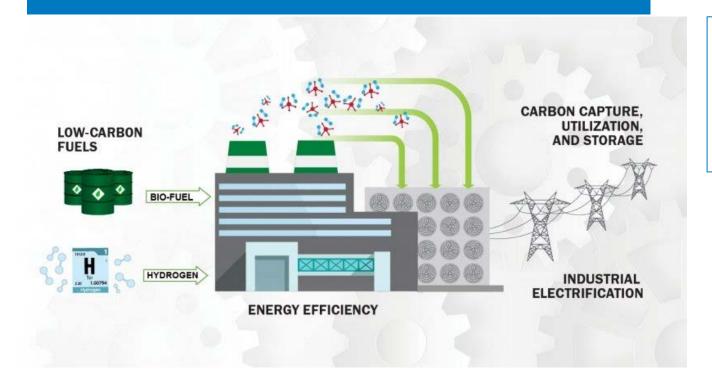


Pillars of Industrial Decarbonization



2020 – Industry 30% of primary energy-related CO₂ emissions in United States

U.S. Department of Energy, 2022. https://www.energy.gov/industrial-technologies/doe-industrial-decarbonizationroadmap#: ":text=The%20crosscutting%20decarbonization%20pillars%20are,capture%2C%20utilization%2C%20and%20storage.

Preliminary Work: Framework of Technological Innovation Systems

| Dimension | Category | Functions | |
|----------------|---|---|--|
| Actors | Companies, institutes of learning, government, NGOs, other stakeholders | F1: Entrepreneurship | |
| | | F2: Knowledge development | |
| | | F3: Knowledge diffusion | |
| Institutions | Hard: laws and regulationsSoft: Customs, norms, routines | F4: Guidance of the search | |
| | | F5: Market formation | |
| Interactions | NetworksBetween individuals | F6: Resources Available | |
| | | F7: Creation of legitimacy | |
| Infrastructure | PhysicalKnowledgeFinancial | F8: Positive Externalities | |
| | | (Hekkert et al. 2007; Bergek et al. 2008; Markard and Truffer 2008) | |

A structural-functional approach to detect barriers and opportunities for innovation

Prior Work: Process Heat/Scope 1 Decarbonization

High thermal load Process-specific heating needs, e.g., furnaces, reactors High temperature (> 600 C) Retrofits



Low to moderate thermal load Generic heating needs, e.g., boiler, dryer Low temperature New build

Electrification

- Exploratory
- 13 interviews
- Sustainability and Operations
- Fortune 500+

McMillan and Wachs, 2024

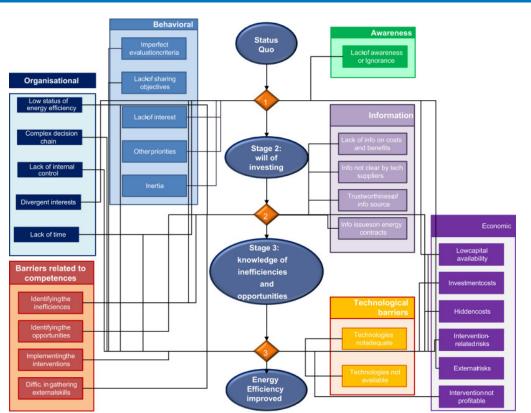
Energy Efficiency Landscape and Initiatives







Adoption Gap



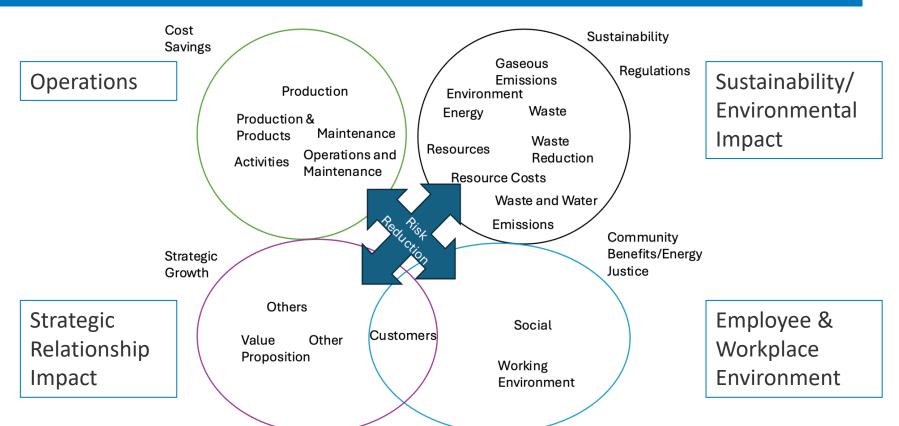


Cooremans, 2011

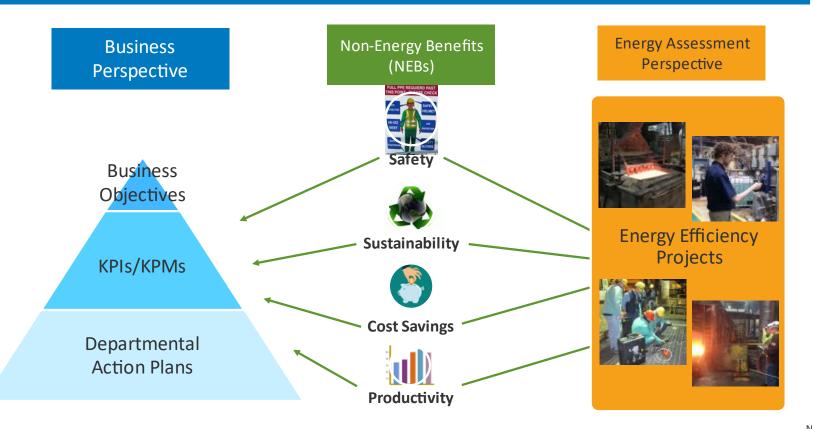


National schemes for energy efficiency in SMEs

Non-Energy Benefits



Bridging Gap between Industry and Government



Successful Initiatives: Scope 1

- 5% carve out for sustainability (A-3)
 - Sustainability metrics justify capital investment (A-3)
- Sustainability bond (A-3)
- Include sustainability goals in capital process (carbon price)
- Water and energy treasure hunts (A-3)
- Rebates from utilities for difference between highest efficiency project (A-6)
- Governmental programs reduce payback period (A-7)
- Risk assessments drove decarbonization goals (A-8)
- Senior stakeholders compensation linked to KPIs (A-8)
- Reduce technology risk by paying for service (A-12)

McMillan and Wachs, 2024

Goals for Stakeholder Engagement

1. How Energy-Efficiency Projects are Evaluated in U.S. Manufacturing

- Who are decision makers on energy projects in manufacturing companies and what are their roles?
- How do sustainability goals influence decisions around energy efficiency?
- How does company or facility size influence decisions surrounding energy efficiency?

2. How Non-Energy Benefits Can be Included in Decision Making

- Which categories of key performance indicators are most useful for evaluating energy efficiency projects?
- Which indicators are most useful for evaluating energy efficiency projects, and how should they be evaluated?

Stakeholder Engagement Plan

- Methods:
- 1. Exploratory interviews
- 2. Questionnaire
 - US manufacturers
 - National Manufacturing Industry Database
 - Summer 2024
- Expert Elicitation
 - Summer/fall 2024



Questionnaire

Respondents

Energy Efficiency Decisions

Sustainability

Non-Energy Benefits Implemented/ Non-Implemented Projects

Expert Elicitation

Goal: Build Grouped List of Non-Energy Benefits to Be Used in Software

Question Type 1: Classification Scheme

Question Type 2: Category Definitions

Question Type 3: Categorize, rank NEBs;

qualitative or quantitative; fit of KPM

| | | Energy Energy | Energy Efficiency Benefits | Non-Energy | Non-Energy Non-Energy | |
|---|------|---------------|--|--------------------------------|--|--|
| | Cost | Energy | Strategic - Corporate, Cultural, Consumer | Operations | Sustainability | Employee and Workforce Environment |
| | | | | Productivity | Waste Reduction: Hazardous | Safety |
| | | Required/ | | Machine Utilization | Waste Reduction: Non-Hazardous | Improve Working Environment |
| | | Recommend | ed | Quality | Reduce Nonconforming & Product Waste | Workforce Development |
| , | | Required | | Increased Material Utilization | Water Consumption | |
| 5 | | Recommend | ed | Improve Space | Savera Values | |
| | | | | | | |

Space Utilization

Reduce Expense

Dust Emissions

CO. CO2. NOx. SOx

Reduce Refrigerant Gas Emission

| Task | Time | Required/ Recommended | | | | |
|--|------------|--------------------------|--|--|--|--|
| Short form on demographics and consent | 15 minutes | Required | | | | |
| Introductory Teams call - study instructions | 45 minutes | Recommended | | | | |
| Round 1: Provide initial assessment of NEBs | 1-2 hours | Required | | | | |
| Review assessments; Teams meeting to discuss results | 1 hour | Required | | | | |
| Round 2: Revise initial assessment | 1 hour | Required | | | | |
| Survey close | | | | | | |

Conclusions

- Follow us as we move through the stakeholder engagement process!
- Anticipate pilot software early 2025







