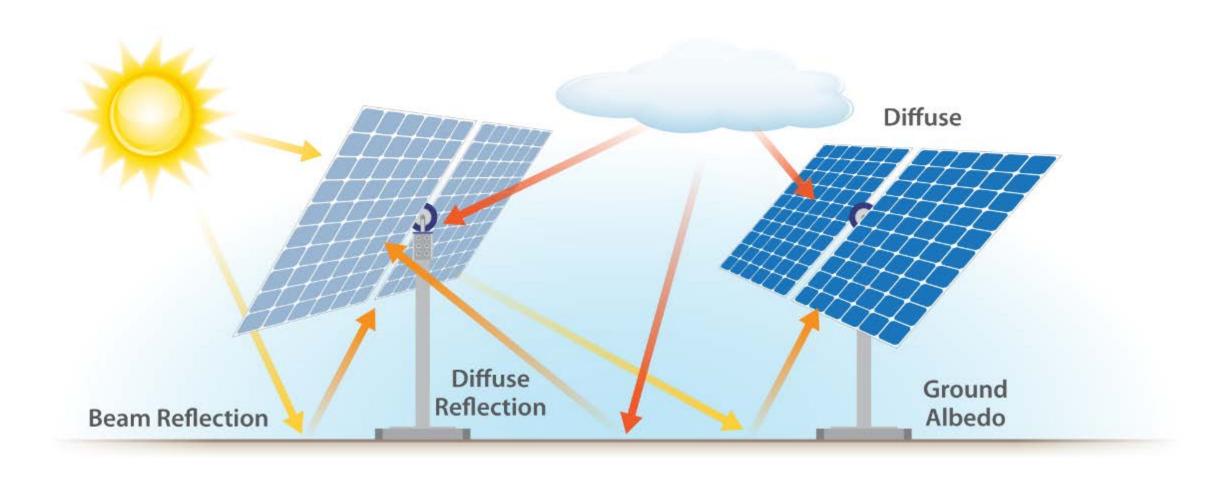
GHI

Wind, Temperature, Albedo



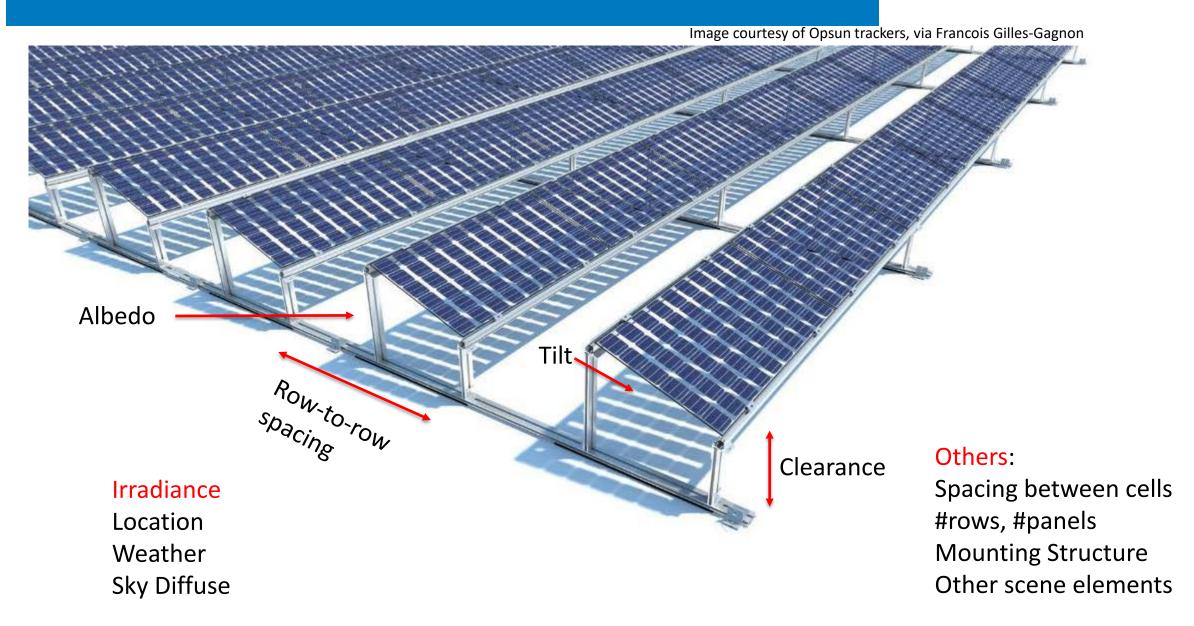


Modeling Rear Irradiance



$$G_{rear} = G_{diffuse,r} + G_{reflected,r} + G_{beam,r}$$

Parameters that affect rear Irradiance



Modeling Rear Irradiance

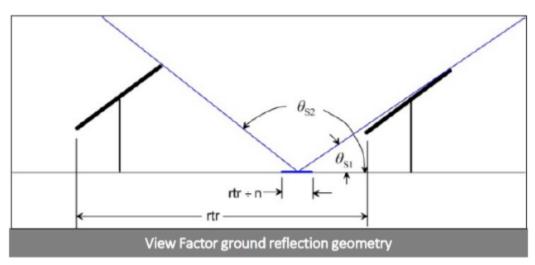
Less complexity

View Factor Models

Due-diligence Software (PVSyst, NREL's System Advisor Model)

NREL's bifacialVF

gitub.com/NREL/bifacialvf



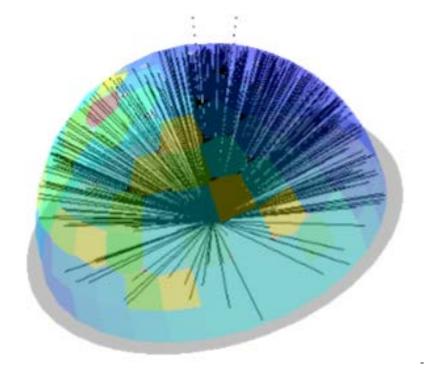
Marion, B., MacAlpine, S., Deline, C., Asgharzadeh, A., Toor, F., Riley, D., ... & Hansen, C. (2017). A Practical Irradiance Model for Bifacial PV Modules: Preprint (No. NREL/CP-5J00-67847). National Renewable Energy Laboratory (NREL), Golden, CO (United States).

More complexity

Raytrace Model

Commercial: PVLighthouse, PVCase, etc..

Open-source: NREL Bifacial Radiance github.com/NREL/bifacial_radiance



View Factor

EXAMPLE 5-3 Consider an infinitely long wedge-shaped groove as shown in cross section in Fig. 5-4. Determine the configuration factor between the differential strips dx and $d\xi$ in terms of x, ξ , and α .

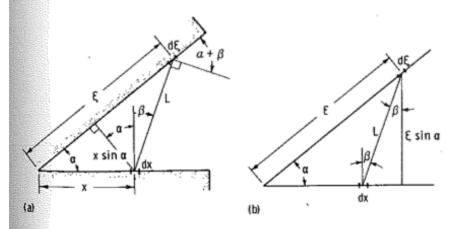


FIGURE 5-4 Configuration factor between two strips on sides of wedge groove. (a) Wedge-shaped groove geometry; (b) auxiliary construction.

From Example 5-2, the configuration factor is

$$dF_{dx-d\xi} = \frac{1}{2}d(\sin\beta) = \frac{1}{2}\cos\beta \,d\beta$$

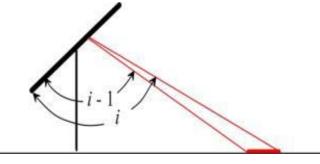
From the construction in Fig. 5-4b, $\cos \beta = (\xi \sin \alpha)/L$. The $d\beta$ is the angle subtended by the projection of $d\xi$ normal to L, that is,

$$d\beta = \frac{d\xi \cos(\alpha + \beta)}{L} = \frac{d\xi x \sin \alpha}{L}$$

From the law of cosines, $L^2 = x^2 + \xi^2 - 2x\xi\cos\alpha$. Then

$$dF_{dx-d\xi} = \frac{1}{2}\cos\beta \, d\beta = \frac{1}{2} \frac{x\xi \sin^2\alpha}{L^3} \, d\xi = \frac{1}{2} \frac{x\xi \sin^2\alpha}{(x^2 + \xi^2 - 2x\xi \cos\alpha)^{3/2}} \, d\xi$$

Book Thermal Radiation Heat Transfer–Robert Siegel & John Howell



G_{rear} is summed over 180° field-of-view:

$$G_{\text{rear}} = G_{DNI,rear} + \sum_{i=1}^{180^{\circ}} VF_i \cdot F_i \cdot G_i ;$$

$$VF_i = \frac{1}{2} \cdot \left[\cos(i - 1) - \cos(i) \right];$$

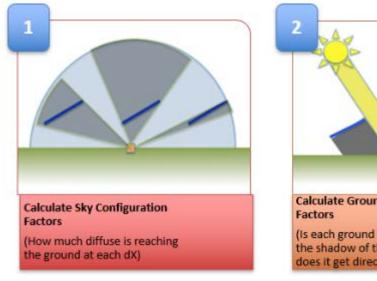
 $F_i = Incidence \ angle \ modifier(\Theta)$

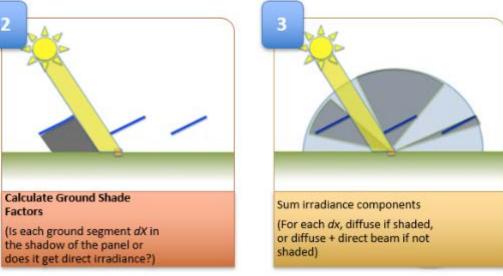
$$G_i = Irradiance \left[G_{sky}, G_{hor}, \rho \cdot G_{ground}\right];$$

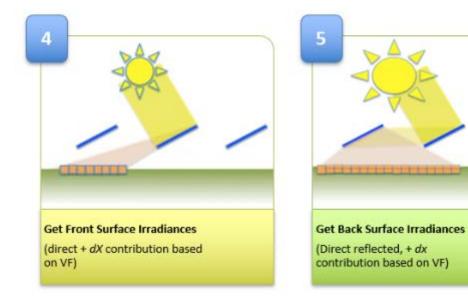
Irradiance sources: sky, ground (shaded or unshaded)

 B. Marion et al., A Practical Irradiance Model for Bifacial PV Modules, 2017
 B. Marion, Numerical method for angle-of-incidence correction factors for diffuse radiation incident photovoltaic modules, 2017

View Factor: Step by Step



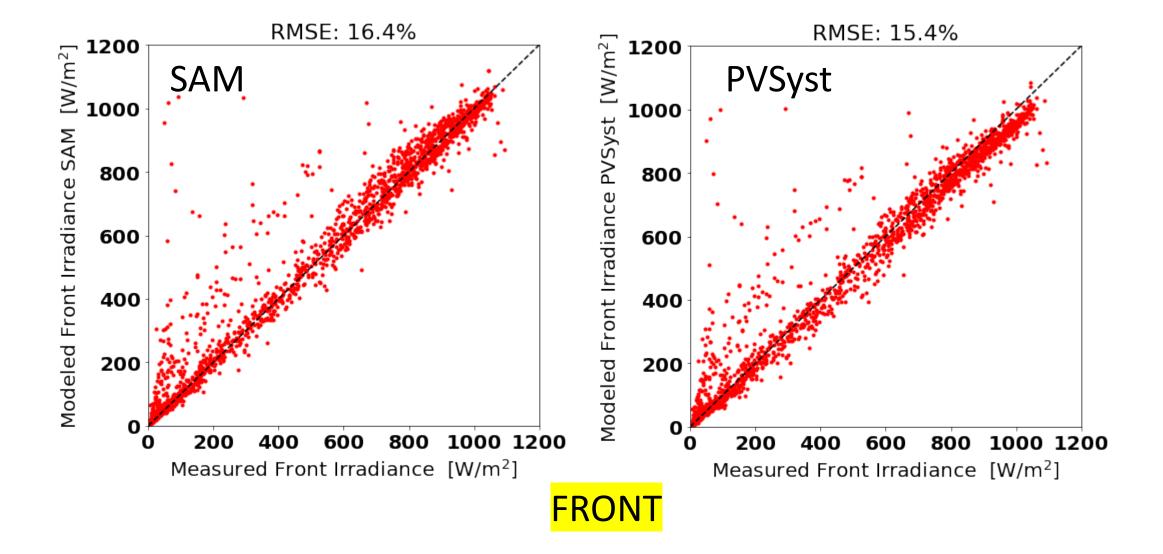




11

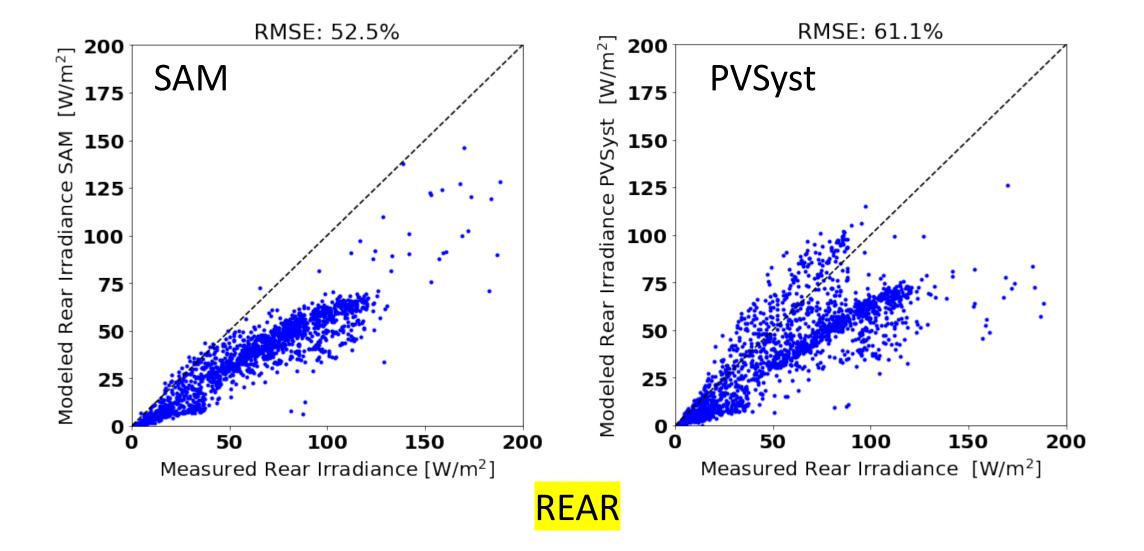
Measured vs Modeled Irradiance

July to November 21st



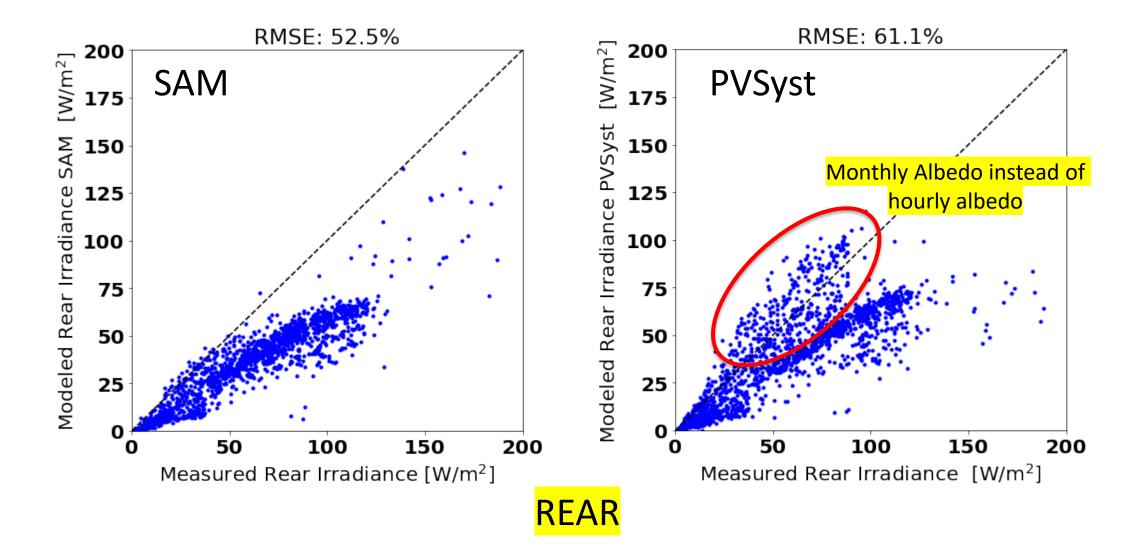
Measured vs Modeled Irradiance

July to November 21st

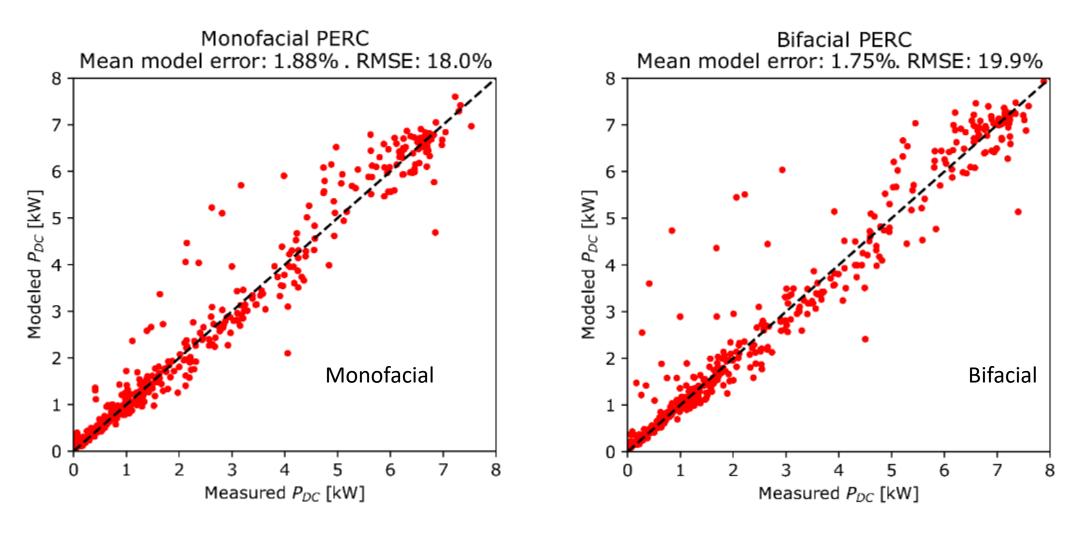


Measured vs Modeled Irradiance

July to November 21st

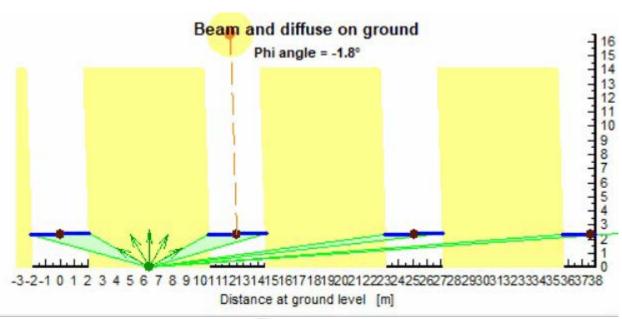


Modeled vs Measured kW_{DC} Power



^{*}SAM v2018.11 using 15-minute measured DNI, DHI, albedo from SRRL BMS. Andreas, A.; Stoffel, T.; (1981). NREL Solar Radiation Research Laboratory (SRRL): Baseline Measurement System (BMS); Golden, Colorado (Data); NREL Report No. DA-5500-56488. Bifacial systems assume 5% shading loss, 5% mismatch loss, 0% transmission factor

View Factor Model for Rear Irradiance



PVSyst v6.75



basic **geometry**



computationally inexpensive



Behind SAM, Pvsyst, and others



For narrowing bifacial gain uncertainty

Initially (~2017), industry was unclear on what bifacial gain to expect, which affected projects bankability. Some articles were unclear on system size and comparison points when reporting their gain. This is better established now

Bifacial Plus Tracking Boosts Solar Energy Yield by 27 Percent

Recent testing shows bifacial PERC modules can significantly increase energy yields.

GTM CREATIVE STRATEGIES | APRIL 18, 2018



Location (Type)	Elevation / Module Height (m)	Albedo / Bifaciality	Tilt Angle / Facing	Reported Bifacial Gain (%)	Calculated Bifacial Gain (%)	Difference (%)
Cairo (Sim.) [11]	1 / 0.93	0.2 / 0.8	26º / South	11.0	11.1	-0.1
Cairo (Sim.) [11]	1 / 0.93	0.5 / 0.8	22º / South	24.8	25	-0.2
Oslo (Sim.) [11]	0.5 / 0.93	0.2 / 0.8	51º / South	10.4	13.6	-3.2
Oslo (Sim.) [11]	0.5 / 0.93	0.2 / 0.8	47º / South	16.4	22.8	-6.4
Hokkaido* (Exp.) [46]	0.5 / 1.66	0.2 / 0.95	35° / South	23.3	25.7	-2.4
Hokkaido* (Exp.) [46]	0.5 / 1.66	0.5 / 0.95	35º / South	8.6	13	-4.4
Albuquerque (Exp.) [16]	1.08 / 0.984	0.55 / 0.9	15º / South	32.5**	30.2	2.3
Albuquerque (Exp.) [16]	1.08 / 0.984	0.55 / 0.9	15º / West	39**	36.7	2.3
Albuquerque (Exp.) [16]	1.03 / 0.984	0.25 / 0.9	30° / South	19**	14.6	4.4
Albuquerque*** (Exp.) [16]	0.89 / 0.984	0.25 / 0.9	90° / South	30.5**	32.2	-1.6
Golden (Exp.)	1.02 / 1.02	0.2 / 0.6	30° / South	8.3	8.6	-0.3

^{*} Only data from May to August were used to eliminate snowing effects.

Table Source: Sun, Xingshu, Khan, Mohammad Ryyan, Deline, Chris, and Alam, Muhammad Ashraful. Optimization and performance of bifacial solar modules: A global perspective. United States: N. p., 2018. Web. doi:10.1016/j.apenergy.2017.12.041.

$$bifacial\ gain\ energy = \frac{Energy\ bifacial}{Energy\ monofacial} - 1\ \ [\%]$$

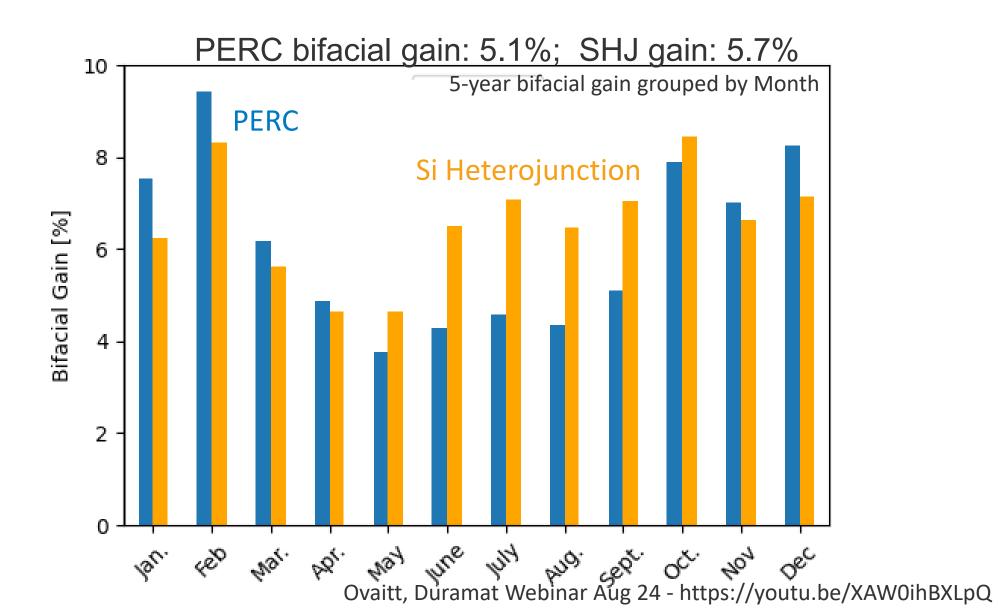
18 NREL |

^{**} Average bifacial gain of multiple test modules was used.

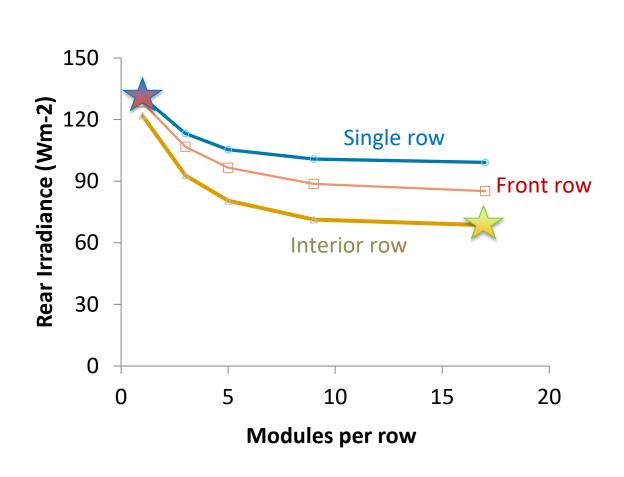
^{***} The east-west-facing vertical modules measurement in [16] shows great discrepancy between two modules; therefor, it is not included here.

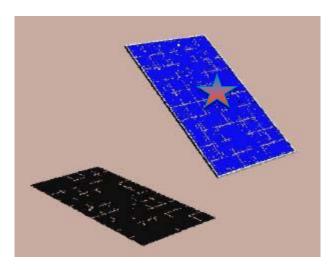
^{****} Bifacial measurement (12/2016 to 08/2017) performed by the National Renewable Energy Laboratory.

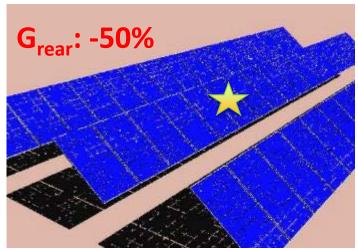
Bifacial gain at NREL's 75kW site



For small-scale system accuracy



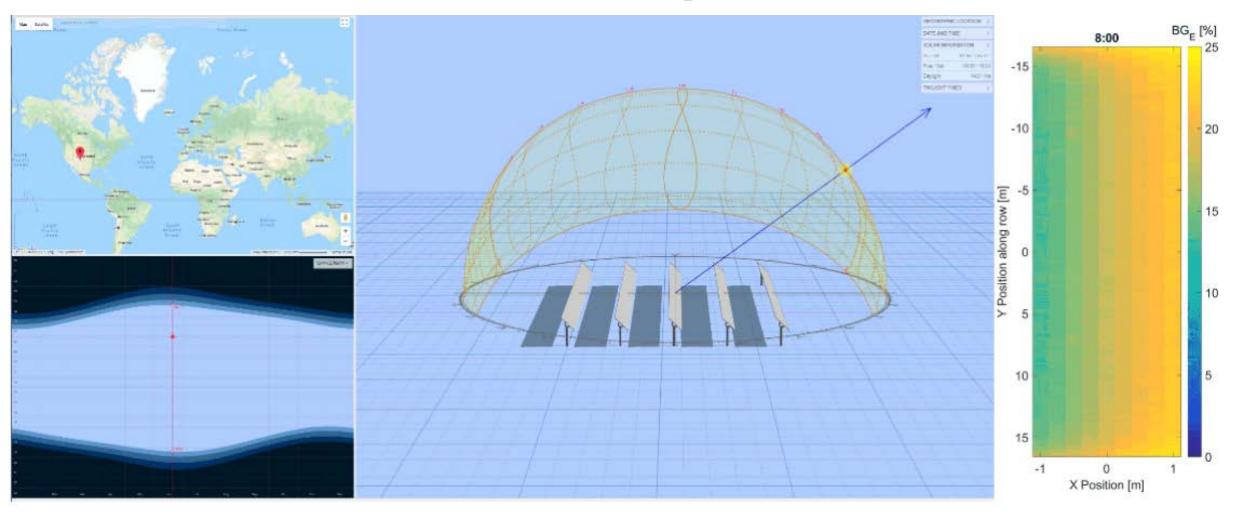




C. Deline et al., "Assessment of bifacial photovoltaic module power rating methodologies – Inside and out," *J. Photovoltaics* **7** (2017).

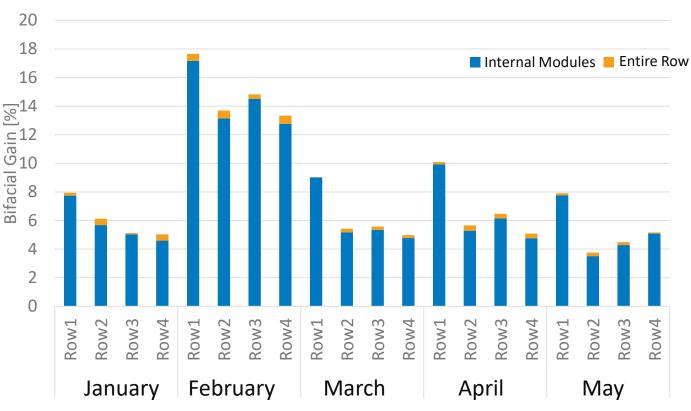
For evaluating Edge-Effects on an array

June 21st row shading and BG_E modeling by hour



For evaluating Edge-Effects on an array





Initial concern with edge effects; if edge modules produce more power than center modules there is potential power not taken advantage off and/or potential electrical mismatch losses.

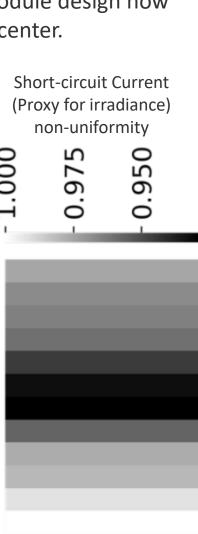
For our 75kW test-site at NREL (10 rows, 20 modules) Increase in bifacial gain of 0.28% yearly.

Most commercial and utility sites now are now >> bigger, so effect not very important anymore.

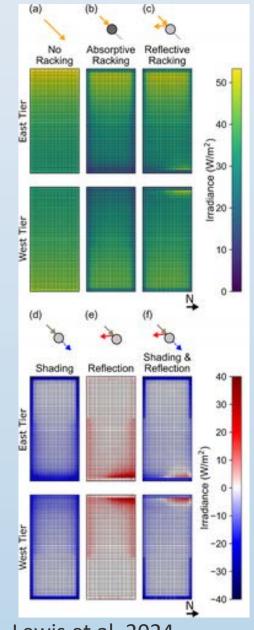
For evaluating racking shading

Initial concern from tracker companies from torquetube shading, leading to research on optimal separation to reduce non-uniformity, or 2-up configuration with spacing A decade after: no main changes for monofacial racking. However module design now mostly have junction boxes (dead absorption area) in the center.





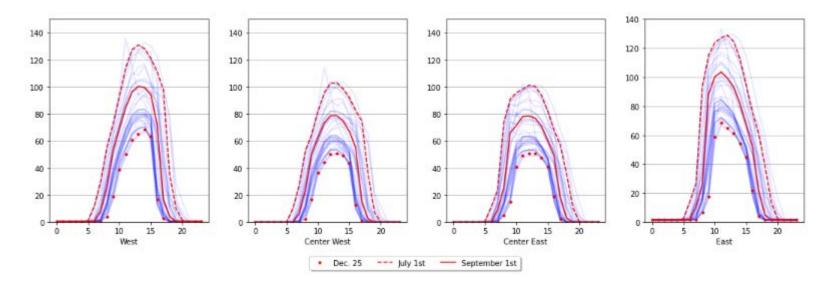
More research into shading effects:



Lewis et al, 2024 10.1002/aesr.202400007

For evaluating sensor positioning

Measured data for Clear-sky days October 2019-2021



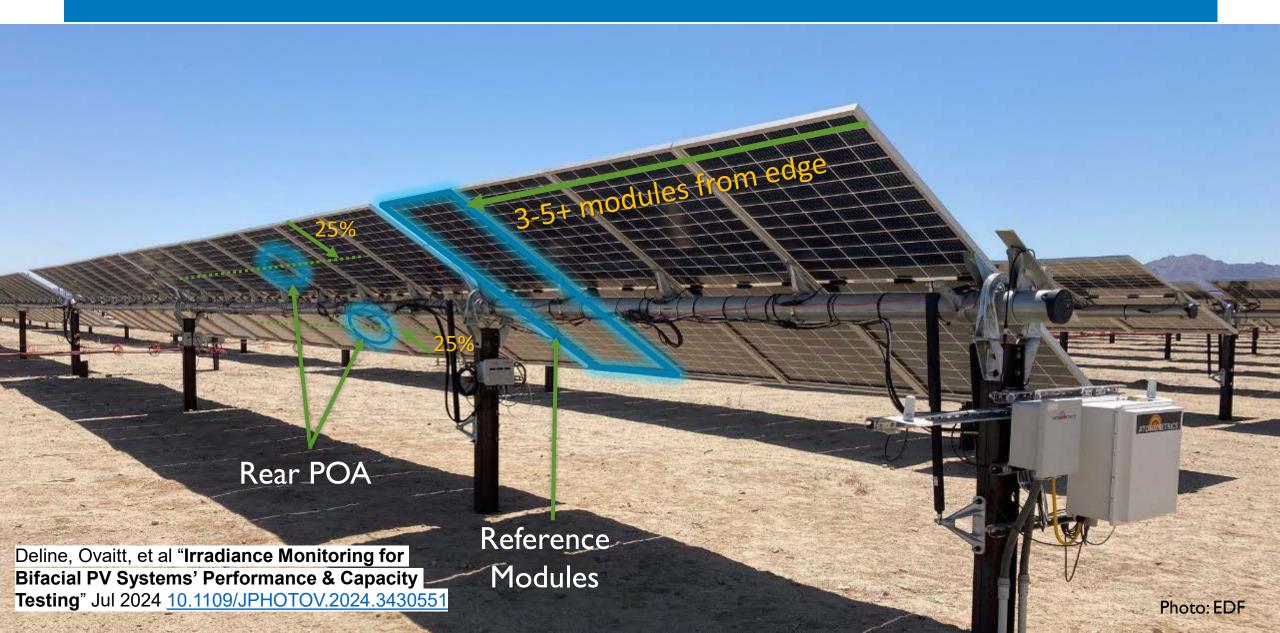
% Difference from Reference Cell Mean

Ref. Cell (WEST)	7	-12	-8	13	Ref Cell (EAST)
K&Z CM11	13			30%	Licor

For evaluating sensor positioning



For evaluating sensor positioning



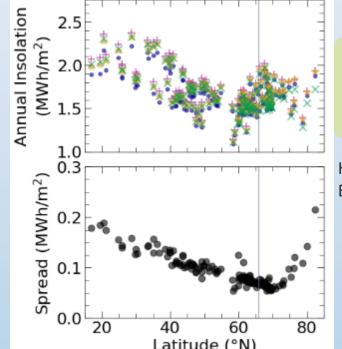
For evaluating novel configurations and applications



Other novel applications: Floating PV, Building-Integrated PV, etc

Vertical PV:

- Useful for production at higher times-of-use (early morning, late afternoon) and for load-shaping
- For agriPV: higher pitches to reduce self-shading which allow tractors to go through
- For high latitudes: lower AOI for sun, faster snow sheding, good use of snow albedo
- Also used as sound-barriers on highways

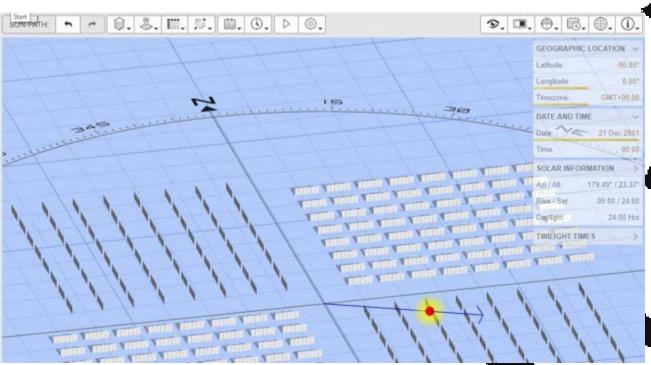


Vertical systems have higher inter-model variance than south tilted

High-Latitude PV Model Validation E. Tonita, S. Ovaitt et al, submitted

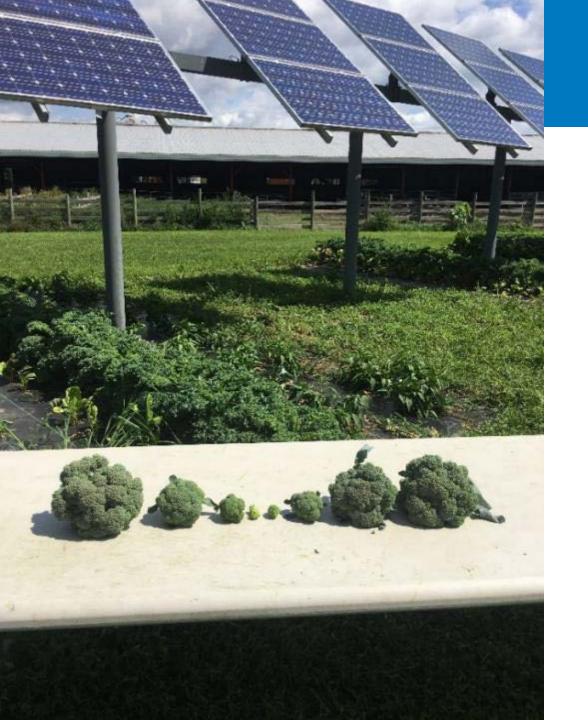
For evaluating novel configurations and applications

PV in the South Pole? Yes!



Babinec, et al..., S. Ovaitt https://doi.org/10.1016/j.rser.2023.114274





For agrivoltaics

Spatial and spectral characteristics of importance

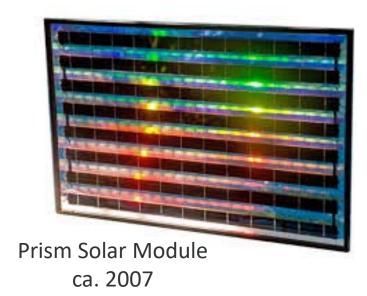
Novel configurations:

- More separated panels
- Panels with different transmissivity factors (wider space between cells, or thin-film cells with higher transmission)
- Higher racking

Test-sites are often smaller or a subsection near a field's edge - edge effects not evaluated by view factors



For evaluating materials more accurately





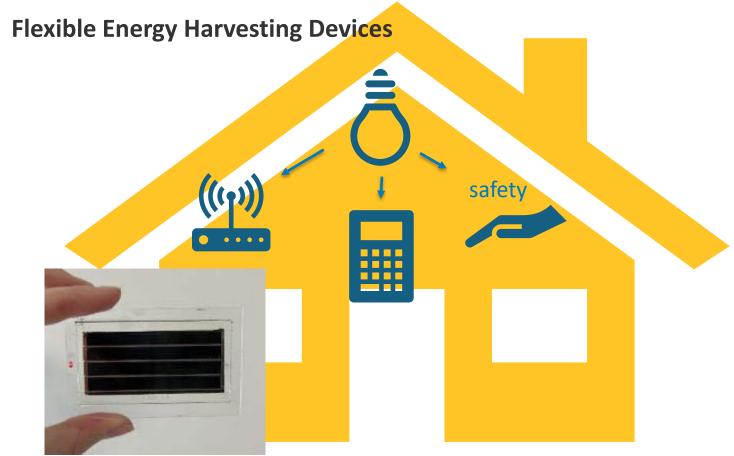
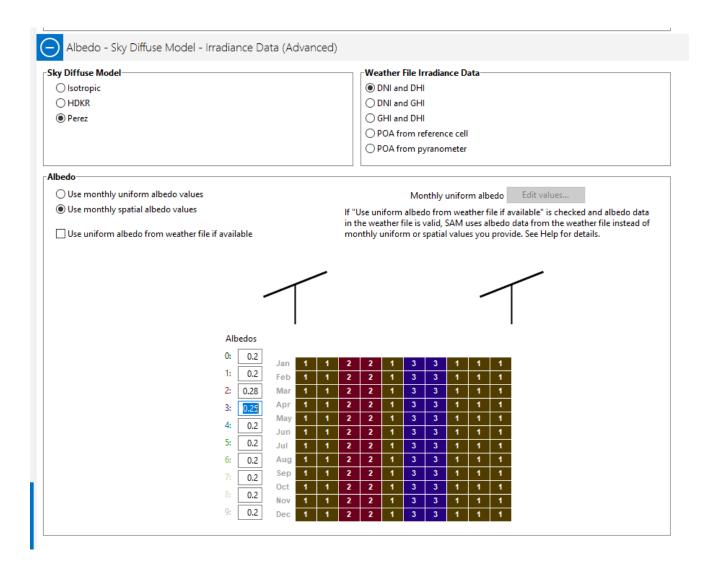
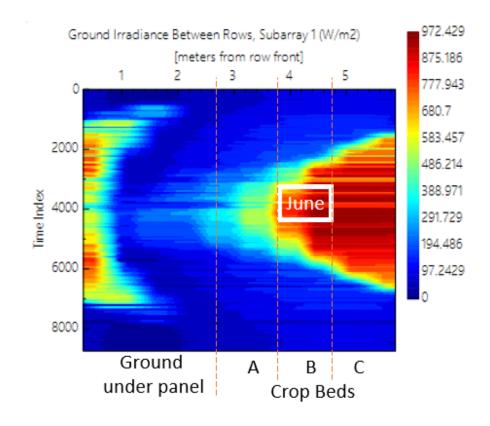


Image: Solaires Entreprises, from article:

https://www.pv-magazine.com/2024/01/29/canadian-startup-offers-35-efficient-indoor-perovskite-pv-modules/

For developing simplified models

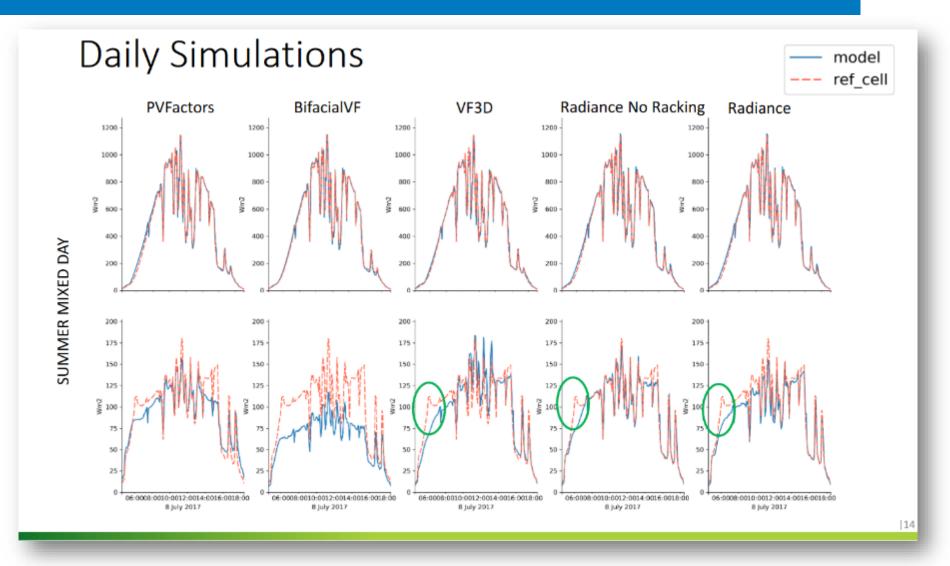


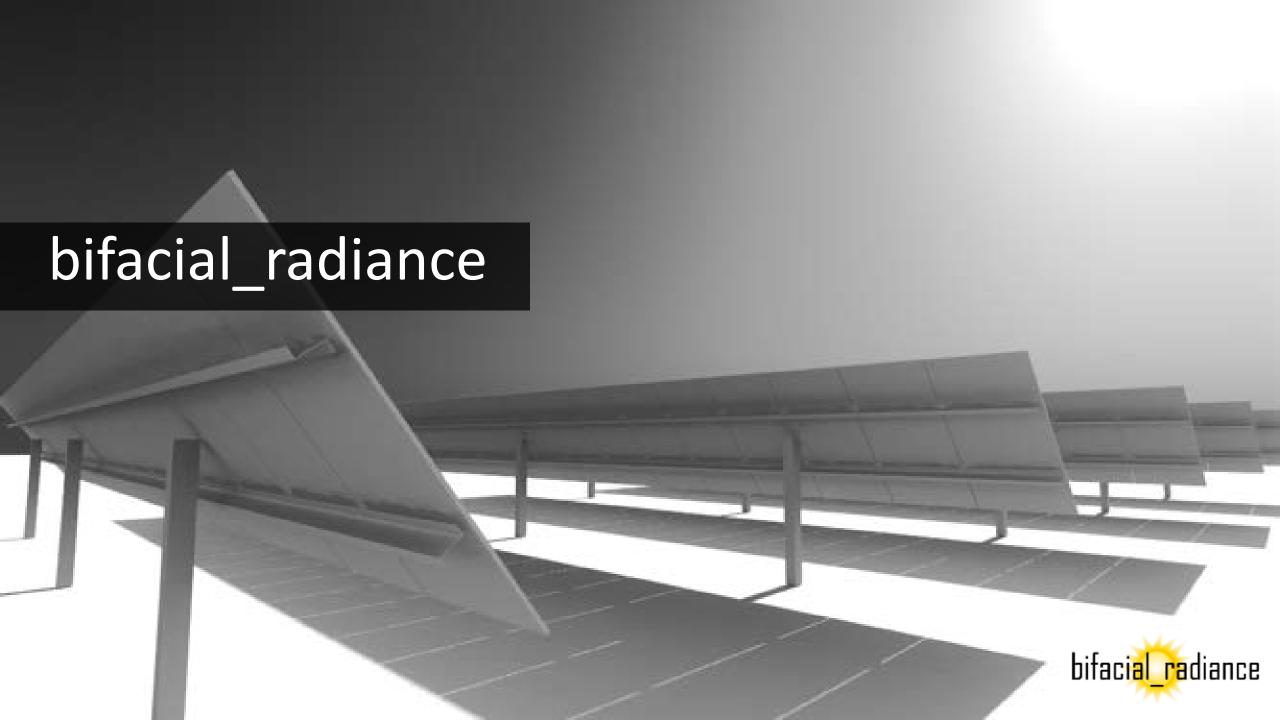




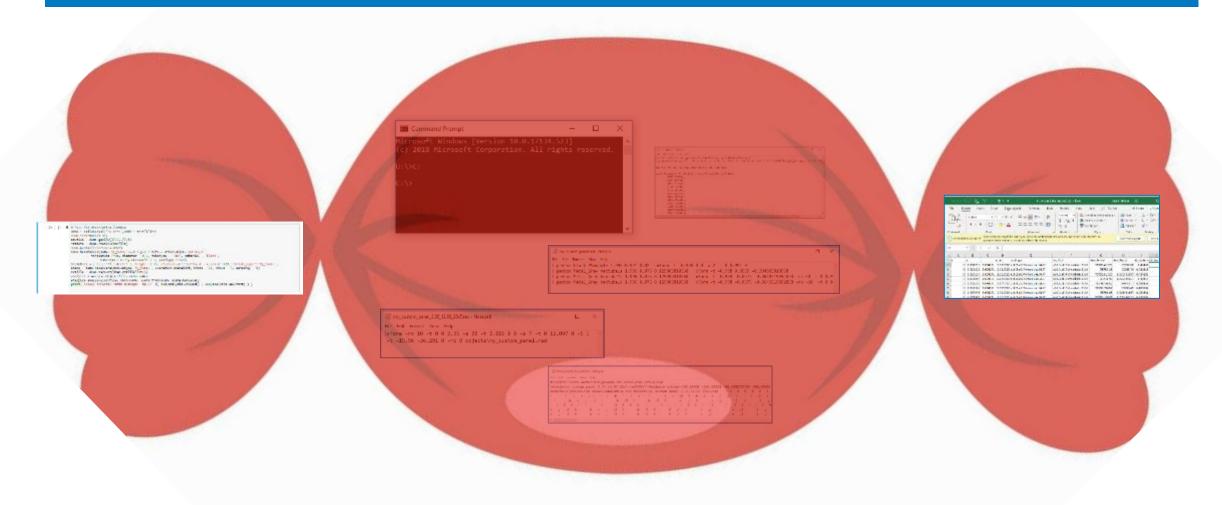
For evaluating accuracy of other models

bifacial_radiance has become the leading model comparison tool in the industry, backed by numerous peer-reviewed publications tailored to PV applications and due to its open-source nature.





bifacial_radiance is a python wrapper developed in 2017 for calling and using Radiance, with specific functions to generate geometry (text files) related to bifacial pv systems



Steps

1. Make Radiance Object

2. Make Sky

3. Make Module

4. Make Scene

5. Make Oct

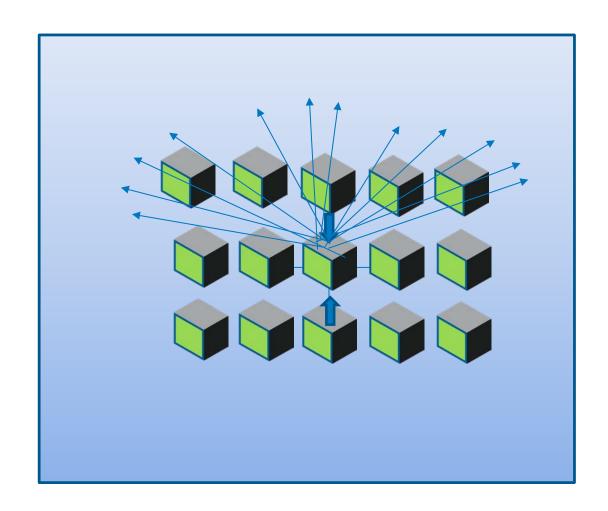
cmd oconv

cmd gencumsky

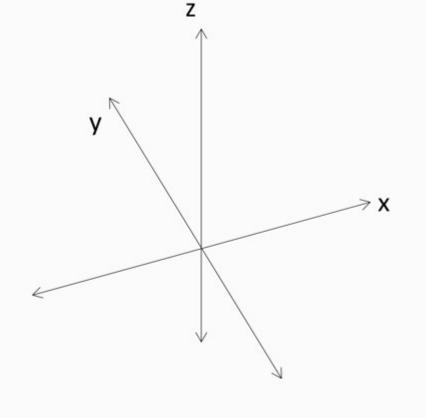
cmd gendaylit

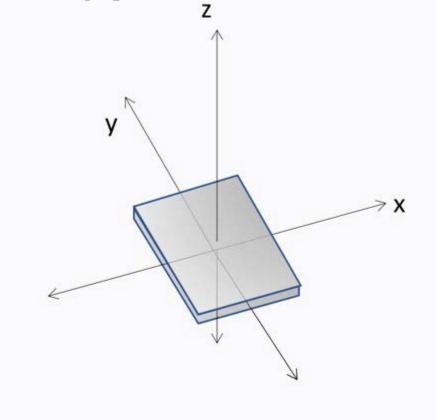
- 6. Analysis Obj
 - 7. Analysis

cmd rtrace

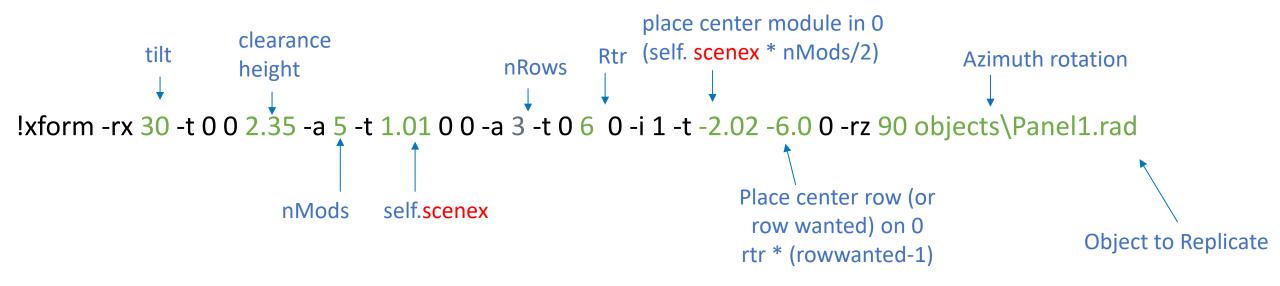


Module Object





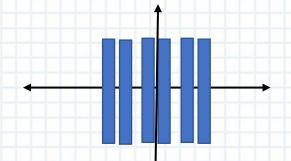
Scene Object



Multiple Scene Objects

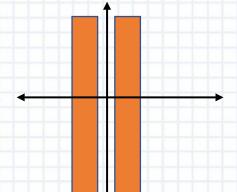
Array A:

3rows x 4 trackers of 5 panels in 2-up landscape... rtr/GCR, tracking angle, Hub height



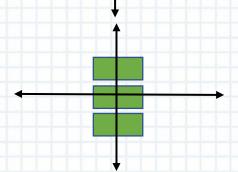
Array B:

2 trackers of 20 panels... 1 UP... rtr/GCR, tracking angle, Hub height



Array C:

3 rows of fixed tilt... surface azimuth 180, clearance 0.4m, 1-up. Etc etc.



'origin': 0}

Multiple Scene Objects

▲Y(N)

X (E)

Array A:

3rows x 4 trackers of 5 panels in 2-up landscape... rtr/GCR, tracking angle, Hub height

Array B:

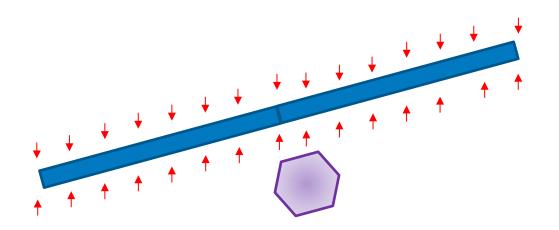
2 trackers of 20 panels... 1 UP... rtr/GCR, tracking angle, Hub height

Array C:

3 rows of fixed tilt... surface azimuth 180, clearance 0.4m, 1-up. Etc etc.

Analysis Object

```
analysis.moduleAnalysis(scene=scene,
modWanted=1, rowWanted=1, sensorsy=9, sensorsx=6)
```

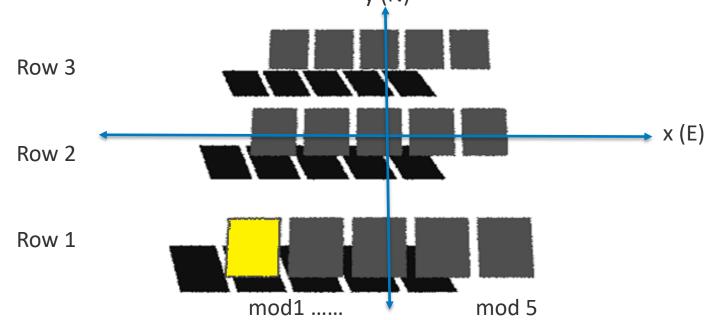


How an example might look like

```
metdata = demo.readWeatherFile(epwfile, coerce_year=2024) #, starttime='2024-08-27_0900')
timeindex = metdata.datetime.index(pd.to_datetime('2024-08-27_09:00:0 -7'))
demo.gendaylit(timeindex=timeindex)
module = demo.makeModule(name='PVModule',x=1, y=2)
sceneDict = {'tilt':30,'pitch':6,'clearance_height':2.35,'azimuth':180, 'nMods': 5, 'nRows': 3}
scene = demo.makeScene(module,sceneDict)
octfile = demo.makeOct()
analysis = br.AnalysisObj()
frontscan, backscan = analysis.moduleAnalysis(scene=scene, modWanted=1, rowWanted=1, sensorsy=6)
results = analysis.analysis(octfile, name='demo_results', frontscan=frontscan, backscan=backscan)
```

How results might look like

	Α	В	С	D	E	F	G	Н	1
1	x	у	Z	rearZ	mattype	rearMat	Wm2Front	Wm2Back	Back/Fron
2	-2.02	-6.62909	2.511044	2.491991	a0.0.a0.PVModule.6457	a0.0.a0.P\	819.4329	120.6899	0.147284
3	-2.02	-6.38165	2.653901	2.634848	a0.0.a0.PVModule.6457	a0.0.a0.P\	819.5414	119.2702	0.145533
4	-2.02	-6.13422	2.796758	2.777705	a0.0.a0.PVModule.6457	a0.0.a0.P\	819.6494	117.2294	0.143024
5	-2.02	-5.88678	2.939615	2.920563	a0.0.a0.PVModule.6457	a0.0.a0.P\	819.7573	116.7875	0.142466
6	-2.02	-5.63935	3.082472	3.06342	a0.0.a0.PVModule.6457	a0.0.a0.P\	819.0627	115.982	0.141603
7	-2.02	-5.39191	3.225329	3.206277	a0.0.a0.PVModule.6457	a0.0.a0.P\	819.1603	116.3723	0.142063
8					y (N)				

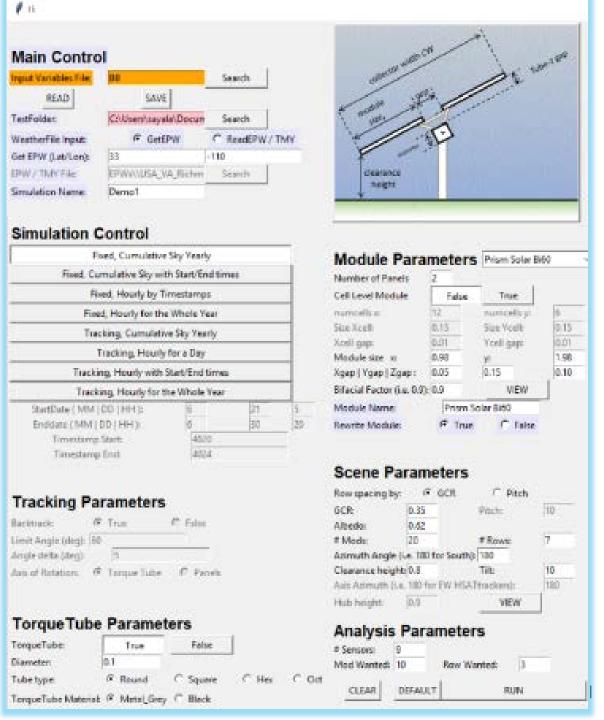


How to interact with bifacial_radiance

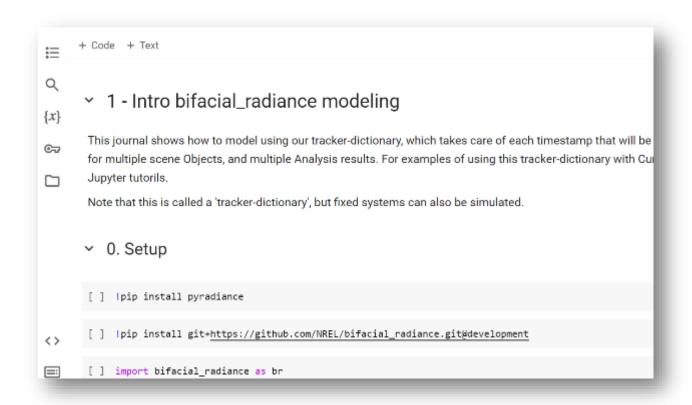
Training @ Youtube | Documentation @ readthedocs

Jupyter tutorials





Demo

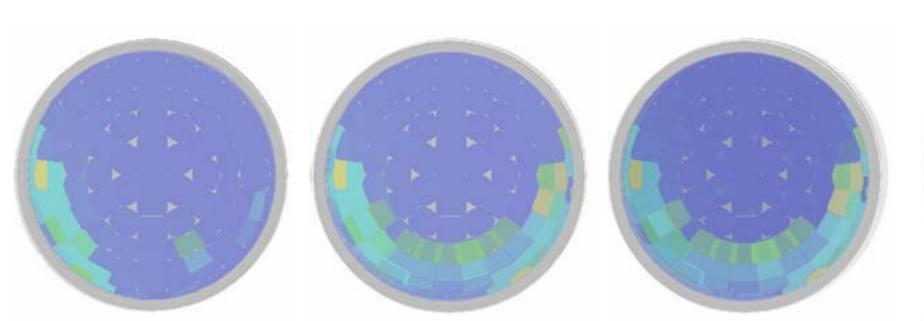


Demo uses Google Collaboratory Nothing installed on your computer Click & run *Needs Google account Can run on phone

https://tinyurl.com/bifrad24



Cumulative Skies



Simulate Hourly ~4380 simulations

Simulate Daily ~365 simulations

Simulate Monthly ~12 simulations

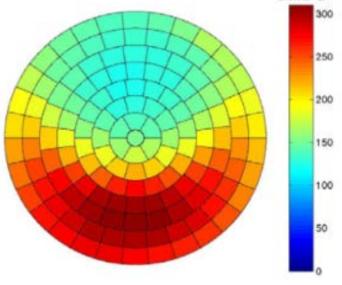


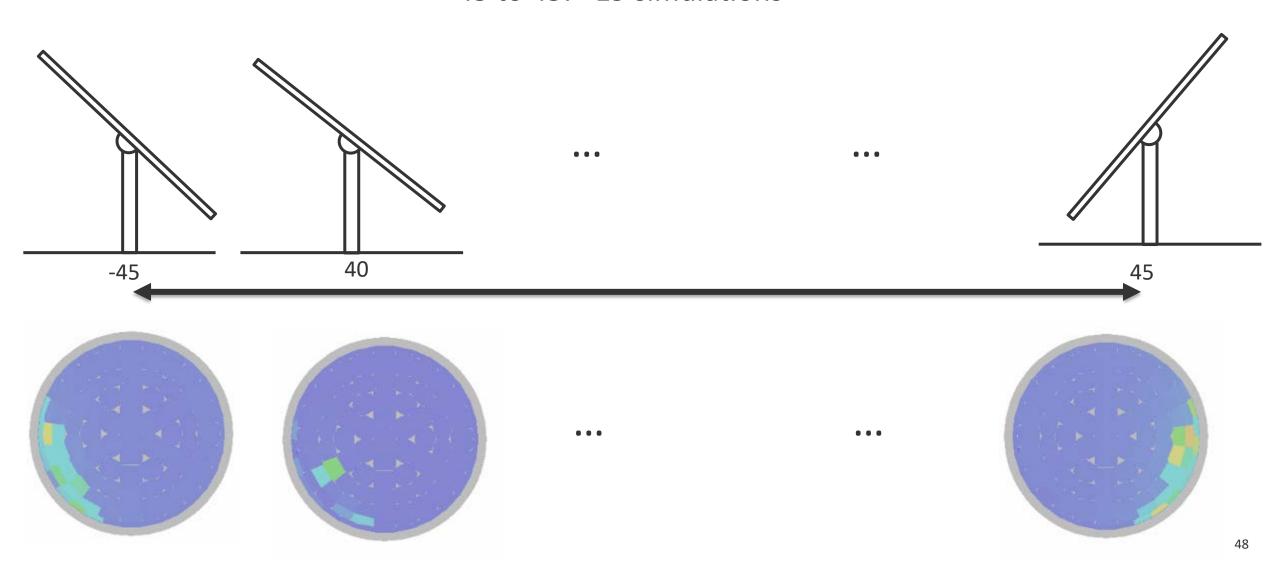
Figure 1 Cumulative diffuse sky radiance distribution for Oslo (based on 10yr mean solar data).

*Robinson & Stone, 2024

Simulate Yearly ~1 simulations

Cumulative Sky by Tracker Angle

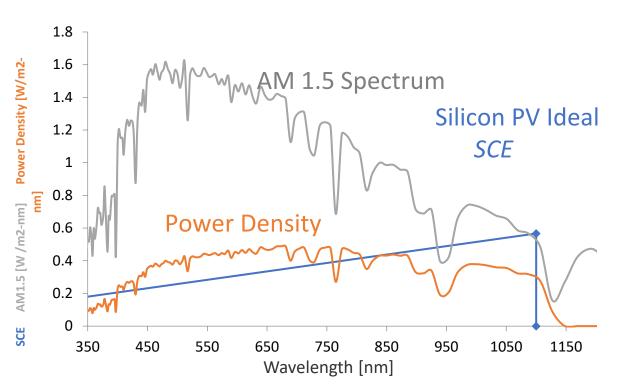
-45 to 45: ~19 simulations





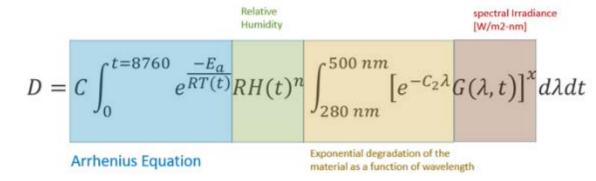
Why model spectrally?

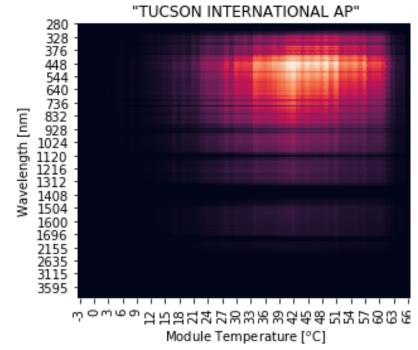
PV has an ideal spectrum conversion efficiency



In order to maximize the production of electricity, the most effective portion of the incident solar spectrum should be available for PV energy conversion.

Material degradation and other processes are also spectrally sensitive





UV stress test currently within PV module IEC standards (15 kWh/m²) amounts to ~3 months in the field NREL | 50

pySMARTS

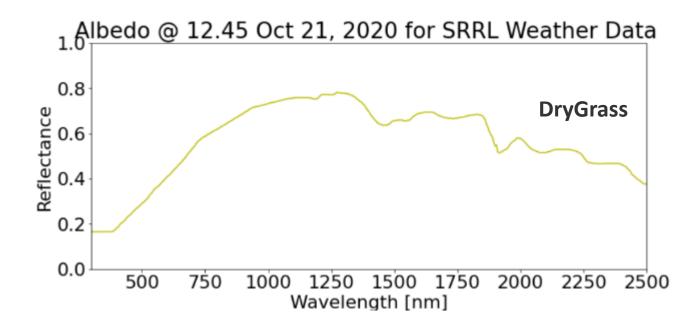
https://github.com/NREL/pySMARTS



Wrapper for **SMARTS** (Simple Model of the Atmospheric Radiative Transfer of Sunshine) developed by Dr. Christian Gueymard.

https://www.nrel.gov/grid/solar-resource/smarts.html

```
DNISpectra =
pySMARTS.SMARTSTimeLocation(
IOUT='01', YEAR='2024',
MONTH='08', DAY='27', HOUR='14',
LATIT='40.8', LONGIT='-111.9',
ALTIT='1.3', ZONE='-7') #
```



pySMARTS



Finetune Spectra with Temperature, RH, Pressure, Precipitation and Aerosol data

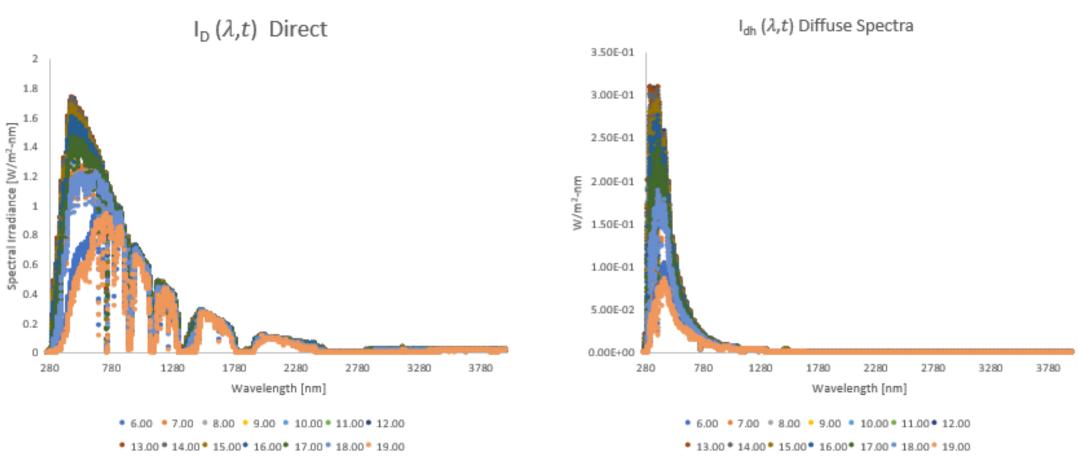
EXAMPLE DATA SOURCE:

https://midcdmz.nrel.gov/

- •Aerosol Optical Depth (AOD) measurements are available since 06/13, updated every 24 hours.
- •A <u>Spectrafy SolarSIM-D2+</u> is providing direct normal spectral models since 09/16, updated every 60 seconds.
- •A <u>Spectrafy SolarSIM-G</u> is providing global horizontal spectral models since 04/21, updated every 60 seconds.
- •An <u>EKO MS-300LR Sky Scanner</u> has mapped luminance and irradiance, from 06/2000 to 08/2002, every 15 minutes.

```
YEAR='2020'; MONTH='10'; DAY='21'; HOUR = '12.75'
LATIT='39.74'; LONGIT='-105.17'; ALTIT='1.0'; ZONE='-7'
TILT='33.0'; WAZIM='180.0'; HEIGHT='0'
material='DryGrass'
min_wvl='280'; Max_wvl='4000'
TAIR = '20.3'
RH = '2.138'
SEASON = 'WINTER'
TDAY = '12.78'
SPR = '810.406'
RHOG = '0.2205'
WAZIMtracker = '270'
TILTtracker = '23.37'
tracker tetha bifrad = '-23.37'
TAU5='0.18422'
                   # SRRL-GRAL "Broadband Turbidity"
TAU5 = '0.037'
                  # SRRL-AOD [500nm]
GG = '0.7417'
                  # SSRL-AOD Asymmetry [500nm]
BETA = '0.0309'
                  # SRRL-AOD Beta
ALPHA = '0.1949'
                  # SRRL-AOD Alpha [Angstrom exp]
OMEGL = '0.9802'
                  # SRRL-AOD SSA [500nm]
W = str(7.9/10)
                  # SRRL-PWD Precipitable Water [mm]
```

Spectral Irradiance generated with SMARTS



June 21st

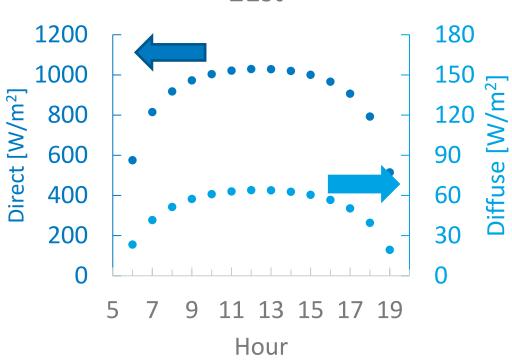
Spectra for non-ideal weather?

Ideal

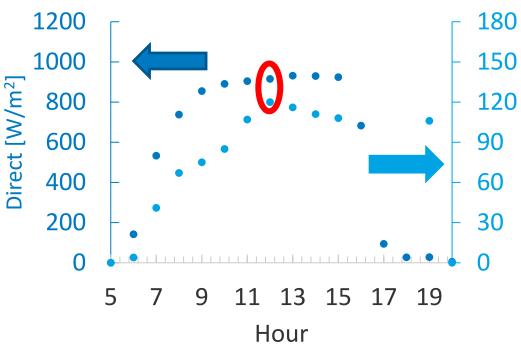
June 21st

Weather

SMARTS Irradiance, Tucson Jun 21st



Typical meterological year Irradiance, Tucson Jun 21st

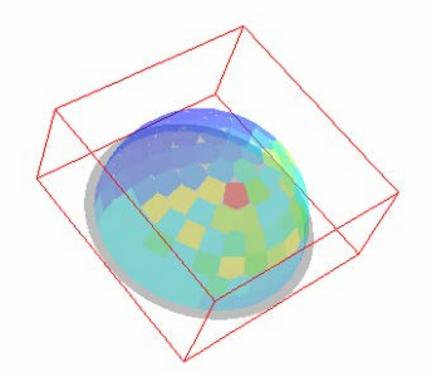


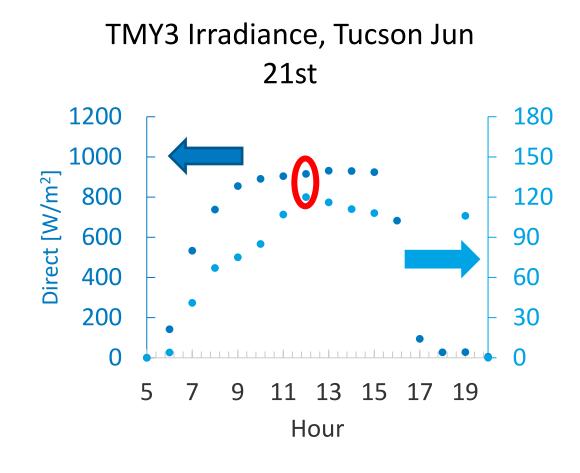
$$I_{scaled}^{*}(\lambda) = \frac{I_{meas}}{\int I^{*}(\lambda) d\lambda} \times I^{*}(\lambda)$$

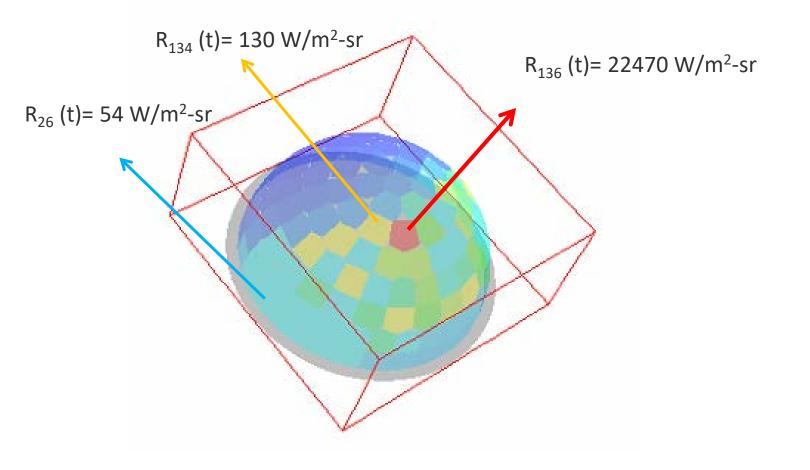
June 21st, 2 PM

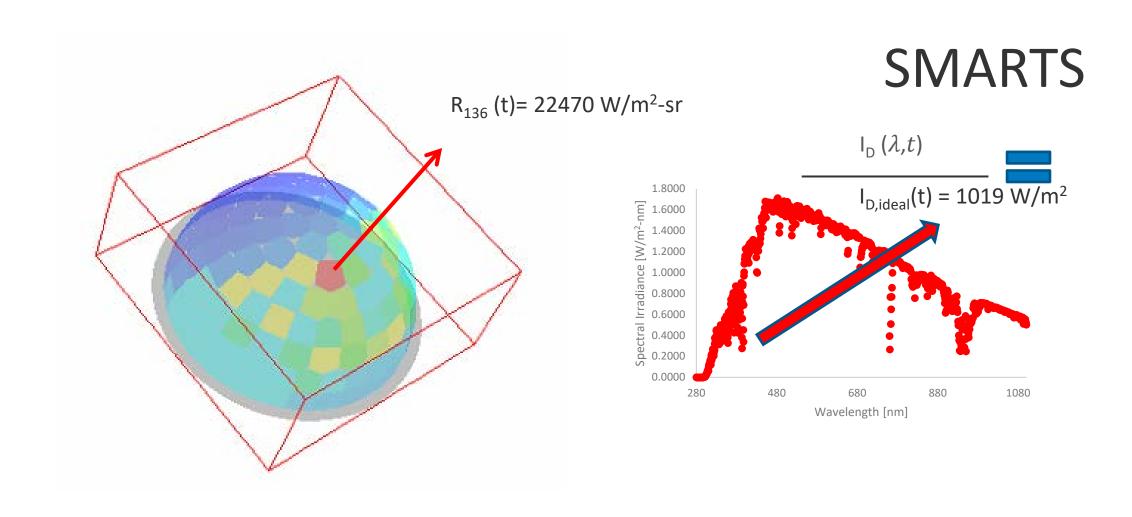
DNI: 930 W/m²

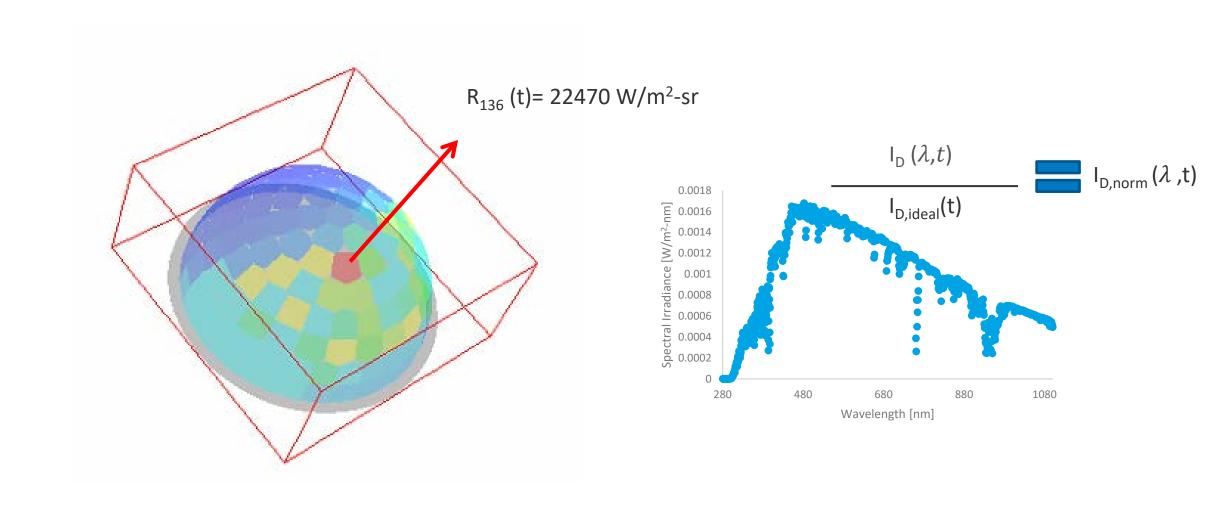
DHI: 111 W/m²

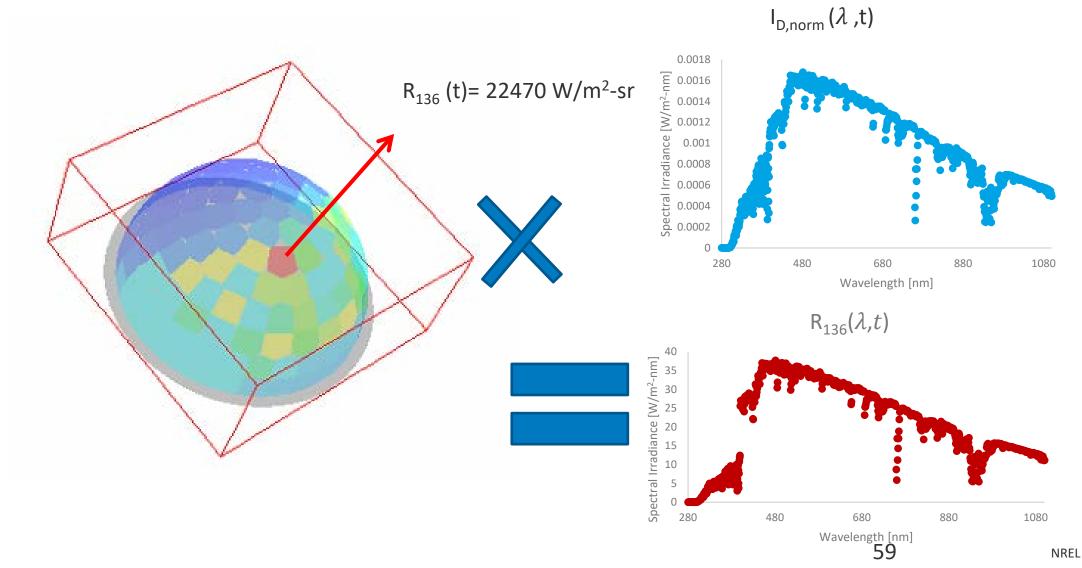


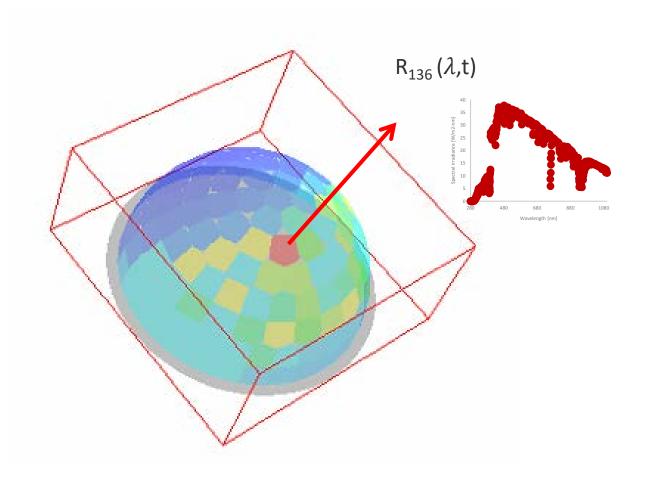


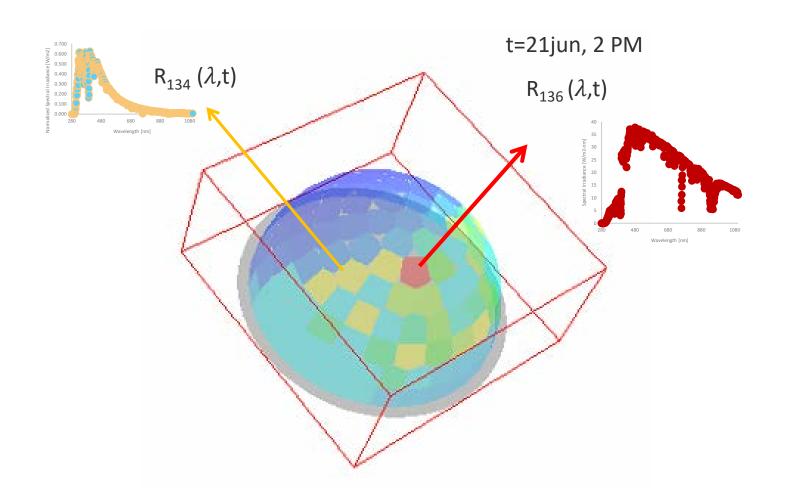












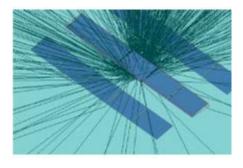


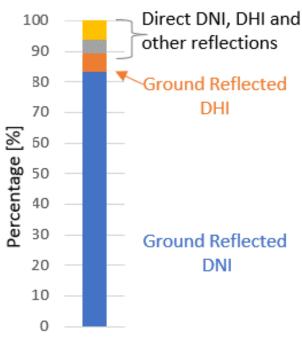
Simplified Model

Raytrace Spectrally

VS

$$Grear_{\lambda} = Grear_{DNI_{\lambda}} + Grear_{DHI_{\lambda}} + Grear_{DHI_reflected_{\lambda}} + Grear_{DNI_reflected_{\lambda}}$$





Sources contributing to the day's rear-irradiance

$$Grear_{dni_direct_{\lambda}} = \frac{Grear_{DNIdirect}}{\sum DNI_{\lambda}} * DNI_{\lambda}$$

$$Grear_{dni_direct_{\lambda}} = \frac{Grear_{DHIdirect}}{\sum DHI_{\lambda}} * DHI_{\lambda}$$

$$Grear_{dni_reflected_{\lambda}} = \frac{Grear_{DHIgroundreflected}}{\sum DHI_{\lambda} Alb_{\lambda}} * DHI_{\lambda} * Alb_{\lambda}$$

$$Grear_{dni_reflected_{\lambda}} = \frac{Grear_{DNIgroundreflected}}{\sum DNI_{\lambda} Alb_{\lambda}} * DNI_{\lambda} * Alb_{\lambda}$$

Contributions can be calculated with 5 nonspectral simulations, setting DNI = 0, DHI = 0, DNI & alb = 0, & DHI & alb = 0.

Simplified Model

Contributions can be calculated with 5 non-spectral simulations:

- 1) Baseline
- 2) DNI = 0
- 3) DHI = 0
- 4) DNI & alb = 0
- 5) DHI & alb = 0.

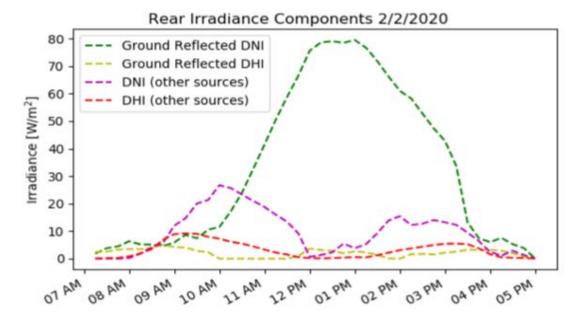
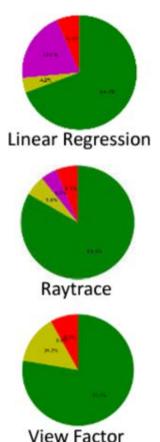
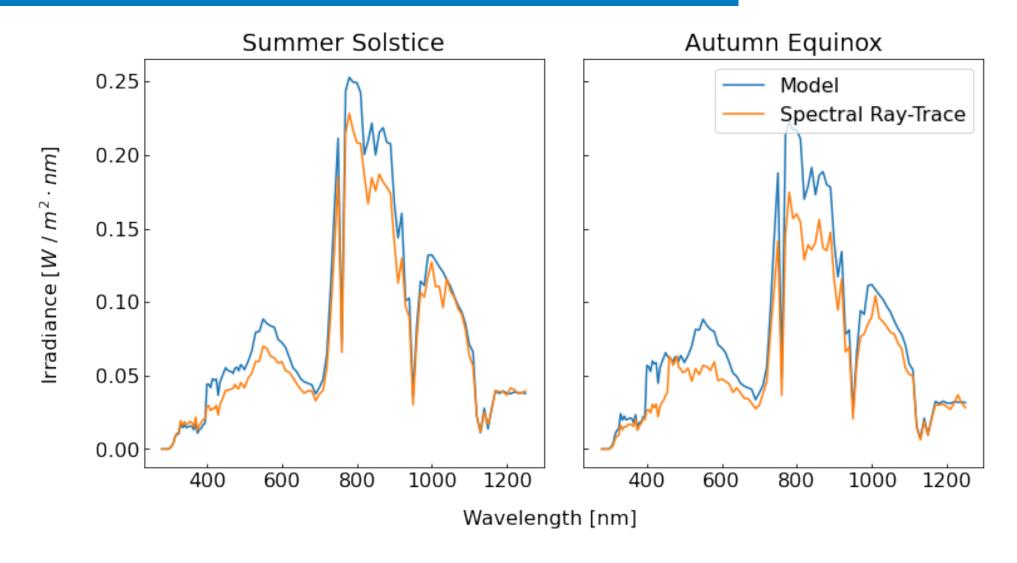


Figure 6 Decomposition of the rear irradiance from **spectral** simulations using linear regression into ground reflected DNI & DHI, and DNI & DHI from other sources. The pie charts compare the <u>decomposition method</u> (upper) with those from <u>modified</u> **non-spectral** raytrace simulation (middle) and <u>modified</u> **non-spectral** view factor simulation (Lower).



Simplified Model & Spectral Ray-Trace Irradiance





NSRDB

https://nsrdb.nrel.gov/data-viewer

- We started with EPW.
 - Great availability
 - Have found with comparing with pylib some overirradiance, or negative values \rightarrow some data cleanup and validation eneded.
- Have moved to using NREL's NSRDB (psm3) API and AWS access
- Many other options specially on satellite data. For PV, ground data is sometimes preferable



SOLARGIS

S®LCAST

NSRDB: National Solar Radiation Database

"SolarAnywhere is the **most** trusted, accurate & validated solar resource dataset available"

"Multiple independent studies have found Solargis to be the most reliable solar database"

"Produce highly accurate historical irradiance estimates with the lowest uncertainty available on the market."

Jensen et al. Worldwide benchmark of modeled solar surface irradiance. PVPMC2022



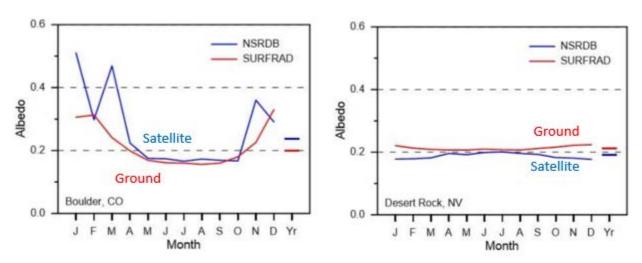
https://github.com/pvlib

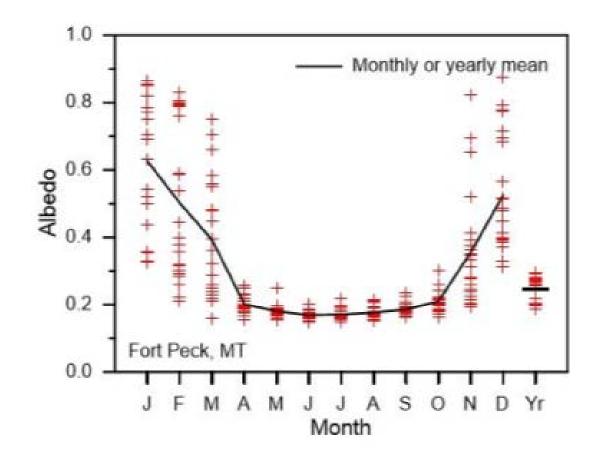
Supports for retrieving data from 12 open solar irradiance datasets.

- NSRDB (National Solar Radiation Database)
- Solargis
- SolarAnywhere
- Solcast
- •TMY2 & TMY3 (deprecated)
- •EPW (EnergyPlus Weather Files)
- PVGIS (Photovoltaic Geographical Information System)
- CAMS (Copernicus Atmosphere Monitoring Service)
- BSRN (Baseline Surface Radiation Network)
- SURFRAD (Surface Radiation Budget Network)
- SRML (Solar Radiation Monitoring Laboratory)
- ACIS (Applied Climate Information System)
- CRN (Climate Reference Network)
- •Solrad (NOAA)
- MIDC (Measurement and Instrumentation Data Center)

Albedo Data

- Monthly and year-to-year variability depends on location and ground surface, especially snow
- Site-measured albedo has best accuracy, but satellite data has better coverage.





Ground data for 37 stations available from the DuraMAT website:

https://datahub.duramat.org/project/albedo-study

Conclusions

- Solar arrays are very repetitive, which makes *bifacial_radiance* python wrapper very useful. Lots of customization on module, scene options, and common features requested by industry.
- Open source; established as state-of-the-art for other irradiance tools comparisons. Current roadmap is more agrivoltaic usage, and continue simplified model development.
- We are using gendaylit and gencumsky, and our own spectral concoction. Moving to the new hyperspectral Radiance modeling sounds great!



NREL/PR-5K00-91122 silvana.ovaitt@nrel.gov

This work was also authored in part by the National Renewable Energy Laboratory (NREL), operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. Partial Funding provided by the U.S. Department of Energy (DOE)'s Office of Energy Efficiency and Renewable Energy (EERE) from the Solar Energy Technologies Office (SETO), under CPS Agreement 38258 & 38535, and as part of the Durable Module Materials Consortium 2 (DuraMAT 2) funded by the U.S. DOE, Office of EERE, SETO, agreement number 38259. The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government.

